

Surface Mount Directional Coupler

50Ω 810 to 960 MHz

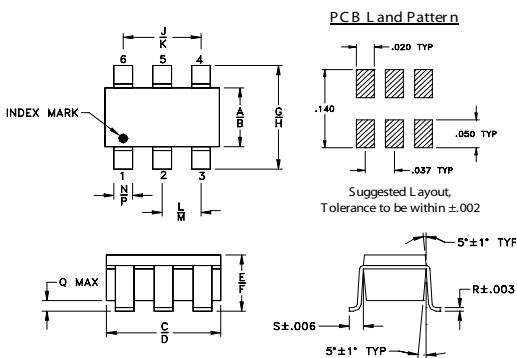
Maximum Ratings

Operating Temperature	-40°C to 85°C
Storage Temperature	-65°C to 150°C
Permanent damage may occur if any of these limits are exceeded.	

Pin Connections

INPUT	4
OUTPUT	6
COUPLED	3
GROUND	1,2,5

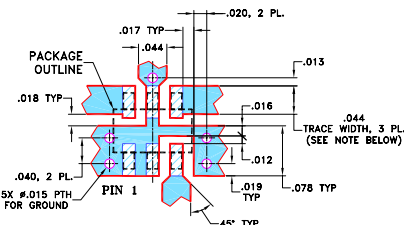
Outline Drawing



Outline Dimensions (inch/mm)

A	B	C	D	E	F	G	H	J
.052	.067	.106	.122	.035	.064	.087	.118	.067
1.32	1.70	2.69	3.10	0.89	1.63	2.21	3.00	1.70
K	L	M	N	P	Q	R	S	wt
.083	.033	.042	.012	.020	.012	.006	.018	grams
2.11	0.84	1.07	0.30	0.51	0.30	0.15	0.46	0.020

Demo Board MCL P/N: TB-396+ Suggested PCB Layout (PL-270)



NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS 0.020" ± 0.0015". COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.

2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

■ DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)

■ DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

Features

- low mainline loss, 0.3 dB typ.
- excellent VSWR, 1.1:1 typ.
- excellent repeatability
- miniature low profile package
- aqueous washable

Applications

- cellular
- PCS

D20C+



Generic photo used for illustration purposes only

CASE STYLE: CA531

+RoHS Compliant

The +Suffix identifies RoHS Compliance. See our web site for RoHS Compliance methodologies and qualifications



Available Tape and Reel at no extra cost

Reel Size	Devices/Reel
7"	20, 50, 100, 200, 500, 1000

Directional Coupler Electrical Specifications

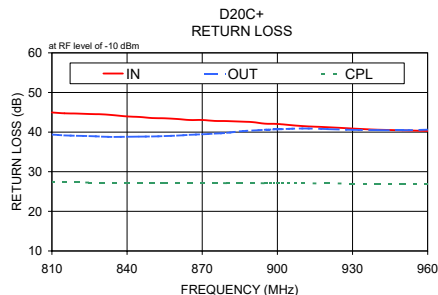
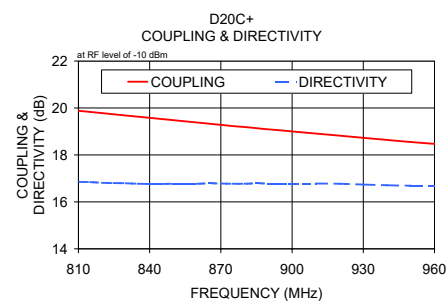
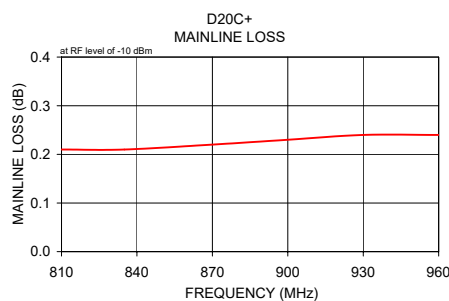
FREQ. RANGE (MHz)	COUPLING (dB)	MAINLINE LOSS ¹ (dB)		DIRECTIVITY (dB)		VSWR (:1)	POWER INPUT ² (W)
		Typ.	Max.	Typ.	Min.		
810-960	19.4±1.4	0.3	0.5	15	7	1.1	1.0

1. Mainline loss includes theoretical power loss at coupled port.

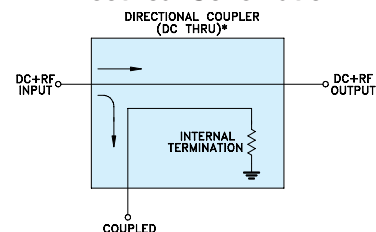
2. 4W CW when operating with a 2.0:1 maximum VSWR on all ports at 25°C.

Typical Performance Data

Frequency (MHz)	Mainline Loss (dB) In-Out	Coupling (dB) In-Cpl	Directivity (dB)	Return Loss (dB)		
				In	Out	Cpl
810.00	0.21	19.88	16.85	44.95	39.39	27.31
820.00	0.21	19.78	16.81	44.68	39.07	27.28
835.00	0.21	19.63	16.77	44.25	38.78	27.23
850.00	0.21	19.48	16.77	43.54	38.90	27.18
860.00	0.22	19.38	16.77	43.31	39.11	27.16
875.00	0.22	19.23	16.77	42.82	39.62	27.12
885.00	0.22	19.14	16.79	42.66	40.18	27.11
900.00	0.23	19.00	16.78	42.05	40.70	27.08
930.00	0.24	18.73	16.74	40.89	40.57	27.02
960.00	0.24	18.47	16.69	40.28	40.62	26.90



Electrical Schematic



* ELECTRICAL SCHEMATIC FOR DIRECTIONAL COUPLER THAT IS DESIGNED WITHOUT INTERNAL TRANSFORMERS.

ESD Rating

Human Body Model (HBM): Class 1B (500 v to <1000 v) in accordance with ANSI/ESD STM 5.1 - 2001
Machine Model (MM): Class M3 (200 v to < 400 v) in accordance with ANSI/ESD STM 5.2 - 1999

Notes

- Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
- The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCLStore/terms.jsp



www.minicircuits.com P.O. Box 350166, Brooklyn, NY 11235-0003 (718) 934-4500 sales@minicircuits.com

REV. D
M151107
D20C+
JS/TD/CP/AM
200427

Directional Coupler

D20C+

Typical Performance Data

TEST CONDITIONS: INPUT POWER = -10dBm @Temperature = +25°C

FREQ. (MHz)	MAINLINE LOSS (dB)	COUPLING (dB)	ISOLATION (dB)	DIRECTIVITY (dB)	RETURN LOSS		
					INPUT	OUTPUT	COUPLED
500	0.10	24.00	40.64	16.64	46.54	41.24	30.80
550	0.11	23.18	39.82	16.64	46.73	42.15	30.60
600	0.12	22.44	39.05	16.61	45.90	40.66	30.47
650	0.13	21.77	38.36	16.58	45.46	40.73	30.48
700	0.14	21.14	37.71	16.58	45.02	40.81	30.21
750	0.15	20.56	37.16	16.59	44.75	39.66	30.30
780	0.15	20.22	36.79	16.57	44.87	40.51	30.05
790	0.15	20.11	36.68	16.57	44.50	40.56	29.97
800	0.16	20.02	36.57	16.56	44.39	40.45	29.91
810	0.16	19.92	36.46	16.54	44.20	40.16	29.88
815	0.15	19.87	36.41	16.54	44.20	40.04	29.87
820	0.16	19.82	36.38	16.56	44.12	39.83	29.88
825	0.16	19.77	36.32	16.55	44.15	39.67	29.87
830	0.16	19.72	36.27	16.55	44.06	39.46	29.89
835	0.16	19.67	36.22	16.55	44.07	39.26	29.90
840	0.16	19.62	36.17	16.55	44.00	39.22	29.91
845	0.17	19.57	36.14	16.57	44.00	39.04	29.92
850	0.17	19.52	36.06	16.53	44.00	38.97	29.91
855	0.17	19.47	36.02	16.55	44.01	38.99	29.90
860	0.17	19.42	35.97	16.55	44.05	39.05	29.88
865	0.18	19.37	35.91	16.54	44.07	39.11	29.85
870	0.17	19.32	35.87	16.55	44.04	39.19	29.83
875	0.17	19.27	35.81	16.54	43.88	39.27	29.78
880	0.17	19.22	35.77	16.55	43.94	39.32	29.74
885	0.17	19.18	35.72	16.54	43.75	39.42	29.71
890	0.17	19.12	35.67	16.55	43.60	39.46	29.66
895	0.17	19.08	35.63	16.55	43.45	39.54	29.62
900	0.17	19.04	35.57	16.54	43.32	39.50	29.57
905	0.17	18.99	35.54	16.55	43.25	39.43	29.55
910	0.18	18.95	35.48	16.53	43.17	39.42	29.50
915	0.18	18.90	35.43	16.52	42.95	39.28	29.50
920	0.18	18.86	35.39	16.53	42.79	39.16	29.48
925	0.18	18.82	35.35	16.53	42.76	39.00	29.47
930	0.18	18.77	35.32	16.55	42.67	38.84	29.47
935	0.18	18.73	35.23	16.50	42.71	38.69	29.49
940	0.18	18.68	35.20	16.52	42.58	38.56	29.47
945	0.18	18.64	35.15	16.51	42.59	38.40	29.48
950	0.19	18.60	35.12	16.52	42.60	38.27	29.47
955	0.19	18.55	35.07	16.52	42.62	38.18	29.48
960	0.19	18.51	35.03	16.52	42.66	38.14	29.48
970	0.19	18.43	34.94	16.51	42.59	38.07	29.47
980	0.19	18.34	34.86	16.52	42.55	38.00	29.42
990	0.19	18.26	34.76	16.49	42.37	38.01	29.34
1000	0.20	18.17	34.66	16.49	42.00	37.91	29.24
1050	0.20	17.78	34.27	16.48	40.63	37.02	29.02
1100	0.21	17.39	33.84	16.45	40.26	36.60	28.90
1150	0.22	17.05	33.47	16.42	38.67	35.79	28.59
1200	0.24	16.69	33.10	16.41	37.57	34.93	28.49
1250	0.24	16.38	32.77	16.39	37.00	34.57	28.12
1300	0.26	16.05	32.41	16.36	35.56	33.57	27.97

REV. X1

D20C+

070515

Page 1 of 3



IF/RF MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS9100 CERTIFIED RoHS compliant

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661



The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see



Directional Coupler

D20C+

Typical Performance Data

TEST CONDITIONS: INPUT POWER = -10dBm @Temperature = -40°C

FREQ. (MHz)	MAINLINE LOSS (dB)	COUPLING (dB)	ISOLATION (dB)	DIRECTIVITY (dB)	RETURN LOSS		
					INPUT	OUTPUT	COUPLED
500	0.07	24.01	41.23	17.22	49.76	44.84	28.51
550	0.08	23.20	40.36	17.16	47.84	45.33	28.44
600	0.08	22.44	39.58	17.13	47.30	42.41	28.35
650	0.09	21.78	38.94	17.16	46.32	42.43	28.21
700	0.10	21.13	38.27	17.13	44.58	42.25	27.92
750	0.11	20.56	37.69	17.12	42.48	40.43	28.11
780	0.11	20.22	37.31	17.09	41.22	40.63	28.05
790	0.11	20.11	37.20	17.09	40.68	40.39	28.03
800	0.11	20.01	37.10	17.09	40.30	40.01	28.04
810	0.11	19.92	36.98	17.06	40.01	39.60	28.09
815	0.11	19.86	36.93	17.07	39.90	39.43	28.13
820	0.11	19.82	36.89	17.07	39.78	39.21	28.19
825	0.12	19.77	36.81	17.04	39.75	39.02	28.23
830	0.12	19.72	36.78	17.06	39.65	38.77	28.28
835	0.12	19.67	36.73	17.06	39.65	38.64	28.32
840	0.12	19.62	36.66	17.04	39.58	38.65	28.37
845	0.12	19.57	36.60	17.03	39.47	38.40	28.41
850	0.12	19.52	36.56	17.04	39.50	38.39	28.44
855	0.13	19.46	36.52	17.06	39.52	38.40	28.47
860	0.13	19.41	36.46	17.05	39.59	38.46	28.49
865	0.13	19.37	36.40	17.04	39.63	38.52	28.49
870	0.13	19.31	36.34	17.03	39.62	38.59	28.48
875	0.13	19.26	36.29	17.03	39.54	38.64	28.46
880	0.13	19.21	36.23	17.02	39.57	38.68	28.45
885	0.13	19.17	36.18	17.02	39.51	38.80	28.45
890	0.12	19.12	36.13	17.01	39.47	38.84	28.42
895	0.13	19.08	36.09	17.02	39.39	38.88	28.41
900	0.13	19.03	36.04	17.01	39.43	38.85	28.40
905	0.12	18.99	36.02	17.04	39.45	38.87	28.39
910	0.13	18.94	35.94	17.00	39.48	38.84	28.37
915	0.13	18.90	35.91	17.01	39.50	38.79	28.38
920	0.13	18.86	35.85	16.99	39.54	38.76	28.40
925	0.14	18.82	35.81	16.99	39.66	38.67	28.40
930	0.13	18.77	35.76	16.99	39.75	38.67	28.41
935	0.14	18.72	35.73	17.01	39.95	38.66	28.46
940	0.14	18.68	35.65	16.98	40.10	38.61	28.46
945	0.14	18.63	35.62	16.99	40.34	38.58	28.48
950	0.14	18.59	35.59	17.01	40.54	38.53	28.50
955	0.14	18.55	35.55	17.00	40.83	38.62	28.52
960	0.14	18.50	35.49	16.99	41.15	38.70	28.51
970	0.14	18.42	35.40	16.98	41.52	38.83	28.50
980	0.15	18.33	35.32	16.98	41.88	38.97	28.43
990	0.15	18.24	35.22	16.97	42.09	39.15	28.34
1000	0.15	18.16	35.15	16.99	42.05	39.21	28.25
1050	0.15	17.77	34.69	16.92	42.25	38.70	28.05
1100	0.16	17.37	34.28	16.91	42.69	38.47	27.96
1150	0.16	17.03	33.90	16.86	40.54	37.25	27.78
1200	0.18	16.67	33.52	16.85	39.13	36.11	27.85
1250	0.18	16.36	33.17	16.80	38.40	35.54	27.54
1300	0.20	16.02	32.79	16.77	37.03	34.48	27.46

REV. X1

D20C+

070515

Page 2 of 3



IF/Rf MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS9100 CERTIFIED • RoHS compliant

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661



The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see



Directional Coupler

D20C+

Typical Performance Data

TEST CONDITIONS: INPUT POWER = -10dBm @Temperature = +85°C

FREQ. (MHz)	MAINLINE LOSS (dB)	COUPLING (dB)	ISOLATION (dB)	DIRECTIVITY (dB)	RETURN LOSS		
					INPUT	OUTPUT	COUPLED
500	0.13	23.97	40.13	16.16	35.21	34.16	32.71
550	0.13	23.16	39.34	16.18	36.12	35.15	32.48
600	0.14	22.41	38.61	16.20	36.26	34.77	32.18
650	0.15	21.75	37.96	16.21	36.44	34.96	32.21
700	0.16	21.11	37.34	16.23	36.35	34.83	31.88
750	0.17	20.54	36.79	16.25	36.03	34.14	32.27
780	0.18	20.20	36.44	16.24	36.01	34.40	32.15
790	0.18	20.10	36.33	16.23	35.88	34.32	32.09
800	0.18	19.99	36.25	16.25	35.80	34.22	32.06
810	0.18	19.90	36.16	16.26	35.69	34.05	32.06
815	0.18	19.85	36.08	16.24	35.65	33.98	32.08
820	0.18	19.80	36.03	16.23	35.61	33.85	32.11
825	0.18	19.75	35.99	16.24	35.60	33.78	32.15
830	0.19	19.70	35.96	16.26	35.54	33.68	32.18
835	0.19	19.65	35.89	16.25	35.51	33.57	32.24
840	0.19	19.60	35.84	16.24	35.40	33.50	32.29
845	0.19	19.55	35.80	16.25	35.36	33.43	32.33
850	0.20	19.50	35.74	16.24	35.36	33.42	32.36
855	0.20	19.45	35.70	16.25	35.35	33.40	32.37
860	0.20	19.40	35.65	16.25	35.38	33.44	32.40
865	0.21	19.35	35.58	16.23	35.43	33.48	32.39
870	0.20	19.30	35.53	16.23	35.40	33.51	32.40
875	0.20	19.26	35.48	16.22	35.35	33.56	32.34
880	0.20	19.21	35.43	16.22	35.38	33.58	32.30
885	0.20	19.16	35.39	16.23	35.37	33.64	32.26
890	0.20	19.11	35.34	16.23	35.33	33.64	32.21
895	0.20	19.06	35.31	16.24	35.30	33.67	32.19
900	0.20	19.02	35.27	16.24	35.27	33.65	32.13
905	0.20	18.97	35.23	16.26	35.29	33.63	32.09
910	0.20	18.93	35.19	16.25	35.27	33.63	32.04
915	0.21	18.89	35.12	16.23	35.25	33.56	32.03
920	0.21	18.84	35.07	16.23	35.22	33.54	32.02
925	0.21	18.80	35.03	16.23	35.22	33.45	32.01
930	0.21	18.76	34.98	16.22	35.22	33.42	32.03
935	0.22	18.71	34.94	16.23	35.26	33.38	32.07
940	0.21	18.67	34.89	16.23	35.22	33.34	32.07
945	0.22	18.62	34.84	16.22	35.25	33.26	32.08
950	0.22	18.58	34.80	16.22	35.29	33.22	32.08
955	0.22	18.54	34.75	16.21	35.34	33.25	32.13
960	0.22	18.50	34.71	16.22	35.41	33.26	32.14
970	0.22	18.41	34.63	16.21	35.46	33.31	32.14
980	0.22	18.33	34.54	16.21	35.56	33.36	32.07
990	0.23	18.24	34.45	16.21	35.62	33.45	31.99
1000	0.23	18.16	34.36	16.20	35.61	33.51	31.86
1050	0.23	17.77	33.93	16.16	35.68	33.40	31.51
1100	0.25	17.38	33.54	16.15	36.35	33.71	31.41
1150	0.25	17.04	33.14	16.10	36.18	33.66	30.96
1200	0.27	16.69	32.75	16.06	36.22	33.54	30.92
1250	0.28	16.38	32.42	16.04	36.52	33.83	30.36
1300	0.30	16.05	32.04	15.99	35.94	33.48	30.19

REV. X1

D20C+

070515

Page 3 of 3



IF/Rf MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS9100 CERTIFIED • RoHS compliant

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

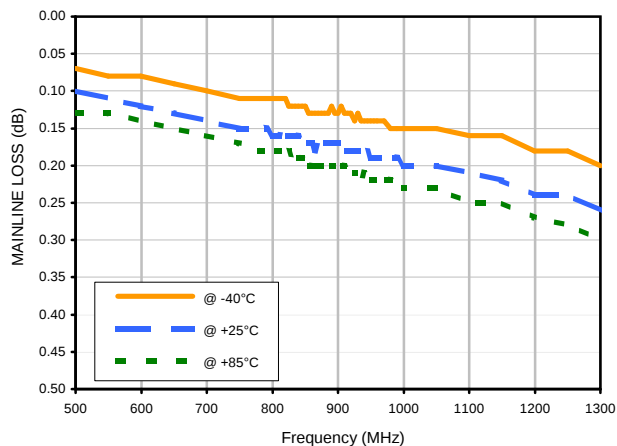


The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see

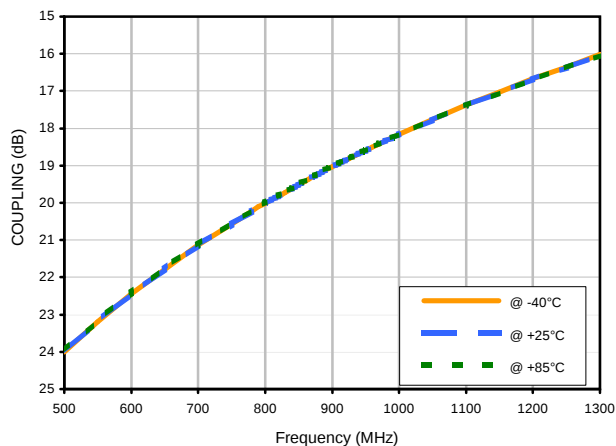


Typical Performance Curves

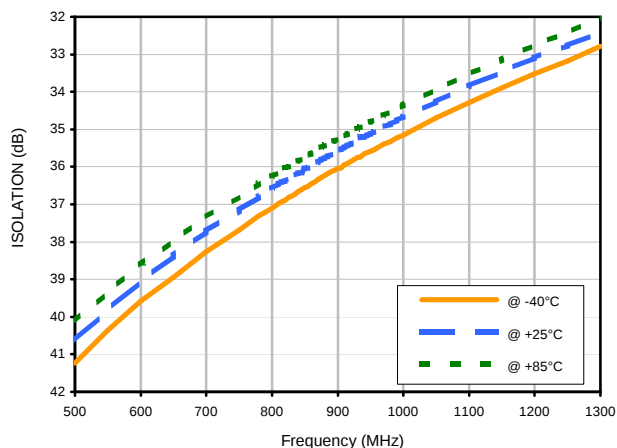
MAINLINE LOSS vs. TEMPERATURE



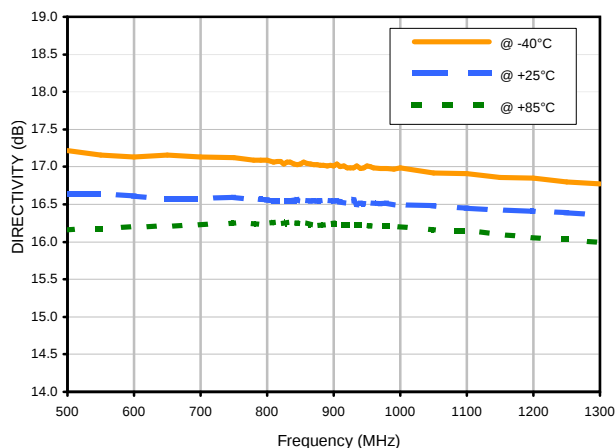
COUPLING vs. TEMPERATURE



ISOLATION vs. TEMPERATURE

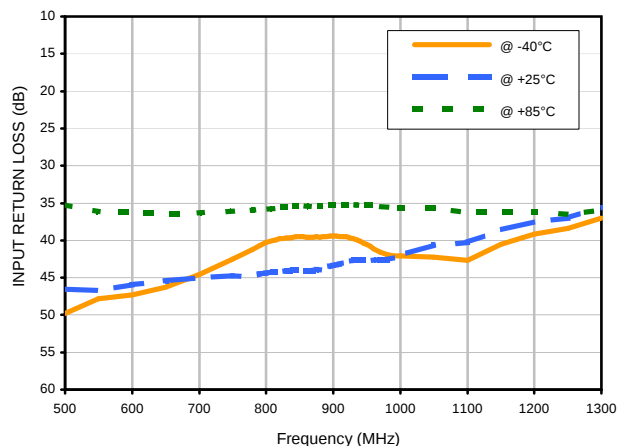


DIRECTIVITY vs. TEMPERATURE

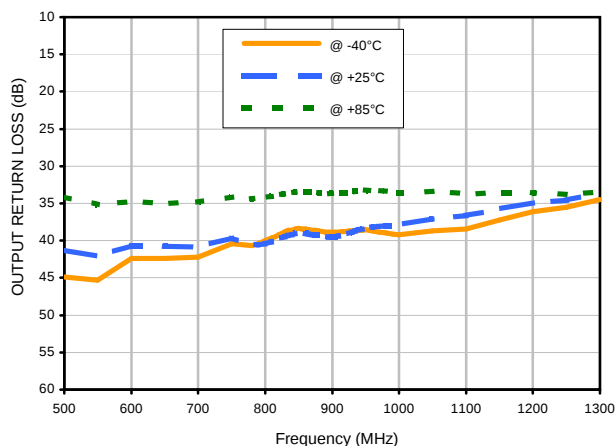


Typical Performance Curves

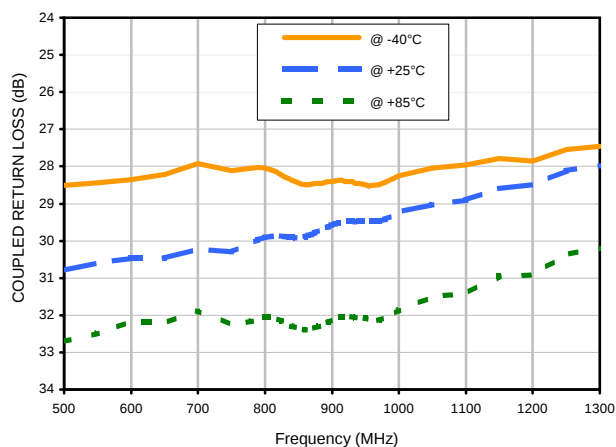
INPUT RETURN LOSS vs. TEMPERATURE



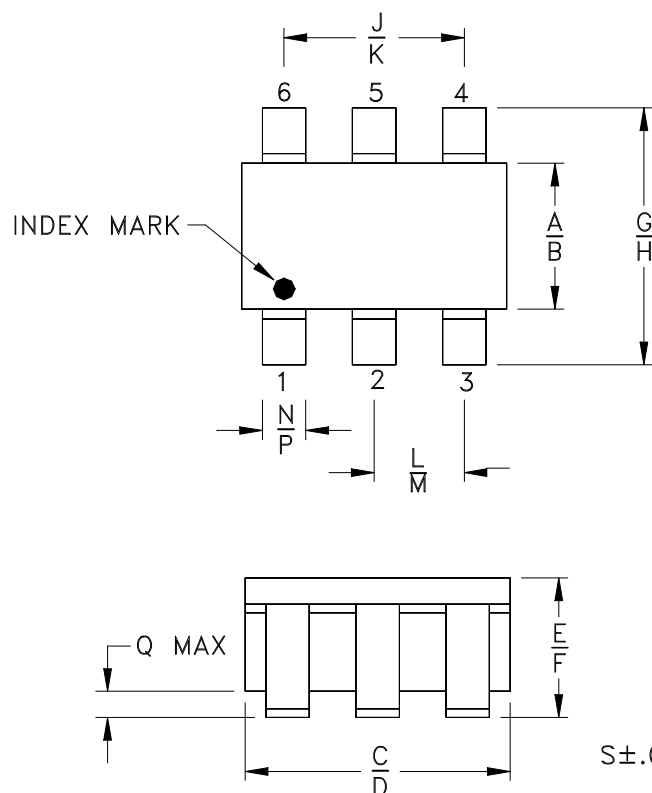
OUTPUT RETURN LOSS vs. TEMPERATURE



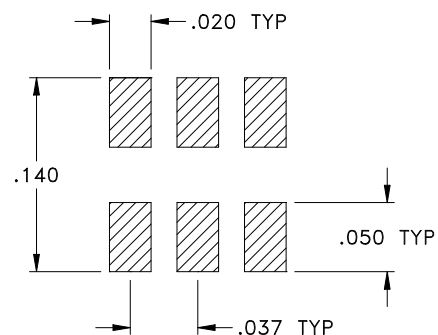
CPL. RETURN LOSS vs. TEMPERATURE



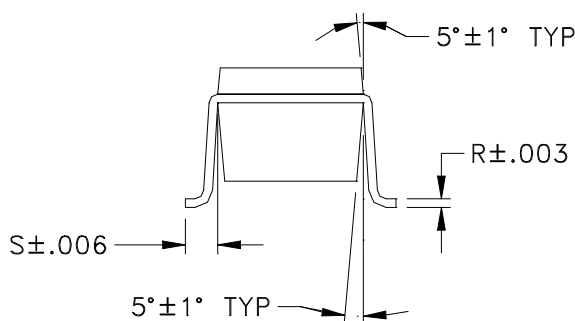
Outline Dimensions



PCB Land Pattern



Suggested Layout,
Tolerance to be within $\pm .002$



CASE #	A	B	C	D	E	F	G	H	J	K
CA531	.052 (1.32)	.067 (1.70)	.106 (2.69)	.122 (3.10)	.035 (0.89)	.064 (1.63)	.087 (2.21)	.118 (3.00)	.067 (1.70)	.083 (2.11)

CASE #	L	M	N	P	Q	R	S	WT. GRAM
CA531	.033 (0.84)	.042 (1.07)	.012 (0.30)	.020 (0.51)	.012 (0.30)	.006 (0.15)	.018 (0.46)	.020

Dimensions are in inches (mm). Tolerances: 2Pl. $\pm .01$; 3Pl. $\pm .005$

Notes:

- Case material: Plastic.
- Termination finish:
For RoHS Case Styles: Tin-Silver alloy plate over Nickel barrier.
(Unless stated otherwise on Data sheet).



INTERNET <http://www.minicircuits.com>

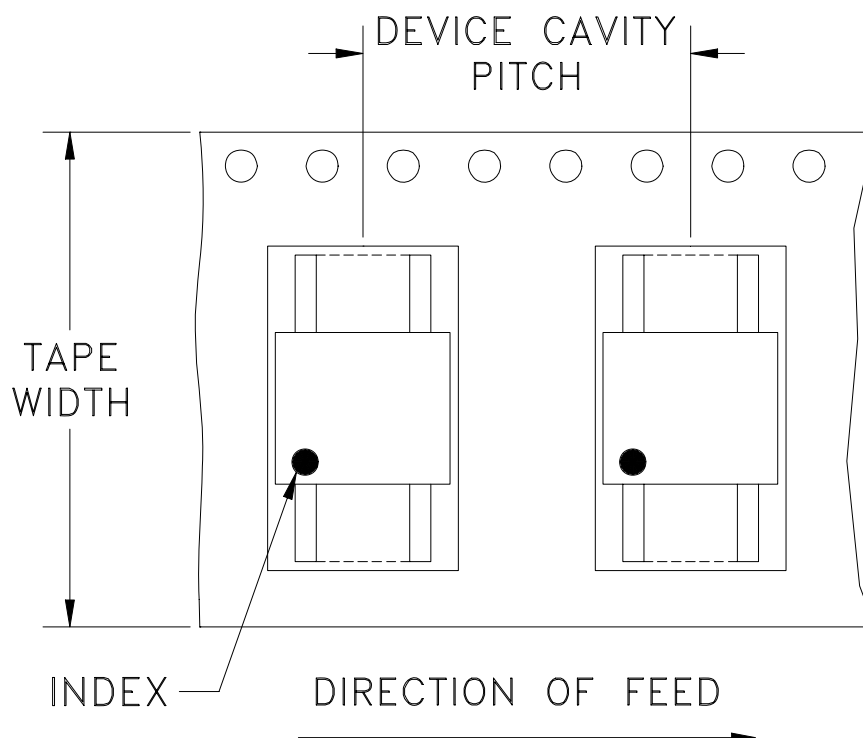
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

Distribution Centers NORTH AMERICA 800-654-7949 • 417-335-5935 • Fax 417-335-5945 • EUROPE 44-1252-832600 • Fax 44-1252-837010

Mini-Circuits ISO 9001 & ISO 14001 Certified

Tape & Reel Packaging TR-F31

DEVICE ORIENTATION IN T&R



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel	
8	4	7	Small quantity standards (see note)	20
				50
				100
				200
				500
			Standard	1000

Note: Please Consult individual model data sheet to determine device per reel availability

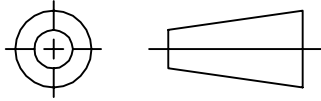
Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: www.minicircuits.com/pages/pdfs/tape.pdf



INTERNET <http://www.minicircuits.com>
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661
Distribution Centers NORTH AMERICA 800-654-7949 • 417-335-5935 • Fax 417-335-5945 • EUROPE 44-1252-832600 • Fax 44-1252-837010
Mini-Circuits ISO 9001 & ISO 14001 Certified

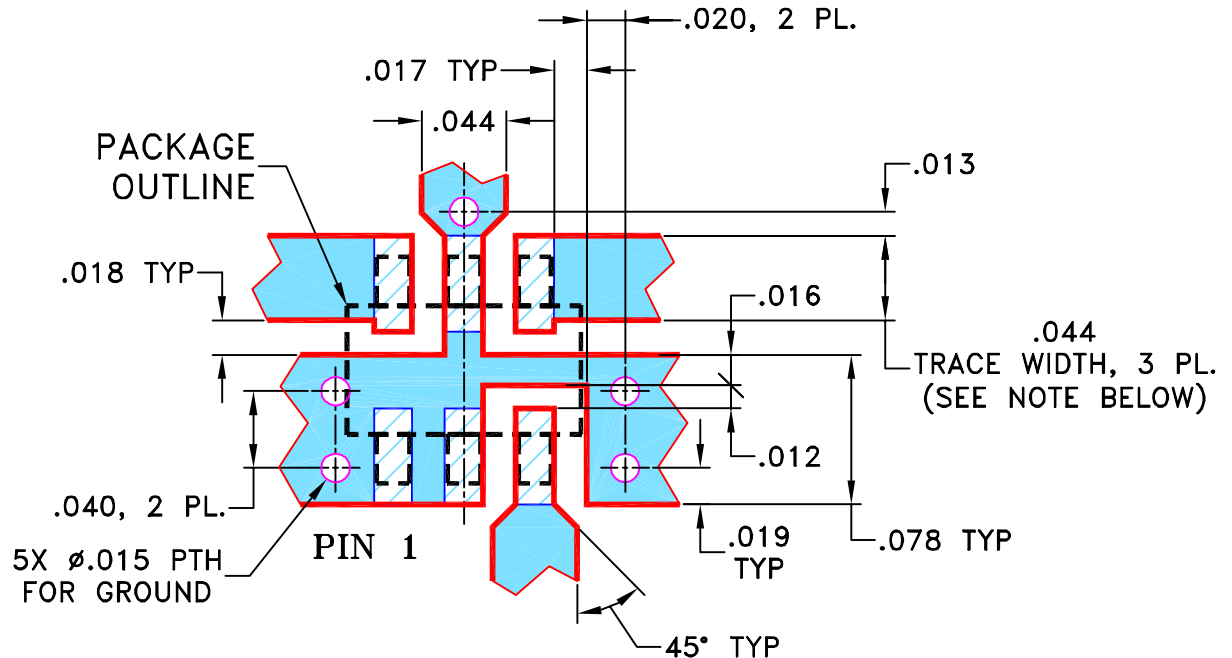
THIRD ANGLE PROJECTION



REVISIONS

REV OR	ECN No.	DESCRIPTION	DATE	DR	AUTH
	M110291	NEW RELEASE	03/20/07	AV	WP

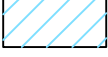
SUGGESTED MOUNTING CONFIGURATION FOR CA531 CASE STYLE, "jn" PIN CONNECTION



NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS R04350B WITH DIELECTRIC THICKNESS 0.020" $\pm$ 0.0015". COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.

2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

 DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)

 DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED

INITIALS

DATE

DIMENSIONS ARE IN INCHES

TOLERANCES ON:

2 PL DECIMALS $\pm$ 3 PL DECIMALS $\pm$.005ANGLES $\pm$ FRACTIONS $\pm$

DRAWN

AV

03/07/07

CHECKED

IL

03/20/07

APPROVED

WP

03/20/07



Mini-Circuits® 13 Neptune Avenue
Brooklyn NY 11235

PL, jn, CA531, D20C+, TB-396+

SIZE
A

CODE IDENT
15542

DRAWING NO:
98-PL-270

REV:
OR

FILE: 98PL270

SCALE: 10:1

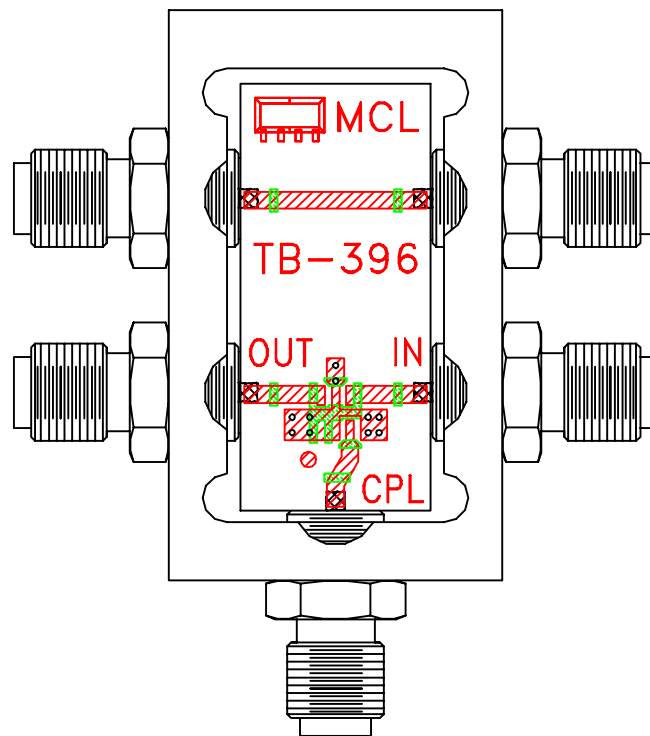
SHEET: 1 OF 1

 Mini-Circuits®

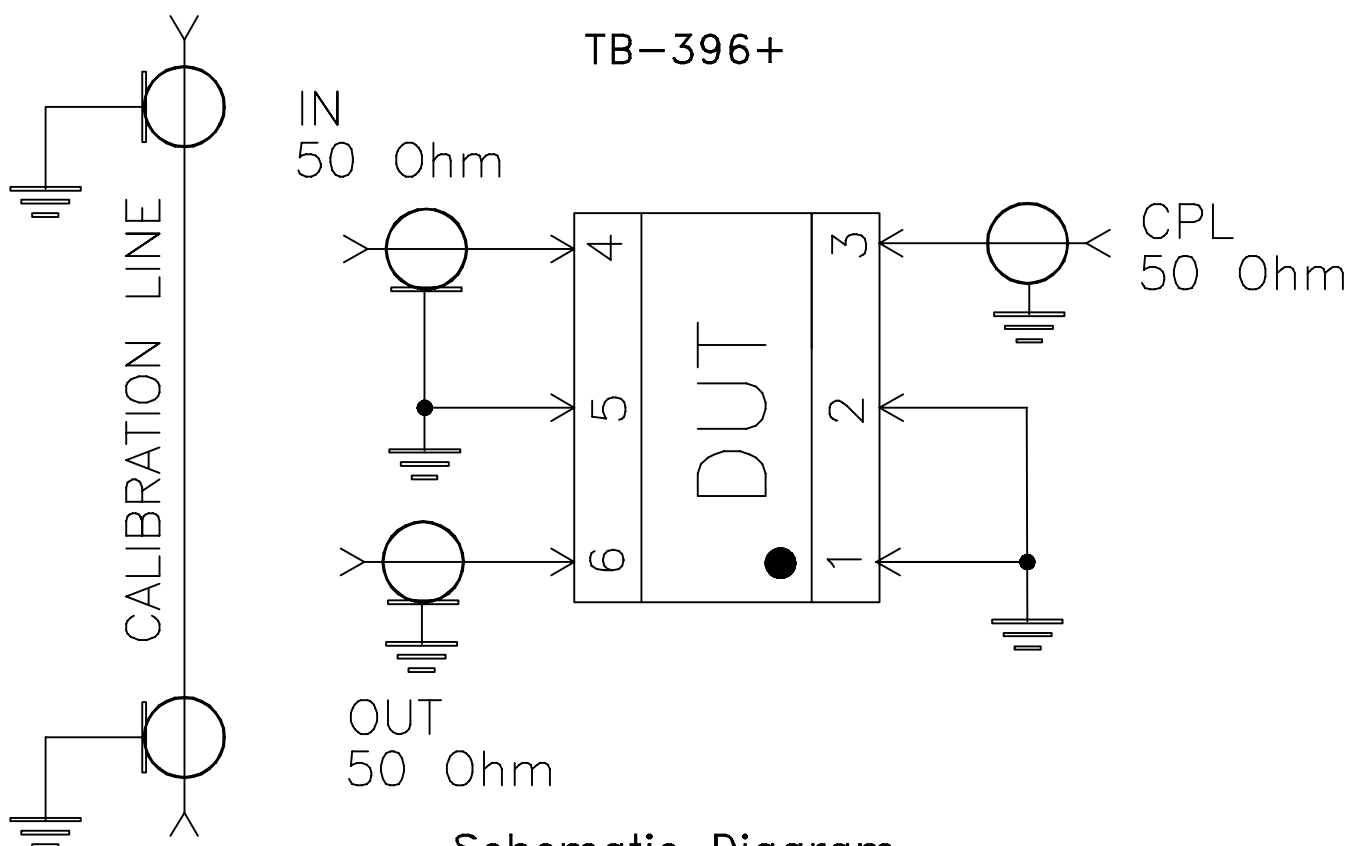
THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF MINI-CIRCUITS. EXCEPT FOR USE EXPRESSLY GRANTED, IN WRITING, TO ITS VENDORS, VENDEE AND THE UNITED STATES GOVERNMENT, MINI-CIRCUITS RESERVES ALL PROPRIETARY DESIGN, USE, MANUFACTURING AND REPRODUCTION RIGHTS THERETO. THESE CONTENTS SHALL NOT BE USED, DUPLICATED OR DISCLOSED TO ANY OUTSIDE PARTY, IN WHOLE OR IN PART, WITHOUT WRITTEN PERMISSION OF MINI-CIRCUITS.

ASHEETA1.DWG REV:A DATE:01/12/95

Evaluation Board and Circuit



TB-396+



Schematic Diagram

Notes:

1. 50 Ohm SMA Female connectors.
2. PCB Material: Rogers R04350B or its equivalent, Dielectric Constant=3.5, Thickness=.020"

 **Mini-Circuits®**



All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85° C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-65° to 150° C Ambient Environment	Individual Model Data Sheet
Autoclave	15 psig, 100% RH, 121°C, 96 hours	JESD22-A102-C, Condition C
Temperature Cycling	-65° to 150°C, 100 cycles	JESD22-A104
Temperature Humidity	85°C/ 85% RH, 168 hours	JESD22-113
Solder Reflow Heat	Sn-Pb Eutetic Process: 240°C peak Pb-Free Process: 260°C peak	J-STD-020, Table 4-1, 4-2 and 5-2; Figure 5-1
Moisture Sensitivity: Level 1	Bake at 125°C for 24 hours Soak at 85°C/85% RH for 168 hours, Reflow 3 cycles at 240°C peak (Non-RoHS) or 260°C (RoHS)	J-STD-020
Solderability	10X magnification, 95% coverage	JESD22-B102, Method 1: Dip and Look Test
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Vibration (High Frequency)	20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)	MIL-STD-202, Method 204, Condition D