

# Surface Mount RF Transformer

50Ω 0.15 to 350 MHz

TC1-6X+

## Features

- good return loss
- usable over 0.05-400 MHz
- excellent amplitude unbalance, 0.1 dB typ. and phase unbalance, 2 deg typ. in 1 dB bandwidth
- plastic base with leads

## Applications

- balanced to unbalanced transformation
- push-pull amplifiers



Generic photo used for illustration purposes only

CASE STYLE: AT1521

**+RoHS Compliant**

The +Suffix identifies RoHS Compliance. See our web site for RoHS Compliance methodologies and qualifications

| Available Tape and Reel at no extra cost |                       |
|------------------------------------------|-----------------------|
| Reel Size                                | Devices/Reel          |
| 7"                                       | 20, 50, 100, 200, 500 |
| 13"                                      | 1000, 2000            |

## Electrical Specifications at 25°C

| Parameter       | Frequency (MHz) | Min. | Typ. | Max. | Unit |
|-----------------|-----------------|------|------|------|------|
| Impedance Ratio |                 |      | 1    |      | Ohm  |
| Frequency Range |                 | 0.15 |      | 350  | MHz  |
| Insertion Loss* | 0.15 - 350      |      | 3.0  |      | dB   |
|                 | 0.25 - 250      |      | 2.0  |      |      |
|                 | 0.3 - 125       |      | 1.0  |      |      |

\* Insertion Loss is referenced to mid-band loss, 0.2 dB typ.

## Maximum Ratings

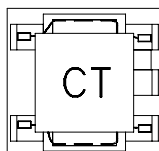
| Parameter             | Ratings        |
|-----------------------|----------------|
| Operating Temperature | -40°C to 85°C  |
| Storage Temperature   | -55°C to 100°C |
| RF Power              | 0.25W          |
| DC Current            | 30mA           |

Permanent damage may occur if any of these limits are exceeded.

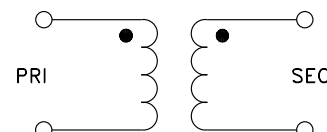
## Pin Connections

| Function      | Pin Number |
|---------------|------------|
| PRIMARY DOT   | 6          |
| PRIMARY       | 4          |
| SECONDARY DOT | 1          |
| SECONDARY     | 3          |
| NOT USED      | 2          |

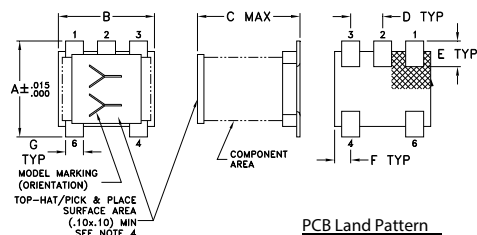
## Product Marking



## Config. C



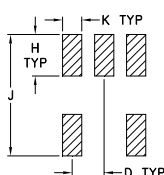
## Outline Drawing



Note:

1. Case Material Plastic
2. Termination Finish: Tin plate over Nickel plate.
3. Lead #1 identifier shall be located in the cross-hatched area shown, on bottom view. Identifier may be either a molded or marked feature.
4. Top-Hat total thickness: .013 inches max.

## PCB Land Pattern

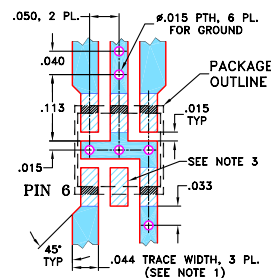


Suggested Layout,  
Tolerance to be within  $\pm .002$

### Outline Dimensions (inch/mm)

|      |      |      |      |      |       |
|------|------|------|------|------|-------|
| A    | B    | C    | D    | E    | F     |
| .150 | .150 | .160 | .050 | .040 | .025  |
| 3.81 | 3.81 | 4.06 | 1.27 | 1.02 | 0.64  |
| G    | H    | J    | K    |      | wt    |
| .028 | .065 | .190 | .030 |      | grams |
| 0.71 | 1.65 | 4.83 | 0.76 |      | 0.15  |

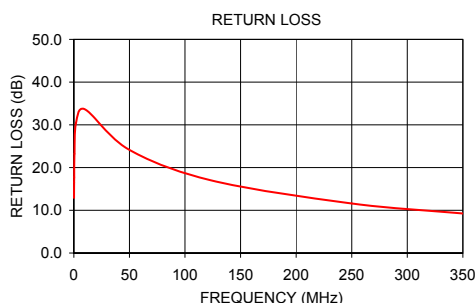
**Demo Board MCL P/N: TB-145**  
**Suggested PCB Layout (PL-244)**



- NOTES:**
1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .020" ± .0015"; COPPER: 1/2 OZ. ON EACH SIDE FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
  2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.
  3. THIS PAD IS NOT REQUIRED FOR AT7224 CASE STYLE.
-  DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)
-  DENOTES COPPER LAND PATTERN FREE OF SOLDER

## Typical Performance Data

| FREQUENCY<br>(MHz) | INSERTION<br>LOSS<br>(dB) | INPUT<br>R. LOSS<br>(dB) |
|--------------------|---------------------------|--------------------------|
| 0.15               | 0.73                      | 12.89                    |
| 0.25               | 0.61                      | 16.56                    |
| 0.30               | 0.57                      | 17.77                    |
| 0.50               | 0.44                      | 23.21                    |
| 2.00               | 0.31                      | 30.49                    |
| 10.00              | 0.26                      | 33.62                    |
| 50.00              | 0.35                      | 24.13                    |
| 125.00             | 0.61                      | 16.90                    |
| 250.00             | 1.31                      | 11.59                    |
| 350.00             | 2.16                      | 9.26                     |



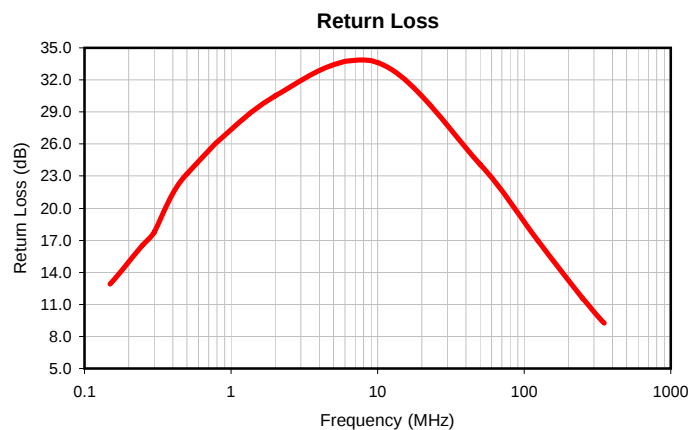
## Additional Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.  
B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.  
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## Typical Performance Data

| FREQUENCY | INSERTION<br>LOSS | RETURN<br>LOSS |
|-----------|-------------------|----------------|
| (MHz)     | (dB)              | (dB)           |
| 0.15      | 0.73              | 12.89          |
| 0.25      | 0.61              | 16.56          |
| 0.30      | 0.57              | 17.77          |
| 0.50      | 0.44              | 23.21          |
| 2.00      | 0.31              | 30.49          |
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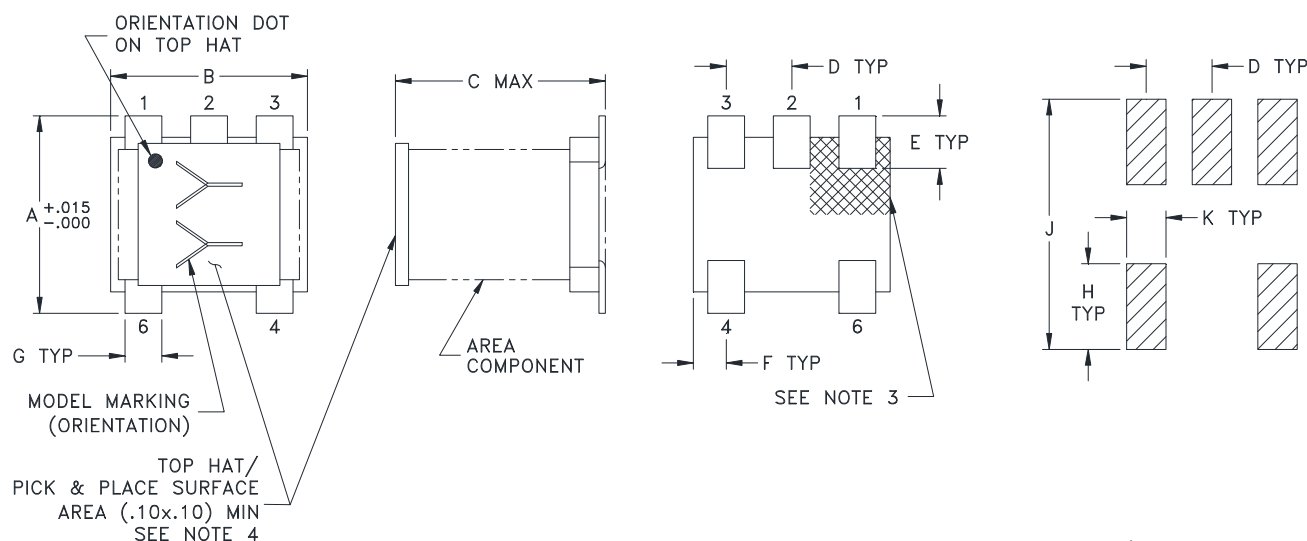
## Typical Performance Data



## Outline Dimensions

AT1521

## PCB Land Pattern



Suggested Layout,  
Tolerance to be within  $\pm .002$

| CASE # | A              | B              | C              | D              | E              | F             | G             | H              | J              | K             | WT. GRAMS |
|--------|----------------|----------------|----------------|----------------|----------------|---------------|---------------|----------------|----------------|---------------|-----------|
| AT1521 | .150<br>(3.81) | .150<br>(3.81) | .160<br>(4.06) | .050<br>(1.27) | .040<br>(1.02) | .025<br>(.64) | .028<br>(.71) | .065<br>(1.65) | .190<br>(4.83) | .030<br>(.76) | .15       |

Dimensions are in inches (mm). Tolerances: 2 Pl.  $\pm .01$ ; 3 Pl.  $\pm .005$

### Notes:

- Case material: Plastic.
- Termination finish:  
For RoHS Case Styles: Tin plate over Nickel plate. All models, (+) suffix.
- Orientation Dot on Top Hat & Marking on the Substrate both refers to Pin #1 of the Unit.
- Top-Hat total thickness: .013 inches MAX.



P.O. Box 350186, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661 For detailed performance specs & shopping online see Mini-Circuits web site

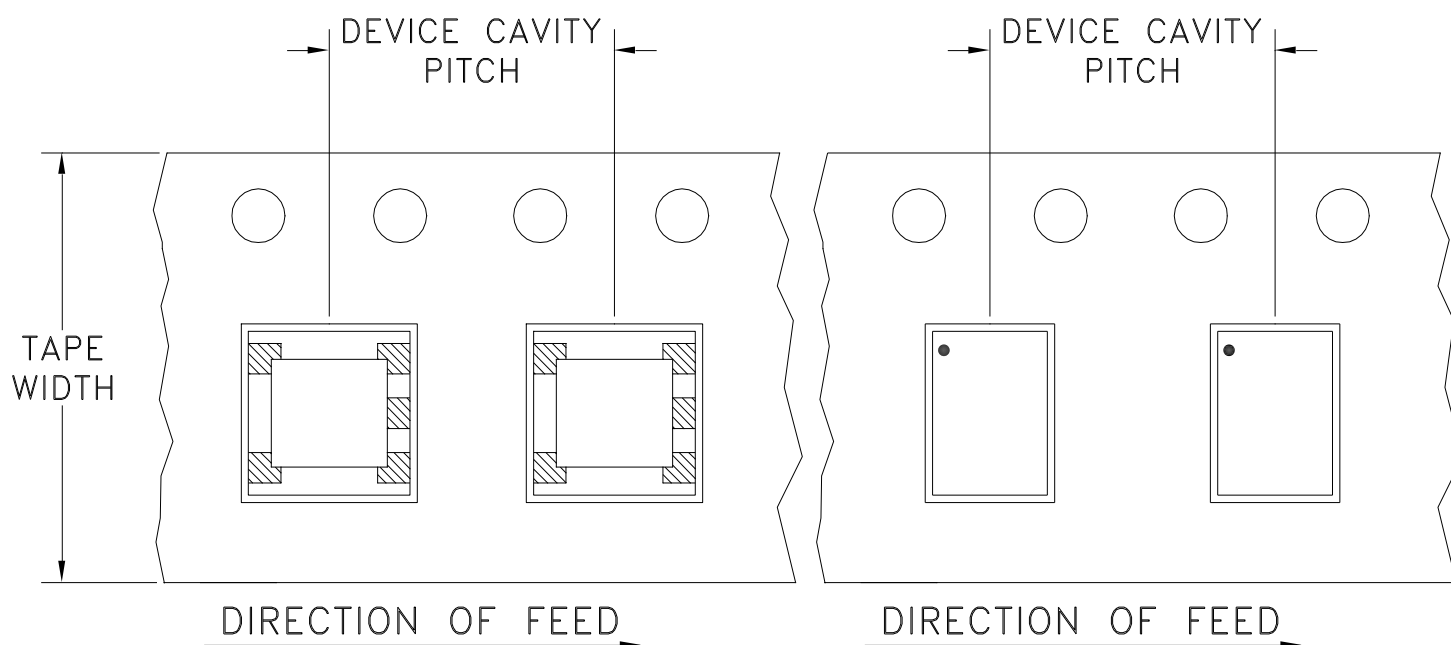


The Design Engineers Search Engine Provides ACTUAL Data Instantly From MINI-CIRCUITS At: [www.minicircuits.com](http://www.minicircuits.com)

RF/IF MICROWAVE COMPONENTS

# Tape & Reel Packaging TR-F17

## DEVICE ORIENTATION IN T&R



| Tape Width, mm | Device Cavity Pitch, mm | Reel Size, inches | Devices per Reel                    |      |
|----------------|-------------------------|-------------------|-------------------------------------|------|
| 12             | 8                       | 7                 | Small quantity standards (see note) | 20   |
|                |                         |                   |                                     | 50   |
|                |                         |                   |                                     | 100  |
|                |                         |                   |                                     | 200  |
|                |                         |                   |                                     | 500  |
|                |                         | 13                | Standard                            | 1000 |
|                |                         |                   |                                     | 2000 |

Note: Please Consult individual model data sheet to determine device per reel availability.

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: [www.minicircuits.com/pages/pdfs/tape.pdf](http://www.minicircuits.com/pages/pdfs/tape.pdf)



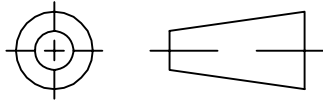
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661 For detailed performance specs & shopping online see Mini-Circuits web site



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RF/IF MICROWAVE COMPONENTS

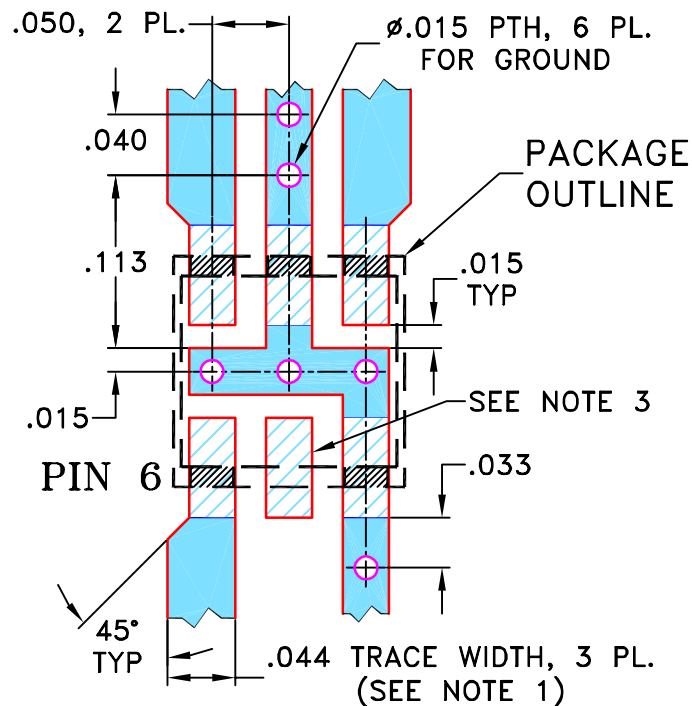
## THIRD ANGLE PROJECTION



## REVISIONS

| REV | ECN No. | DESCRIPTION | DATE     | DR | AUTH |
|-----|---------|-------------|----------|----|------|
| OR  | M106563 | NEW RELEASE | 08/23/06 | AV | IG   |
|     |         |             |          |    |      |
|     |         |             |          |    |      |
|     |         |             |          |    |      |

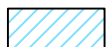
**SUGGESTED MOUNTING CONFIGURATION**  
**FOR AT224/DB714 CASE STYLE, "gs/ha/hd" PIN CONNECTIONS**  
**(FOR SINGLE ENDED TO BALANCED APPLICATION)**



- NOTES:** 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .020"  $\pm$  .0015"; COPPER: 1/2 OZ. ON EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.  
 2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.  
 3. THIS PAD IS NOT REQUIRED FOR AT224 CASE STYLE.



DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)



DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED

INITIALS

DATE

DIMENSIONS ARE IN INCHES

TOLERANCES ON:

2 PL DECIMALS  $\pm$ 3 PL DECIMALS  $\pm$  .005ANGLES  $\pm$ FRACTIONS  $\pm$ 

DRAWN

AV

07/28/06

CHECKED

IL

08/23/06

APPROVED

IG

08/23/06

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ASHEETA1.DWG REV:A DATE:01/12/95



# Mini-Circuits®

13 Neptune Avenue  
Brooklyn NY 11235

PL, gs/ha/hd, AT224/DB714, TC/TCM, TB-145

SIZE  
A

CODE IDENT  
15542

DRAWING NO:  
98-PL-244

REV:  
OR

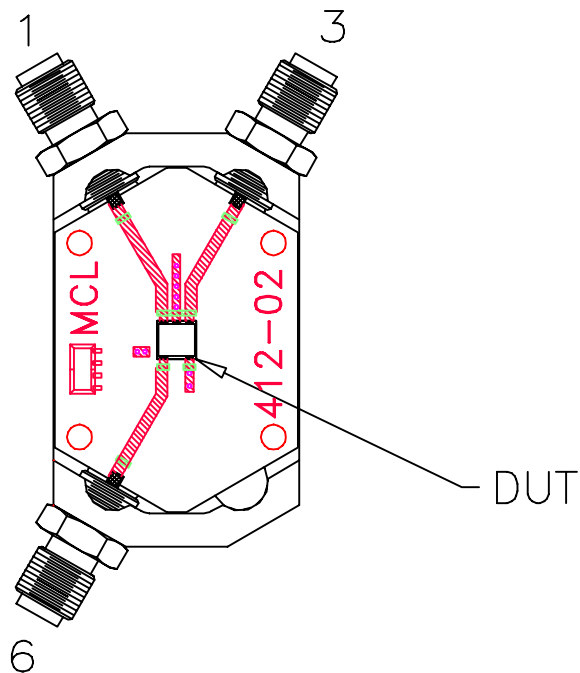
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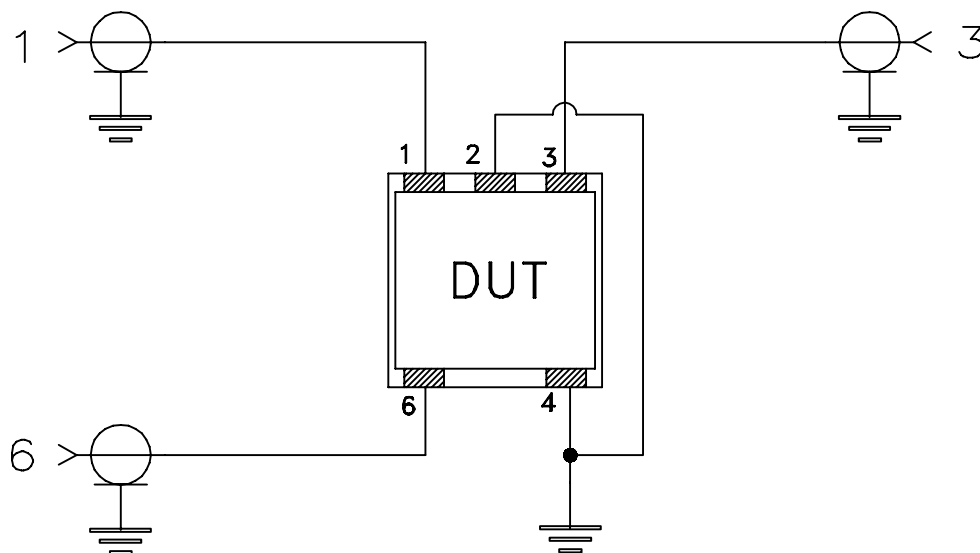
SHEET: 1 OF 1

# Evaluation Board and Circuit

For Pin Connections refer to Data Sheet of the DUT



TB-145



Schematic Diagram

## Notes:

1. 50 Ohm SMA Female connectors.
2. PCB Material: Rogers R04350B or its equivalent, Dielectric Constant=3.5, Thickness=.020"

 **Mini-Circuits®**



All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

| Specification                  | Test/Inspection Condition                                                                                                                                       | Reference/Spec                                                                                       |
|--------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
| Operating Temperature          | -40° to 85°C<br>Ambient Environment                                                                                                                             | Individual Model Data Sheet                                                                          |
| Storage Temperature            | -55° to 100° C<br>Ambient Environment                                                                                                                           | Individual Model Data Sheet                                                                          |
| Humidity                       | 90 to 95% RH, 240 hours, 50°C                                                                                                                                   | MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours |
| Thermal Shock                  | -55° to 100°C, 100 cycles                                                                                                                                       | MIL-STD-202, Method 107, Condition A-3, except +100°C                                                |
| Solder Reflow Heat             | Sn-Pb Eutetic Process: 225°C peak<br>Pb-Free Process 245° - 250°C peak                                                                                          | J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1                                                        |
| Solderability                  | 10X Magnification                                                                                                                                               | J-STD-002, 95% Coverage                                                                              |
| Vibration (High Frequency)     | 20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)                                                                             | MIL-STD-202, Method 204, Condition D                                                                 |
| Mechanical Shock               | 50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes                                                                                               | MIL-STD-202, Method 213, Condition A                                                                 |
| Marking Resistance to Solvents | Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C;<br>distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C | MIL-STD-202, Method 215                                                                              |