

Surface Mount
RF Transformer
 50Ω 10 to 6000 MHz

TCM1-63AX-2+



Generic photo used for illustration purposes only

CASE STYLE: DB1627

+RoHS Compliant

The +Suffix identifies RoHS Compliance. See our web site for RoHS Compliance methodologies and qualifications

Available Tape and Reel at no extra cost	
Reel Size	Devices/Reel
7"	20, 50, 100, 200, 500
13"	1000, 2000

Features

- ultra wide bandwidth 10 to 6000 MHz
- one model covers all telecommunication bands
- flat insertion loss
- good return loss
- aqueous washable
- protected by US Patent 9,071,229 B1

Applications

- differential modulator/demodulator and active mixers
- wideband push-pull amplifiers
- LTE, Cellular, PCS, UMTS, WiFi, WiMAX
- Used with Analog Devices ADL5380, ADL5801/02

Electrical Specifications at 25°C

Parameter	Frequency (MHz)	Min.	Typ.	Max.	Unit
Impedance Ratio			1		
Frequency Range		10		6000	MHz
Insertion Loss	10-6000	—	1.3	2.5	dB
Amplitude Unbalance	10-6000	—	0.5	—	dB
Phase Unbalance	10-6000	—	8	—	Degree

Maximum Ratings

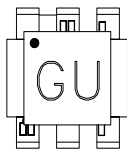
Parameter	Ratings
Operating Temperature	-40°C to 85°C
Storage Temperature	-55°C to 100°C
RF Power	0.2W
DC Current	30mA

Permanent damage may occur if any of these limits are exceeded.

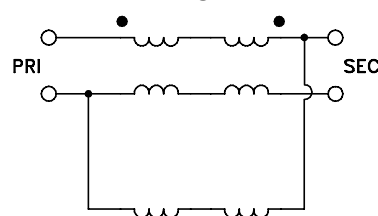
Pin Connections

Function	Pin Number
PRIMARY DOT	3
PRIMARY	2
SECONDARY DOT	6
SECONDARY	4
GND	2
NOT USED	1, 5

Product Marking

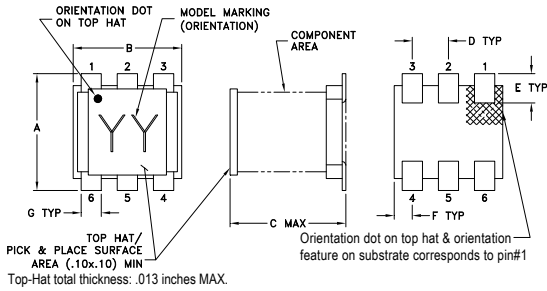


Config. K



TCM1-63AX-2+

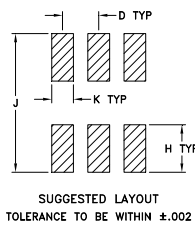
Outline Drawing



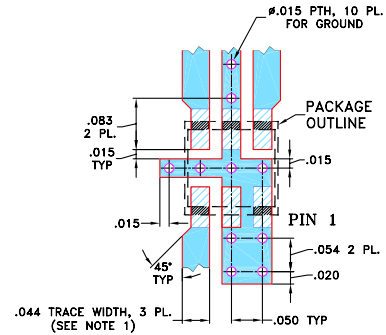
Outline Dimensions (inch/mm)

A	B	C	D	E	F
.160	.150	.160	.050	.040	.025
4.06	3.81	4.06	1.27	1.02	0.64
G	H	J	K	wt	
.028	.065	.190	.030	grams	
0.71	1.65	4.83	0.76	0.15	

PCB Land Pattern



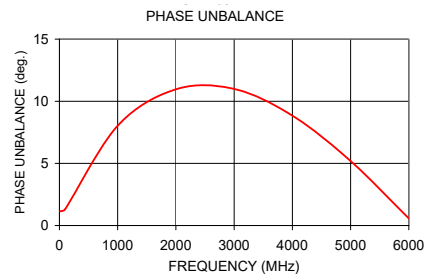
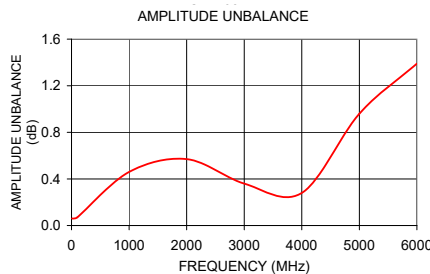
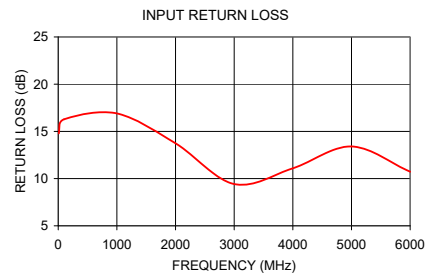
Demo Board MCL P/N: TB-654+
Suggested PCB Layout (PL-364)



- NOTES:** 1. TRACE WIDTH IS SHOWN FOR ROGERS R04350B WITH DIELECTRIC THICKNESS .020" ± .0015"; COPPER: 1/2 OZ. ON EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.
DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)
DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

Typical Performance Data

Frequency (MHz)	Insertion Loss (dB)	Input R. Loss (dB)	Amplitude Unbalance (dB)	Phase Unbalance (Deg.)
10	1.70	14.78	0.06	1.15
100	1.65	16.28	0.07	1.32
500	1.57	16.68	0.26	5.05
1000	1.40	16.90	0.46	8.03
1500	1.29	15.98	0.52	9.87
2000	1.29	13.74	0.57	10.96
3000	1.49	9.42	0.36	10.99
4000	1.20	11.09	0.28	8.84
5000	1.16	13.40	0.96	5.19
6000	1.80	10.73	1.39	0.57



Additional Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuits' applicable established test performance criteria and measurement instructions.
C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCLStore/terms.jsp

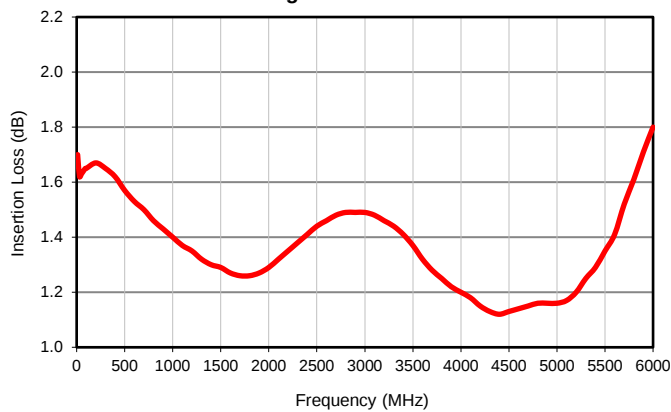


Typical Performance Data

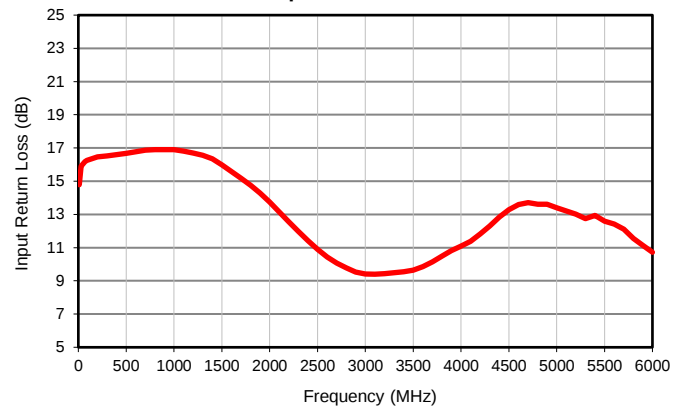
FREQUENCY (MHz)	AVERAGE INSERTION LOSS (dB)	INPUT RETURN LOSS (dB)	AMPLITUDE UNBALANCE (dB)	PHASE UNBALANCE (deg.)
10.0	1.70	14.78	0.06	1.15
30.0	1.62	15.91	0.04	0.61
50.0	1.63	16.05	0.05	0.75
70.0	1.64	16.18	0.05	0.97
90.0	1.65	16.26	0.06	1.21
100.0	1.65	16.28	0.07	1.32
200.0	1.67	16.46	0.10	2.41
300.0	1.65	16.53	0.15	3.42
400.0	1.62	16.60	0.20	4.29
500.0	1.57	16.68	0.26	5.05
600.0	1.53	16.78	0.30	5.73
700.0	1.50	16.87	0.35	6.40
800.0	1.46	16.90	0.39	6.98
900.0	1.43	16.90	0.43	7.53
1000.0	1.40	16.90	0.46	8.03
1100.0	1.37	16.82	0.48	8.48
1200.0	1.35	16.69	0.49	8.88
1300.0	1.32	16.56	0.50	9.23
1400.0	1.30	16.34	0.52	9.56
1500.0	1.29	15.98	0.52	9.87
1600.0	1.27	15.57	0.53	10.12
1700.0	1.26	15.17	0.53	10.36
1800.0	1.26	14.74	0.55	10.54
1900.0	1.27	14.29	0.57	10.74
2000.0	1.29	13.74	0.57	10.96
2100.0	1.32	13.15	0.58	11.19
2200.0	1.35	12.56	0.57	11.41
2300.0	1.38	11.98	0.56	11.59
2400.0	1.41	11.41	0.53	11.66
2500.0	1.44	10.90	0.49	11.78
2600.0	1.46	10.44	0.46	11.74
2700.0	1.48	10.07	0.43	11.62
2800.0	1.49	9.78	0.40	11.43
2900.0	1.49	9.53	0.38	11.21
3000.0	1.49	9.42	0.36	10.99
3100.0	1.48	9.40	0.33	10.76
3200.0	1.46	9.43	0.32	10.54
3300.0	1.44	9.49	0.28	10.41
3400.0	1.41	9.55	0.24	10.32
3500.0	1.37	9.65	0.18	10.20
3600.0	1.32	9.86	0.11	10.04
3700.0	1.28	10.15	0.08	9.87
3800.0	1.25	10.49	0.09	9.57
3900.0	1.22	10.82	0.18	9.24
4000.0	1.20	11.09	0.28	8.84
4100	1.18	11.38	0.39	8.34
4200	1.15	11.82	0.48	7.84
4300	1.13	12.3	0.53	7.31
4400	1.12	12.84	0.56	6.91
4500	1.13	13.29	0.61	6.56
4600	1.14	13.59	0.66	6.3
4700	1.15	13.7	0.72	6.03
4800	1.16	13.62	0.78	5.76
4900	1.16	13.61	0.87	5.5
5000	1.16	13.4	0.96	5.19
5100	1.17	13.2	1.04	4.65
5200	1.20	13.01	1.09	4.07
5300	1.25	12.75	1.15	3.47
5400	1.29	12.93	1.24	2.98
5500	1.35	12.59	1.28	2.19
5600	1.41	12.41	1.29	1.41
5700	1.52	12.11	1.33	0.78
5800	1.61	11.56	1.36	0.59
5900	1.71	11.13	1.38	0.53
6000	1.80	10.73	1.39	0.57

Typical Performance Data

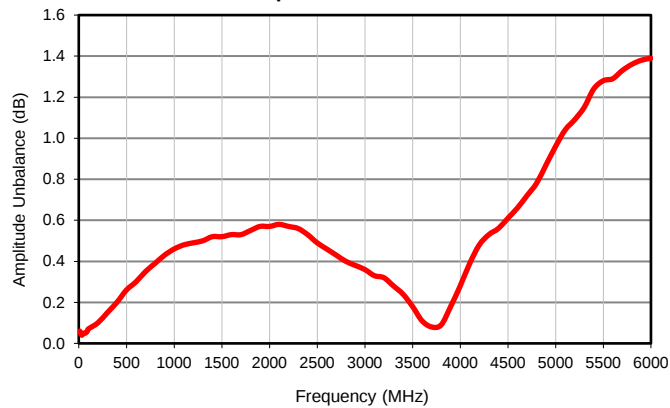
Average Insertion Loss



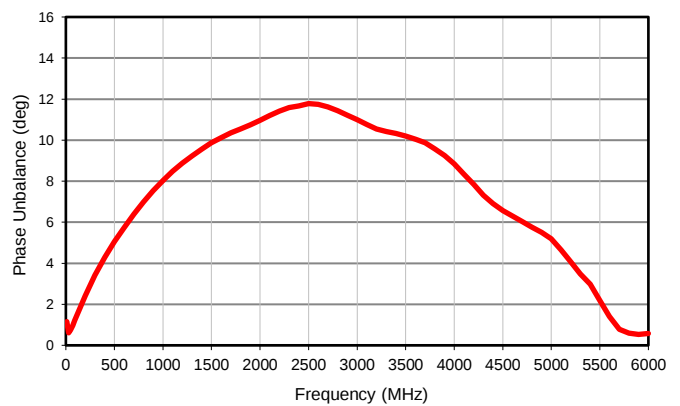
Input Return Loss



Amplitude Unbalance

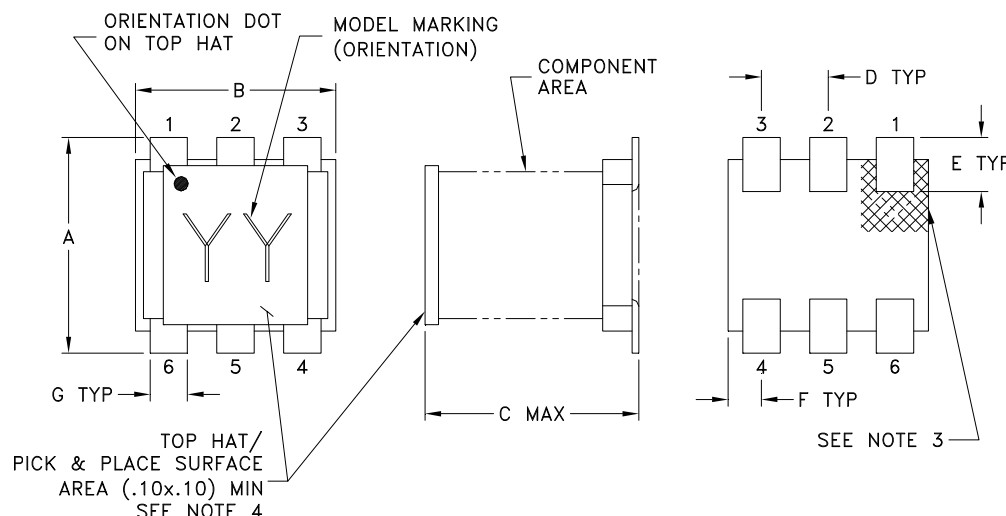


Phase Unbalance

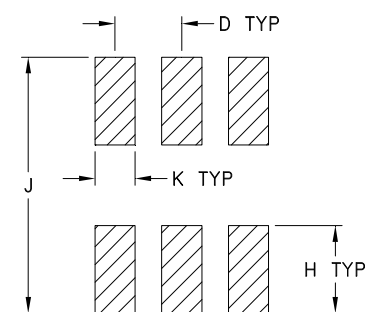


Outline Dimensions

DB1627



PCB Land Pattern



CASE #	A	B	C	D	E	F	G	H	J	K	WT. GRAM
DB1627	.160 (4.06)	.150 (3.81)	.160 (4.06)	.050 (1.27)	.040 (1.02)	.025 (0.64)	.028 (0.71)	.065 (1.65)	.190 (4.83)	.030 (0.76)	.15

Dimensions are in inches (mm). Tolerances: 2 Pl. $\pm .01$; 3Pl. $\pm .005$

Notes:

- Case material: Plastic.
- Termination finish:
For RoHS Case Styles: Tin plate over Nickel plate. All models, (+) suffix.
For RoHS-5 Case Styles: Tin-Lead plate. All models, no (+) suffix.
- Orientation dot on top hat & orientation feature on substrate correspondence to pin #1.
- Top-Hat total thickness: .013 inches MAX.



P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661 For detailed performance specs & shopping online see Mini-Circuits web site

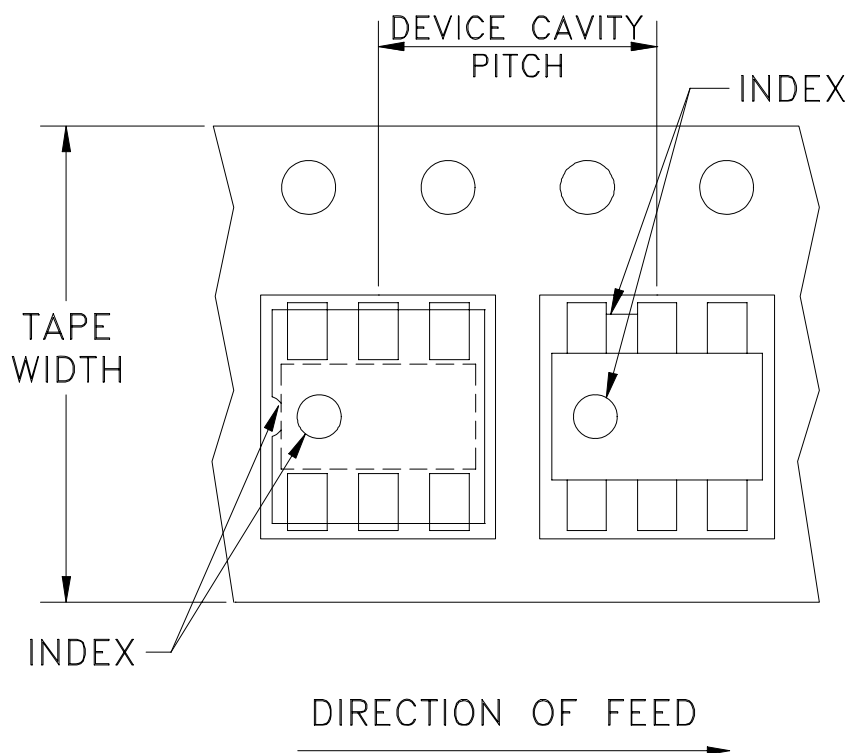


The Design Engineers Search Engine Provides ACTUAL Data Instantly From MINI-CIRCUITS At: www.minicircuits.com

RF/IF MICROWAVE COMPONENTS

Tape & Reel Packaging TR-F47

DEVICE ORIENTATION IN T&R



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel see note
12	8	13	1000, 2000
		7	20, 50, 100, 200, 500

Note: Please consult individual model data sheet to determine device per reel availability.

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: www.minicircuits.com/pages/pdfs/tape.pdf



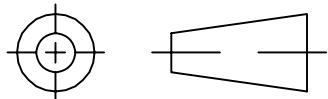
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THIRD ANGLE PROJECTION

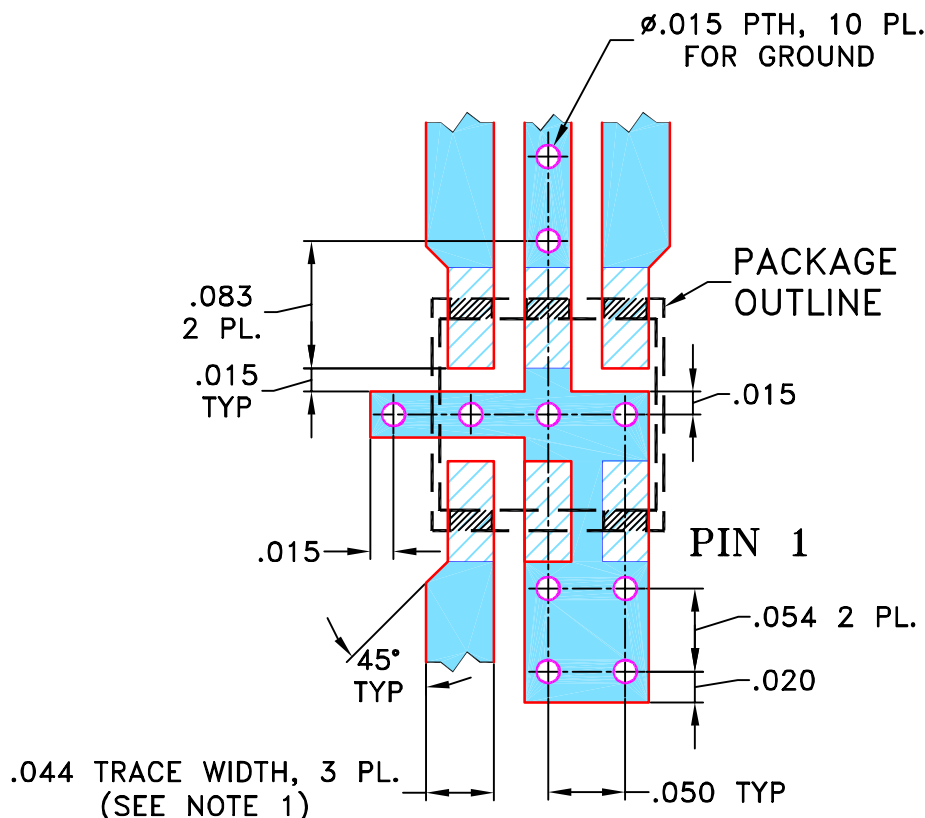


REVISIONS

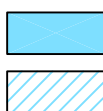
REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
OR	M136032	NEW RELEASE	03/07/12	GF	DJ
A	M141464	ADDED PIN CODE "06TK04"	05/06/13	IL	DJ

SUGGESTED MOUNTING CONFIGURATION

FOR DB1627 CASE STYLE, "06TN01" & "06TK04" PIN CODES



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2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.



DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)

DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED

INITIALS

DATE

DIMENSIONS ARE IN INCHES

TOLERANCES ON:

2 PL DECIMALS $\pm$ 3 PL DECIMALS $\pm$.005ANGLES $\pm$ FRACTIONS $\pm$

DRAWN

GF

02/17/12

CHECKED

IL

03/07/12

APPROVED

DJ

03/07/12

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ASHEETA1.DWG REV:A DATE:01/12/95



Mini-Circuits®

13 Neptune Avenue
Brooklyn NY 11235

PL, 06TN01/06TK04, DB1627, TB-654+

SIZE

A

CODE IDENT

15542

DRAWING NO:

98-PL-364

REV:

A

FILE: 98PL364

SCALE:

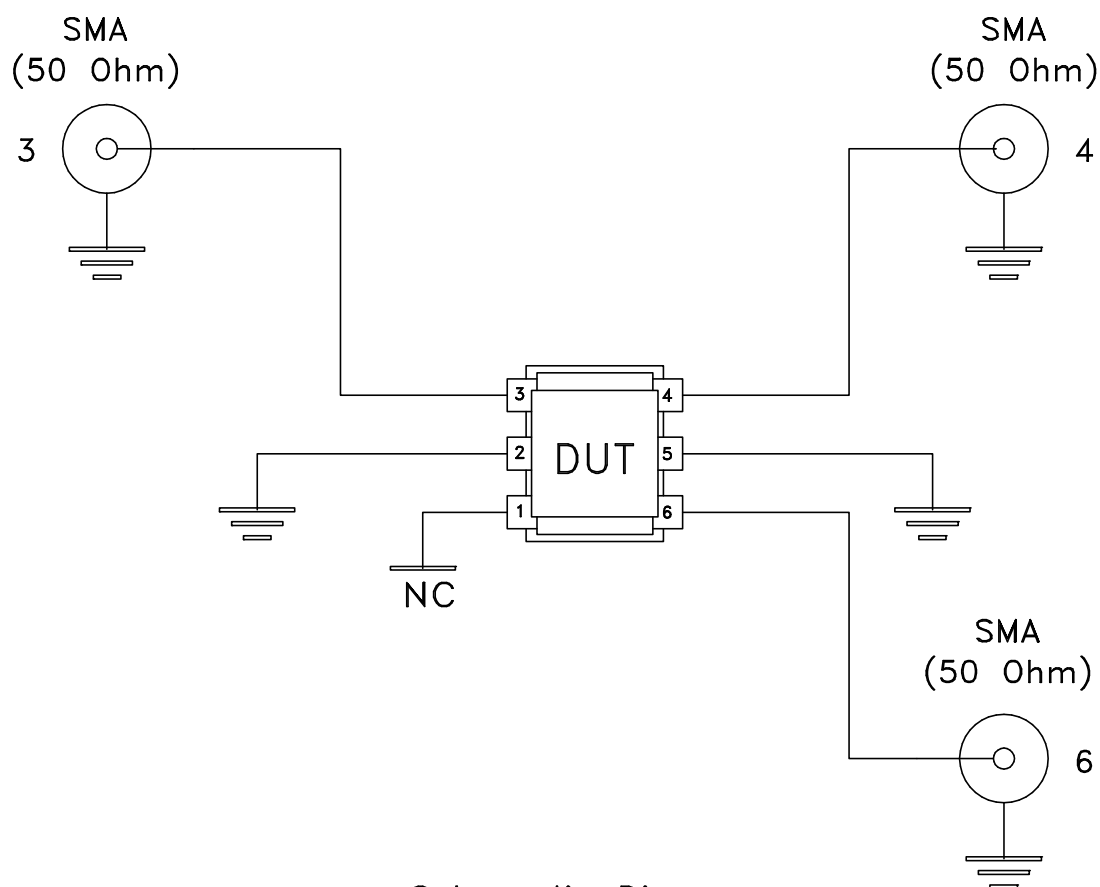
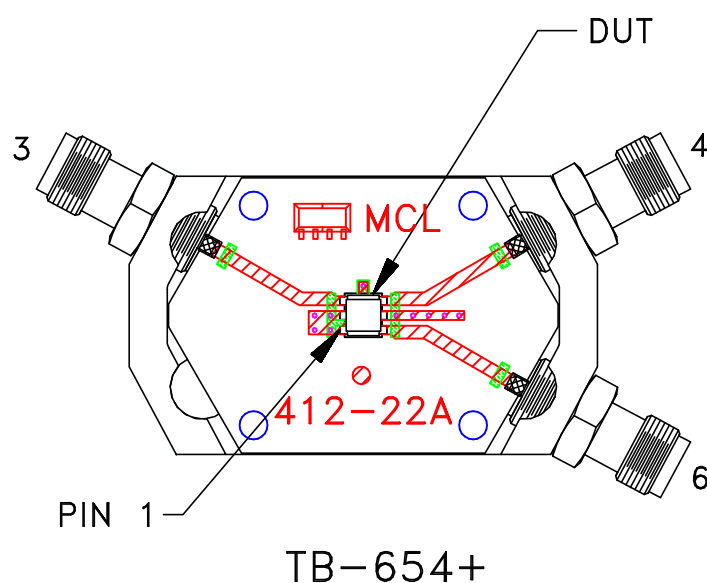
8:1

SHEET:

1 OF 1

Evaluation Board and Circuit

For Pin Connections refer to Data Sheet of the DUT



Schematic Diagram

Notes:

1. 50 Ohm SMA Female connectors.
2. PCB Material: R04350 or equivalent,
Dielectric Constant=3.5, Thickness=.020 inch.

 **Mini-Circuits®**



All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85°C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 100° C Ambient Environment	Individual Model Data Sheet
Humidity	90 to 95% RH, 240 hours, 50°C	MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours
Thermal Shock	-55° to 100°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, except +100°C
Solder Reflow Heat	Sn-Pb Eutetic Process: 225°C peak Pb-Free Process 245° - 250°C peak	J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1
Solderability	10X Magnification	J-STD-002, 95% Coverage
Vibration (High Frequency)	20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)	MIL-STD-202, Method 204, Condition D
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Marking Resistance to Solvents	Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C; distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C	MIL-STD-202, Method 215