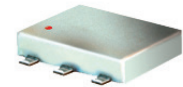


Surface Mount Frequency Mixer

ADE-2M+

Level 7 (LO Power +7 dBm) 5 to 1000 MHz



CASE STYLE: CD542

Maximum Ratings

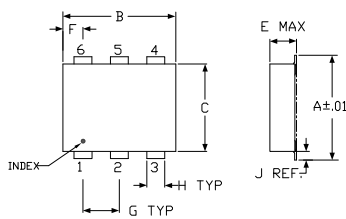
Operating Temperature	-40°C to 85°C
Storage Temperature	-55°C to 100°C
RF Power	200mW
IF Current	40mA

Permanent damage may occur if any of these limits are exceeded.

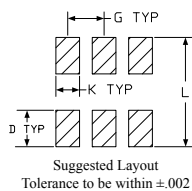
Pin Connections

	Config. 1	Config. 2
LO	6	3
RF	3	6
IF 1	2	2
IF 2	—	5
GROUND	1,4,5	1,4

Outline Drawing



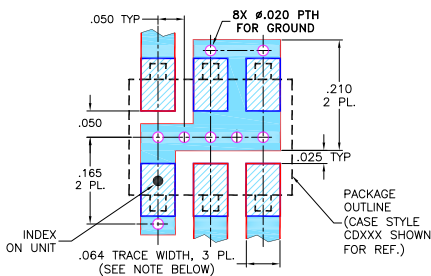
PCB Land Pattern



Outline Dimensions (inch/mm)

A	B	C	D	E	F	G
.272	.310	.220	.100	.112	.055	.100
6.91	7.87	5.58	2.54	2.84	1.40	2.54
H	J	K	L	wt		
.030	.026	.065	.300	grams		
0.76	0.66	1.65	7.62	.20		

Demo Board MCL P/N: TB-03 Suggested PCB Layout (PL-052)



NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .030"±.002"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

- DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)
- DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

Notes

- Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
- The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCLStore/terms.jsp

Features

- excellent L-R isolation, 40 dB typ.
- low profile package
- can be used as BI-PHASE MODULATOR for switching between 0° to 180°
- aqueous washable

Applications

- cellular
- GSM
- ISM

Electrical Specifications

FREQUENCY (MHz)	CONVERSION LOSS (dB)	LO-RF ISOLATION (dB)			LO-IF ISOLATION (dB)			IP3 at center band (dBm)										
		L	M	U	L	M	U											
5 - 1000	DC - 1000	6.67	0.26	8.0	9.5	60	40	40	20	25	18	55	30	30	20	20	12	17

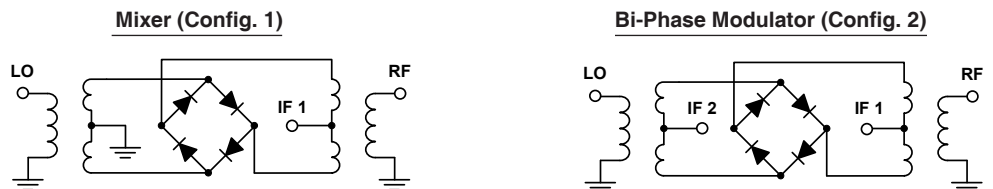
1 dB COMP.: +1 dBm typ.

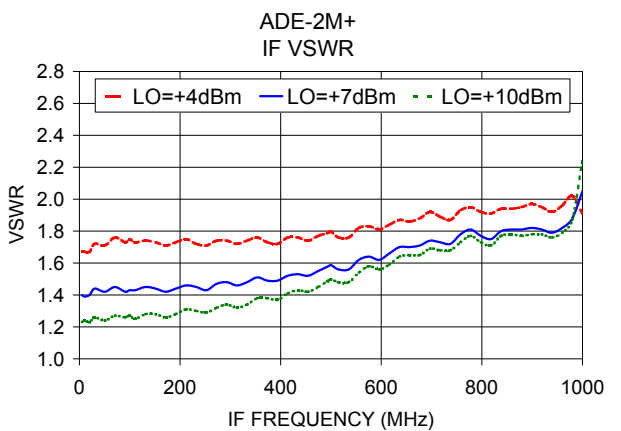
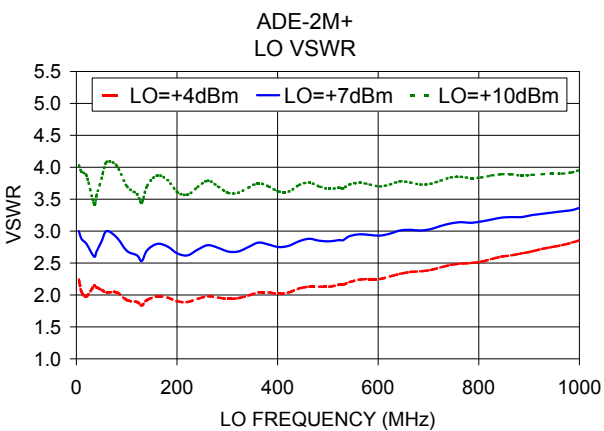
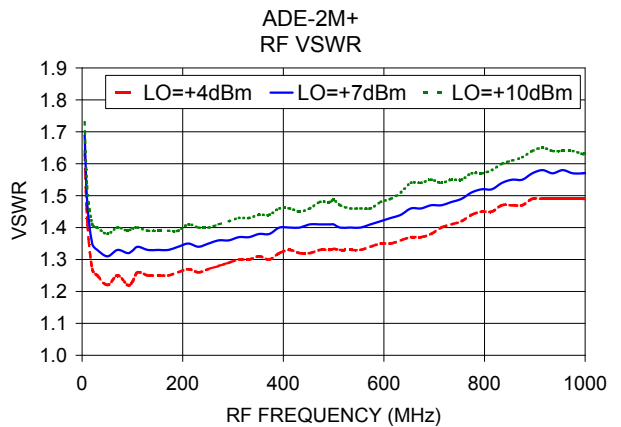
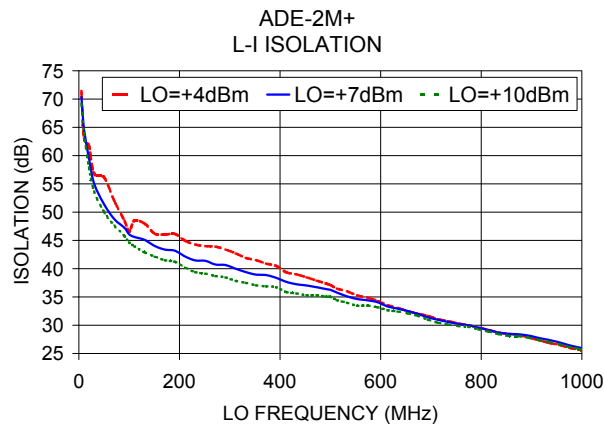
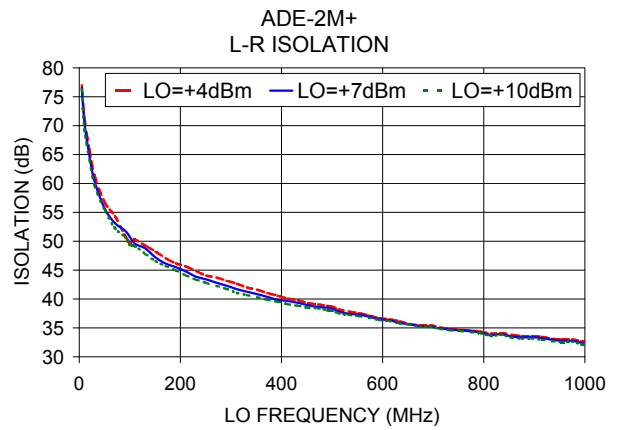
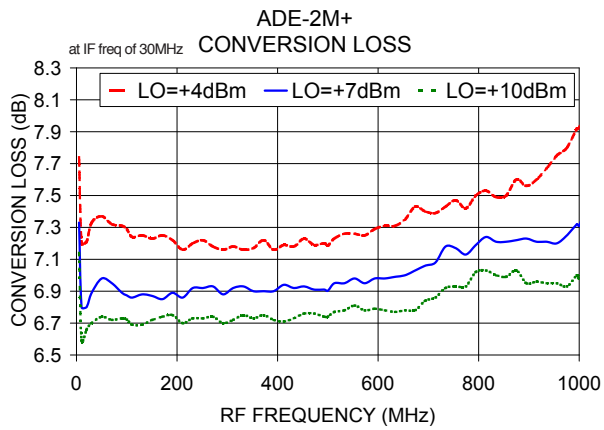
L = low range [f_L to $10 f_L$] M = mid range [$10 f_L$ to $f_U/2$] U = upper range [$f_U/2$ to f_U]
m = mid band [$2 f_L$ to $f_U/2$]

Typical Performance Data

Frequency (MHz)		Conversion Loss (dB)	Isolation L-R (dB)	Isolation L-I (dB)	VSWR RF PORT (:1)	VSWR LO PORT (:1)
RF	LO	LO +7dBm	LO +7dBm	LO +7dBm	LO +7dBm	LO +7dBm
5.00	35.10	7.33	76.58	70.39	1.69	2.60
10.10	40.10	6.80	70.62	64.79	1.48	2.68
30.21	60.21	6.89	60.39	55.08	1.33	3.00
50.32	80.32	6.98	55.64	51.36	1.31	2.90
70.44	100.44	6.95	53.15	48.76	1.33	2.69
90.55	120.55	6.89	51.84	47.23	1.32	2.62
100.00	130.00	6.87	50.75	46.08	1.33	2.53
171.00	201.00	6.85	46.14	43.37	1.33	2.65
231.34	261.34	6.92	43.86	41.46	1.34	2.78
291.67	321.67	6.88	42.30	40.64	1.36	2.68
352.01	382.01	6.90	40.84	38.95	1.38	2.79
412.35	442.35	6.94	39.66	37.67	1.40	2.84
500.00	530.00	6.90	38.38	36.26	1.41	2.86
593.36	623.36	6.98	36.51	34.08	1.42	2.96
673.81	703.81	7.03	35.33	32.01	1.46	3.03
714.03	744.03	7.08	34.92	30.96	1.47	3.12
774.37	804.37	7.13	34.42	29.99	1.51	3.15
834.71	864.71	7.21	33.93	28.70	1.54	3.22
955.38	985.38	7.20	32.76	26.96	1.58	3.33
1000.00	1030.00	7.31	32.41	25.92	1.57	3.45

Electrical Schematic





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Frequency Mixer

ADE-2M+

Typical Performance Data

RF (MHz)	LO (MHz)	CONVERSION LOSS (dB)			LO (MHz)	LO-RF ISOLATION (dB)			LO-IF ISOLATION (dB)			LO (MHz)	RF (MHz)	IP3 Input (dBm)
		@LO (dBm)				@LO (dBm)			@LO (dBm)					@LO (dBm)
		+4	+7	+10		+4	+7	+10	+4	+7	+10			+7
5.1	35.1	7.74	7.33	7.14	35.1	77.0	76.6	76.3	71.4	70.4	69.2	35.1	5.0	21.9
20.1	50.1	7.21	6.80	6.66	50.1	65.9	64.8	64.1	61.8	59.5	57.9	50.1	20.1	20.9
30.2	60.2	7.33	6.89	6.70	60.2	61.5	60.4	59.6	56.8	55.1	53.7	60.2	30.2	18.9
70.4	100.4	7.32	6.95	6.72	100.4	54.4	53.2	52.3	52.0	48.8	47.6	100.4	70.4	20.9
90.6	120.6	7.31	6.89	6.73	120.6	51.0	51.8	50.7	48.5	47.2	45.8	120.6	90.6	19.5
100.0	130.0	7.29	6.87	6.72	130.0	49.8	50.8	49.4	46.6	46.1	44.7	130.0	100.0	19.0
171.0	201.0	7.25	6.85	6.74	201.0	47.0	46.1	45.7	46.1	43.4	41.5	201.0	171.0	18.9
211.2	241.2	7.16	6.86	6.70	241.2	45.6	44.8	44.1	44.9	42.2	40.2	241.2	211.2	19.7
251.5	281.5	7.22	6.92	6.73	281.5	44.1	43.4	42.8	44.0	41.4	39.1	281.5	251.5	19.5
271.6	301.6	7.18	6.93	6.74	301.6	43.7	42.8	42.3	43.9	40.7	38.7	301.6	271.6	18.1
352.0	382.0	7.17	6.90	6.73	382.0	41.6	40.8	40.3	41.5	39.0	37.1	382.0	352.0	19.3
392.2	422.2	7.16	6.90	6.72	422.2	40.6	39.9	39.5	40.5	38.4	36.7	422.2	392.2	18.2
412.4	442.4	7.19	6.94	6.71	442.4	40.1	39.7	39.1	39.4	37.7	35.9	442.4	412.4	19.7
432.5	462.5	7.18	6.92	6.73	462.5	39.8	39.3	38.8	39.0	37.3	35.6	462.5	432.5	18.2
452.6	482.6	7.23	6.93	6.76	482.6	39.3	38.9	38.5	38.5	37.0	35.3	482.6	452.6	18.3
500.0	530.0	7.19	6.90	6.74	530.0	38.7	38.4	38.0	37.1	36.3	35.0	530.0	500.0	17.4
533.0	563.0	7.26	6.95	6.78	563.0	37.8	37.4	37.3	36.0	35.1	34.0	563.0	533.0	24.6
593.4	623.4	7.29	6.98	6.79	623.4	36.7	36.5	36.4	34.3	34.1	33.2	623.4	593.4	18.0
613.5	643.5	7.31	6.98	6.78	643.5	36.5	36.3	36.2	33.5	33.3	32.7	643.5	613.5	15.0
633.6	663.6	7.31	6.99	6.77	663.6	36.1	35.9	35.8	33.1	32.9	32.4	663.6	633.6	13.6
714.0	744.0	7.39	7.08	6.86	744.0	35.1	34.9	34.8	31.1	31.0	30.5	744.0	714.0	24.3
734.2	764.2	7.43	7.18	6.92	764.2	34.8	34.7	34.6	30.7	30.6	30.1	764.2	734.2	21.3
774.4	804.4	7.42	7.13	6.93	804.4	34.6	34.4	34.3	30.0	30.0	29.7	804.4	774.4	17.5
794.5	824.5	7.50	7.19	7.02	824.5	34.3	34.2	34.1	29.6	29.6	29.3	824.5	794.5	18.4
814.6	844.6	7.53	7.24	7.03	844.6	34.0	33.8	33.6	29.2	29.1	28.9	844.6	814.6	16.9
895.0	925.0	7.56	7.23	6.95	925.0	33.6	33.4	33.2	27.8	28.2	27.8	925.0	895.0	25.1
915.2	945.2	7.60	7.21	6.96	945.2	33.5	33.2	33.0	27.3	27.7	27.4	945.2	915.2	20.2
955.4	985.4	7.75	7.20	6.95	985.4	33.0	32.8	32.5	26.5	27.0	26.6	985.4	955.4	15.0
975.5	1005.5	7.80	7.25	6.93	1005.5	33.0	32.8	32.6	26.0	26.4	26.2	1005.5	975.5	13.8
995.6	1025.6	7.92	7.32	7.00	1025.6	32.6	32.4	32.1	25.7	26.0	25.8	1025.6	995.6	14.7
1000.0	1030.0	7.92	7.31	6.98	1030.0	32.7	32.4	32.2	25.6	25.9	25.7	1030.0	1000.0	13.7
1096.2	1126.2	8.40	7.78	7.26	1126.2	31.7	31.7	31.5	23.8	24.4	24.2	1126.2	1096.2	12.0
1136.4	1166.4	8.55	7.90	7.34	1166.4	31.3	31.3	31.2	23.1	23.9	23.9	1166.4	1136.4	12.2
1156.5	1186.5	8.65	8.02	7.47	1186.5	31.2	31.2	31.3	22.9	23.7	23.9	1186.5	1156.5	12.0
1176.6	1206.6	8.76	8.09	7.55	1206.6	31.1	31.1	31.0	22.5	23.4	23.6	1206.6	1176.6	11.5
1237.0	1267.0	8.96	8.38	7.81	1267.0	31.0	31.0	31.0	21.4	22.2	22.9	1267.0	1237.0	11.7
1277.2	1307.2	9.13	8.57	8.02	1307.2	30.9	30.9	30.9	20.7	21.5	22.0	1307.2	1277.2	11.9
1317.4	1347.4	9.23	8.68	8.12	1347.4	31.1	31.2	31.1	20.1	20.8	21.2	1347.4	1317.4	11.2
1337.5	1367.5	9.24	8.74	8.19	1367.5	31.1	31.2	31.3	19.9	20.5	20.9	1367.5	1337.5	10.5
1418.0	1448.0	9.38	8.92	8.46	1448.0	31.2	31.4	31.5	19.1	20.0	20.4	1448.0	1418.0	10.4
1458.2	1488.2	9.50	8.99	8.56	1488.2	31.6	31.7	31.8	18.7	19.7	20.1	1488.2	1458.2	10.9
1498.4	1528.4	9.59	9.04	8.59	1528.4	32.0	32.1	32.2	18.1	19.3	19.8	1528.4	1498.4	12.0
1518.5	1548.5	9.60	9.01	8.55	1548.5	32.4	32.5	32.6	17.8	19.1	19.6	1548.5	1518.5	12.6
1538.6	1568.6	9.60	8.98	8.58	1568.6	32.5	32.6	32.7	17.7	19.1	19.6	1568.6	1538.6	12.6
1599.0	1629.0	9.66	9.12	8.86	1629.0	34.2	34.4	34.0	16.9	18.4	18.9	1629.0	1599.0	11.7
1639.2	1669.2	9.79	9.38	9.16	1669.2	36.4	36.1	34.9	16.2	17.7	18.1	1669.2	1639.2	12.6
1679.4	1709.4	10.03	9.64	9.47	1709.4	39.4	38.1	35.7	15.8	17.1	17.6	1709.4	1679.4	13.1
1699.5	1729.5	9.98	9.63	9.49	1729.5	42.5	39.5	35.8	15.4	16.7	17.1	1729.5	1699.5	13.1
1780.0	1810.0	10.56	10.04	9.90	1810.0	55.4	39.7	34.6	14.5	15.7	16.3	1810.0	1780.0	11.7
1800.1	1830.1	10.65	10.12	9.96	1830.1	46.7	38.9	34.0	14.2	15.4	16.0	1830.1	1800.1	12.4

REV. X1
ADE-2M+
080225
Page 1 of 2



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Frequency Mixer

ADE-2M+

Typical Performance Data

RF/LO (MHz)	RF VSWR (:1)			LO VSWR (:1)			IF (MHz)	IF VSWR (:1)		
	@LO (dBm)			@LO (dBm)				@LO (dBm)		
	+4	+7	+10	+4	+7	+10		+4	+7	+10
35.1	1.64	1.69	1.73	2.14	2.60	3.43	5.1	1.67	1.40	1.23
50.1	1.27	1.35	1.41	2.08	2.84	3.82	10.1	1.67	1.39	1.24
60.2	1.25	1.33	1.40	2.04	3.00	4.08	20.1	1.67	1.40	1.23
100.4	1.25	1.33	1.40	1.92	2.69	3.70	30.2	1.72	1.44	1.26
120.6	1.22	1.32	1.39	1.89	2.62	3.58	50.4	1.71	1.42	1.24
130.0	1.23	1.33	1.40	1.84	2.53	3.44	70.6	1.76	1.45	1.27
201.0	1.25	1.33	1.39	1.90	2.65	3.61	90.8	1.73	1.42	1.26
241.2	1.27	1.35	1.41	1.94	2.71	3.69	100.0	1.75	1.43	1.27
281.5	1.27	1.35	1.40	1.96	2.74	3.70	111.0	1.73	1.43	1.25
301.6	1.28	1.36	1.41	1.94	2.68	3.60	131.2	1.74	1.45	1.28
382.0	1.31	1.38	1.44	2.04	2.79	3.70	151.4	1.73	1.44	1.28
422.2	1.32	1.40	1.46	2.04	2.77	3.62	171.6	1.71	1.42	1.26
442.4	1.33	1.40	1.46	2.10	2.84	3.72	191.8	1.73	1.44	1.28
462.5	1.32	1.40	1.45	2.13	2.88	3.76	212.0	1.75	1.46	1.31
482.6	1.32	1.41	1.46	2.13	2.85	3.70	232.2	1.72	1.45	1.30
530.0	1.33	1.41	1.49	2.16	2.86	3.67	252.5	1.71	1.43	1.29
563.0	1.33	1.40	1.46	2.24	2.95	3.76	272.7	1.74	1.47	1.32
623.4	1.35	1.42	1.48	2.29	2.96	3.73	292.9	1.74	1.48	1.34
643.5	1.35	1.43	1.49	2.33	3.01	3.78	313.1	1.72	1.46	1.32
663.6	1.36	1.44	1.51	2.36	3.02	3.76	333.3	1.74	1.48	1.34
744.0	1.40	1.47	1.54	2.47	3.12	3.84	353.5	1.76	1.51	1.38
764.2	1.41	1.48	1.55	2.49	3.14	3.85	373.7	1.73	1.49	1.38
804.4	1.44	1.51	1.57	2.52	3.15	3.84	393.9	1.72	1.49	1.37
824.5	1.45	1.52	1.57	2.56	3.18	3.87	414.1	1.76	1.52	1.41
844.6	1.45	1.52	1.58	2.60	3.21	3.89	434.3	1.76	1.53	1.43
925.0	1.49	1.57	1.64	2.72	3.27	3.89	454.5	1.74	1.52	1.42
945.2	1.49	1.58	1.65	2.75	3.29	3.90	474.7	1.77	1.55	1.45
985.4	1.49	1.58	1.64	2.82	3.33	3.92	500.0	1.80	1.59	1.50
1005.5	1.49	1.57	1.64	2.87	3.38	3.97	515.1	1.76	1.56	1.48
1025.6	1.49	1.57	1.63	2.93	3.45	4.03	535.3	1.76	1.56	1.48
1030.0	1.49	1.57	1.63	2.94	3.45	4.03	555.5	1.82	1.62	1.54
1126.2	1.60	1.63	1.68	3.12	3.65	4.20	575.7	1.83	1.64	1.58
1166.4	1.69	1.71	1.74	3.17	3.70	4.26	595.9	1.81	1.62	1.56
1186.5	1.75	1.76	1.78	3.20	3.72	4.28	616.1	1.84	1.66	1.59
1206.6	1.81	1.81	1.82	3.22	3.73	4.29	636.3	1.87	1.70	1.64
1267.0	2.05	2.04	2.03	3.30	3.77	4.31	656.5	1.86	1.70	1.65
1307.2	2.25	2.23	2.23	3.35	3.80	4.32	676.7	1.88	1.71	1.65
1347.4	2.46	2.45	2.43	3.38	3.80	4.31	696.9	1.92	1.74	1.69
1367.5	2.58	2.57	2.55	3.43	3.83	4.34	717.1	1.89	1.73	1.68
1448.0	2.97	2.96	2.94	3.50	3.85	4.30	757.6	1.93	1.78	1.73
1488.2	3.15	3.15	3.12	3.56	3.89	4.33	777.8	1.95	1.81	1.77
1528.4	3.30	3.28	3.25	3.58	3.85	4.25	798.0	1.92	1.77	1.73
1548.5	3.35	3.33	3.29	3.60	3.85	4.24	818.2	1.91	1.75	1.71
1568.6	3.38	3.37	3.33	3.62	3.87	4.26	858.6	1.94	1.81	1.78
1629.0	3.48	3.47	3.45	3.66	3.83	4.19	878.8	1.95	1.81	1.77
1669.2	3.59	3.61	3.60	3.72	3.89	4.26	899.0	1.97	1.82	1.78
1709.4	3.68	3.71	3.72	3.84	3.98	4.34	919.2	1.95	1.81	1.78
1729.5	3.69	3.70	3.70	3.90	4.02	4.35	939.4	1.92	1.79	1.76
1810.0	3.89	3.90	3.89	4.27	4.30	4.55	959.6	1.96	1.82	1.79
1830.1	3.91	3.90	3.90	4.36	4.37	4.59	1000.0	1.91	2.05	2.25

REV. X1
ADE-2M+
080225
Page 2 of 2



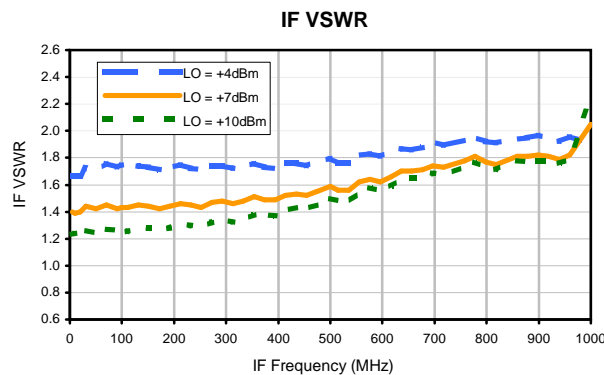
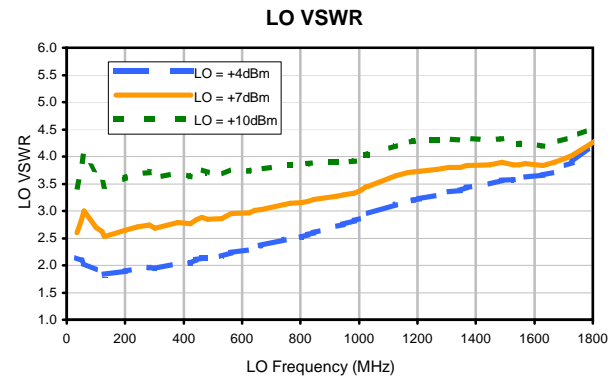
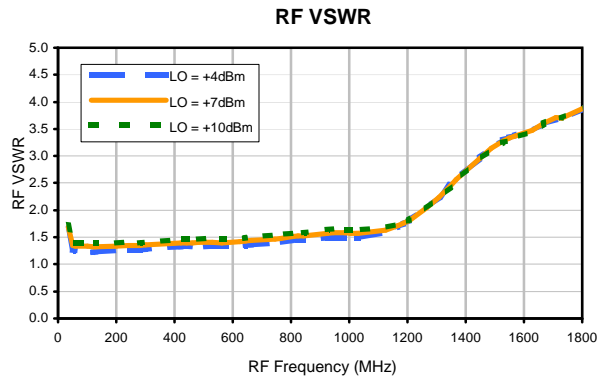
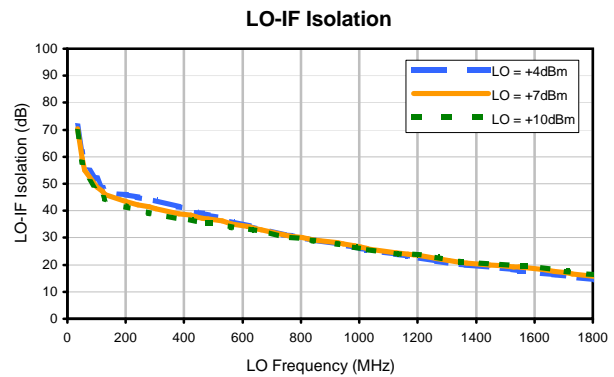
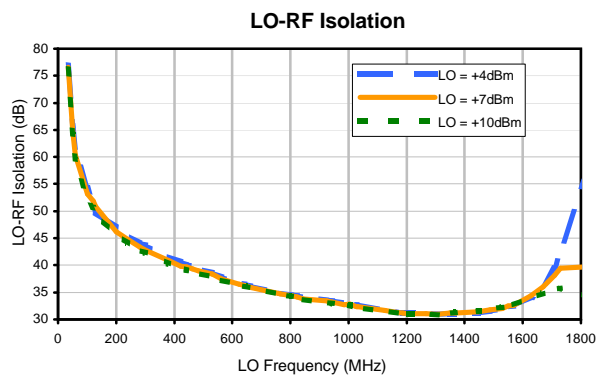
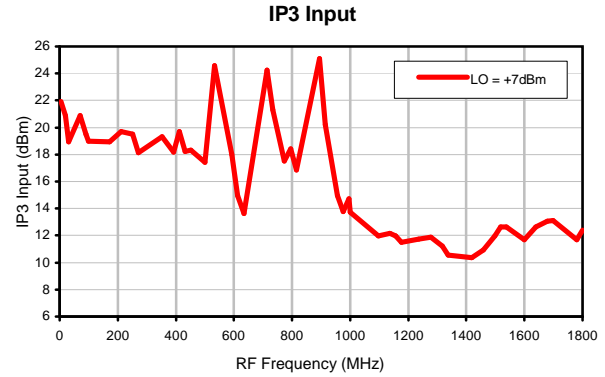
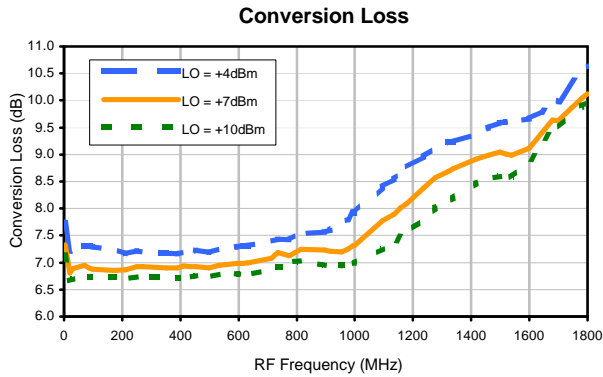
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Typical Performance Curves

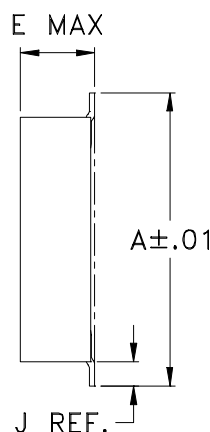
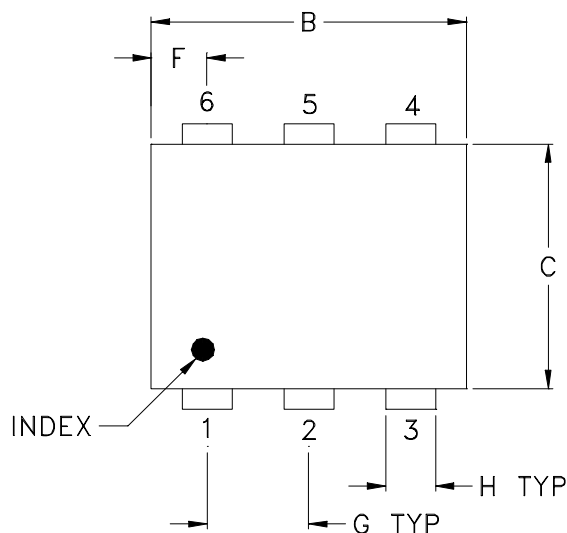


Case Style

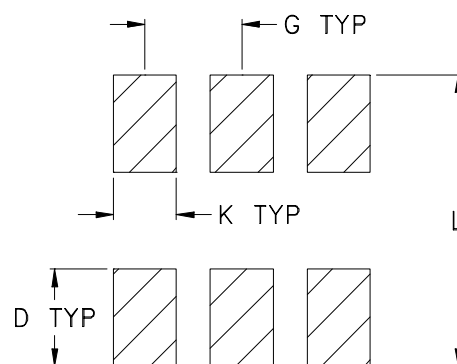
CD

CD541
CD542
CD636
CD637

Outline Dimensions



PCB Land Pattern



Suggested Layout,
Tolerance to be within $\pm .002$

CASE#	A	B	C	D	E	F	G	H	J	K	L	WT, GRAM
CD541					.082 (2.08)							.15
CD542	.272 (6.91)	.310 (7.87)	.220 (5.58)	.100 (2.54)	.112 (2.84)	.055 (1.40)	.100 (2.54)	.030 (0.76)	.026 (0.66)	.065 (1.65)	.300 (7.62)	.20
CD636					.162 (4.11)							.25
CD637					.206 (5.23)							.40

Dimensions are in inches (mm). Tolerances: 2 Pl. $\pm .01$; 3 Pl. $\pm .005$

Notes:

- Case material: Plastic.
- Termination finish:
 - For RoHS Case Styles: Tin plate over Nickel plate. All models, (+) suffix.
 - For RoHS-5 Case Styles: Tin-Lead plate. All models, no (+) suffix.

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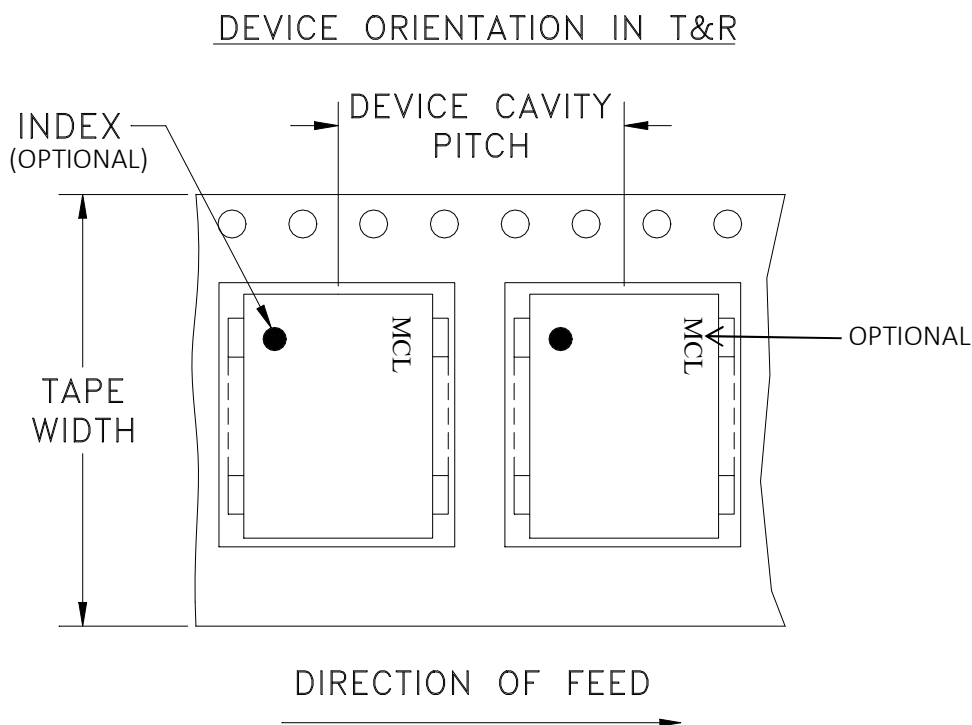
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Tape & Reel Packaging TR-F34



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel see note	
16	12	7	Small quantity standard (see note)	20
				50
				100
				200
		13	Standard	500
				1000

Note: Availability of small reel quantity varies by model.
Refer to pricing and availability on individual model dashboard.

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: www.minicircuits.com/pages/pdfs/tape.pdf



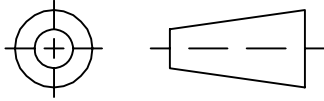
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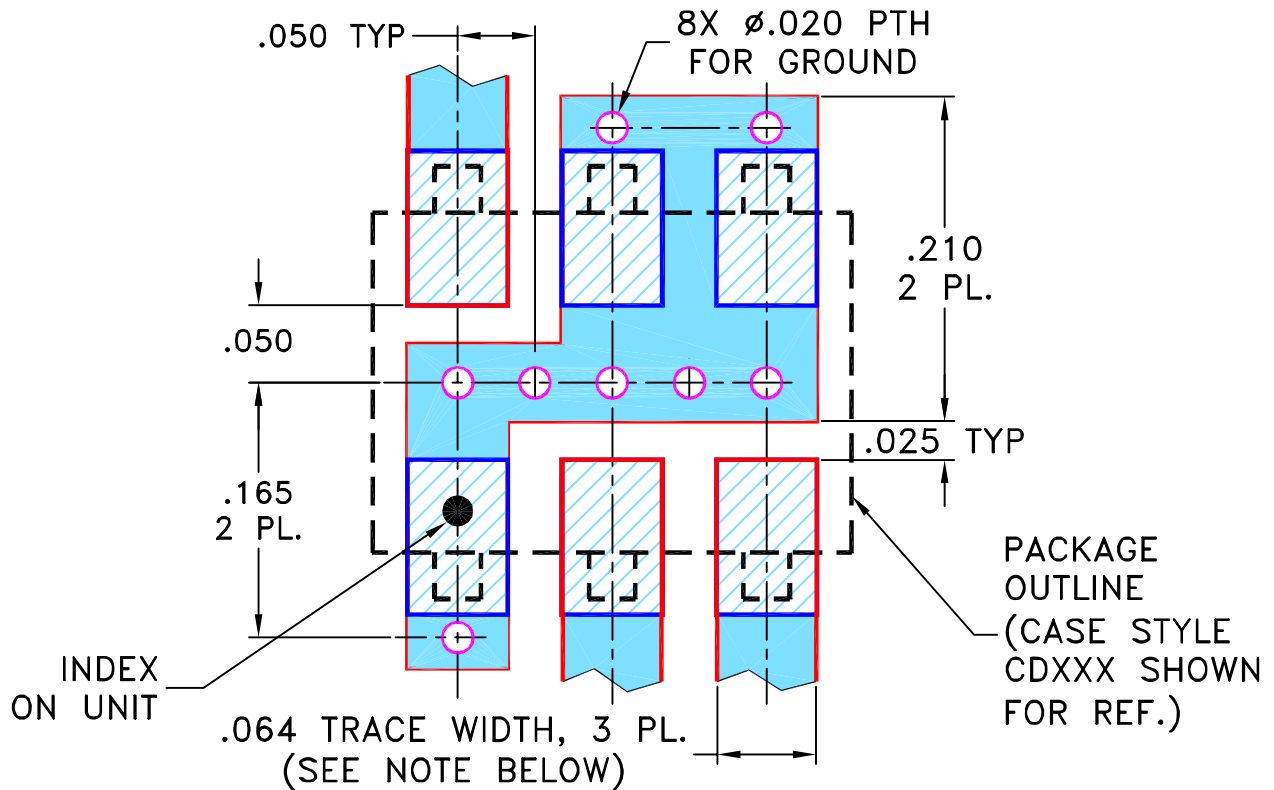
THIRD ANGLE PROJECTION



REVISIONS

REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
A	M101143	ADDED "gk" PIN CONNECTION, TT100 CASE STYLE & NOTE 2	10/10/05	MMG	DJ
B	M102713	ADDED "...WITH SMOBC"	01/17/06	MMG	IL
C	M108637	REMOVED "PIN 1", ADDED INDEX ON UNIT	12/01/06	MYG	FL

SUGGESTED MOUNTING CONFIGURATION
FOR BH292, CD541/542/636/637, TT100/240 CASE
STYLES, "gk", "ht", "hu", "nd", "w" PIN CONNECTIONS



- NOTES:** 1. TRACE WIDTH IS SHOWN FOR ROGERS R04350B WITH DIELECTRIC THICKNESS .030" ± .002"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
 2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

- DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)
- DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED	INITIALS	DATE
DIMENSIONS ARE IN INCHES	DRAWN MMG	07/17/02
TOLERANCES ON:	CHECKED WL	08/02/02
2 PL DECIMALS ±	APPROVED DJ	08/05/02
3 PL DECIMALS ± .005		
ANGLES ±		
FRACTIONS ±		

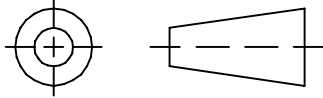
Mini-Circuits® 13 Neptune Avenue
 Brooklyn NY 11235

PL, gk/ht/hu/nd/w, BH292,
 CD541/542/636/637, TT100/240, TB-03

SIZE A	CODE IDENT 15542	DRAWING NO: 98-PL-052	REV: C
FILE: 98PL052	SCALE: 8:1	SHEET: 1 OF 1	

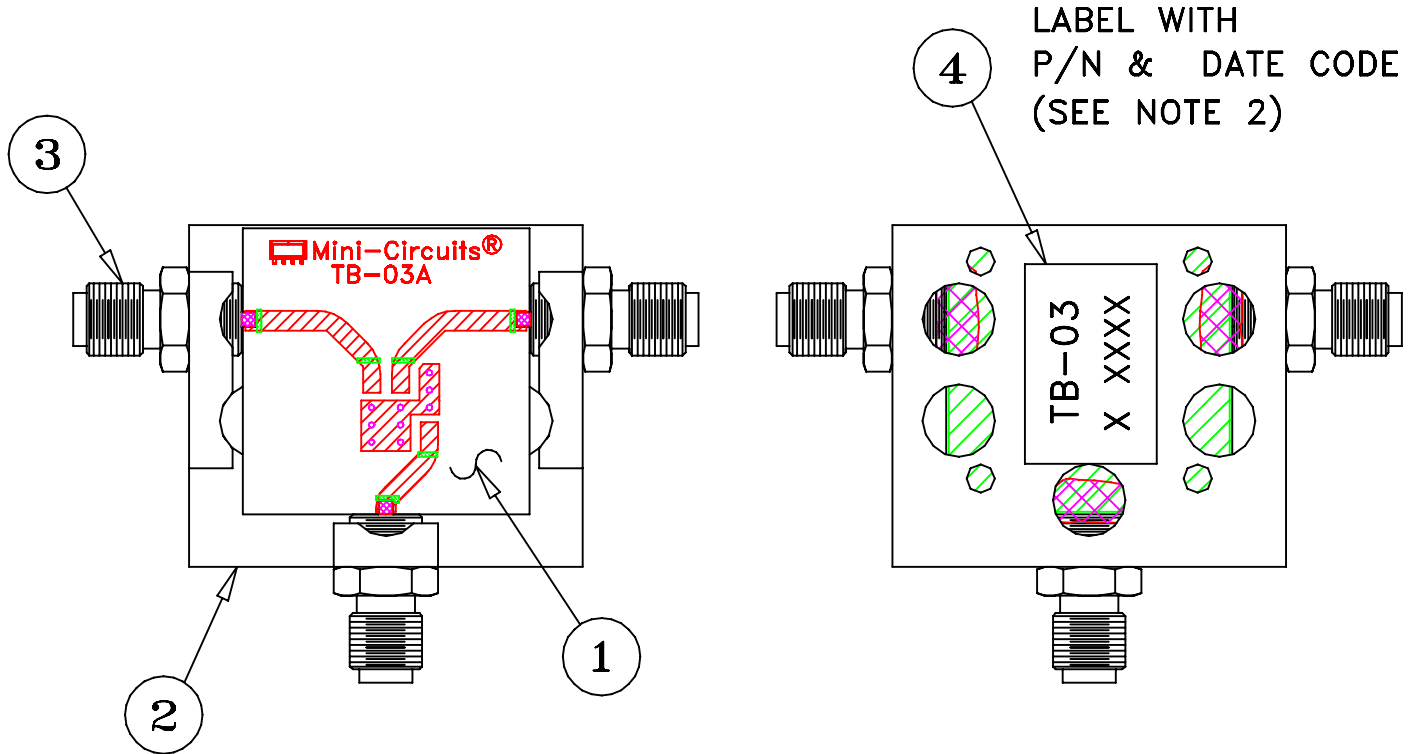
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THIRD ANGLE PROJECTION



REVISIONS

REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
E	M119737	UPDATED PCB	10.08	MF	AD
F	M127659	UPDATED CARR	06.10	SW	SG
G	M127846	UPDATED SCHEMATIC DIAGRAM	06.10	SW	SG
H	M131840	UPDATED DWG	05.11	MF	AD




NOTES:

1. REFER TO -09 PAGE FOR ITEM DESCRIPTIONS.
DESIGNATION NUMBERS ON -20 PAGE CORRESPOND TO THE NUMBERS ON -09 PAGE.
2. FOR TEXT HEIGHT & STYLE ON THE LABEL REFER TO: D3-G209.

UNLESS OTHERWISE SPECIFIED	INITIALS	DATE
DIMENSIONS ARE IN INCHES TOLERANCES ON: 2 PL DECIMALS ± 3 PL DECIMALS ± ANGLES ± FRACTIONS ±	DRAWN	S.WOLYNSKI 06.29.99
	CHECKED	SG 07.06.99
	APPROVED	MG 07.10.99

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Brooklyn NY 11235

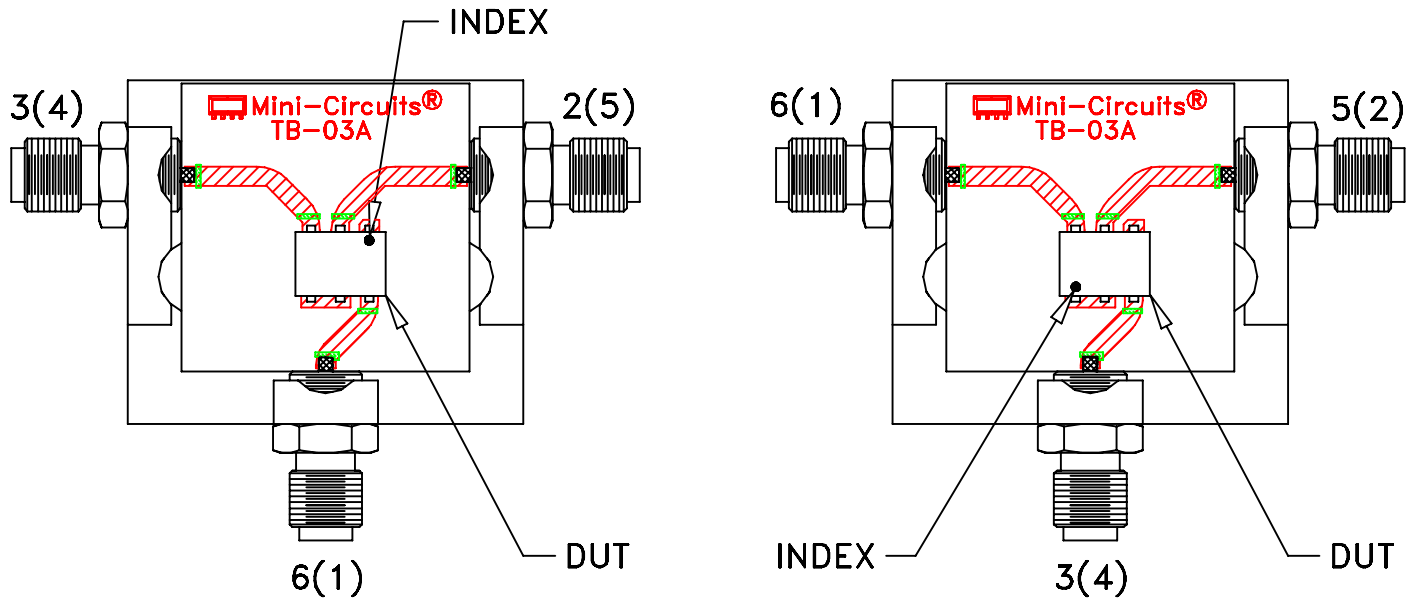
TB,ADE,CD542/636,06MX01,50

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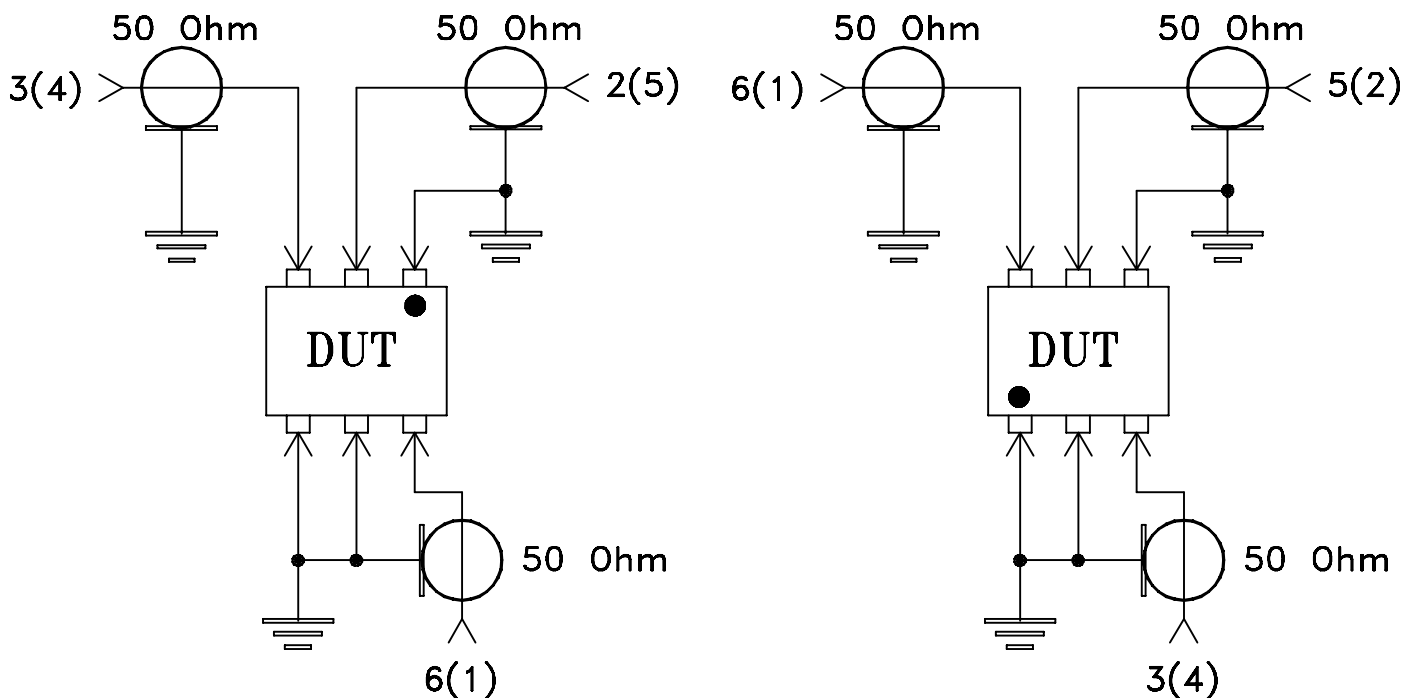
SIZE A	CODE IDENT 15542	DRAWING NO: TB-03-20	REV: H
FILE: WTB-03	SCALE: 1.5:1	SHEET: 1 OF 2	

Evaluation Board and Circuit

For Pin Connections and DUT Orientation Refer to
Data Sheet of the DUT




TB-03



Schematic Diagram

Notes:

1. 50 Ohm SMA Female connectors.
2. PCB Material: Rogers R04350 or equivalent,
Dielectric Constant=3.5, Thickness=.030 inch.

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All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85°C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 100° C Ambient Environment	Individual Model Data Sheet
Humidity	90 to 95% RH, 240 hours, 50°C	MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours
Thermal Shock	-55° to 100°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, except +100°C
Solder Reflow Heat	Sn-Pb Eutetic Process: 225°C peak Pb-Free Process 245° - 250°C peak	J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1
Solderability	10X Magnification	J-STD-002, 95% Coverage
Vibration (High Frequency)	20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)	MIL-STD-202, Method 204, Condition D
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Marking Resistance to Solvents	Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C; distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C	MIL-STD-202, Method 215