

Surface Mount Image Reject Mixer

Level 15 (LO Power +15dBm) 430 to 930 MHz

JCIR-4MH+
JCIR-4MH



Generic photo used for illustration purposes only

CASE STYLE: BG291

+RoHS Compliant

The +Suffix identifies RoHS Compliance. See our web site for RoHS Compliance methodologies and qualifications

Maximum Ratings

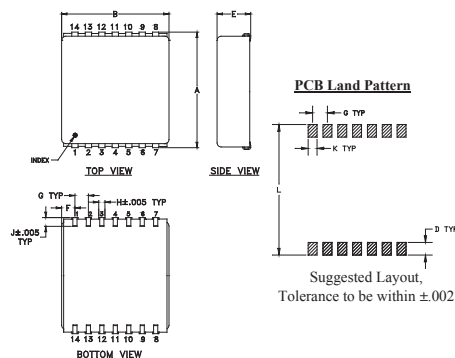
Operating Temperature	-40°C to 85°C
Storage Temperature	-55°C to 100°C
RF Power	100mW
IF Current	40mA

Permanent damage may occur if any of these limits are exceeded.

Pin Connections

LO	2
RF	9
IF	11
GROUND	1,3,4,5,6,7,8,10,12,13,14
50 OHM TERM EXTERNAL	4

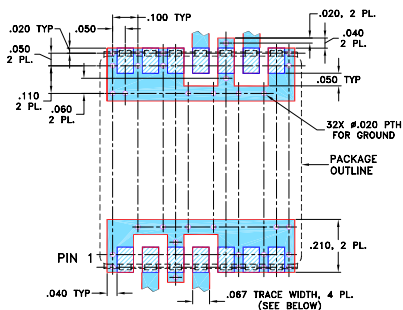
Outline Drawing



Outline Dimensions (inch)

A	B	C	D	E	F	G
.870	.800	--	.100	.250	.100	.100
22.10	20.32	--	2.54	6.35	2.54	2.54
H	J	K	L	M	N	P
.047	.065	.065	.090	.040	.040	.040
1.19	1.65	1.65	2.29	1.02	1.02	1.02

Demo Board MCL P/N: TB-21 Suggested PCB Layout (PL-209)



NOTE:

- TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .030" ± .002"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
 - BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.
- DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)
- DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
- C. The parts covered by this specification document are subject to Mini-Circuit's standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuit's website at www.minicircuits.com/MCLStore/terms.jsp

Features

- excellent image rejection, 28 dB typ.
- low conversion loss, 7.9 dB typ.
- aqueous washable
- J-leads for excellent solderability & strain relief

Applications

- cellular

Electrical Specifications

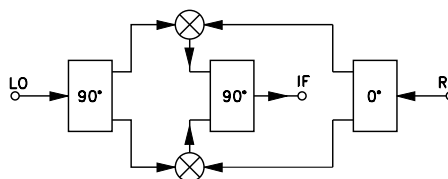
FREQUENCY (MHz)			CONVERSION LOSS (dB)			IMAGE REJECTION (dBc)			LO-RF ISOL. (dB)		LO-IF ISOL. (dB)		RF-IF ISOL. (dB)		IP3 at center band (dBm)
RF	LO	IF	$\overline{X}$	σ	Max.	Typ.	Min.	Typ.	Min.	Typ.	Min.	Typ.	Min.	Typ.	
430-930	500-1000	65-75	7.9	0.15	9.0	RF>LO	28	18	55	40	25	20	25	15	20

1 dB COMPR.: +1 dBm typ.

Typical Performance Data

Frequency (MHz)		Conversion Loss (dB)	Image Rejection (dBc)	Isolation (dB)			VSWR RF Port (:1)	VSWR LO Port (:1)
RF	LO			L-R	L-I	R-I		
430.00	500.00	7.58	26.66	47.31	29.39	39.46	1.97	2.18
468.18	538.18	7.58	26.18	47.83	28.91	39.81	1.83	2.08
496.36	566.36	7.53	26.97	54.79	28.38	41.02	1.72	2.00
524.54	594.54	7.43	27.70	58.25	28.04	42.18	1.80	1.94
552.72	622.72	7.50	27.61	55.00	28.09	40.72	2.00	1.86
580.90	650.90	7.54	27.71	52.96	27.90	36.49	2.09	1.78
609.09	679.09	7.52	27.90	53.24	27.71	33.17	2.12	1.71
630.00	700.00	7.57	27.58	53.69	27.56	31.43	2.15	1.65
665.45	735.45	7.54	27.36	55.51	27.01	28.92	2.19	1.55
693.63	763.63	7.54	27.69	56.47	26.88	27.06	2.27	1.48
721.81	791.81	7.50	30.05	57.39	26.83	25.33	2.34	1.41
750.00	820.00	7.45	34.87	60.49	26.73	24.26	2.44	1.34
780.00	850.00	7.53	39.19	65.92	26.67	23.62	2.55	1.27
790.00	860.00	7.56	40.78	65.64	26.67	23.44	2.59	1.25
800.00	870.00	7.55	42.26	64.17	26.67	23.02	2.63	1.24
820.00	890.00	7.49	44.80	60.26	26.65	22.64	2.73	1.21
850.00	920.00	7.66	49.62	57.01	26.77	22.10	2.85	1.20
871.66	941.66	7.78	41.85	55.37	26.88	21.88	2.96	1.22
893.33	963.33	7.77	35.32	53.79	26.89	21.22	3.11	1.25
930.00	1000.00	8.12	31.78	50.53	26.70	20.88	3.36	1.35

Electrical Schematic



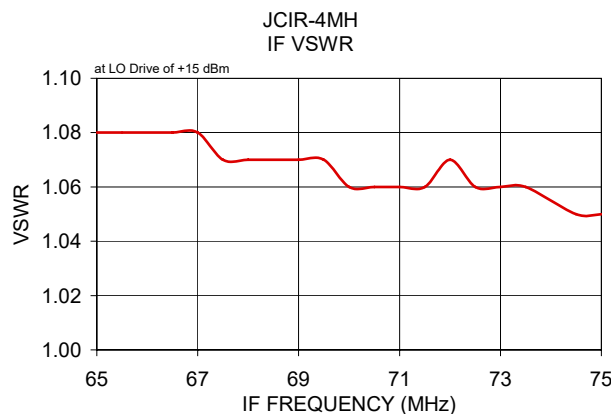
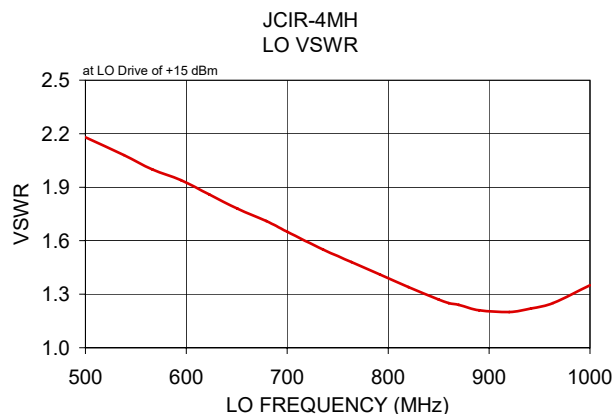
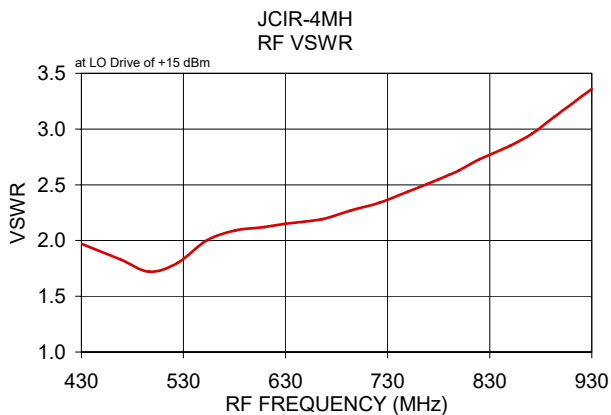
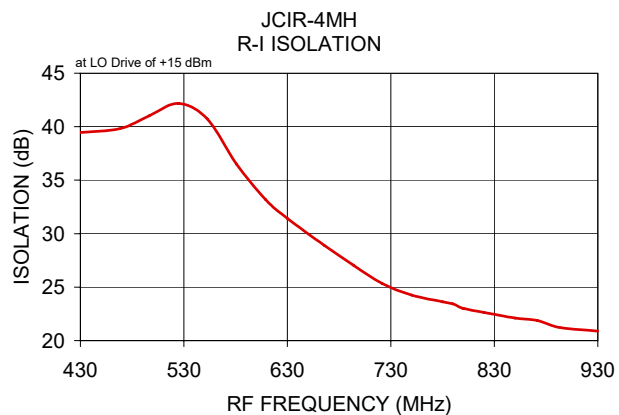
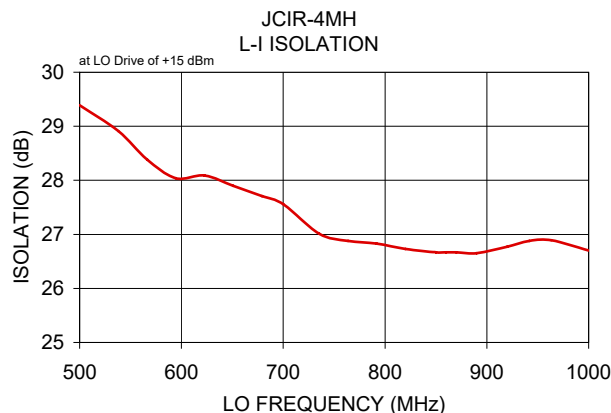
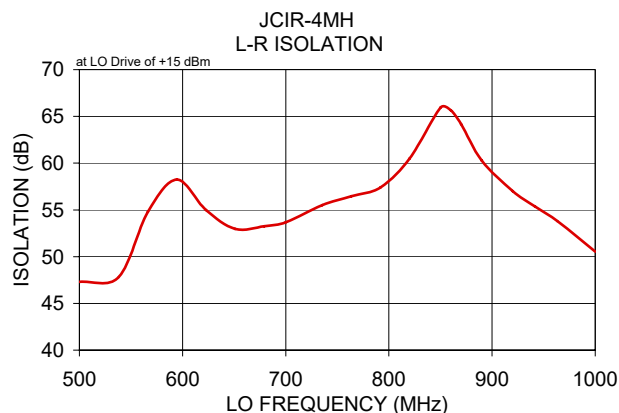
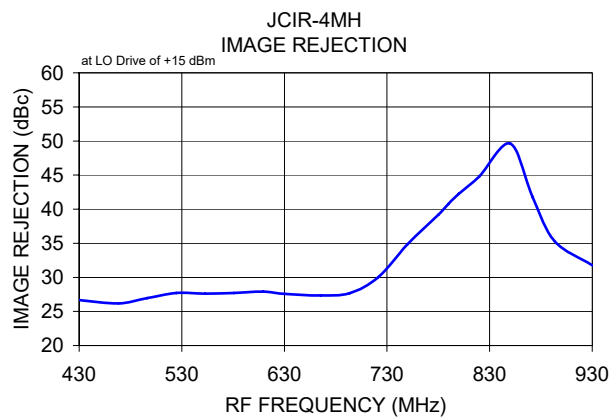
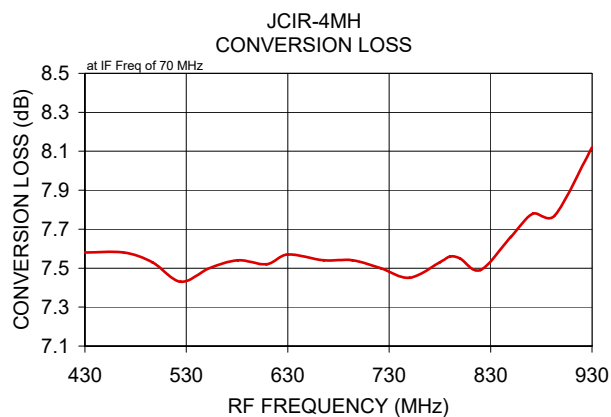
Mini-Circuits®

www.minicircuits.com P.O. Box 350166, Brooklyn, NY 11235-0003 (718) 934-4500 sales@minicircuits.com

REV. C
M151107
JCIR-4MH
EDR-4121
RVN/TD/CP/AM
200427
Page 1 of 2

Performance Charts

JCIR-4MH+ JCIR-4MH



Notes

- Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
- The parts covered by this specification document are subject to Mini-Circuits' standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCLStore/terms.jsp



Typical Performance Data

RF (IN) (MHz)	LO (MHz)	CONVERSION LOSS IF FIXED @IF(OUT)=70MHz (dB)			RF (IN) (MHz)	LO (MHz)	IMAGE REJECTION IF FIXED @IF(OUT)=70MHz (dBc)			RF (IN) (MHz)	LO (MHz)	IP3 INPUT (dBm)			RF (IN) (MHz)	LO (MHz)	COMPRESSION @RF=+1dBm (dB)		
		@LO (dBm)					@LO (dBm)					@LO (dBm)					@LO (dBm)		
		+12	+15	+18			+12	+15	+18			+12	+15	+18			+12	+15	+18
430.0	500.0	7.38	7.19	7.07	570.0	500.0	28.96	29.70	30.26	430.0	500.0	17.71	20.30	23.39	430.0	500.0	0.02	0.02	0.02
455.0	525.0	7.31	7.10	6.97	595.0	525.0	29.20	29.76	30.29	455.0	525.0	17.67	19.79	23.25	455.0	525.0	-0.05	-0.04	-0.04
480.0	550.0	7.23	7.02	6.89	620.0	550.0	28.94	29.53	29.96	480.0	550.0	18.20	20.02	22.65	480.0	550.0	-0.01	-0.01	0.00
505.0	575.0	7.36	7.16	7.04	645.0	575.0	29.15	30.22	31.30	505.0	575.0	17.87	20.58	22.80	505.0	575.0	0.00	0.00	0.00
530.0	600.0	7.38	7.19	7.06	670.0	600.0	29.55	30.95	32.39	530.0	600.0	17.85	20.79	23.97	530.0	600.0	-0.01	-0.01	-0.01
555.0	625.0	7.23	7.04	6.91	695.0	625.0	29.36	30.68	32.51	555.0	625.0	17.52	20.48	23.78	555.0	625.0	0.04	0.03	0.03
580.0	650.0	7.25	7.07	6.96	720.0	650.0	29.49	30.94	32.64	580.0	650.0	16.38	20.16	23.74	580.0	650.0	0.04	0.02	0.01
605.0	675.0	7.42	7.20	7.08	745.0	675.0	29.23	30.98	32.52	605.0	675.0	15.19	19.09	24.24	605.0	675.0	0.03	0.02	0.01
630.0	700.0	7.43	7.18	7.03	770.0	700.0	27.89	30.02	31.75	630.0	700.0	14.28	17.27	22.01	630.0	700.0	0.01	0.02	0.01
655.0	725.0	7.33	7.08	6.91	795.0	725.0	26.90	27.30	28.99	655.0	725.0	14.87	17.69	20.78	655.0	725.0	0.02	0.02	0.03
680.0	750.0	7.43	7.19	7.02	820.0	750.0	27.34	25.96	26.35	680.0	750.0	16.18	18.42	22.83	680.0	750.0	-0.02	-0.02	-0.01
705.0	775.0	7.57	7.30	7.11	845.0	775.0	28.27	25.68	24.99	705.0	775.0	17.41	20.50	24.29	705.0	775.0	-0.03	-0.03	-0.02
730.0	800.0	7.42	7.12	6.92	870.0	800.0	31.66	27.38	24.98	730.0	800.0	18.45	22.22	28.63	730.0	800.0	0.04	0.05	0.05
755.0	825.0	7.39	7.10	6.88	895.0	825.0	35.98	30.68	27.22	755.0	825.0	19.32	24.18	31.91	755.0	825.0	-0.04	-0.03	-0.02
780.0	850.0	7.50	7.20	6.99	920.0	850.0	37.75	32.81	28.72	780.0	850.0	19.77	27.07	27.09	780.0	850.0	0.02	0.03	0.03
805.0	875.0	7.67	7.35	7.13	945.0	875.0	36.08	32.34	28.63	805.0	875.0	20.29	25.34	22.58	805.0	875.0	0.01	0.02	0.03
830.0	900.0	7.60	7.29	7.07	970.0	900.0	32.12	29.70	27.57	830.0	900.0	19.75	27.72	21.71	830.0	900.0	-0.02	-0.02	-0.02
855.0	925.0	7.59	7.28	7.07	995.0	925.0	29.58	26.85	25.36	855.0	925.0	19.43	26.94	21.13	855.0	925.0	-0.02	-0.03	-0.02
880.0	950.0	7.84	7.51	7.33	1020.0	950.0	28.91	25.70	23.63	880.0	950.0	21.52	32.87	22.96	880.0	950.0	-0.01	-0.01	-0.01
905.0	975.0	7.99	7.63	7.43	1045.0	975.0	28.49	25.31	23.41	905.0	975.0	24.06	29.18	23.58	905.0	975.0	0.00	0.00	0.01
930.0	1000.0	7.98	7.55	7.37	1070.0	1000.0	27.05	24.51	23.22	930.0	1000.0	28.36	25.29	23.55	930.0	1000.0	-0.03	-0.01	-0.01

Image Reject Mixer

JCIR-4MH+

Typical Performance Data

LO (MHz)	LO-RF ISOLATION (dB)			LO-IF ISOLATION (dB)			RF (IN) (MHz)	LO (MHz)	RF-IF ISOLATION (dB)		
	@LO (dBm)			@LO (dBm)					@LO (dBm)		
	+12	+15	+18	+12	+15	+18			+12	+15	+18
500.0	52.74	52.81	53.00	32.88	32.68	32.20	430.0	500.0	41.58	41.36	40.89
525.0	52.11	53.47	53.79	32.34	32.16	31.68	455.0	525.0	41.43	42.05	42.40
550.0	50.45	52.32	53.45	31.90	31.63	31.10	480.0	550.0	41.19	42.27	43.53
575.0	48.82	50.75	52.17	31.69	31.51	30.97	505.0	575.0	39.90	41.70	43.22
600.0	47.73	49.22	51.02	31.30	31.38	30.97	530.0	600.0	37.88	38.90	39.73
625.0	47.30	48.45	49.99	30.73	30.88	30.54	555.0	625.0	35.00	35.42	35.70
650.0	47.55	48.94	50.20	30.28	30.47	30.11	580.0	650.0	32.93	33.00	33.13
675.0	47.63	49.82	51.42	29.92	30.30	30.06	605.0	675.0	31.19	31.25	31.39
700.0	47.20	49.99	52.37	29.44	29.92	29.81	630.0	700.0	29.45	29.32	29.32
725.0	46.73	49.97	52.95	29.04	29.41	29.31	655.0	725.0	28.00	27.75	27.62
750.0	46.56	50.32	53.25	28.83	29.17	29.02	680.0	750.0	26.75	26.51	26.35
775.0	46.05	50.56	53.81	28.60	29.09	28.97	705.0	775.0	25.67	25.51	25.41
800.0	45.64	50.37	55.28	28.27	29.05	29.00	730.0	800.0	24.42	24.04	23.95
825.0	45.46	50.08	56.61	27.92	28.95	29.10	755.0	825.0	23.48	22.86	22.66
850.0	45.72	50.04	56.89	27.54	28.74	29.03	780.0	850.0	22.78	22.20	21.76
875.0	46.15	50.37	57.30	27.19	28.46	28.96	805.0	875.0	22.31	21.81	21.43
900.0	46.88	51.12	57.05	26.86	28.24	28.76	830.0	900.0	21.75	21.43	21.18
925.0	47.63	51.45	57.05	26.53	28.01	28.61	855.0	925.0	21.25	21.05	21.09
950.0	48.43	51.94	57.47	26.19	27.81	28.56	880.0	950.0	21.11	21.08	21.26
975.0	49.78	53.26	59.29	25.90	27.61	28.51	905.0	975.0	20.90	20.94	21.17
1000.0	50.97	53.79	60.41	25.51	27.32	28.43	930.0	1000.0	20.48	20.74	20.89

Image Reject Mixer

JCIR-4MH+

Typical Performance Data

RF (IN) (MHz)	LO (MHz)	RF VSWR (:1)			LO (MHz)	LO VSWR (:1)			IF (OUT) (MHz)	IF VSWR (:1)		
		@LO (dBm)				@LO (dBm)				@LO (dBm)		
		+12	+15	+18		+12	+15	+18		+12	+15	+18
430.0	500.0	2.25	2.33	2.40	500.0	1.89	2.03	2.22	65.0	1.07	1.07	1.06
455.0	525.0	2.20	2.27	2.34	525.0	1.80	1.91	2.02	65.5	1.07	1.06	1.06
480.0	550.0	2.24	2.32	2.38	550.0	1.71	1.81	1.91	66.0	1.07	1.06	1.06
505.0	575.0	2.20	2.28	2.34	575.0	1.69	1.77	1.88	66.5	1.05	1.06	1.06
530.0	600.0	2.11	2.17	2.22	600.0	1.65	1.72	1.80	67.0	1.04	1.04	1.05
555.0	625.0	2.11	2.17	2.22	625.0	1.59	1.64	1.71	67.5	1.04	1.04	1.04
580.0	650.0	2.13	2.19	2.24	650.0	1.55	1.60	1.67	68.0	1.04	1.04	1.04
605.0	675.0	2.05	2.10	2.14	675.0	1.53	1.57	1.64	68.5	1.04	1.04	1.04
630.0	700.0	2.01	2.05	2.09	700.0	1.49	1.52	1.57	69.0	1.04	1.04	1.04
655.0	725.0	2.06	2.10	2.14	725.0	1.43	1.47	1.51	69.5	1.04	1.05	1.04
680.0	750.0	2.07	2.11	2.15	750.0	1.40	1.43	1.47	70.0	1.04	1.05	1.05
705.0	775.0	2.04	2.06	2.09	775.0	1.38	1.40	1.43	70.5	1.04	1.04	1.05
730.0	800.0	2.11	2.14	2.17	800.0	1.33	1.35	1.37	71.0	1.04	1.04	1.04
755.0	825.0	2.23	2.26	2.29	825.0	1.28	1.29	1.31	71.5	1.05	1.05	1.04
780.0	850.0	2.24	2.27	2.29	850.0	1.25	1.26	1.27	72.0	1.06	1.05	1.05
805.0	875.0	2.29	2.31	2.33	875.0	1.20	1.21	1.22	72.5	1.06	1.05	1.05
830.0	900.0	2.49	2.51	2.53	900.0	1.16	1.16	1.16	73.0	1.06	1.05	1.04
855.0	925.0	2.61	2.62	2.63	925.0	1.13	1.13	1.12	73.5	1.05	1.05	1.04
880.0	950.0	2.60	2.60	2.61	950.0	1.14	1.13	1.12	74.0	1.06	1.05	1.04
905.0	975.0	2.78	2.77	2.78	975.0	1.16	1.16	1.15	74.5	1.07	1.05	1.04
930.0	1000.0	3.06	3.03	3.03	1000.0	1.20	1.20	1.20	75.0	1.08	1.06	1.04



P.O. Box 350188, Brooklyn, New York 11235-0000 (718) 934-4500 Fax (718) 332-4851 For detailed performance specs & shopping online see Mini-Circuits web site



The Design Engineers Search Engine Provides ACTUAL Data Instantly From MINI-CIRCUITS At: www.minicircuits.com

IF/RF MICROWAVE COMPONENTS



REV. X3

JCIR-4MH+

1/7/2009

Page 3 of 3

Image Reject Mixer

JCIR-4MH+

Typical Performance Curves

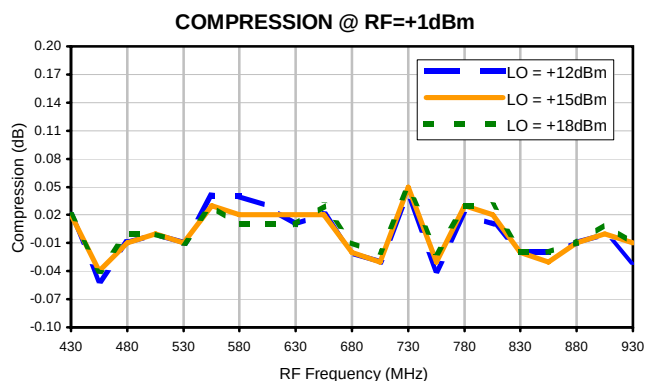
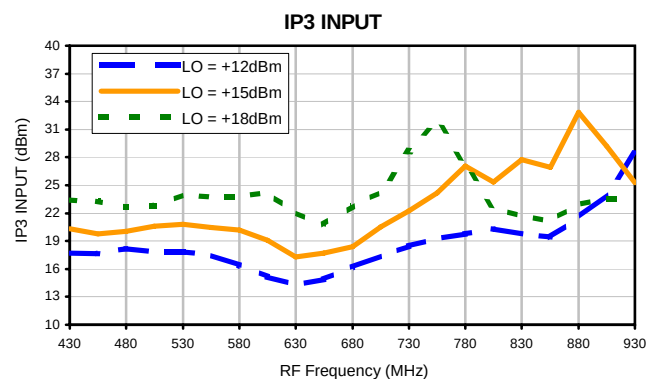
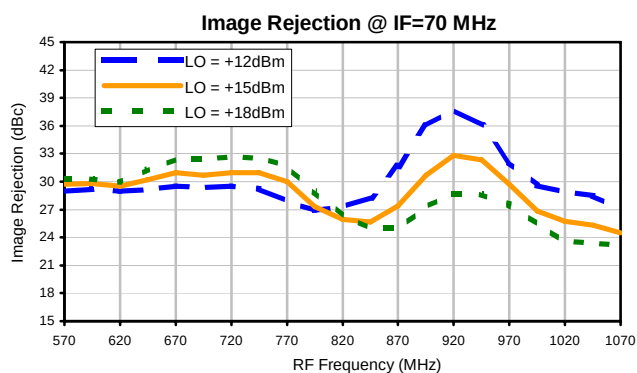
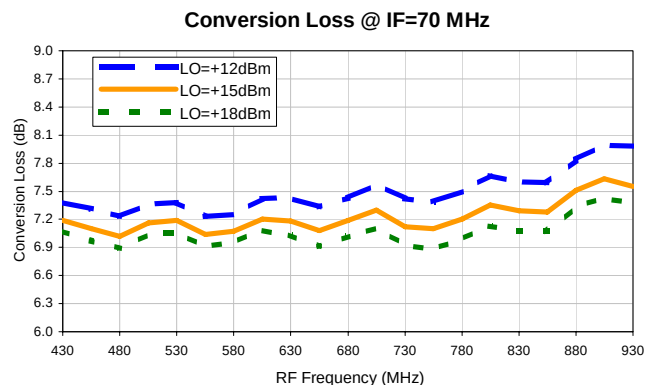
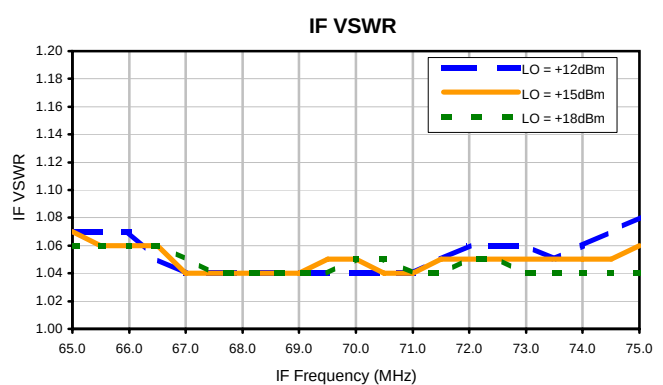
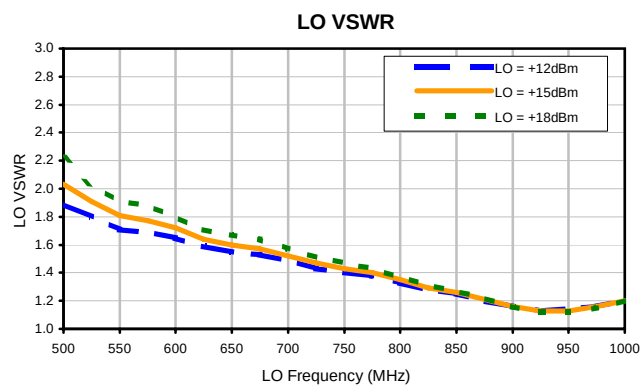
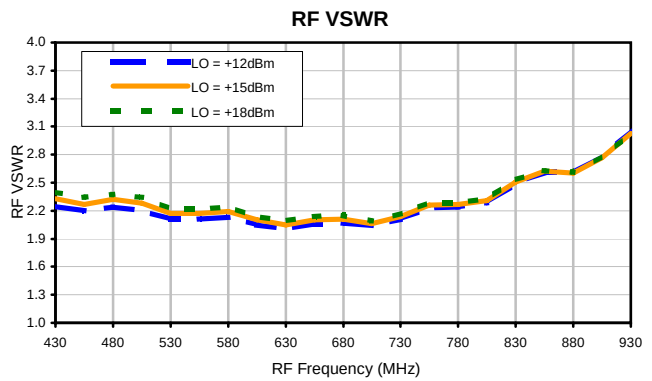
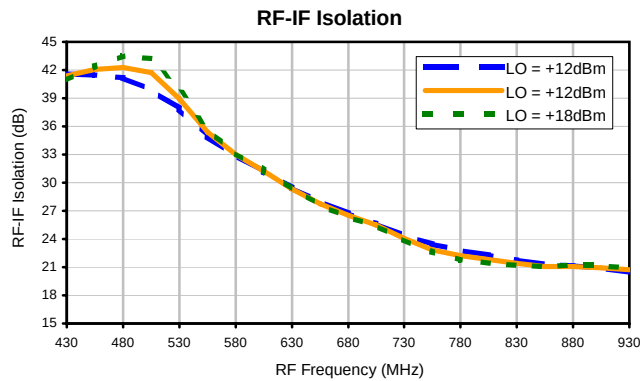
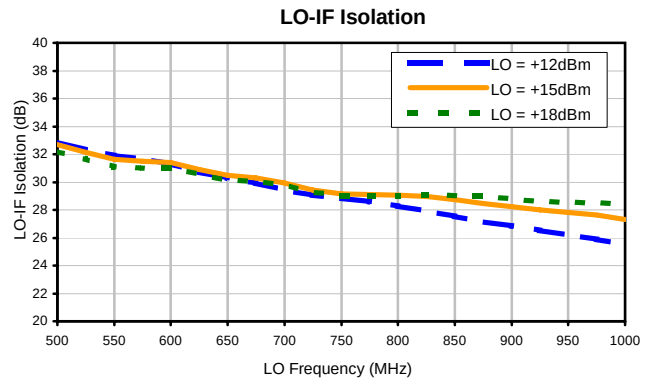
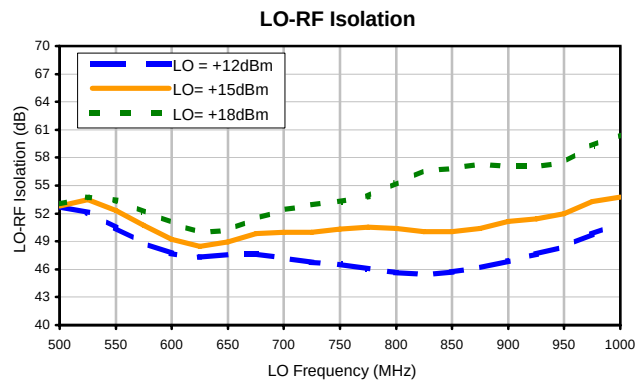


Image Reject Mixer

JCIR-4MH+

Typical Performance Curves



P.O. Box 350188, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4951 For detailed performance specs & shopping online see Mini-Circuits web site



The Design Engineers Search Engine Provides ACTUAL Data Instantly From MNN-CIRCUITS At: www.minicircuits.com

IF/RF MICROWAVE COMPONENTS



REV. X3

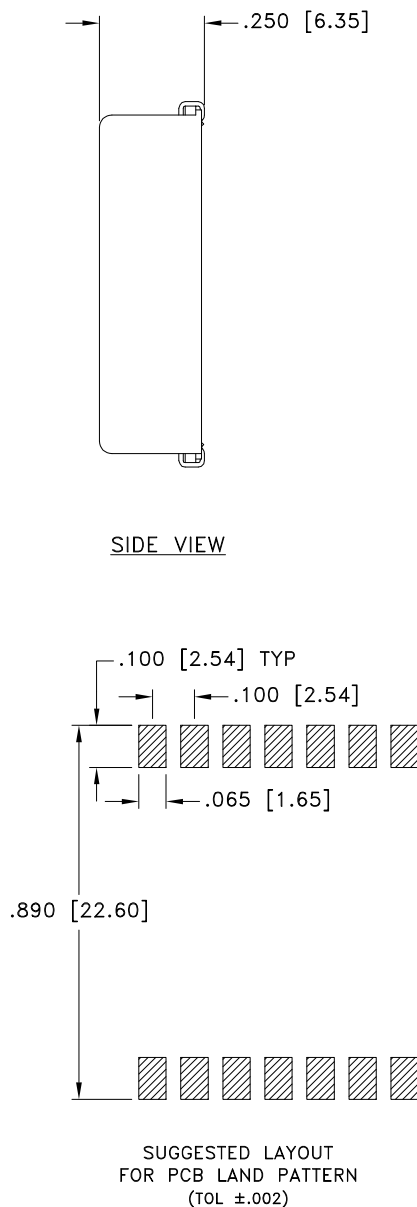
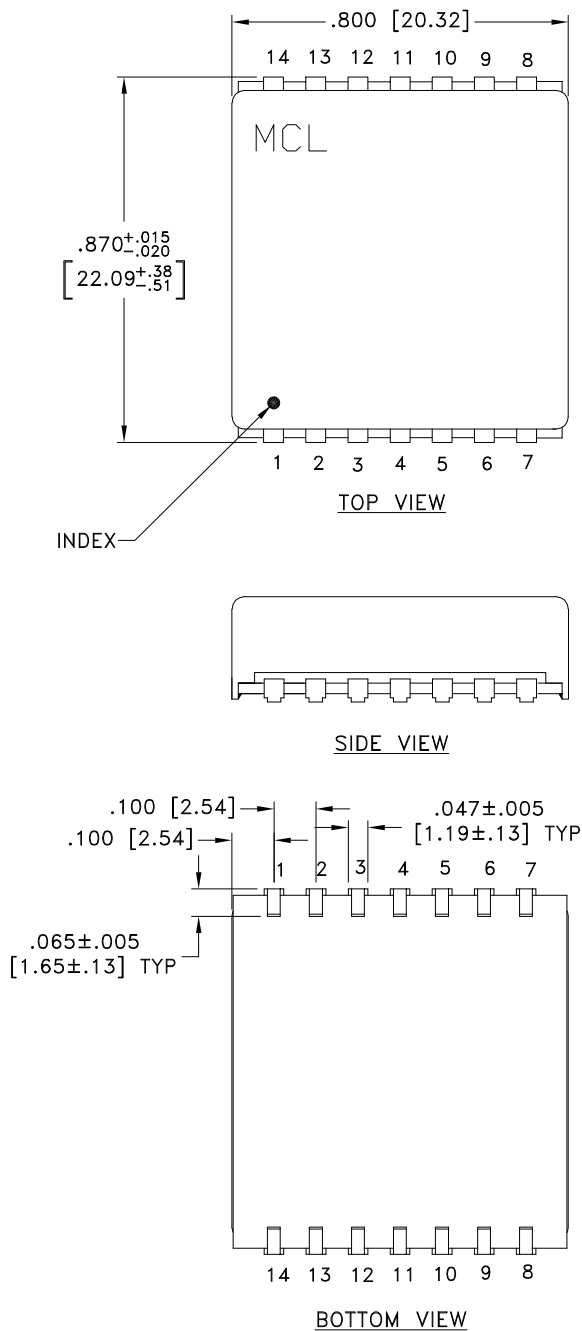
JCIR-4MH+

1/7/2009

Page 2 of 2

Outline Dimensions

BG291



 DENOTES METALLIZATION

Weight: 4 gram

Dimensions are in inches[mm]. Tolerances: 2PL $\pm$ 0.03[0.76]; 3 PL $\pm$ 0.015 [0.381] inches[mm], unless otherwise specified

Notes:

1. Case material: Copper-Nickel alloy.
2. Base material: Printed wiring laminate.
3. Termination finish:

For RoHS Case Styles: Tin plate over Nickel plate. All models, (+) suffix.

For RoHS-5 Case Styles: Tin-Lead plate. All models, no (+) suffix.

Mini-Circuits®
ISO 9001 ISO 14001 CERTIFIED

ALL NEW
minicircuits.com

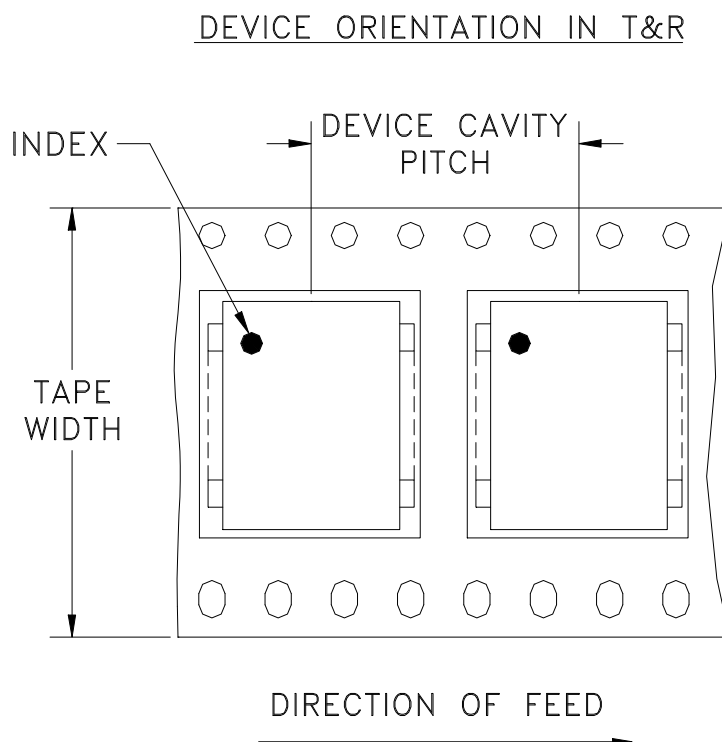
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661 For detailed performance specs & shopping online see Mini-Circuits web site



The Design Engineers Search Engine Provides ACTUAL Data Instantly From MINI-CIRCUITS At: www.minicircuits.com

RF/IF MICROWAVE COMPONENTS

Tape & Reel Packaging TR-F21



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel
32	32	13	200

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: www.minicircuits.com/pages/pdfs/tape.pdf



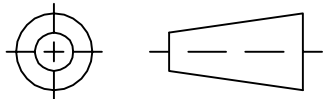
INTERNET <http://www.minicircuits.com>

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

Distribution Centers NORTH AMERICA 800-654-7949 • 417-335-5935 • Fax 417-335-5945 • EUROPE 44-1252-832600 • Fax 44-1252-837010

Mini-Circuits ISO 9001 & ISO 14001 Certified

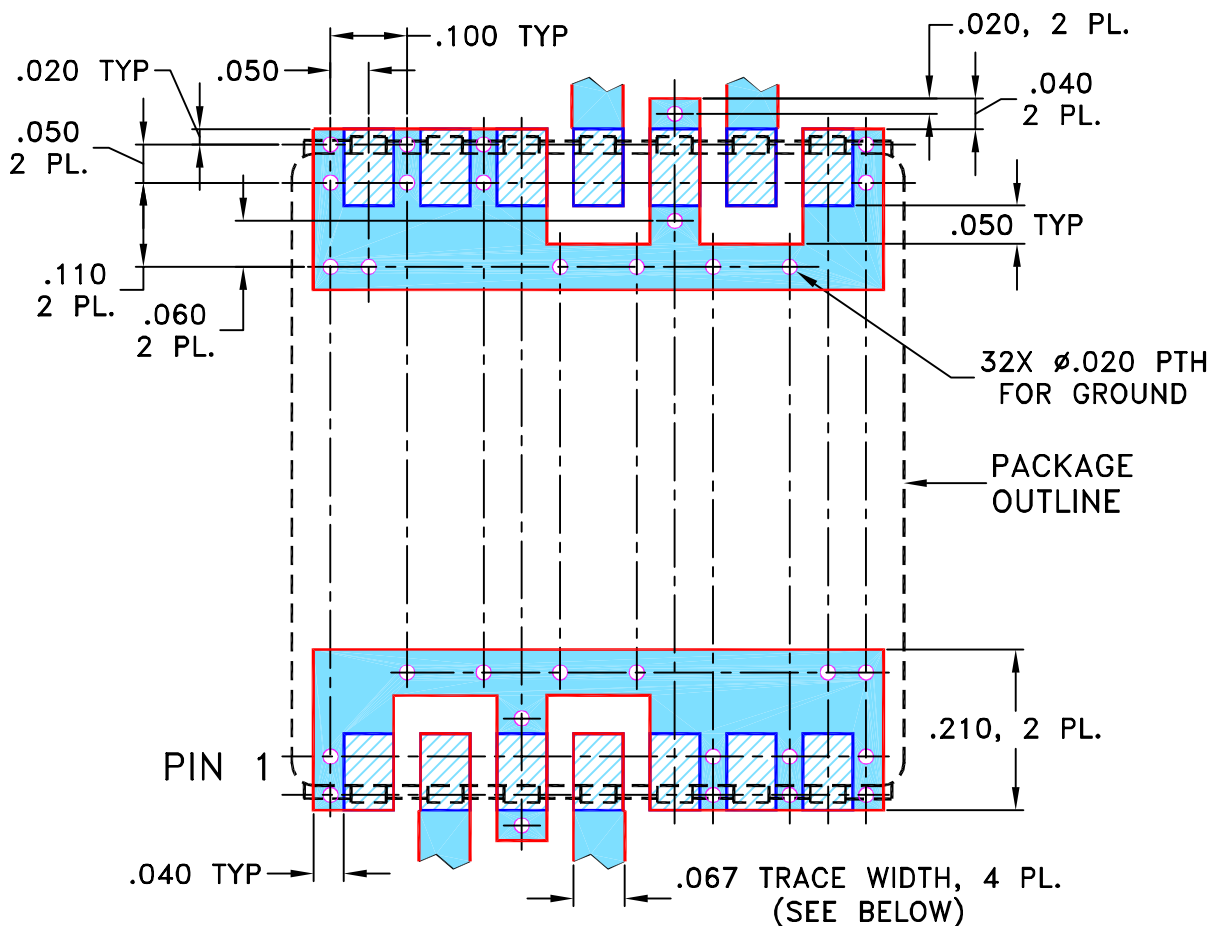
THIRD ANGLE PROJECTION



REVISIONS

REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
OR	M100733	NEW RELEASE	09/19/05	MMG	WL
A	M102713	ADDED "...WITH SMOBC"	01/12/06	GT	IL

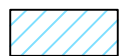
SUGGESTED MOUNTING CONFIGURATION
FOR BG291 CASE STYLE, "kj" & "hs" PIN CONNECTION

**NOTE:**

- TRACE WIDTH IS SHOWN FOR ROGERS R04350B WITH DIELECTRIC THICKNESS .030" $\pm$.002"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
- BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.



DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)



DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED

INITIALS

DATE

DIMENSIONS ARE IN INCHES

TOLERANCES ON:

2 PL DECIMALS $\pm$ 3 PL DECIMALS $\pm$.005ANGLES $\pm$ FRACTIONS $\pm$

DRAWN

MMG

09/09/05

CHECKED

AV

09/16/05

APPROVED

WL

09/19/05



Mini-Circuits®

13 Neptune Avenue
Brooklyn NY 11235

PL, kj/hs, BG291, JCIR-4MH/JCIQ, TB-21

SIZE
A

CODE IDENT
15542

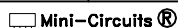
DRAWING NO:
98-PL-209

REV:
A

FILE: 98PL209

SCALE: 4:1

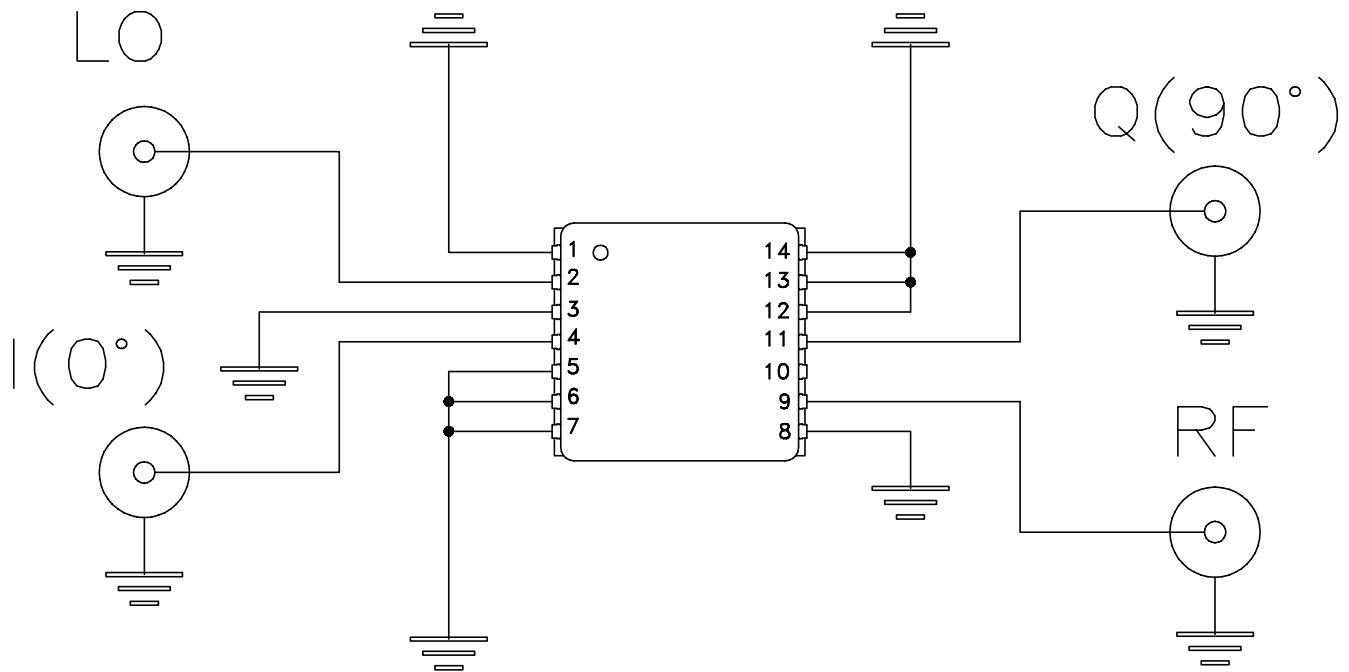
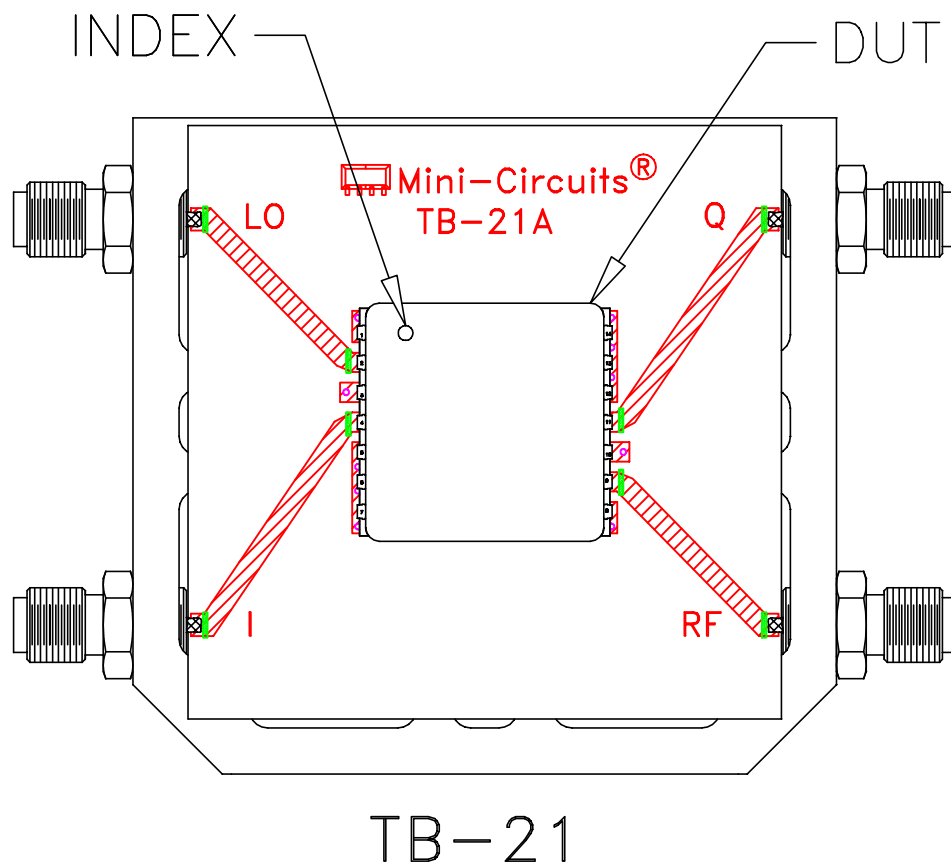
SHEET: 1 OF 1



THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF MINI-CIRCUITS. EXCEPT FOR USE EXPRESSLY GRANTED, IN WRITING, TO ITS VENDORS, VENDEE AND THE UNITED STATES GOVERNMENT, MINI-CIRCUITS RESERVES ALL PROPRIETARY DESIGN, USE, MANUFACTURING AND REPRODUCTION RIGHTS THERETO. THESE CONTENTS SHALL NOT BE USED, DUPLICATED OR DISCLOSED TO ANY OUTSIDE PARTY, IN WHOLE OR IN PART, WITHOUT WRITTEN PERMISSION OF MINI-CIRCUITS.

ASHEETA1.DWG REV:A DATE:01/12/95

Evaluation Board and Circuit



Schematic Diagram

Notes:

1. 50 Ohm SMA Female connectors.
2. PCB Material: R04350 or equivalent.
Dielectric Constant=3.5, Thickness=.030 inch.

 **Mini-Circuits®**



All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85°C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 100° C Ambient Environment	Individual Model Data Sheet
Humidity	90 to 95% RH, 240 hours, 50°C	MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours
Thermal Shock	-55° to 100°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, except +100°C
Solder Reflow Heat	Sn-Pb Eutetic Process: 225°C peak Pb-Free Process 245° - 250°C peak	J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1
Solderability	10X Magnification	J-STD-002, 95% Coverage
Vibration (High Frequency)	20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)	MIL-STD-202, Method 204, Condition D
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Marking Resistance to Solvents	Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C; distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C	MIL-STD-202, Method 215