

Frequency Synthesizer

KSN-2457A-1C19+

50Ω 2457.6 MHz (fixed)

The Big Deal

- Low phase noise and spurious
- Fixed frequency without external programming
- Integrated microcontroller
- Robust design and construction
- Small size 0.80" x 0.58" x 0.24"



CASE STYLE: DK1171

Product Overview

The KSN-2457A-1C19+ is a Frequency Synthesizer, designed to operate at 2457.6 MHz for CATV applications. The KSN-2457A-1C19+ is packaged in a metal case (size of 0.80" x 0.58" x 0.24") to shield against unwanted signals and noise.

Key Features

Feature	Advantages
Low phase noise and spurious: • Phase noise: -110 dBc/Hz typ. @ 10 kHz offset • Comparison spurious: -95 dBc typ. • Reference spurious: -95 dBc typ.	Low phase noise and spurious improve system EVM (Error Vector Magnitude).
Robust design and construction	To enhance the robustness of KSN-2457A-1C19+, each internal component is secured to the substrate with chip bonder, thereby eliminating the risk of tombstoning during subsequent solder reflow operations by the customer.
Small size, 0.80" x 0.58" x 0.24"	The small size enables the KSN-2457A-1C19+ to be used in compact designs.

Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCStore/terms.jsp



50Ω 2457.6 MHz (fixed)

Features

- Fixed frequency without external programming
- Integrated microcontroller
- High reliability over temperature changes
- Robust design and construction
- Low operating voltage (VCC VCO=+5V, VCC PLL=+3.3V)
- Small size 0.80" x 0.58" x 0.24"

Applications

- CATV



CASE STYLE: DK1171

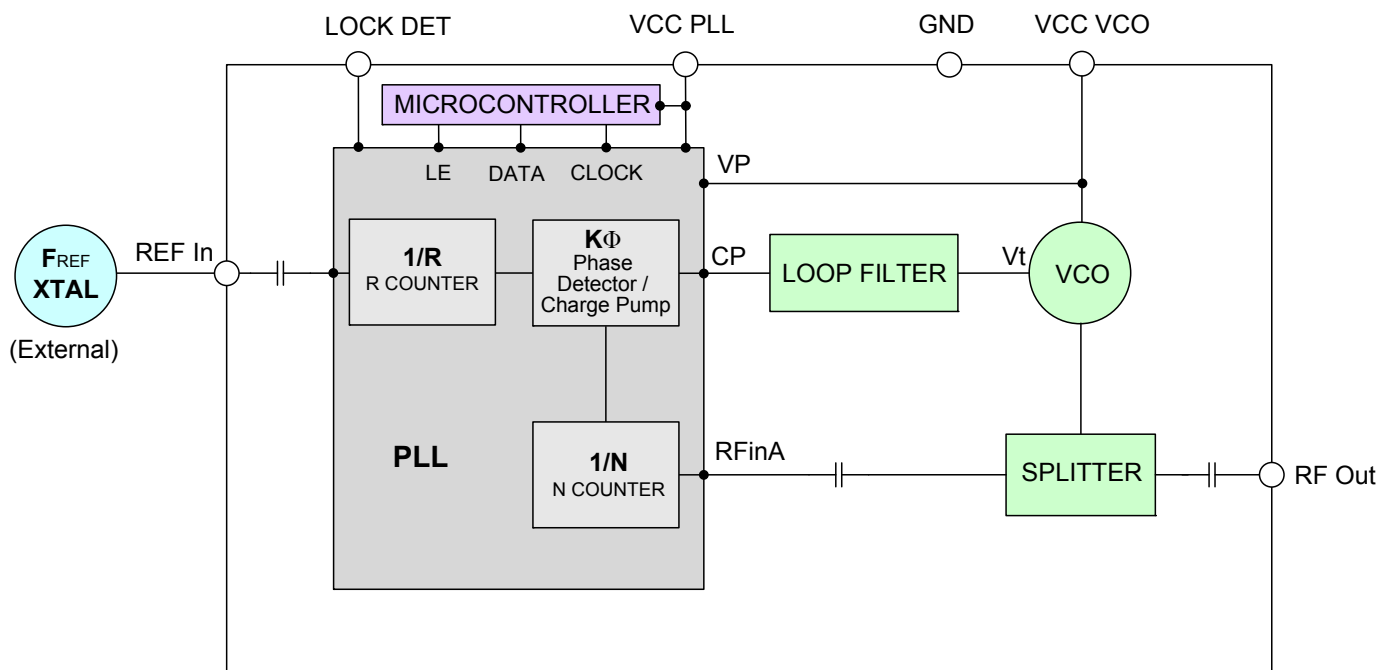
+RoHS Compliant

The +Suffix identifies RoHS Compliance. See our web site for RoHS Compliance methodologies and qualifications

General Description

The KSN-2457A-1C19+ is a Frequency Synthesizer, designed to operate at 2457.6 MHz for CATV applications. The KSN-2457A-1C19+ is packaged in a metal case (size of 0.80" x 0.58" x 0.24") to shield against unwanted signals and noise. To enhance the robustness of KSN-2457A-1C19+, each internal component is secured to the substrate with chip bonder, thereby eliminating the risk of tombstoning during subsequent solder reflow operations by the customer.

Simplified Schematic



Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
 B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
 C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCStore/terms.jsp



Electrical Specifications (over operating temperature 0°C to +70°C)

Parameters	Test Conditions	Min.	Typ.	Max.	Units
Frequency Range (fixed)	-	2457.6	-	2457.6	MHz
Step size	-	-	10.24	-	MHz
Settling Time (Power on to lock)	Within ± 1 kHz	-	40	-	mSec
Output Power	-	+1	+4.5	+7	dBm
SSB Phase Noise	@ 100 Hz offset	-	-85	-	dBc/Hz
	@ 1 kHz offset	-	-90	-86	
	@ 10 kHz offset	-	-110	-105	
	@ 100 kHz offset	-	-134	-128	
	@ 1 MHz offset	-	-154	-149	
Integrated SSB Phase Noise	@ 100 Hz to 1 MHz	-	-55	-44	dBc
Reference Spurious Suppression	Ref. Freq. 10.24 MHz	-	-95	-73	
Comparison Spurious Suppression	Step Size 10.24 MHz	-	-95	-73	
Non - Harmonic Spurious Suppression	-	-	-90	-	
Harmonic Suppression	-	-	-36	-25	
VCO Supply Voltage	-	+4.75	+5.00	+5.25	V
PLL Supply Voltage	-	+3.15	+3.30	+3.45	
VCO Supply Current	-	-	47	55	mA
PLL Supply Current	-	-	11	20	
Reference Input (External)	Frequency	(square wave)	-	10.24	MHz
	Amplitude	-	-	1	V _{P-P}
	Input impedance	-	-	100	K Ω
	Phase Noise @ 1 kHz offset	-	-	-145	dBc/Hz
RF Output port Impedance	-	-	50	-	Ω
Digital Lock Detect	Locked	-	2.75	-	V
	Unlocked	-	-	0.40	V

Absolute Maximum Ratings

Parameters	Ratings
VCO Supply Voltage ^{NOTE 1}	5.8V
PLL Supply Voltage ^{NOTE 1}	3.6V
VCO Supply Voltage to PLL Supply Voltage ^{NOTE 1}	-0.3V to +5.8V
Reference Frequency Amplitude	3.6V _{P-P}
Data, Clock, LE Levels	N.A
Operating Temperature	-40°C to +85°C
Storage Temperature	-55°C to +100°C

Note 1: Power on/off Sequence:
Power on: VCO Supply Voltage,
followed by PLL Supply Voltage.
Power off: PLL Supply Voltage,
followed by VCO Supply Voltage.

Permanent damage may occur if any of these limits are exceeded

Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCStore/terms.jsp



Typical Performance Data

FREQUENCY (MHz)	POWER OUTPUT (dBm)			VCO CURRENT (mA)			PLL CURRENT (mA)		
	-5°C	+25°C	+75°C	-5°C	+25°C	+75°C	-5°C	+25°C	+75°C
2457.6	4.50	4.76	4.18	46.61	47.15	48.21	9.95	10.18	11.50

FREQUENCY (MHz)	HARMONICS (dBc)					
	F2			F3		
	-5°C	+25°C	+75°C	-5°C	+25°C	+75°C
2457.6	-28.51	-35.78	-48.32	-32.70	-32.10	-31.16

FREQUENCY	@TEMP.	PHASE NOISE (dBc/Hz)				
		@OFFSETS				
		100Hz	1kHz	10kHz	100kHz	1MHz
2457.6	-5°C	-83.86	-92.84	-109.28	-134.78	-155.12
	+25°C	-86.44	-91.88	-109.11	-134.30	-153.75
	+75°C	-83.37	-90.44	-108.56	-132.80	-153.24

REFERENCE & COMPARISON SPURIOUS ORDER	REFERENCE & COMPARISON SPURIOUS @Fcarrier 2457.6MHz+(n*Fref or Fcomp) (dBc) note 1		
	-5°C	+25°C	+75°C
n			
-5	-103.83	-102.62	-119.79
-4	-102.82	-101.42	-117.14
-3	-106.95	-102.13	-118.48
-2	-106.97	-100.95	-116.65
-1	-105.63	-105.55	-108.58
0 ^{note 2}	-	-	-
+1	-95.62	-98.87	-105.56
+2	-99.30	-100.27	-108.17
+3	-104.35	-102.31	-107.55
+4	-103.36	-100.76	-109.62
+5	-103.20	-101.83	-109.43

Note 1: Comparison frequency = Reference frequency= 10.24MHz

Note 2: All spurs are referenced to carrier signal (n=0).

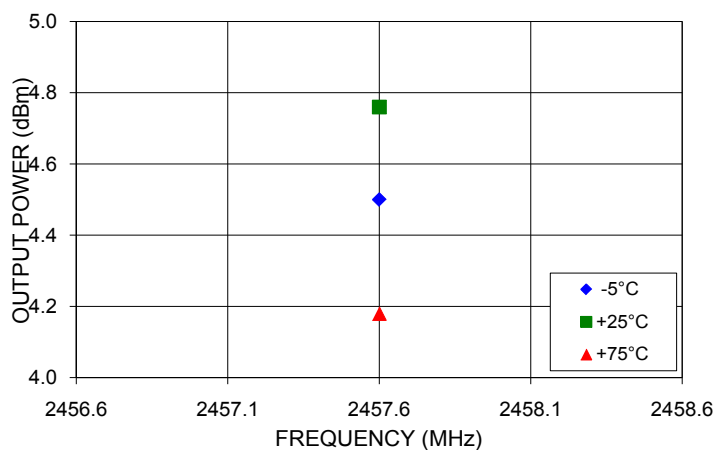
Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
 B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
 C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MOLStore/terms.jsp

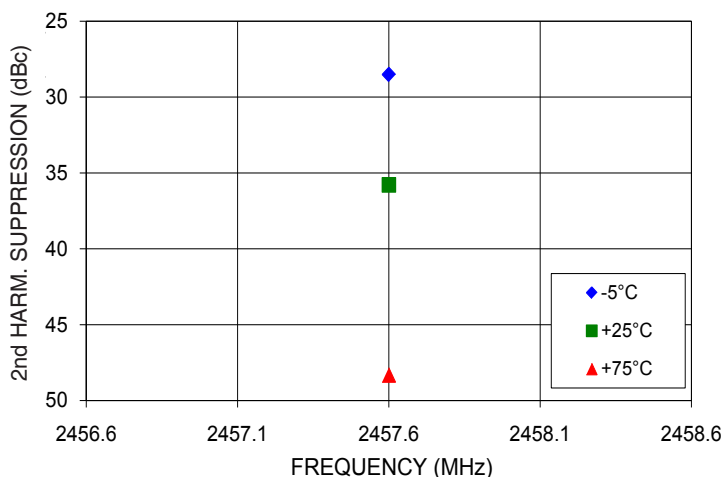


Typical Performance Curves

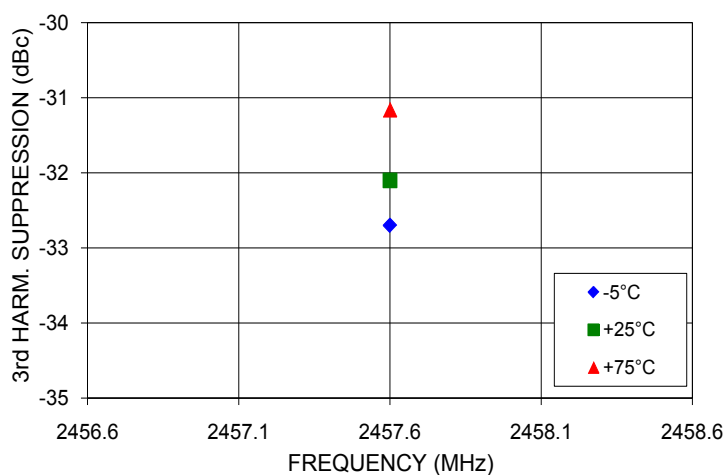
OUTPUT POWER Vs FREQUENCY



2nd HARMONIC Vs FREQUENCY



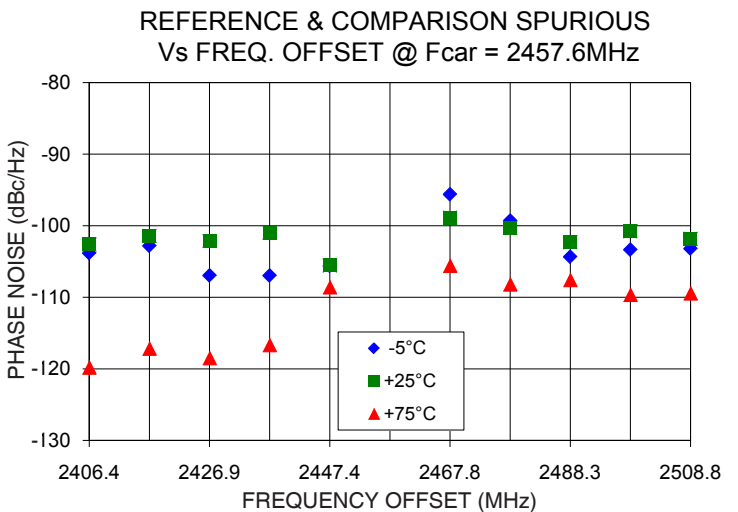
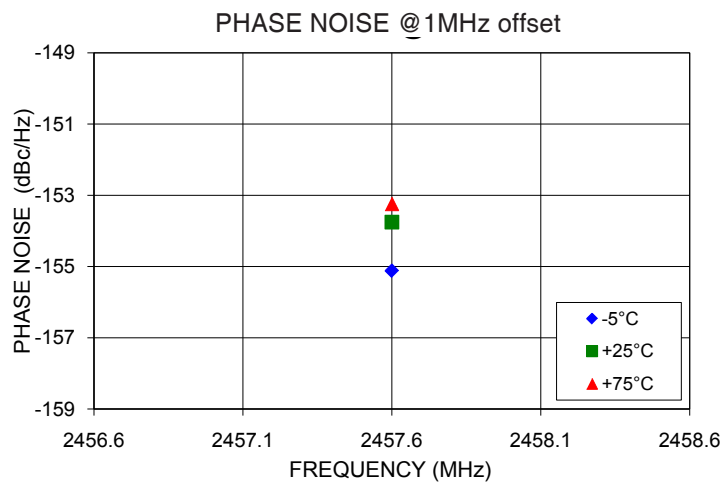
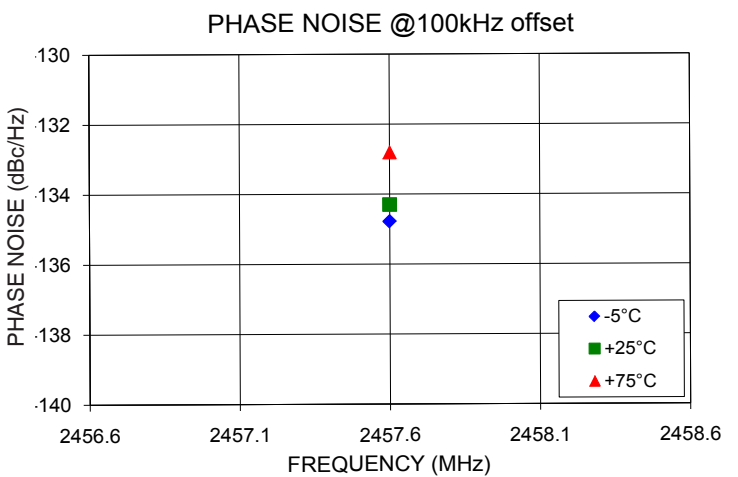
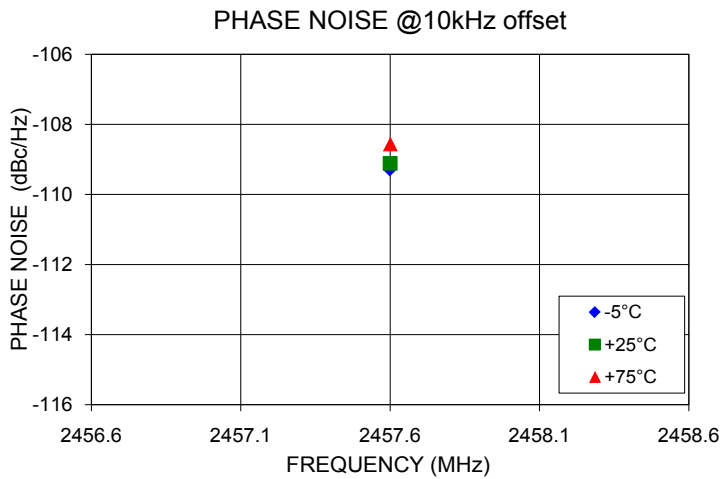
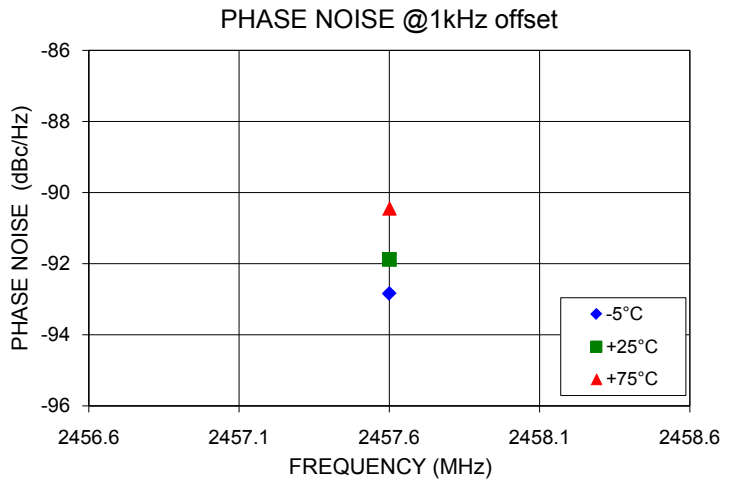
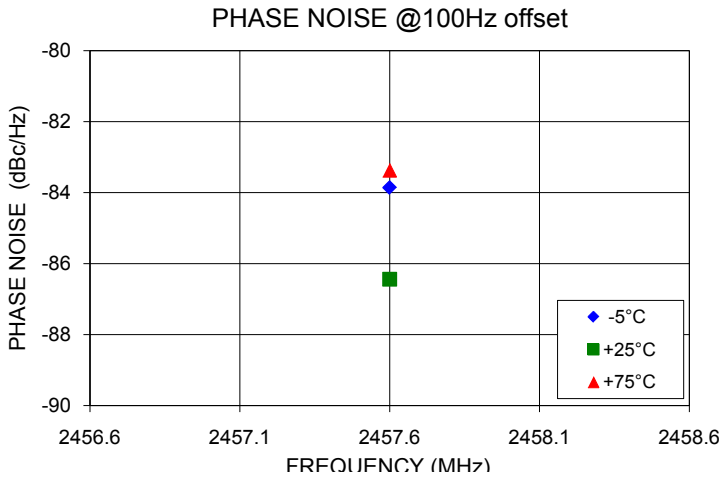
3rd HARMONIC Vs FREQUENCY



Notes

- Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
- The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCStore/terms.jsp



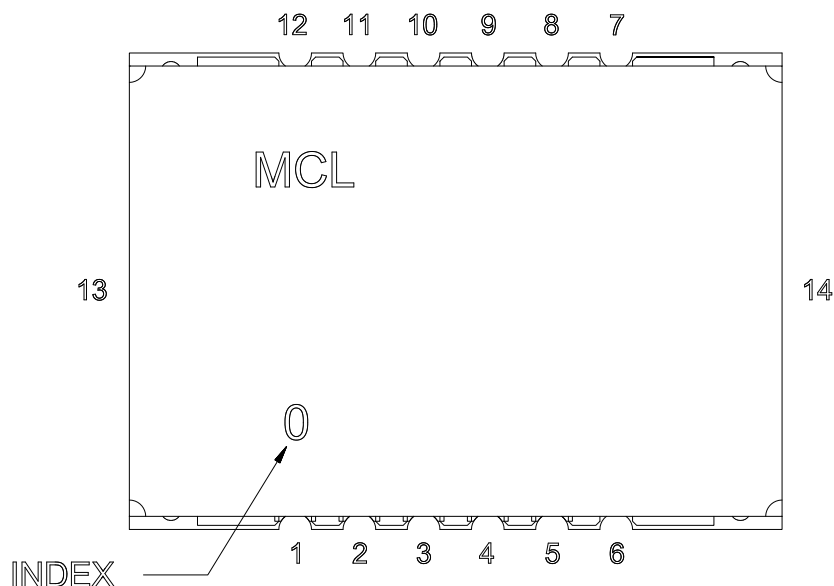


Notes

- Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
- The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MOLStore/terms.jsp



Pin Configuration

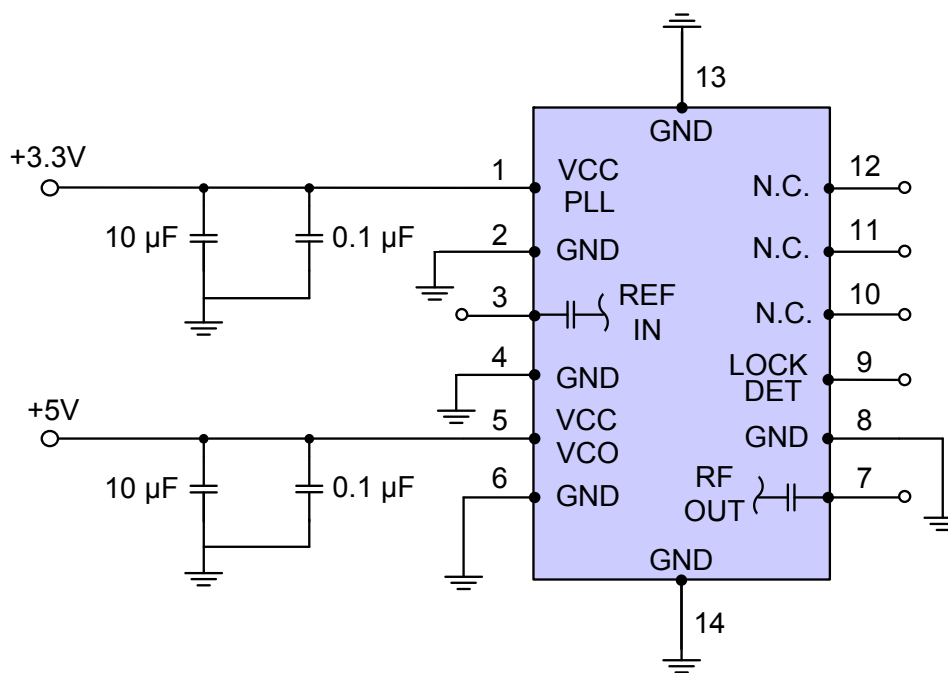


Pin Connection

Pin Number	Function
1	VCC PLL
2	GND
3	REF IN
4	GND
5	VCC VCO
6	GND
7	RF OUT
8	GND
9	LOCK DET
10	NOT CONNECTED
11	NOT CONNECTED
12	NOT CONNECTED
13	GND
14	GND

Recommended Application Circuit

Note: REF IN and RF OUT ports are internally AC coupled.

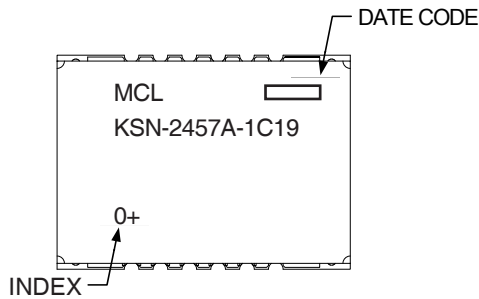


Notes

- Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
- The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCLStore/terms.jsp



Device Marking



Additional Detailed Technical Information

Additional information is available on our web site. To access this information enter the model number on our web site home page.

Case Style: DK1171

Tape & Reel: TR-F28

Suggested Layout for PCB Design: PL-249

Evaluation Board: TB-567-1+F

Environment Ratings: ENV65T2

Synthesizer evaluation software to set PLL registers manually is available at http://www.minicircuits.com/support/software_download.html

Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
- C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCLStore/terms.jsp



Frequency Synthesizer

KSN-2457A-1C19+

Typical Performance Data

FREQ. (MHz)	POWER OUTPUT (dBm)			HARMONICS (dBc)						VCO CURRENT (mA)			PLL CURRENT (mA)		
				F2			F3								
	-5°C	+25°C	+75°C	-5°C	+25°C	+75°C	-5°C	+25°C	+75°C	-5°C	+25°C	+75°C	-5°C	+25°C	+75°C
2457.6	4.50	4.76	4.18	-28.51	-35.78	-48.32	-32.70	-32.10	-31.16	46.61	47.15	48.21	9.95	10.18	11.50

FREQ. (MHz)	PHASE NOISE (dBc/Hz)														
	@ OFFSETS														
	-5°C					+25°C					+75°C				
	100Hz	1kHz	10kHz	100kHz	1MHz	100Hz	1kHz	10kHz	100kHz	1MHz	100Hz	1kHz	10kHz	100kHz	1MHz
2457.6	-83.86	-92.84	-109.28	-134.78	-155.12	-86.44	-91.88	-109.11	-134.30	-153.75	-83.37	-90.44	-108.56	-132.80	-153.24

REFERENCE & COMPARISON SPURIOUS ORDER n	REFERENCE & COMPARISON SPURIOUS @Fcarrier 2457.6MHz± (n*Fcomparison) (dBc) NOTE 1		
	-5°C	+25°C	+75°C
-5	-103.83	-102.62	-119.79
-4	-102.82	-101.42	-117.14
-3	-106.95	-102.13	-118.48
-2	-106.97	-100.95	-116.65
-1	-105.63	-105.55	-108.58
0 ^{note 2}	-	-	-
+1	-95.62	-98.87	-105.56
+2	-99.30	-100.27	-108.17
+3	-104.35	-102.31	-107.55
+4	-103.36	-100.76	-109.62
+5	-103.20	-101.83	-109.43

Note 1: Comparison frequency & Reference frequency 10.24 MHz

Note 2: All spurs are referenced to carrier signal (n=0).

Notes

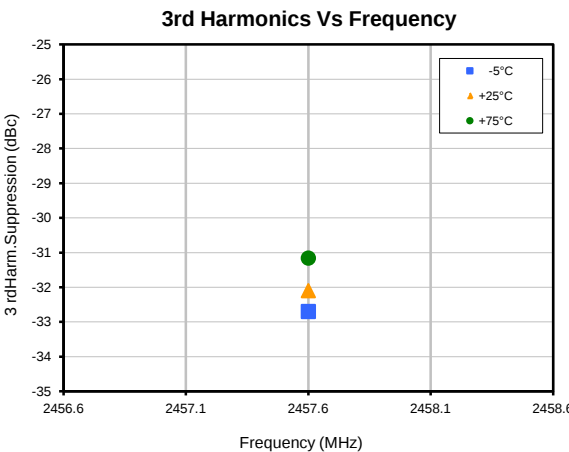
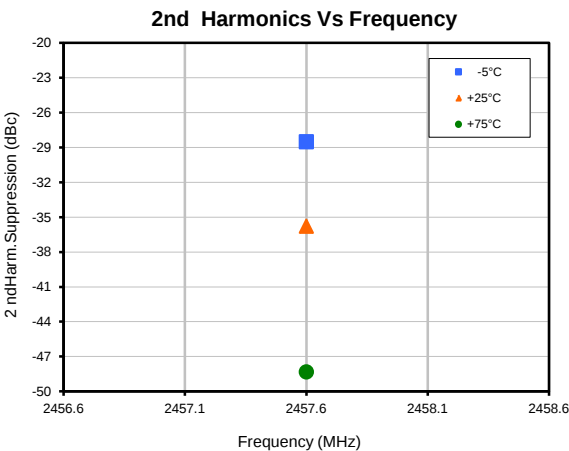
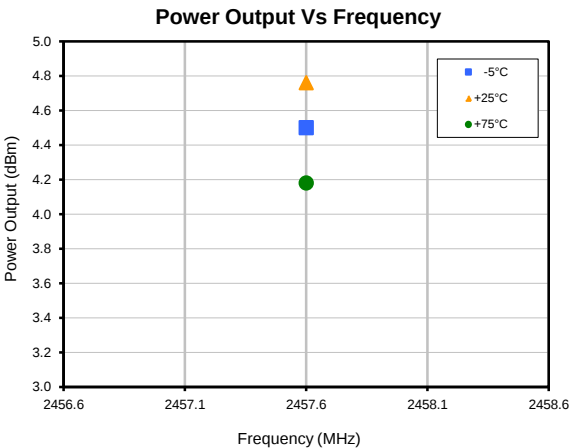
- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
 B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuits' applicable established test performance criteria and measurement instructions.
 C. The parts covered by this specification document are subject to Mini-Circuits' standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCLStore/terms.jsp



Frequency Synthesizer

KSN-2457A-1C19+

Typical Performance Data



Notes

A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.

B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.

C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCStore/terms.jsp

REV. OR

KSN-2457A-1C19+

150216

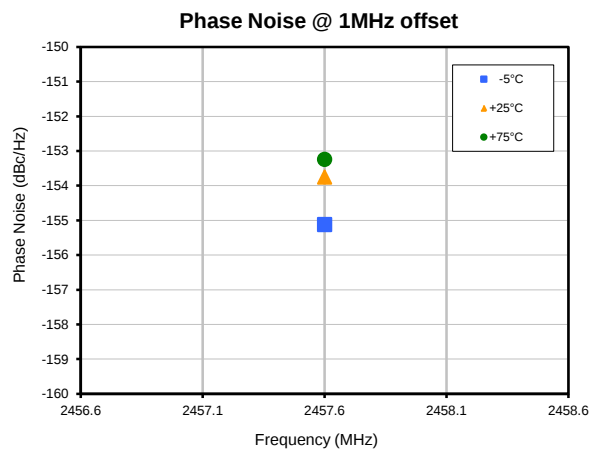
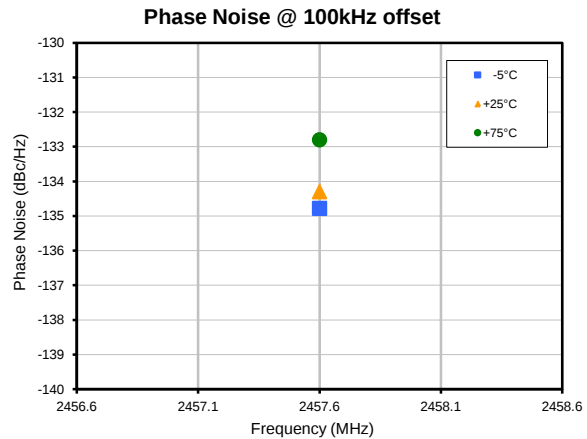
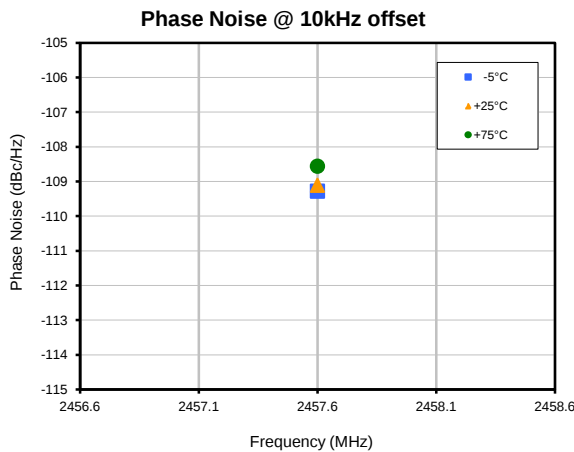
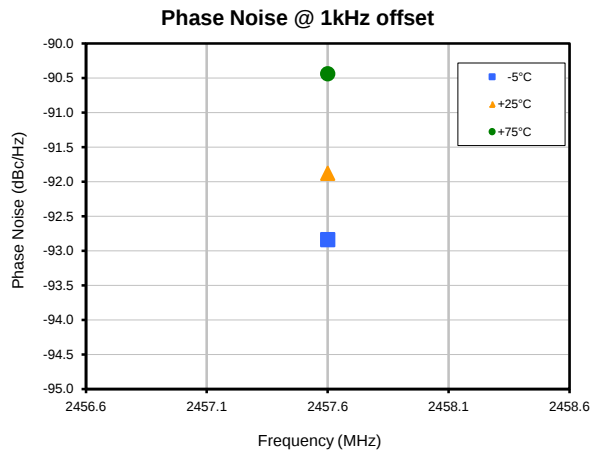
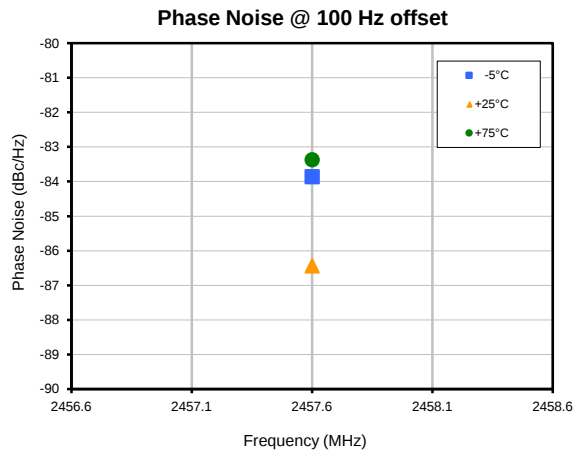
Page 1 of 3



Frequency Synthesizer

KSN-2457A-1C19+

Typical Performance Data

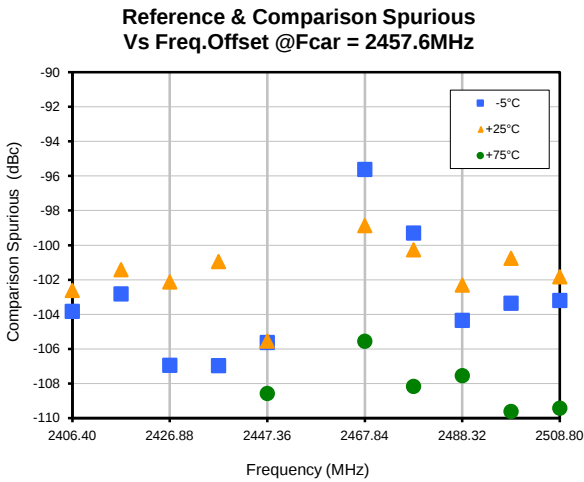


Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
 B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuits' applicable established test performance criteria and measurement instructions.
 C. The parts covered by this specification document are subject to Mini-Circuits' standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCStore/terms.jsp



Typical Performance Data



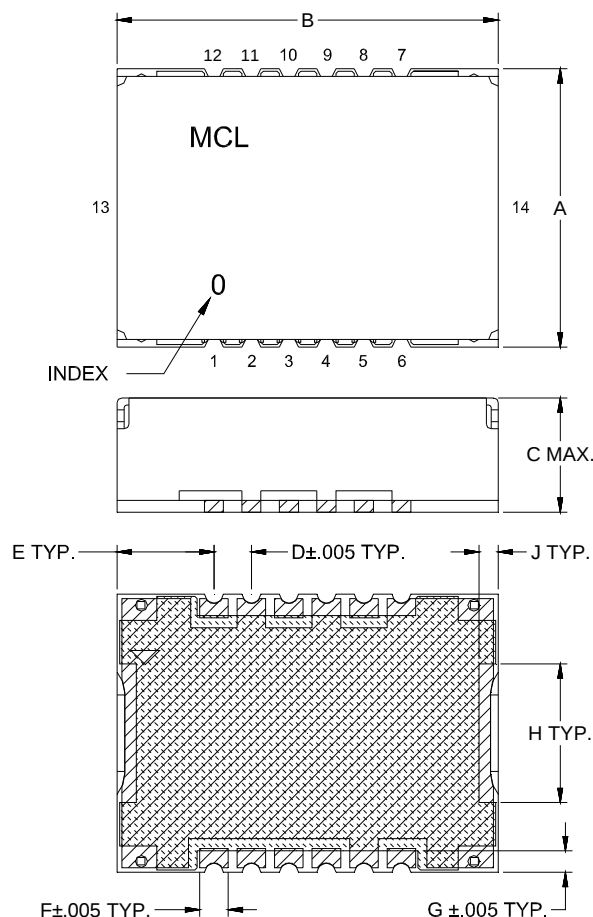
Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCStore/terms.jsp

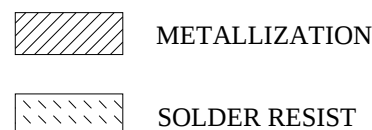
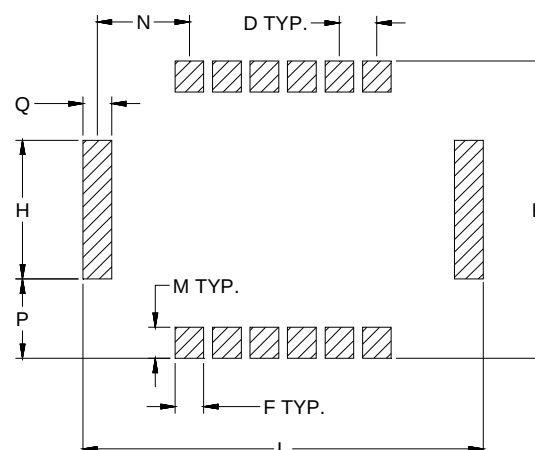


Outline Dimensions

DK1171



Suggested PCB Land Pattern



CASE#	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	WT. GRAM
DK1171	.584 (14.83)	.800 (20.32)	.240 (6.10)	.079 (2.01)	.203 (5.16)	.060 (1.52)	.045 (1.14)	.291 (7.39)	.039 (1.0)	.624 (15.85)	.840 (21.34)	.065 (1.65)	.193 (4.90)	.170 (4.32)	.060 (1.52)	2.5

Dimensions are in inches (mm). Tolerances: 2PL. +/- .03; 3PL. +/- .015

Notes:

- Case material: Nickel-Silver alloy.
- Base: Printed wiring laminate.
- Termination finish:
For RoHS Case Styles: 2-5 μ inch (.05-.13 microns) Gold over 120-240 μ inch (3.05-6.10 microns) Nickel plate.
All models, (+) suffix.



INTERNET <http://www.minicircuits.com>

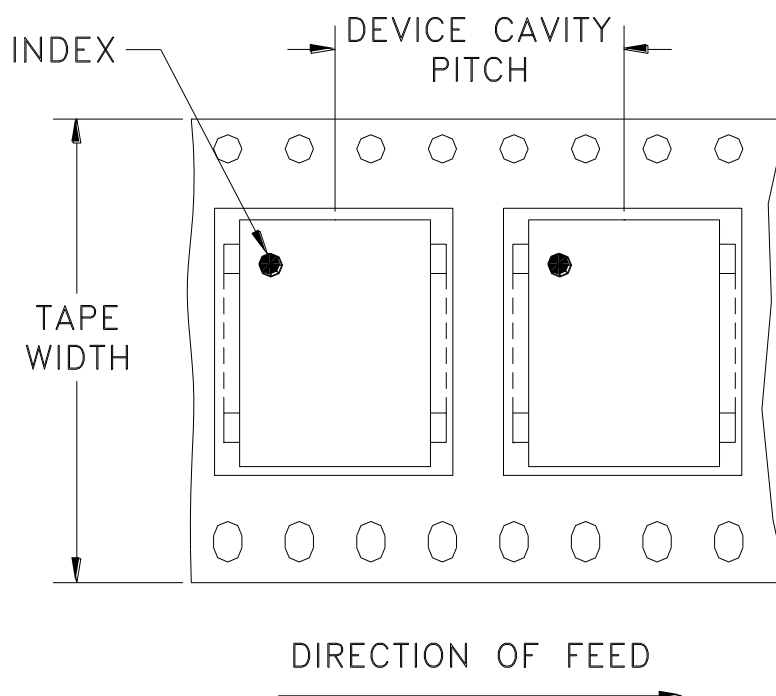
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

Distribution Centers NORTH AMERICA 800-654-7949 • 417-335-5935 • Fax 417-335-5945 • EUROPE 44-1252-832600 • Fax 44-1252-837010

Mini-Circuits ISO 9001 & ISO 14001 Certified

Tape & Reel Packaging TR-F28

DEVICE ORIENTATION IN T&R



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel	
32	20	13	Small quantity standards (see note)	20
				50
				100
				200
			Standard	500

Note: Please consult individual model data sheet to determine device per reel availability.

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: www.minicircuits.com/pages/pdfs/tape.pdf



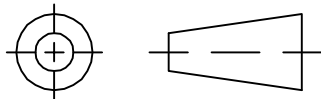
INTERNET <http://www.minicircuits.com>

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

Distribution Centers NORTH AMERICA 800-654-7949 • 417-335-5935 • Fax 417-335-5945 • EUROPE 44-1252-832600 • Fax 44-1252-837010

Mini-Circuits ISO 9001 & ISO 14001 Certified

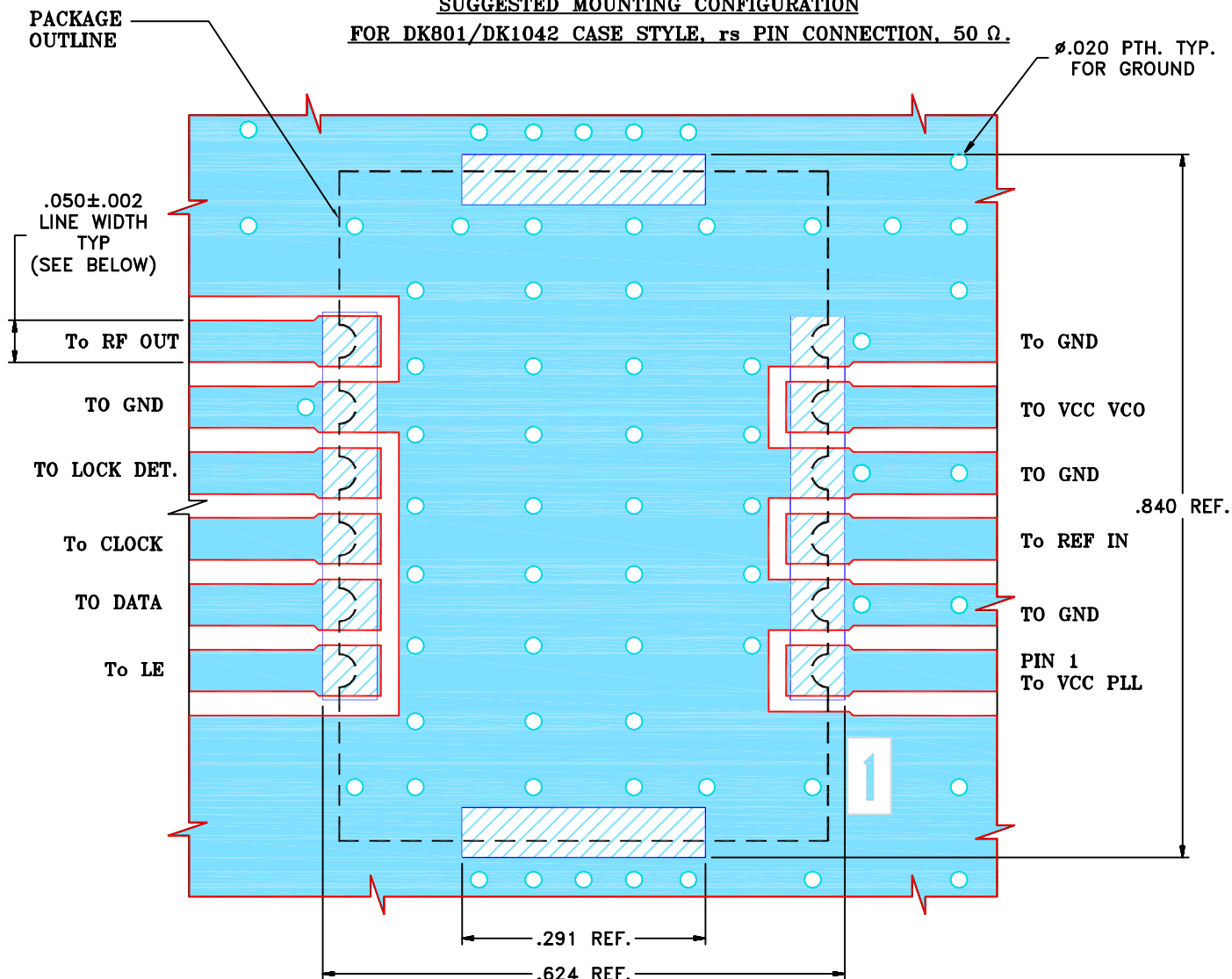
THIRD ANGLE PROJECTION



REVISIONS

REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
OR	M108069	NEW RELEASE	11/06	DK	HH
A	M110535	MODIFY GROUND PADS	03/07	DK	HH
B	M126537	DELETE CHIP COMP. & TABLE OF VALUES	03/10	DK	HH
B	R78979	DELETE CHIP COMP. & TABLE OF VALUES	03/10	DK	HH

SUGGESTED MOUNTING CONFIGURATION

FOR DK801/DK1042 CASE STYLE, rs PIN CONNECTION, 50 Ω . ϕ .020 PTH. TYP.
FOR GROUND

NOTES:

- TRACE WIDTH IS SHOWN FOR FR4 WITH DIELECTRIC THICKNESS. .025"±.002". COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
- BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

 DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)

 DENOTES COPPER LAND PATTERN FREE OF SOLDERMASK

UNLESS OTHERWISE SPECIFIED

INITIALS

DATE

DIMENSIONS ARE IN INCHES

TOLERANCES ON:

2 PL DECIMALS ±

3 PL DECIMALS ± .005

ANGLES ±

FRACTIONS ±

DRAWN

DK (RAVON)

27 MAR 07

CHECKED

RZ (RAVON)

27 MAR 07

APPROVED

HH (RAVON)

27 MAR 07

 Mini-Circuits®

THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF MINI-CIRCUITS. EXCEPT FOR USE EXPRESSLY GRANTED, IN WRITING, TO ITS VENDORS, VENDEE AND THE UNITED STATES GOVERNMENT, MINI-CIRCUITS RESERVES ALL PROPRIETARY DESIGN, USE, MANUFACTURING AND REPRODUCTION RIGHTS THERETO. THESE CONTENTS SHALL NOT BE USED, DUPLICATED OR DISCLOSED TO ANY OUTSIDE PARTY, IN WHOLE OR IN PART, WITHOUT WRITTEN PERMISSION OF MINI-CIRCUITS.

ASHEETA1.DWG REV:A DATE:01/12/95



Mini-Circuits®

13 Neptune Avenue
Brooklyn NY 11235PL, rs ,DK801/DK1042, KSN
TB-567+ (50 Ω)SIZE
ACODE IDENT
15542DRAWING NO:
98-PL-249REV:
B

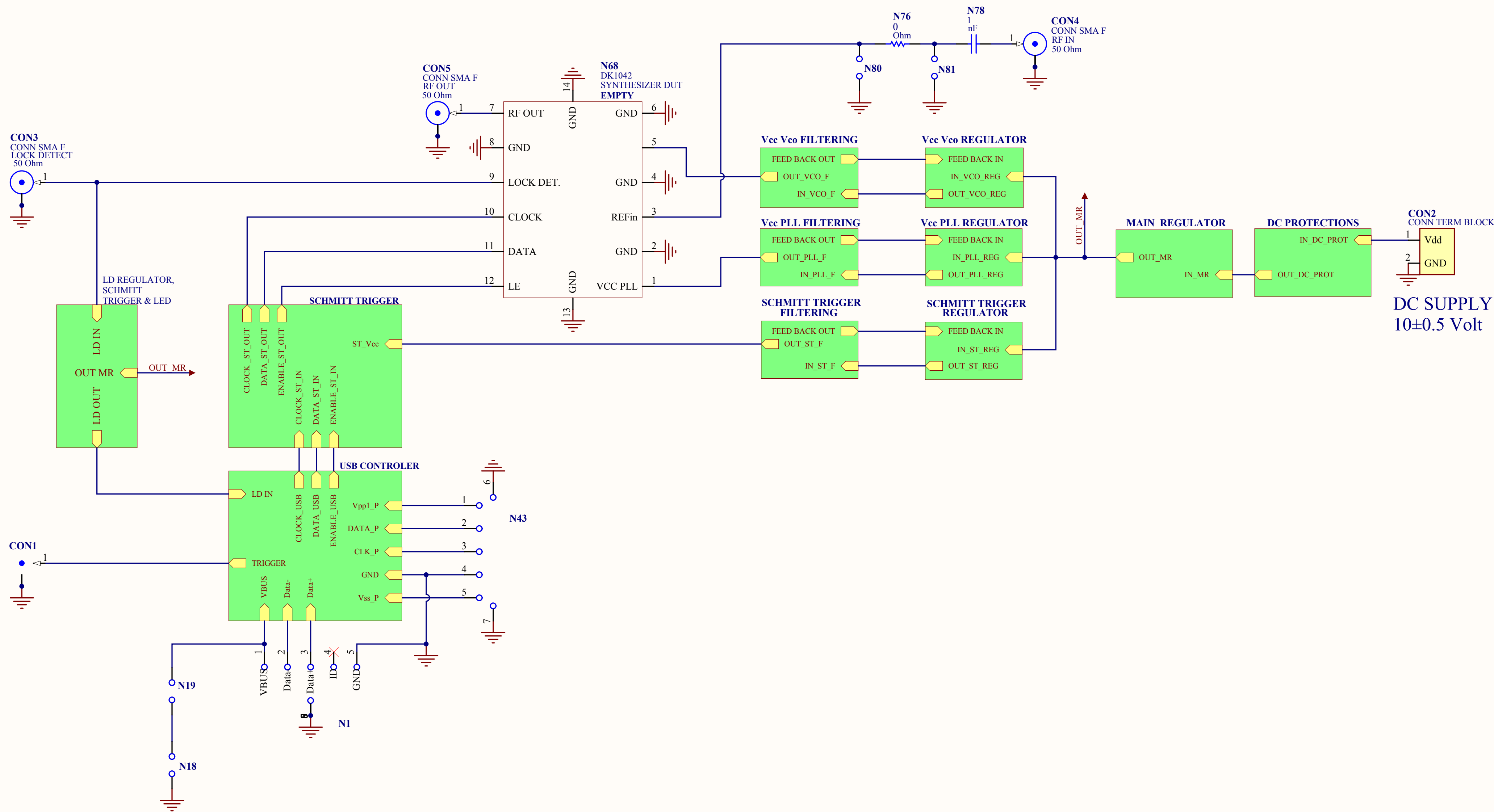
FILE: 98PL249

SCALE: 5:1

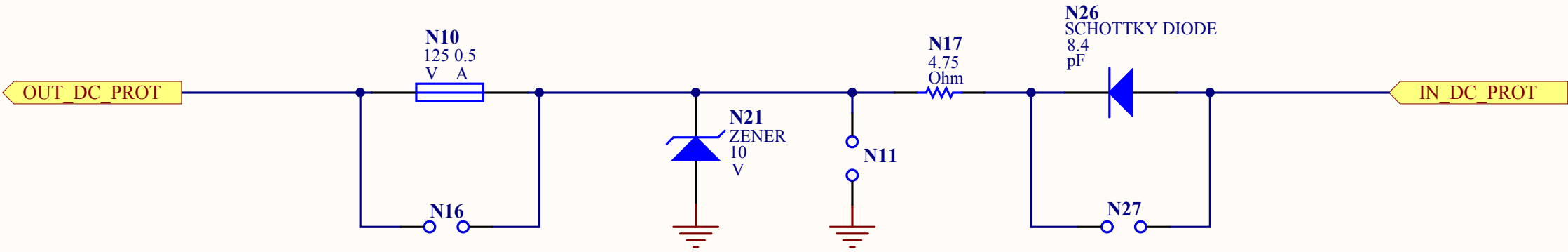
SHEET: 1 OF 1

ELECTRICAL SCHEME-GENERAL

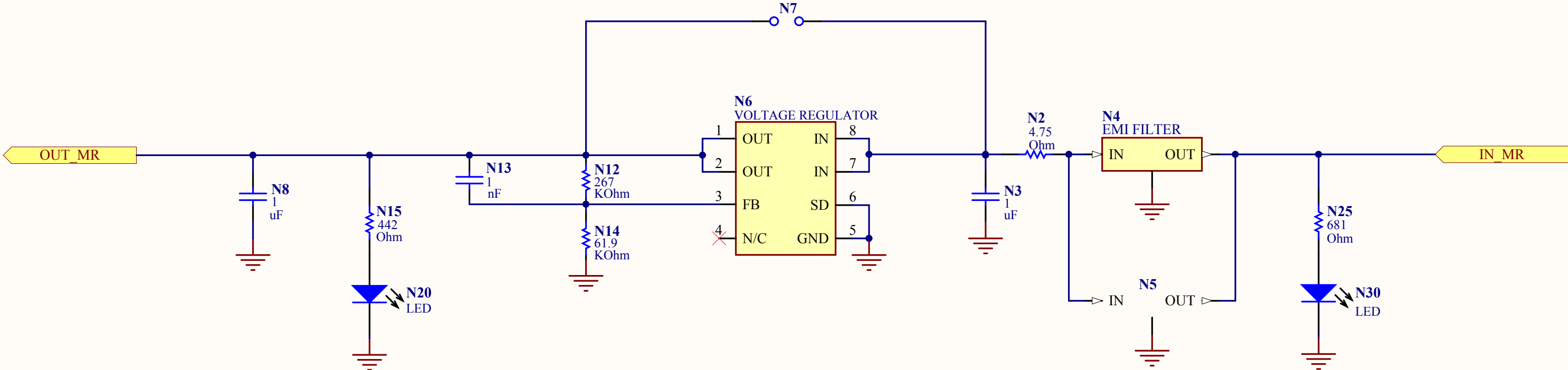
(TB for KSN)



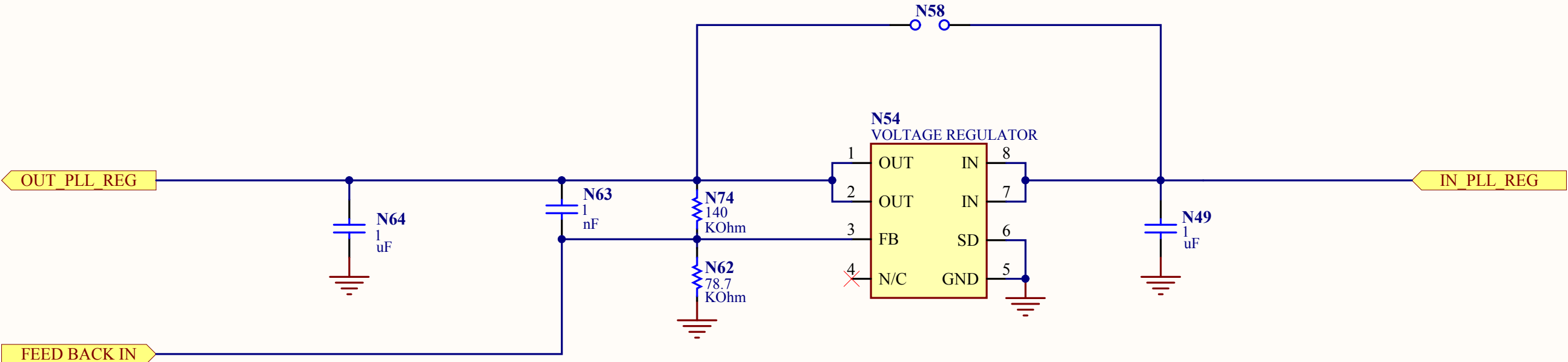
DC PROTECTIONS



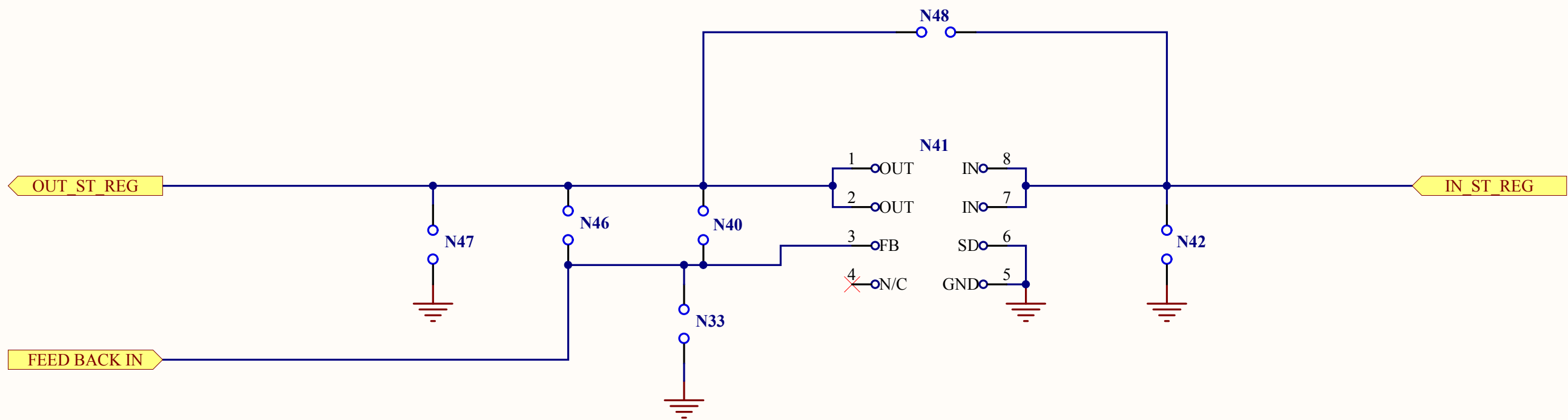
MAIN REGULATOR



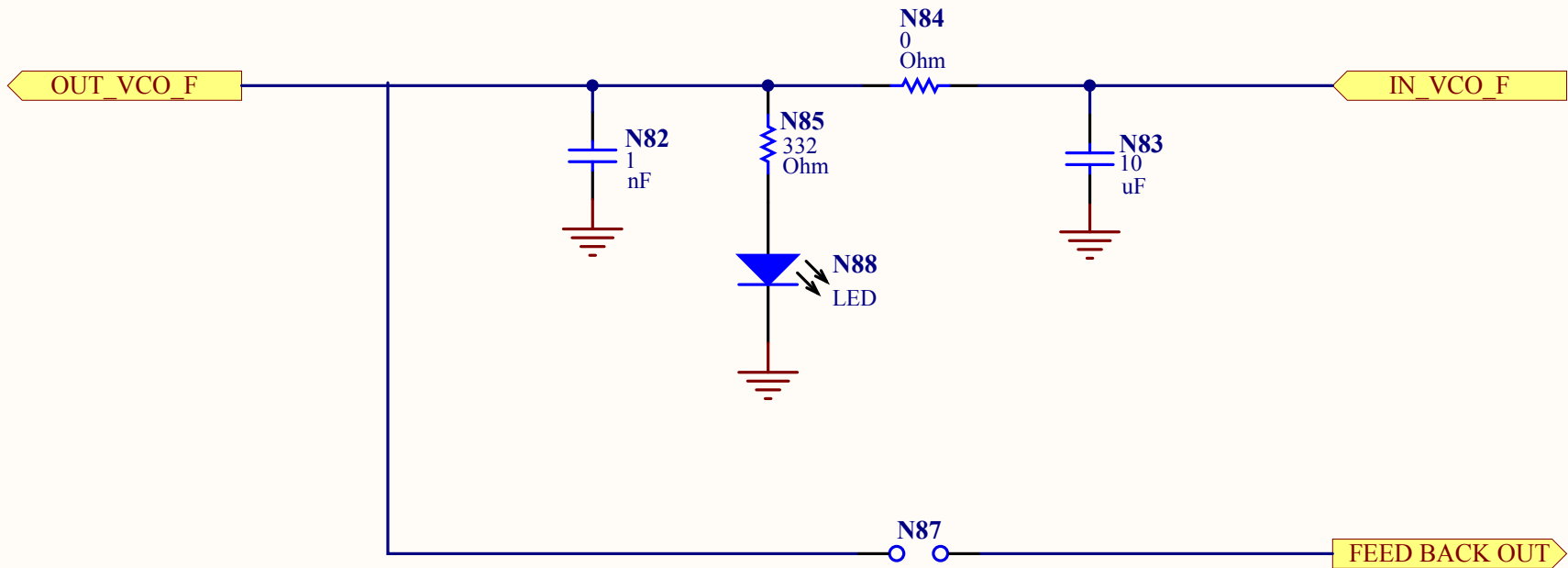
VCC PLL REGULATOR



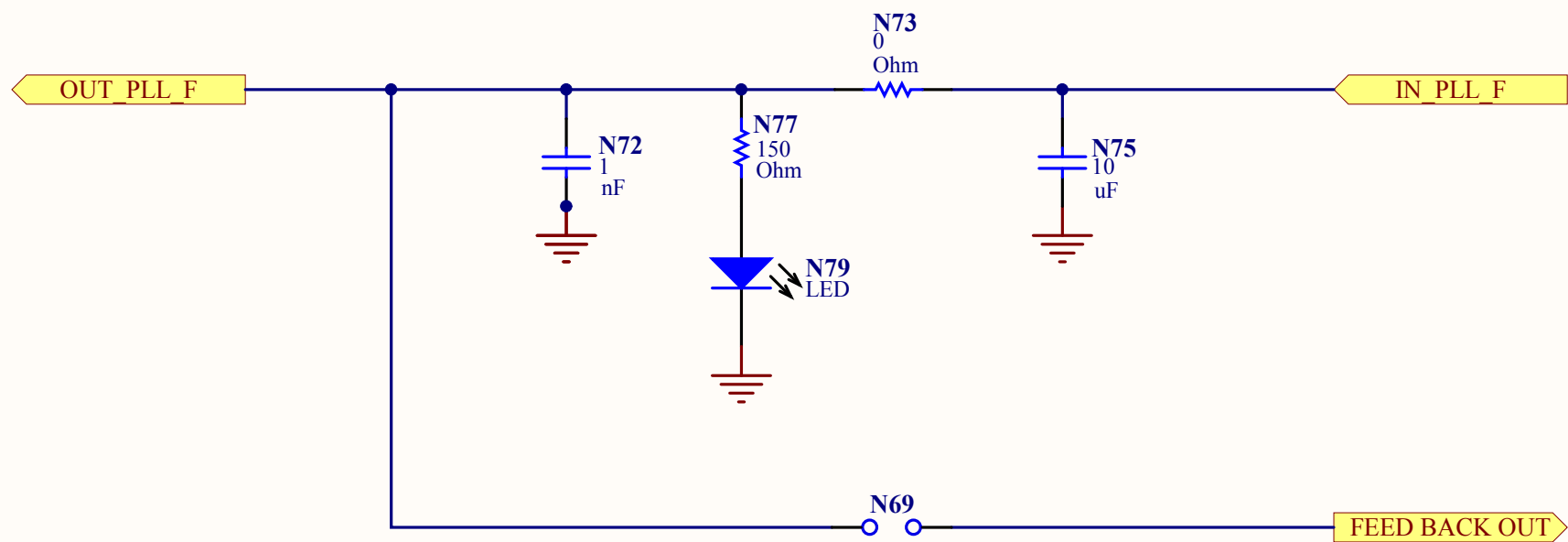
SCHMITT TRIGGER REGULATOR



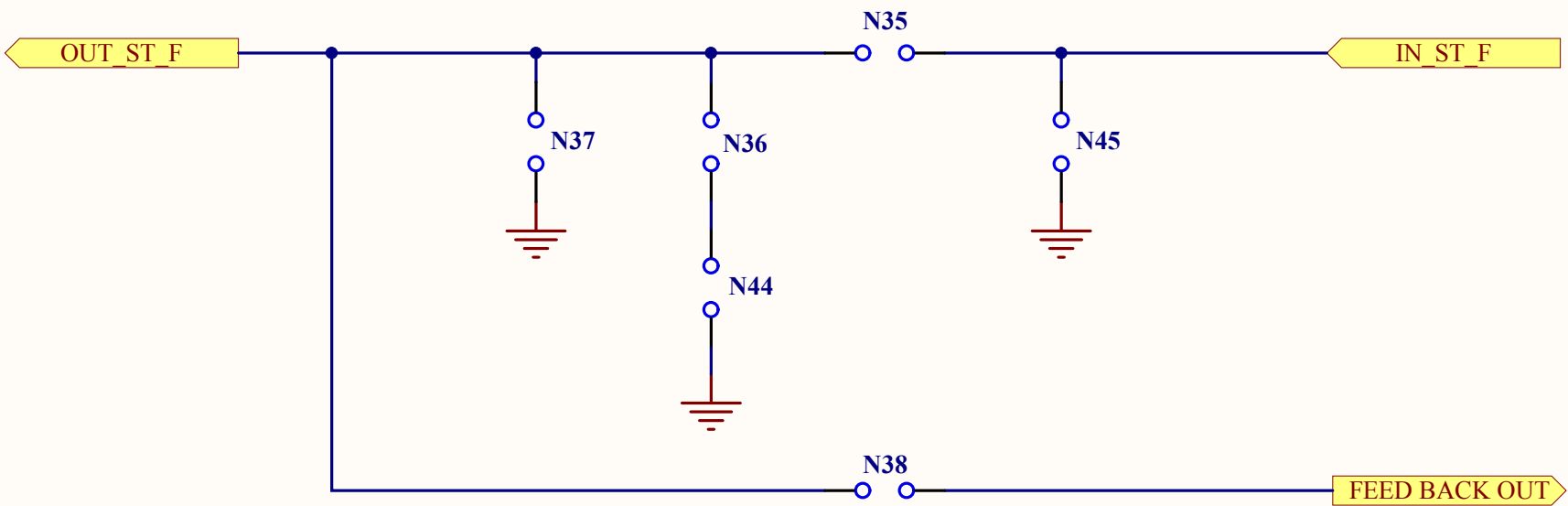
VCC VCO FILTERING



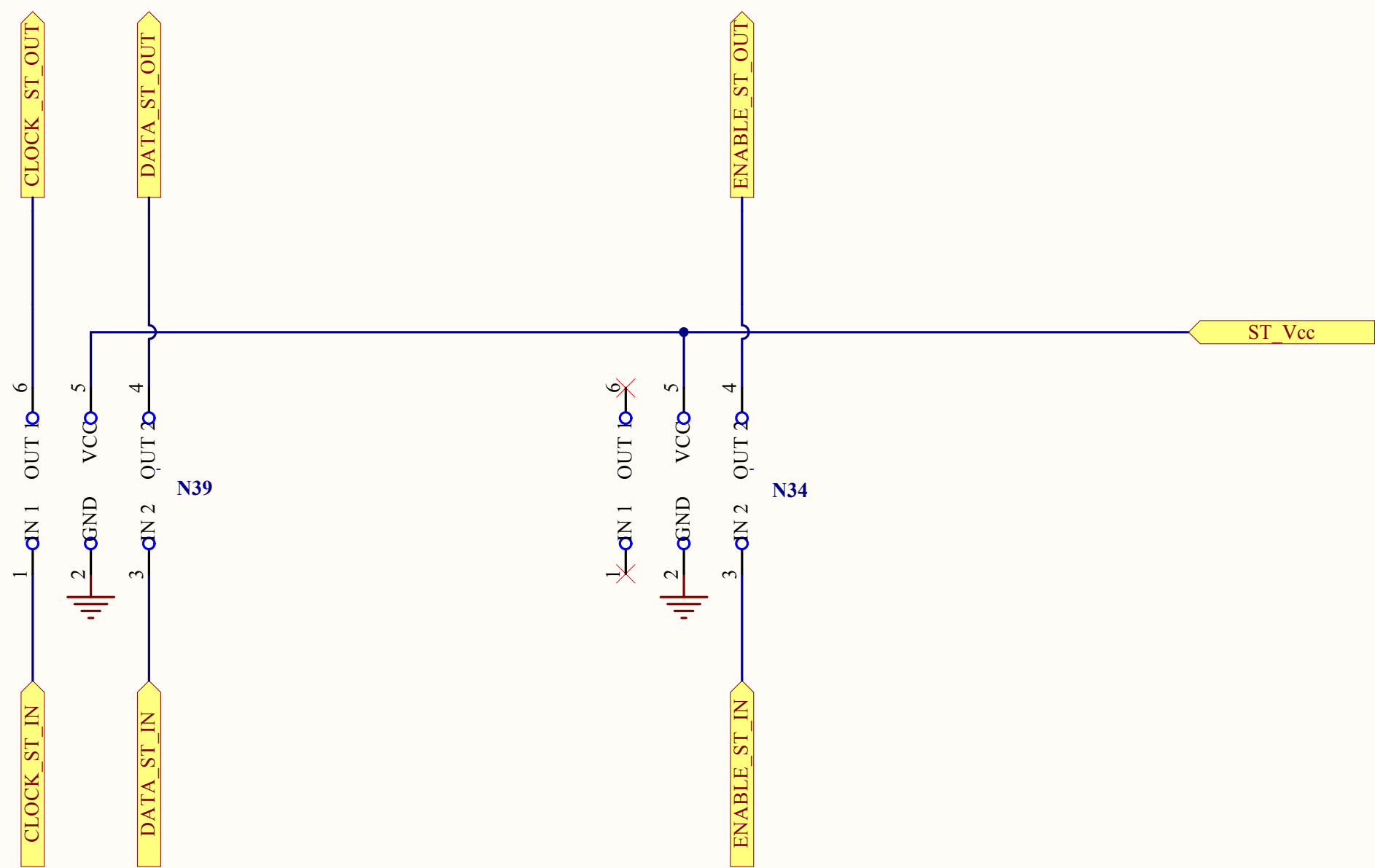
VCC PLL FILTERING



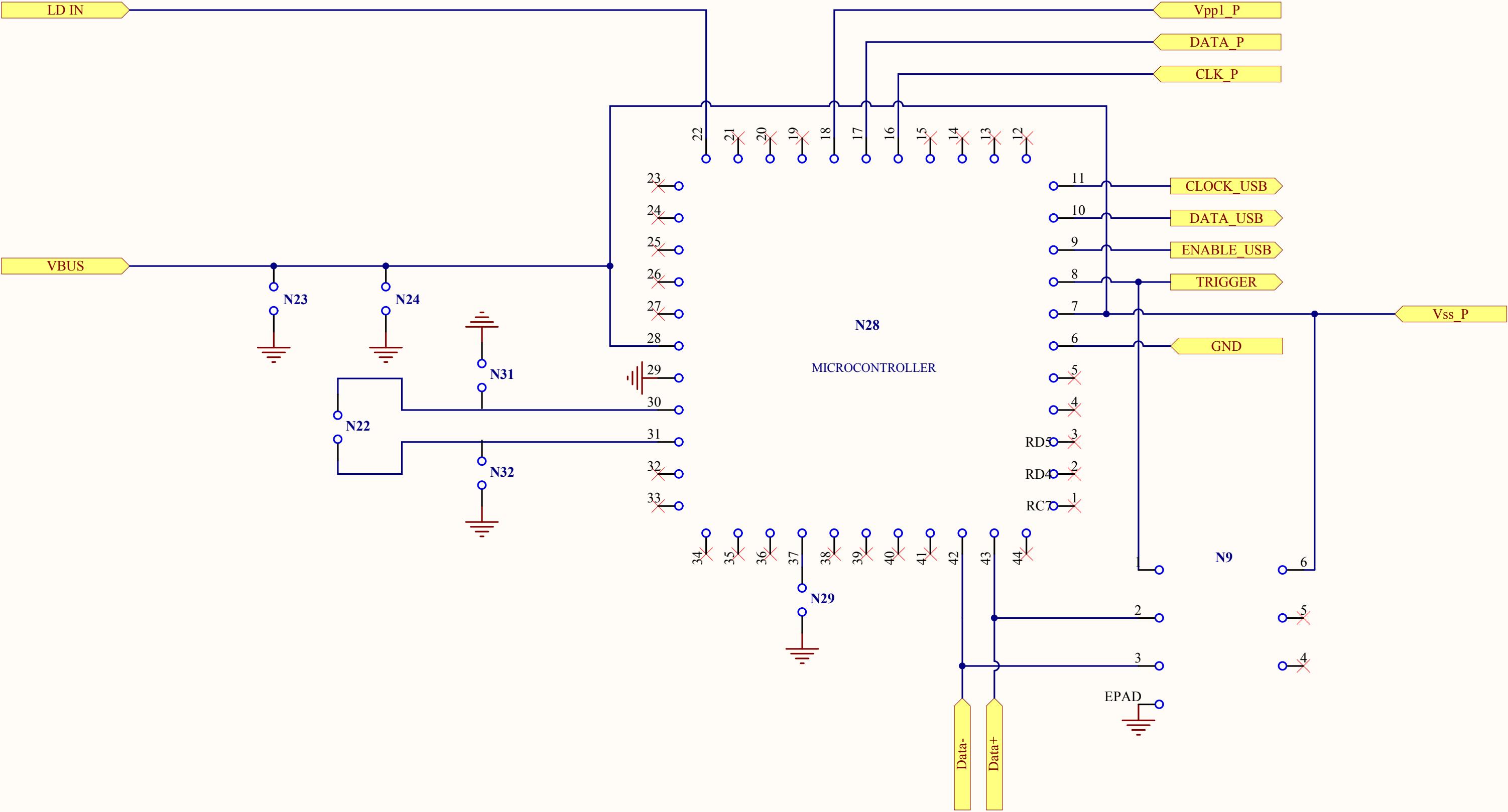
SCHMITT TRIGGER FILTERING



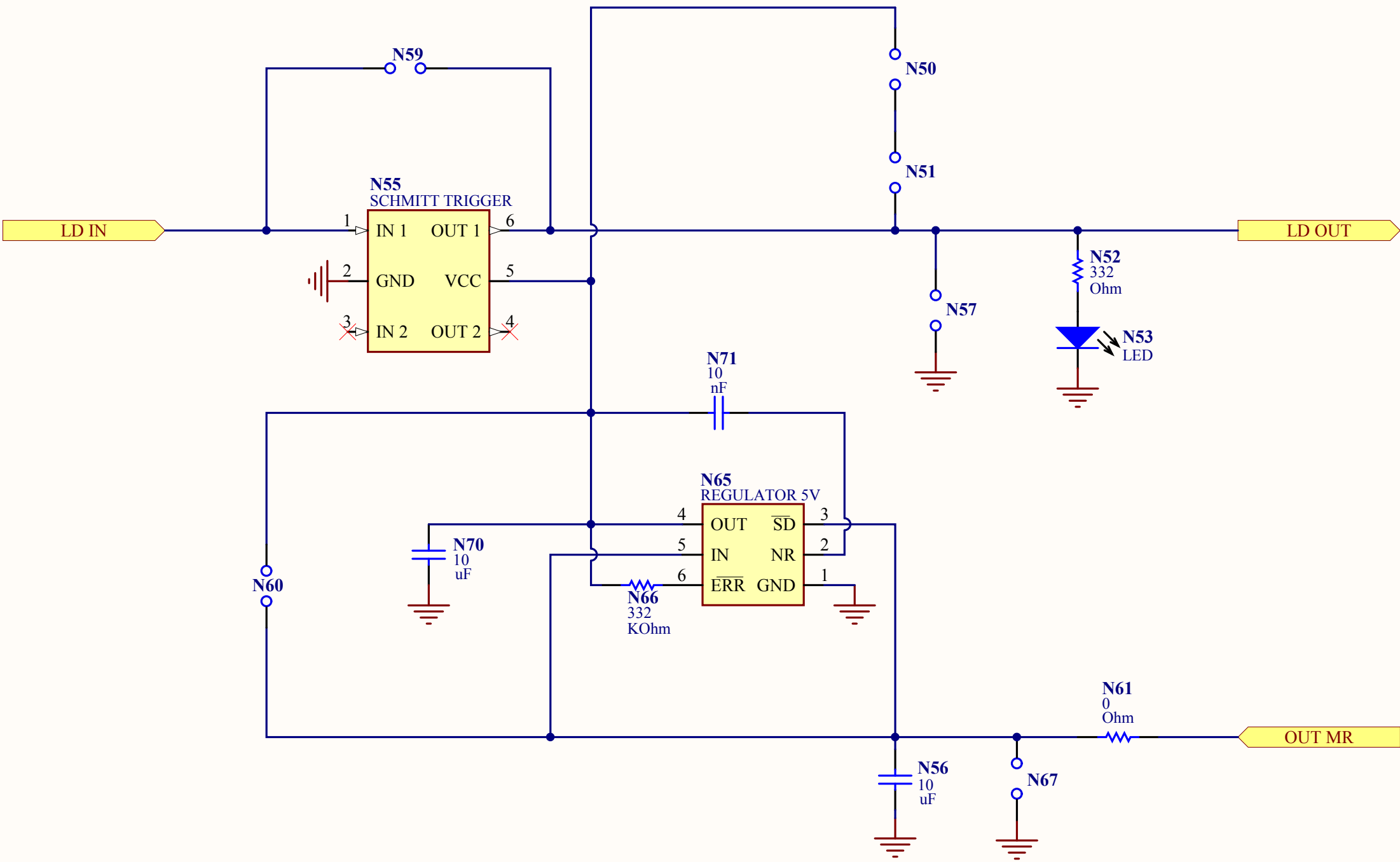
SCHMITT TRIGGER



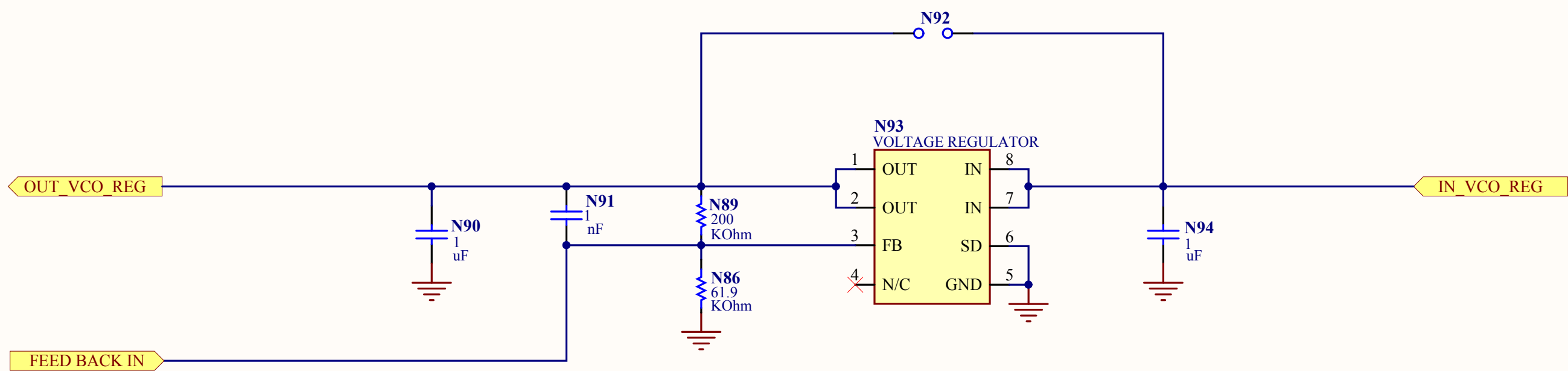
USB CONTROLER



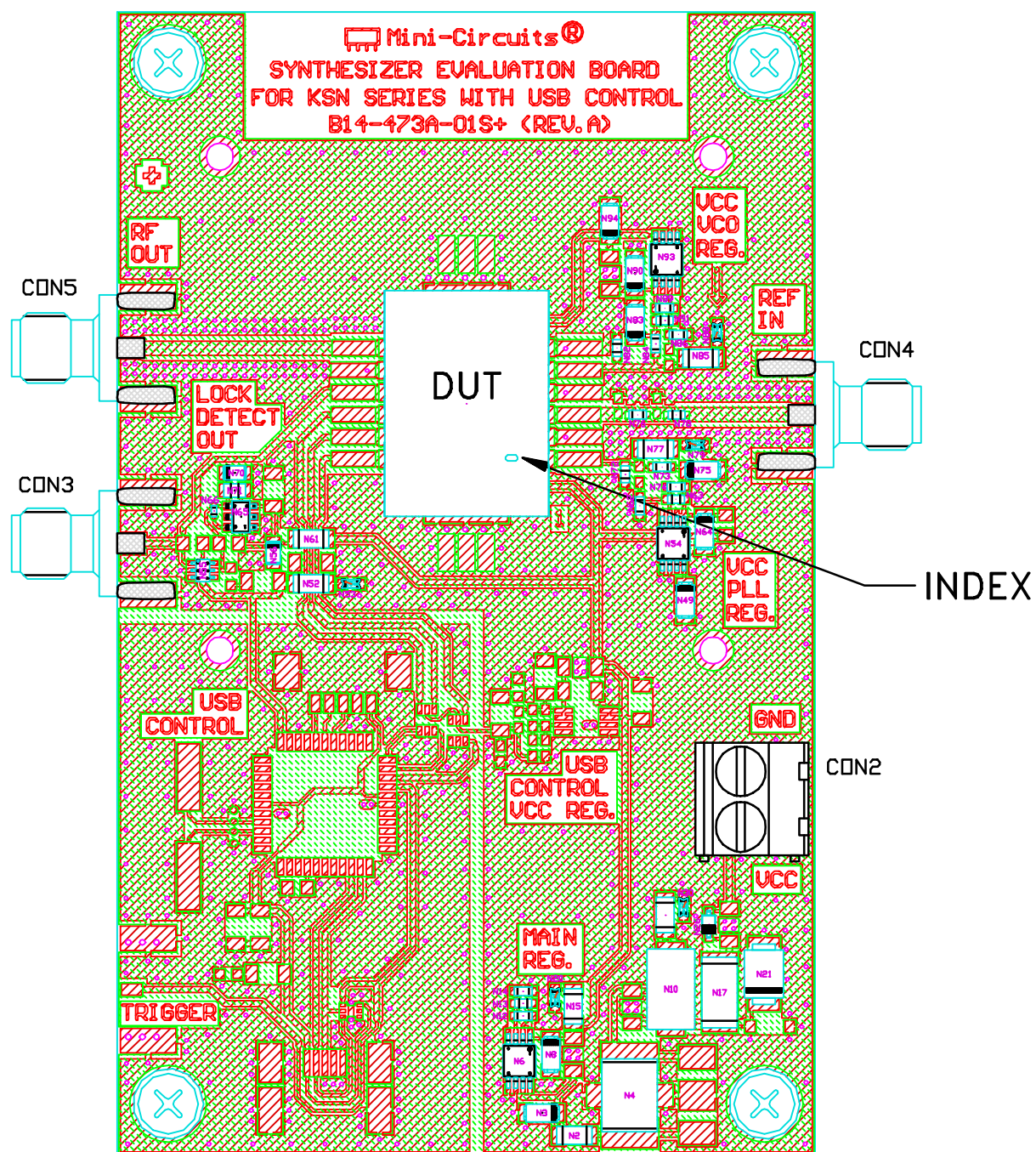
LD REGULATOR SCHMITT TRIGGER AND LED



VCC VCO REGULATOR

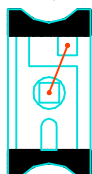


Evaluation Board and Circuit

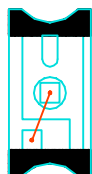


TB-567-1+F

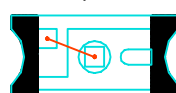
N20,N30



N88



N53,N79



NOTES:

1. SMA F JACK CONNECTORS.
2. PCB MATERIAL: FR4 OR EQUIVALENT, DIALECTRIC CONSTANT=4.7, DIALECTRIC THICKNESS=.059 INCH.



All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85°C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 100° C Ambient Environment	Individual Model Data Sheet
Humidity	90 to 95% RH, 240 hours, 50°C	MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours
Thermal Shock	-55° to 100°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, except +100°C
Solder Reflow Heat	Sn-Pb Eutectic Process: 225°C peak Pb-Free Process, 245°C peak	J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1
Solderability	10X Magnification	J-STD-002, Para 4.2.5, Test S, 95% Coverage
Vibration (High Frequency)	20g peak, 20-2000 Hz, 4 times in each of three axes (total 12)	MIL-STD-883, Method 2007.3, Condition A
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Marking Resistance to Solvents	Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C; distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C	MIL-STD-202, Method 215