



LTCC SURFACE MOUNT

Low Pass Filter

LFCG-1575+

50Ω DC to 1575 MHz

THE BIG DEAL

- Insertion Loss, Typ. 0.9 dB
- Stopband Rejection, Typ. 50 dB
- Passband Return Loss, Typ. 18 dB
- 0805 Surface Mount Footprint
- Power Handling: 5.5 Watts

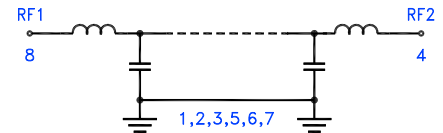


Generic photo used for illustration purposes only

APPLICATIONS

- Harmonic Rejection
- VHF/UHF Transmitters / Receivers
- Lab Use

FUNCTIONAL DIAGRAM



PRODUCT OVERVIEW

Mini-Circuits' LFCG-1575+ is a miniature low temperature co-fired ceramic (LTCC) low pass filter with a DC to 1575 MHz passband supporting a variety of applications. This model provides 0.9 dB typical insertion loss over a wide band due to its rugged monolithic construction. Housed in an 0805 ceramic form factor which is ideal for dense signal chain PCB layouts where it complements MMIC size and performance. The LTCC fabrication process assures minimal RF performance variation while delivering a product that is well suited for environmental extremes of high humidity and temperature.

KEY FEATURES

| Features | Advantages |
|----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|
| Ultra-wide Stopband | The LTCC lowpass filter provides a very good stopband rejection until 12 GHz suitable for wide band applications. |
| LTCC Construction | Provides repeatable performance in a rugged, ceramic package well suited for tough environments such as high humidity and temperature extremes. |
| Small Size, 0805 | Saves space in dense circuit board layouts and minimizes the effects of parasitics. |
| Rugged Power Handling, 5.5 Watts | Handles up to 5.5 Watts in a small 0805 package. |



ELECTRICAL SPECIFICATIONS^{1,2,3} AT +25°C

| Parameter | F# | Frequency (MHz) | Min. | Typ. | Max. | Units |
|-----------|----------------------------|-----------------|-----------|------|------|-------|
| Passband | Insertion Loss | DC-F1 | — | 0.9 | 1.8 | dB |
| | Freq. Cut-Off ⁴ | Fc | — | 3.0 | — | dB |
| | Return Loss | DC-F1 | DC - 1575 | — | 18 | — |
| Stopband | Rejection | F2-F3 | 20 | 30 | — | — |
| | | F3-F4 | 40 | 50 | — | — |
| | | F4-F5 | — | 35 | — | — |

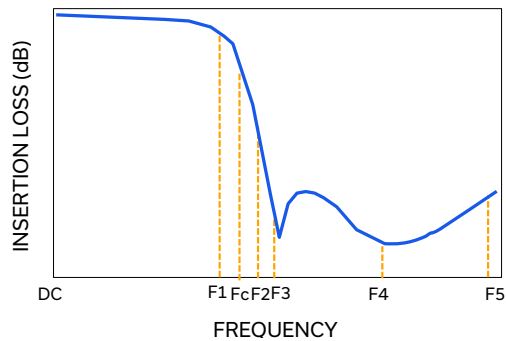
1. Tested in Evaluation Board P/NTB-LFCG-1575+.
2. This filter is bi-directional, RF1 and RF2 ports may be interchanged. See S-Parameters for actual performance.
3. In applications where DC voltage and/or current is present at either the input or output ports, external DC blocking capacitors are required.
4. Typical variation ± 5%.

ABSOLUTE MAXIMUM RATINGS⁵

| Parameter | Ratings |
|--------------------------|-----------------|
| Operating Temperature | -55°C to +125°C |
| Storage Temperature | -55°C to +125°C |
| Input Power ⁶ | 5.5 W @ +25°C |

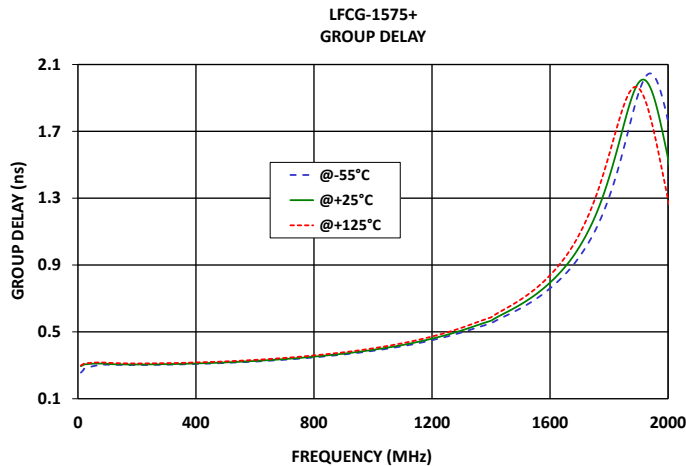
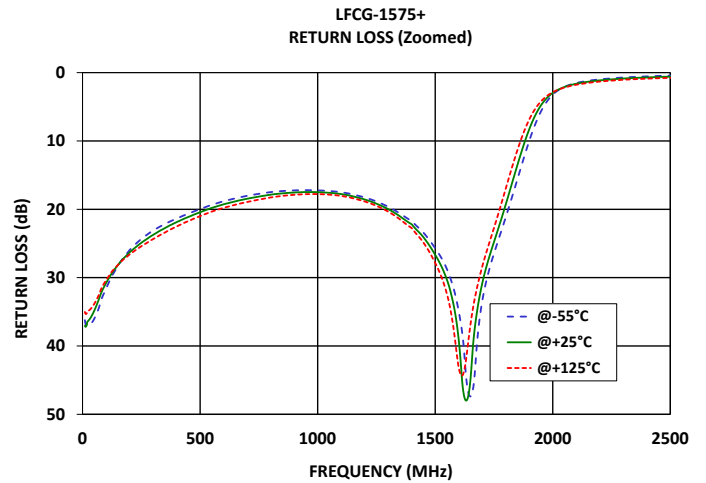
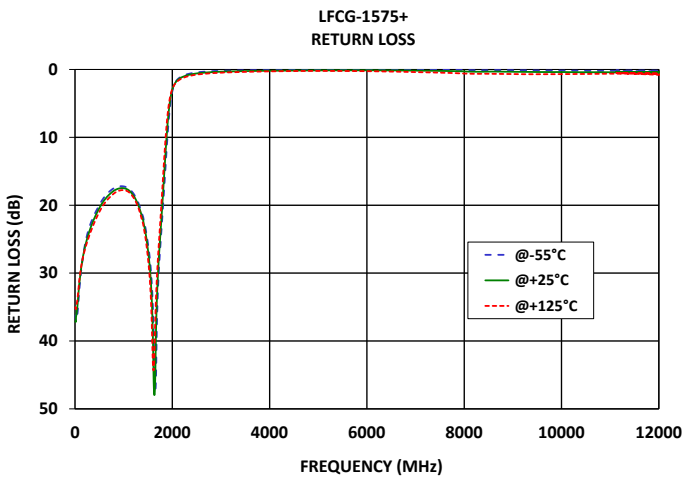
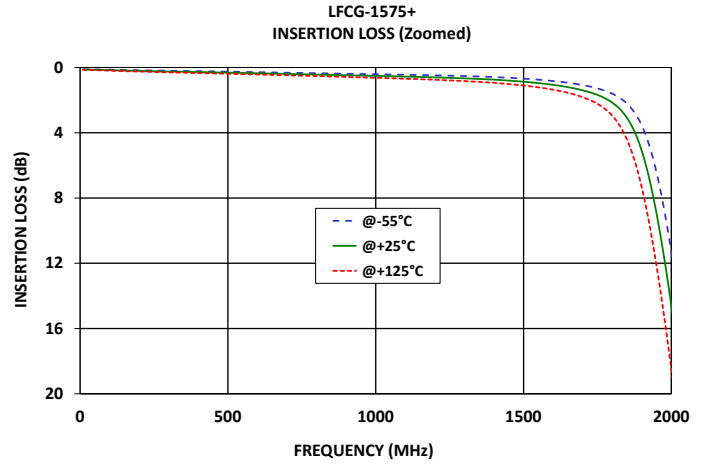
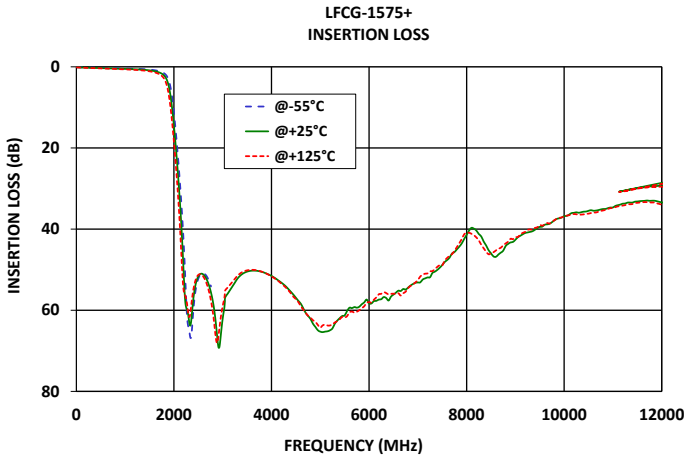
5. Permanent damage may occur if any of these limits are exceeded.
6. Power rating applies only to signals within the passband. Power rating above +25°C operating temperature decreases linearly to 1 W at +125°C.

TYPICAL FREQUENCY RESPONSE AT +25°C





TYPICAL PERFORMANCE GRAPHS





FUNCTIONAL DIAGRAM

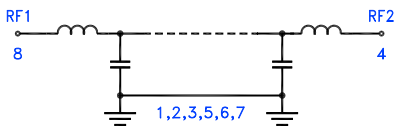
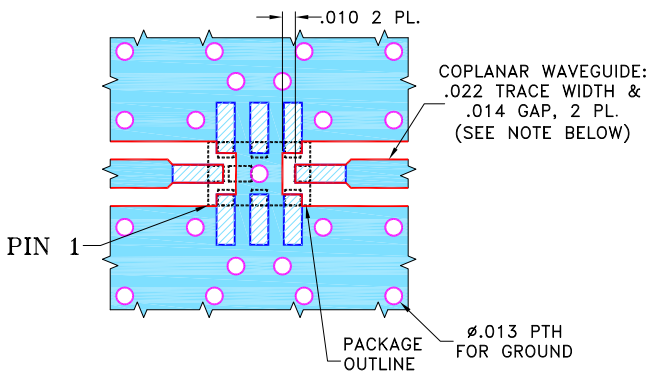


Figure 1. LFCG-1575+ Functional Diagram

PAD DESCRIPTION

| Function | Pad Number | Description |
|------------------|-------------|-------------------------------------------------|
| RF1 ² | 8 | Connects to RF Input Port |
| RF2 ² | 4 | Connects to RF Output Port |
| GROUND | 1,2,3,5,6,7 | Connects to Ground on PCB, (See drawing PL-429) |

SUGGESTED PCB LAYOUT (PL-429)



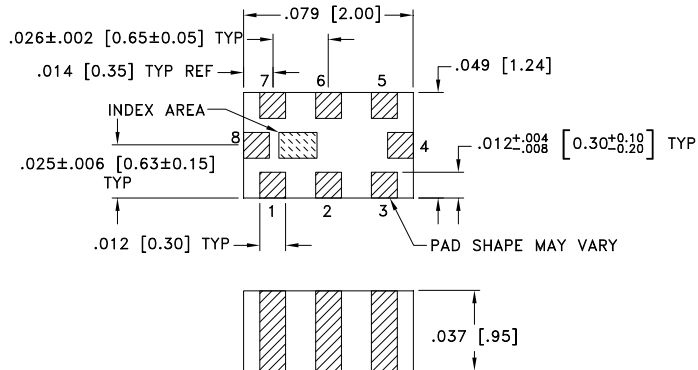
NOTES:

1. COPLANAR WAVEGUIDE IS SHOWN FOR ROGERS R04350B WITH DIELECTRIC THICKNESS .010" ± .001". COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH AND GAP MAY NEED TO BE MODIFIED.
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

- DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER).
- DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK.

Figure 2. Suggested PCB Layout PL-429

CASE STYLE DRAWING



Weight: .008 grams

Dimensions are in inches (mm). Tolerances: 2Pl. ± .01; 3 Pl. ± .005

PRODUCT MARKING*: KD

*Marking may contain other features or characters for internal lot control.



LTCC SURFACE MOUNT

Low Pass Filter

LFCG-1575+

50Ω DC to 1575 MHz

Mini-Circuits

ADDITIONAL DETAILED INFORMATION IS AVAILABLE ON OUR DASHBOARD.

[CLICK HERE](#)

| | |
|---------------------------------|-------------------------------------------------------------------------|
| Performance Data and Graphs | Data |
| | Graphs |
| | S-Parameter (S2P Files) Data Set (.zip file) De-embedded to device pads |
| Case Style | GE0805C-2 Lead Finish: Tin over Nickel plating |
| RoHS Status | Compliant |
| Tape and Reel | F114 |
| Suggested Layout for PCB Design | PL-429 |
| Evaluation Board | TB-LFCG-1575+ |
| | Gerber File |
| Environmental Rating | ENV06 |

NOTES

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuits' applicable established test performance criteria and measurement instructions.
- C. The parts covered by this specification document are subject to Mini-Circuits' standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the standard terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/terms/viewterm.html



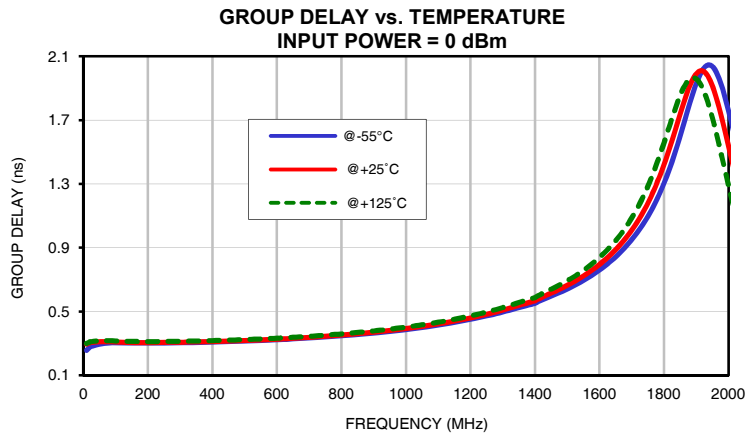
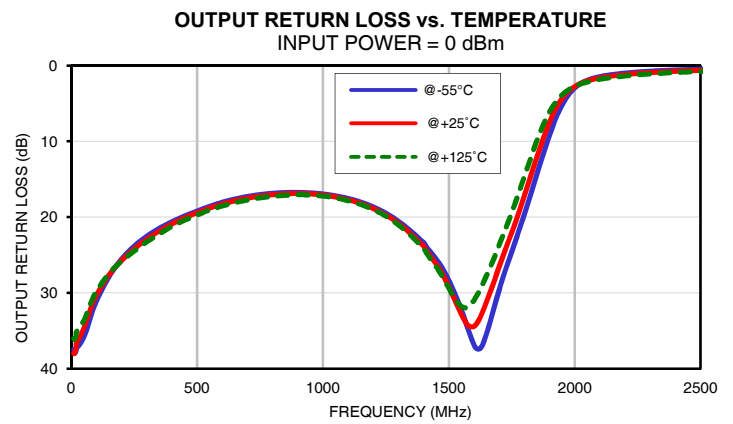
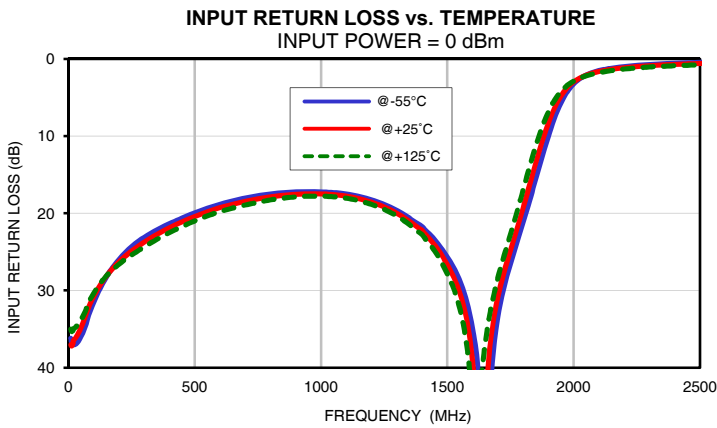
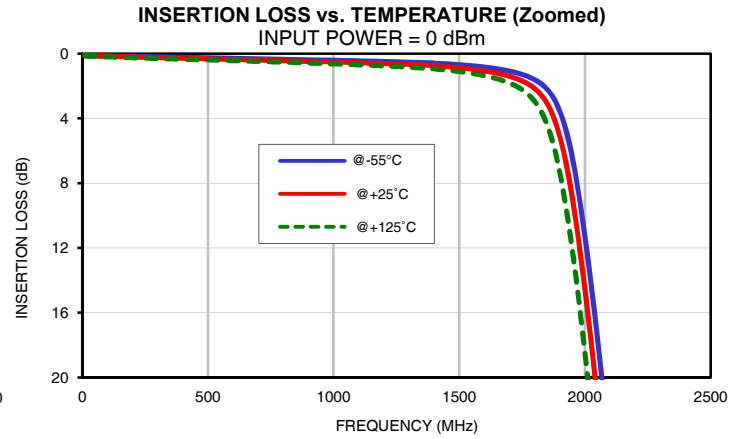
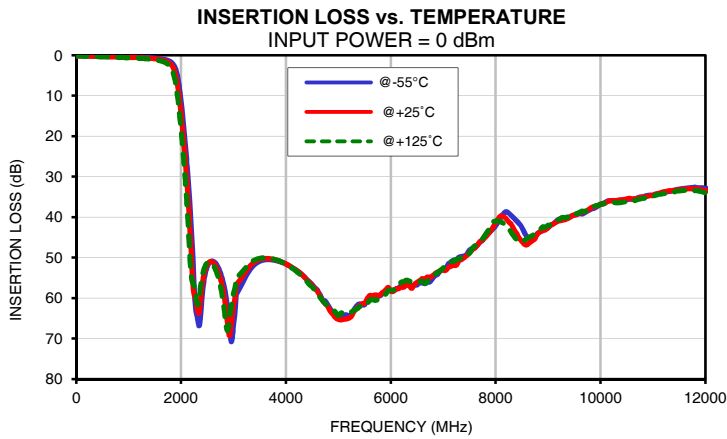
Typical Performance Data

| FREQ. (MHz) | INSERTION LOSS | | | INPUT RETURN LOSS | | | OUTPUT RETURN LOSS | | |
|--------------------|----------------|--------|---------|-------------------|--------|---------|--------------------|--------|---------|
| | (dB) | | | (dB) | | | (dB) | | |
| | @-55°C | @+25°C | @+125°C | @-55°C | @+25°C | @+125°C | @-55°C | @+25°C | @+125°C |
| 10 | 0.11 | 0.12 | 0.14 | 36.22 | 37.05 | 35.02 | 37.45 | 37.98 | 36.00 |
| 60 | 0.12 | 0.14 | 0.17 | 35.26 | 34.01 | 33.20 | 34.98 | 33.74 | 32.89 |
| 100 | 0.14 | 0.16 | 0.20 | 31.61 | 30.80 | 30.40 | 31.10 | 30.30 | 29.81 |
| 140 | 0.15 | 0.18 | 0.22 | 28.89 | 28.63 | 28.53 | 28.43 | 28.10 | 27.88 |
| 180 | 0.16 | 0.20 | 0.24 | 26.83 | 26.99 | 27.17 | 26.35 | 26.39 | 26.41 |
| 200 | 0.17 | 0.21 | 0.25 | 25.99 | 26.32 | 26.61 | 25.52 | 25.70 | 25.81 |
| 240 | 0.18 | 0.22 | 0.27 | 24.64 | 25.17 | 25.64 | 24.13 | 24.48 | 24.73 |
| 300 | 0.20 | 0.25 | 0.30 | 23.12 | 23.75 | 24.36 | 22.50 | 22.91 | 23.26 |
| 400 | 0.23 | 0.28 | 0.34 | 21.36 | 21.88 | 22.52 | 20.60 | 20.88 | 21.23 |
| 500 | 0.26 | 0.32 | 0.39 | 19.97 | 20.43 | 20.99 | 19.19 | 19.41 | 19.70 |
| 800 | 0.35 | 0.43 | 0.53 | 17.48 | 17.86 | 18.27 | 16.85 | 17.04 | 17.26 |
| 1000 | 0.41 | 0.51 | 0.63 | 17.23 | 17.50 | 17.78 | 16.95 | 17.08 | 17.22 |
| 1575 | 0.78 | 1.01 | 1.28 | 31.20 | 33.46 | 36.72 | 34.62 | 34.24 | 31.87 |
| 1700 | 1.08 | 1.40 | 1.82 | 33.47 | 30.86 | 28.40 | 29.60 | 26.55 | 23.70 |
| 1850 | 2.21 | 3.09 | 4.42 | 15.58 | 13.50 | 11.31 | 14.33 | 12.06 | 9.92 |
| 1900 | 3.56 | 5.12 | 7.36 | 10.00 | 8.29 | 6.86 | 9.18 | 7.47 | 6.14 |
| 2000 | 11.29 | 14.59 | 18.49 | 3.23 | 2.97 | 2.87 | 2.96 | 2.77 | 2.75 |
| 2030 | 14.94 | 18.58 | 22.84 | 2.44 | 2.38 | 2.42 | 2.26 | 2.26 | 2.36 |
| 2035 | 15.59 | 19.28 | 23.60 | 2.34 | 2.30 | 2.35 | 2.17 | 2.19 | 2.31 |
| 2050 | 17.59 | 21.44 | 25.95 | 2.08 | 2.10 | 2.18 | 1.94 | 2.02 | 2.17 |
| 2075 | 21.12 | 25.24 | 30.13 | 1.75 | 1.83 | 1.95 | 1.67 | 1.79 | 1.97 |
| 2100 | 24.88 | 29.33 | 34.73 | 1.52 | 1.62 | 1.77 | 1.47 | 1.62 | 1.82 |
| 2175 | 38.03 | 44.43 | 51.51 | 1.08 | 1.22 | 1.40 | 1.09 | 1.27 | 1.47 |
| 2400 | 59.80 | 56.99 | 54.80 | 0.55 | 0.70 | 0.88 | 0.60 | 0.75 | 0.92 |
| 2500 | 52.21 | 51.64 | 51.29 | 0.44 | 0.59 | 0.76 | 0.49 | 0.63 | 0.78 |
| 2750 | 53.76 | 55.16 | 57.08 | 0.28 | 0.42 | 0.58 | 0.34 | 0.45 | 0.57 |
| 2800 | 55.92 | 57.96 | 60.68 | 0.26 | 0.40 | 0.56 | 0.32 | 0.43 | 0.54 |
| 3000 | 66.83 | 62.03 | 58.93 | 0.19 | 0.33 | 0.47 | 0.26 | 0.36 | 0.46 |
| 3250 | 54.42 | 53.18 | 52.25 | 0.15 | 0.28 | 0.41 | 0.21 | 0.30 | 0.39 |
| 3500 | 50.93 | 50.48 | 50.17 | 0.12 | 0.24 | 0.35 | 0.17 | 0.25 | 0.34 |
| 3600 | 50.57 | 50.25 | 50.04 | 0.12 | 0.23 | 0.33 | 0.16 | 0.24 | 0.32 |
| 4000 | 51.58 | 51.53 | 51.64 | 0.09 | 0.19 | 0.28 | 0.12 | 0.21 | 0.30 |
| 4250 | 53.58 | 53.65 | 53.92 | 0.08 | 0.17 | 0.25 | 0.10 | 0.19 | 0.29 |
| 4500 | 56.64 | 56.92 | 57.24 | 0.07 | 0.15 | 0.24 | 0.08 | 0.18 | 0.29 |
| 4750 | 60.74 | 61.41 | 61.37 | 0.05 | 0.14 | 0.22 | 0.06 | 0.17 | 0.30 |
| 5000 | 64.35 | 65.27 | 64.28 | 0.04 | 0.13 | 0.22 | 0.04 | 0.16 | 0.31 |
| 5250 | 63.90 | 64.47 | 63.46 | 0.04 | 0.13 | 0.22 | 0.03 | 0.16 | 0.33 |
| 5500 | 61.65 | 61.29 | 61.80 | 0.03 | 0.13 | 0.23 | 0.02 | 0.16 | 0.35 |
| 5750 | 59.60 | 59.36 | 60.36 | 0.01 | 0.12 | 0.24 | 0.01 | 0.17 | 0.37 |
| 6000 | 58.14 | 58.32 | 58.00 | 0.00 | 0.12 | 0.25 | 0.01 | 0.18 | 0.40 |
| 6250 | 56.70 | 57.29 | 55.95 | 0.00 | 0.13 | 0.28 | 0.02 | 0.20 | 0.43 |
| 6500 | 56.76 | 56.15 | 55.92 | 0.01 | 0.14 | 0.31 | 0.02 | 0.21 | 0.46 |
| 6750 | 55.98 | 54.90 | 55.43 | 0.01 | 0.15 | 0.34 | 0.03 | 0.23 | 0.48 |
| 7000 | 52.86 | 53.15 | 52.57 | 0.00 | 0.17 | 0.39 | 0.05 | 0.25 | 0.51 |
| 7500 | 48.14 | 48.85 | 48.95 | 0.02 | 0.21 | 0.47 | 0.07 | 0.27 | 0.53 |
| 8000 | 42.17 | 41.42 | 40.93 | 0.06 | 0.29 | 0.60 | 0.08 | 0.31 | 0.58 |
| 8500 | 42.52 | 45.97 | 46.00 | 0.11 | 0.31 | 0.64 | 0.15 | 0.28 | 0.48 |
| 9000 | 42.48 | 42.63 | 41.99 | 0.11 | 0.34 | 0.68 | 0.04 | 0.21 | 0.40 |
| 9500 | 39.48 | 39.45 | 38.99 | 0.14 | 0.37 | 0.70 | 0.01 | 0.18 | 0.34 |
| 10000 | 36.81 | 36.80 | 36.84 | 0.17 | 0.38 | 0.68 | 0.15 | 0.33 | 0.46 |
| 10250 | 35.88 | 35.86 | 36.35 | 0.18 | 0.40 | 0.67 | 0.16 | 0.28 | 0.33 |
| 10500 | 35.74 | 35.49 | 36.18 | 0.19 | 0.41 | 0.66 | 0.00 | 0.15 | 0.27 |
| 10750 | 35.05 | 35.16 | 35.54 | 0.20 | 0.41 | 0.64 | 0.04 | 0.13 | 0.26 |
| 11000 | 34.52 | 34.67 | 34.81 | 0.20 | 0.41 | 0.62 | 0.05 | 0.13 | 0.26 |
| 11250 | 33.77 | 33.69 | 34.09 | 0.22 | 0.42 | 0.61 | 0.06 | 0.13 | 0.28 |
| 11500 | 33.09 | 33.20 | 33.53 | 0.23 | 0.44 | 0.62 | 0.04 | 0.16 | 0.33 |
| 11750 | 32.69 | 33.03 | 33.41 | 0.25 | 0.47 | 0.64 | 0.03 | 0.18 | 0.38 |
| 11800 | 32.61 | 33.01 | 33.44 | 0.25 | 0.47 | 0.65 | 0.02 | 0.18 | 0.39 |
| 11900 | 32.77 | 33.12 | 33.65 | 0.25 | 0.49 | 0.68 | 0.02 | 0.19 | 0.41 |
| 12000 | 32.87 | 33.41 | 34.00 | 0.27 | 0.51 | 0.71 | 0.03 | 0.19 | 0.43 |

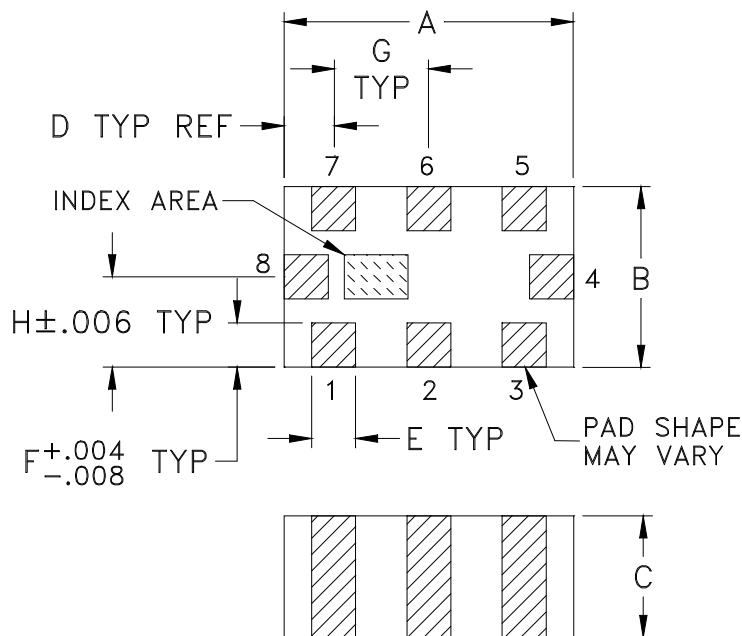
Typical Performance Data

| FREQ. (MHz) | GROUP DELAY | | |
|--------------------|-------------|--------|---------|
| | (nsec) | | |
| | @-55°C | @+25°C | @+125°C |
| 10 | 0.26 | 0.29 | 0.30 |
| 50 | 0.29 | 0.31 | 0.32 |
| 100 | 0.30 | 0.31 | 0.32 |
| 110 | 0.30 | 0.31 | 0.31 |
| 140 | 0.30 | 0.31 | 0.31 |
| 170 | 0.30 | 0.31 | 0.31 |
| 200 | 0.30 | 0.31 | 0.31 |
| 230 | 0.30 | 0.31 | 0.31 |
| 260 | 0.30 | 0.31 | 0.31 |
| 290 | 0.30 | 0.31 | 0.31 |
| 320 | 0.30 | 0.31 | 0.31 |
| 350 | 0.31 | 0.31 | 0.31 |
| 380 | 0.31 | 0.31 | 0.32 |
| 410 | 0.31 | 0.31 | 0.32 |
| 440 | 0.31 | 0.31 | 0.32 |
| 470 | 0.31 | 0.32 | 0.32 |
| 500 | 0.31 | 0.32 | 0.32 |
| 530 | 0.32 | 0.32 | 0.33 |
| 560 | 0.32 | 0.32 | 0.33 |
| 590 | 0.32 | 0.33 | 0.33 |
| 620 | 0.32 | 0.33 | 0.33 |
| 650 | 0.33 | 0.33 | 0.34 |
| 680 | 0.33 | 0.34 | 0.34 |
| 710 | 0.33 | 0.34 | 0.35 |
| 740 | 0.34 | 0.34 | 0.35 |
| 770 | 0.34 | 0.35 | 0.35 |
| 800 | 0.35 | 0.35 | 0.36 |
| 830 | 0.35 | 0.36 | 0.36 |
| 850 | 0.36 | 0.36 | 0.37 |
| 900 | 0.36 | 0.37 | 0.38 |
| 950 | 0.38 | 0.38 | 0.39 |
| 1000 | 0.39 | 0.39 | 0.40 |
| 1050 | 0.40 | 0.41 | 0.42 |
| 1100 | 0.41 | 0.42 | 0.43 |
| 1150 | 0.43 | 0.44 | 0.45 |
| 1200 | 0.45 | 0.46 | 0.47 |
| 1250 | 0.47 | 0.48 | 0.50 |
| 1300 | 0.50 | 0.51 | 0.52 |
| 1500 | 0.64 | 0.66 | 0.69 |
| 1525 | 0.67 | 0.69 | 0.72 |
| 1575 | 0.73 | 0.76 | 0.80 |

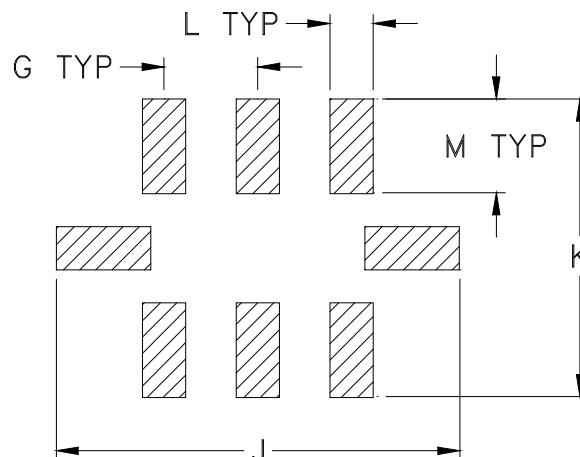
Typical Performance Curves



Outline Dimensions



PCB Land Pattern



Suggested Layout,
Tolerance to be within $\pm.002$

| CASE # | A | B | C | D | E | F | G | H | J | K | L |
|-----------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| GE0805C-2 | .079 (2.00) | .049 (1.25) | .037 (0.95) | .014 (0.35) | .012 (0.30) | .012 (0.30) | .026 (0.65) | .025 (0.63) | .134 (3.40) | .110 (2.80) | .014 (0.35) |

| CASE # | M | WT. GRAM |
|-----------|----------------|----------|
| GE0805C-2 | .039 (1.00) | .008 |

Dimensions are in inches (mm). Tolerances: 2Pl. $\pm .01$; 3 Pl. $\pm .005$

Notes:

- Open style, ceramic base.
- Termination finish: For RoHS Case Styles: Tin plate over Nickel plate. All models, (+) suffix.
For RoHS-5 Case Styles: Tin-Lead plate over Nickel plate. All models, no (+) suffix.
- Pad tolerance to be non-cumulative. Minimum spacing between each pad is .004 (0.1).



P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661 For detailed performance specs & shopping online see Mini-Circuits web site



Provides ACTUAL Data Instantly From MINI-CIRCUITS At: www.minicircuits.com

RF/IF MICROWAVE COMPONENTS

Tape & Reel Packaging TR-F114

DEVICE ORIENTATION IN T&R



ILLUSTRATION 1

| Applicable Case Styles | |
|------------------------|-----------|
| GE0805C | JC0603C |
| GE0805C-1 | JC0603C-4 |
| GE0805C-1AP | JC0603C-6 |
| GE0805C-7 | |
| GE0805C-9 | |
| GE0805C-10 | |
| GE0805C-11 | |
| GE0805C-12 | |

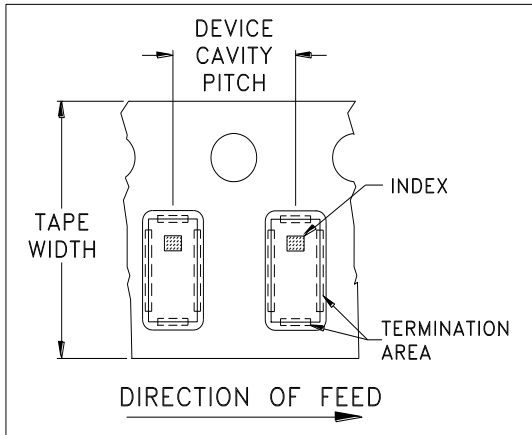


ILLUSTRATION 2

| Applicable Case Styles | |
|------------------------|-----------|
| GE0805C-2 | JC0603C-1 |
| GE0805C-3 | JC0603C-2 |
| GE0805C-4 | JC0603C-3 |
| GE0805C-5 | JC0603C-5 |
| GE0805C-6 | JC0603C-7 |
| GE0805C-8 | |
| GE0805C-15 | |

| Tape Width, mm | Device Cavity Pitch, mm | Reel Size, inches | Devices per Reel | |
|----------------|-------------------------|-------------------|-------------------------------------|------|
| 8 | 4 | 7 | Small quantity standards (see note) | 20 |
| | | | | 50 |
| | | | | 100 |
| | | | | 200 |
| | | | | 500 |
| | | | Standard | 1000 |
| | | | Standard | 4000 |

Note: Please Consult individual model data sheet to determine device per reel availability.

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: www.minicircuits.com/pages/pdfs/tape.pdf



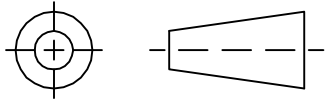
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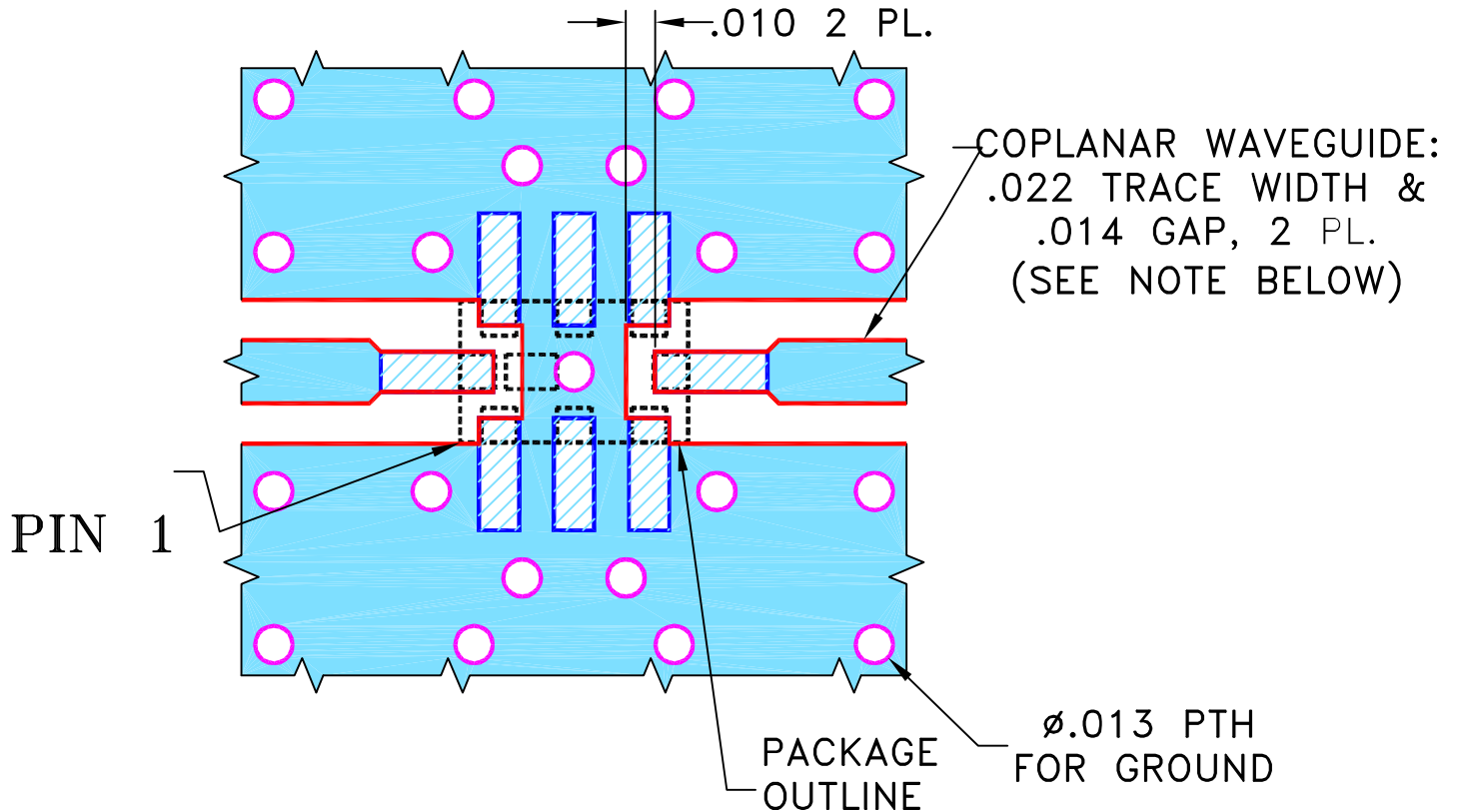
THIRD ANGLE PROJECTION



REVISIONS

| REV | ECN No. | DESCRIPTION | DATE | DR | AUTH |
|-----|---------|-------------|----------|----|------|
| OR | M148457 | NEW RELEASE | 10/14/14 | GF | MY |
| | | | | | |
| | | | | | |

SUGGESTED MOUNTING CONFIGURATION
FOR GE0805C-4 CASE STYLE, "08FL07" PIN CODE



NOTES:

1. COPLANAR WAVEGUIDE IS SHOWN FOR ROGERS R04350B WITH DIELECTRIC THICKNESS .010" ± .001". COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH AND GAP MAY NEED TO BE MODIFIED.
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

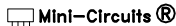
 DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER).

 DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK.

| UNLESS OTHERWISE SPECIFIED | INITIALS | DATE |
|----------------------------|-------------|----------|
| DIMENSIONS ARE IN INCHES | DRAWN GF | 10/01/14 |
| TOLERANCES ON: | CHECKED IL | 10/14/14 |
| 2 PL DECIMALS ± | APPROVED MY | 10/14/14 |
| 3 PL DECIMALS ± .005 | | |
| ANGLES ± | | |
| FRACTIONS ± | | |

 **Mini-Circuits®** 13 Neptune Avenue
Brooklyn NY 11235

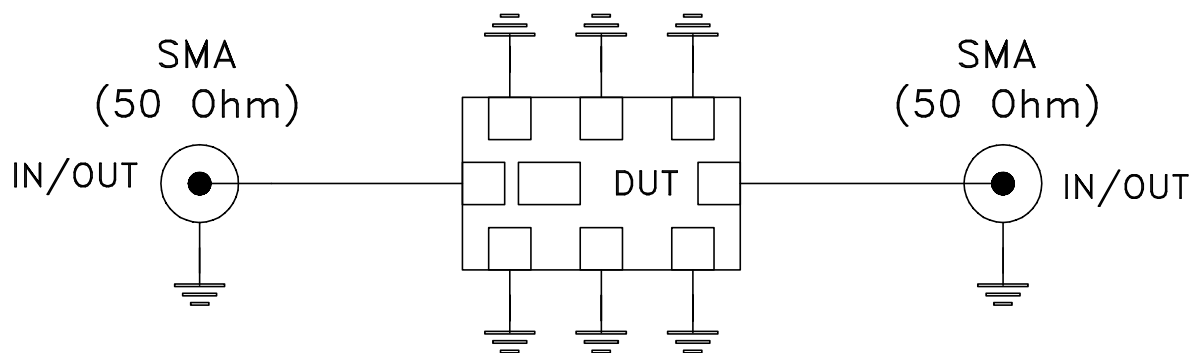
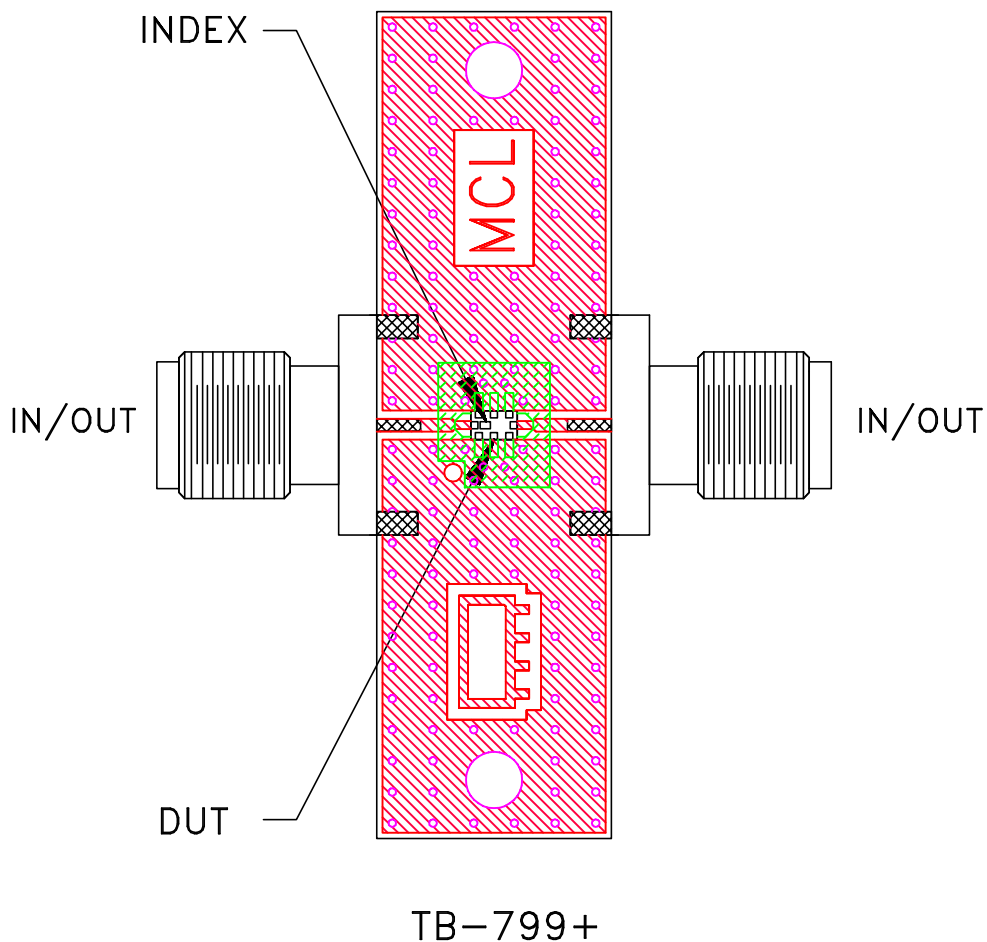
PL, 08FL07, GE0805C-4, TB-799+

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| SIZE | CODE IDENT | DRAWING NO: | REV: |
|------|------------|-------------|------|
| A | 15542 | 98-PL-429 | OR |

| FILE: | SCALE: | SHEET: |
|---------|--------|--------|
| 98PL429 | 15:1 | 1 OF 1 |


Evaluation Board and Circuit



Schematic Diagram

Notes:

1. 50 Ohm SMA Female connectors.
2. PCB Material: R04350 or equivalent,
Dielectric Constant=3.5, Thickness=.010 inch.

 **Mini-Circuits®**

All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

| Specification | Test/Inspection Condition | Reference/Spec |
|----------------------------|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
| Operating Temperature | -55° to 100°C Ambient Environment | Individual Model Data Sheet |
| Storage Temperature | -55° to 100° C Ambient Environment | Individual Model Data Sheet |
| Humidity | 90 to 95% RH, 240 hours, 50°C | MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours |
| Solder Reflow Heat | Sn-Pb Eutetic Process: 225°C peak Pb-Free Process 245° - 250°C peak | J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1 |
| Solderability | 10X Magnification | J-STD-002, Para 4.2.5, Test S, 95% Coverage |
| Vibration (High Frequency) | 20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36) | MIL-STD-202, Method 204, Condition D |
| Mechanical Shock | 50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes | MIL-STD-202, Method 213, Condition A |