Surface Mount

Power Splitter/Combiner

LRPS-2-25

2 Way-0° 50Ω 1700 to 2500 MHz

Generic photo used for illustration purposes only

CASE STYLE: QQQ130

Maximum Ratings

Operating Temperature	-40°C to 85°C
Storage Temperature	-55°C to 100°C
Power Input (as a splitter)	1W max.
Internal Dissipation	0.125W max.

Permanent damage may occur if any of these limits are exceeded.

Pin Connections

SUM PORT	6
PORT 1	4
PORT 2	3
GROUND	1,2,5

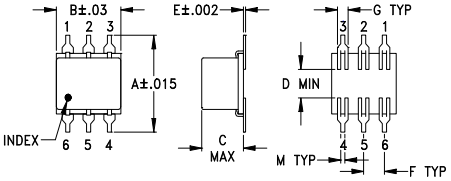
Features

- low insertion loss, 0.8 dB typ.
- good isolation, 20 dB typ.

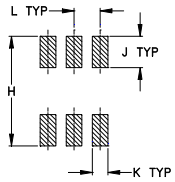
Applications

- PCS
- DCS
- ISM
- communications systems

Outline Drawing



PCB Land Pattern



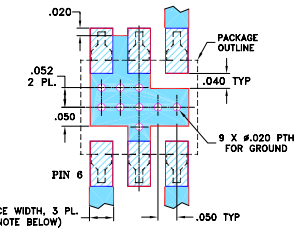
Suggested Layout,
Tolerance to be within ±.002

Outline Dimensions (inch / mm)

A	B	C	D	E	F	G
.400	.31	.200	.10	.010	.100	.050
10.16	7.87	5.08	2.54	0.25	2.54	1.27

H	J	K	L	M	wt
.420	.120	.060	.100	.020	grams
10.67	3.05	1.52	2.54	0.51	0.55

Demo Board MCL P/N: TB-100
Suggested PCB Layout (PL-057)



NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .030" ± .002"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)

DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

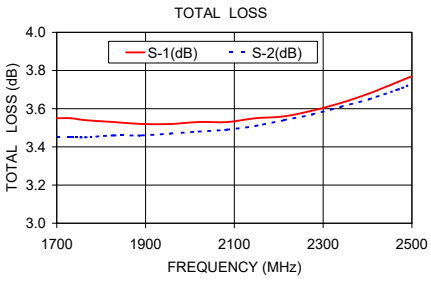
Electrical Specifications

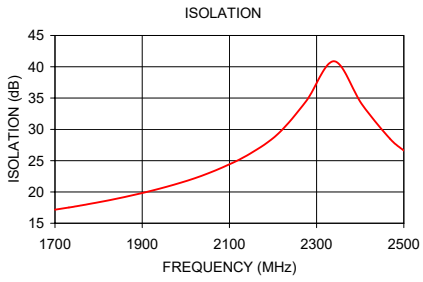
FREQ. RANGE (MHz)	ISOLATION (dB)		INSERTION LOSS (dB) ABOVE 3.0 dB		PHASE UNBALANCE (Degrees)	AMPLITUDE UNBALANCE (dB)
f_L-f_U	Typ.	Min.	Typ.	Max.	Max.	Max.
1700-2500	20	16	0.8	1.3	10	0.9

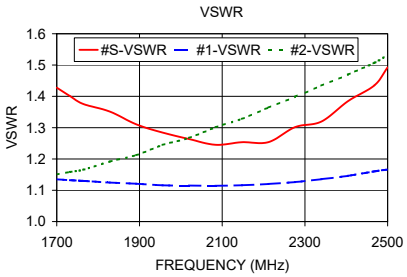
Typical Performance Data

Frequency (MHz)	Total Loss[1] (dB)		Amplitude Unbalance (dB)	Isolation (dB)	Phase Unbalance (deg.)	VSWR S	VSWR 1	VSWR 2
	S-1	S-2						
1700.00	3.55	3.45	0.10	17.17	1.63	1.43	1.14	1.15
1732.00	3.55	3.45	0.10	17.52	1.55	1.40	1.13	1.16
1764.00	3.54	3.45	0.09	17.89	1.53	1.38	1.13	1.17
1828.00	3.53	3.46	0.07	18.73	1.43	1.35	1.12	1.19
1892.00	3.52	3.46	0.07	19.69	1.24	1.31	1.12	1.21
1956.00	3.52	3.47	0.05	20.83	1.13	1.28	1.12	1.25
2020.00	3.53	3.48	0.05	22.18	0.94	1.26	1.12	1.27
2084.00	3.53	3.49	0.04	23.91	0.75	1.25	1.11	1.30
2148.00	3.55	3.51	0.04	26.14	0.50	1.25	1.12	1.33
2212.00	3.56	3.54	0.02	29.31	0.34	1.25	1.12	1.36
2276.00	3.59	3.57	0.03	34.50	0.11	1.30	1.13	1.40
2340.00	3.63	3.61	0.03	40.88	0.21	1.32	1.14	1.43
2404.00	3.68	3.65	0.03	34.00	0.40	1.38	1.15	1.47
2468.00	3.74	3.70	0.03	28.52	0.79	1.44	1.16	1.51
2500.00	3.77	3.73	0.03	26.61	0.93	1.49	1.17	1.53

1. Total Loss = Insertion Loss + 3dB splitter loss.







electrical schematic

Notes

A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCLStore/terms.jsp

2 Way-0° Power Splitter/Combiner LRPS-2-25

Typical Performance Data

TEST CONDITIONS: INPUT POWER = 0dBm @Temperature = +25°C

FREQ. (MHz)	TOTAL LOSS[1] (dB)		AMP. UNBAL. (dB)	PHASE UNBAL. (deg.)	ISOLATION (dB)	VSWR (:1)		
	S-1	S-2			1-2	S	1	2
500	3.70	3.54	0.16	2.22	9.36	1.89	1.27	1.21
600	3.69	3.55	0.14	2.37	10.21	1.86	1.22	1.15
700	3.67	3.55	0.12	2.52	10.95	1.82	1.19	1.11
800	3.65	3.56	0.09	2.59	11.62	1.79	1.17	1.08
900	3.62	3.57	0.05	2.69	12.28	1.75	1.16	1.08
1000	3.58	3.57	0.01	2.73	12.94	1.71	1.16	1.09
1050	3.56	3.58	0.01	2.73	13.30	1.68	1.16	1.10
1100	3.54	3.57	0.03	2.76	13.66	1.66	1.15	1.11
1200	3.50	3.57	0.07	2.61	14.48	1.60	1.15	1.13
1250	3.48	3.58	0.10	2.57	14.91	1.58	1.15	1.14
1300	3.46	3.57	0.11	2.48	15.35	1.54	1.14	1.15
1350	3.44	3.58	0.14	2.44	15.83	1.51	1.14	1.16
1400	3.42	3.58	0.17	2.34	16.33	1.48	1.14	1.17
1450	3.40	3.59	0.19	2.26	16.87	1.44	1.13	1.17
1500	3.39	3.59	0.21	2.16	17.45	1.41	1.13	1.18
1525	3.38	3.59	0.21	2.08	17.78	1.39	1.13	1.18
1550	3.37	3.59	0.23	2.02	18.11	1.37	1.12	1.19
1575	3.37	3.60	0.23	1.95	18.47	1.35	1.12	1.19
1600	3.36	3.59	0.24	1.85	18.86	1.33	1.12	1.19
1650	3.34	3.59	0.25	1.62	19.67	1.30	1.11	1.20
1675	3.34	3.60	0.26	1.49	20.09	1.28	1.10	1.20
1700	3.33	3.61	0.28	1.41	20.54	1.26	1.10	1.20
1725	3.33	3.60	0.28	1.29	21.08	1.24	1.09	1.20
1750	3.32	3.61	0.29	1.21	21.58	1.22	1.09	1.20
1775	3.32	3.61	0.29	1.10	22.13	1.20	1.08	1.20
1800	3.31	3.62	0.31	0.95	22.74	1.19	1.08	1.20
1825	3.31	3.62	0.31	0.86	23.41	1.17	1.07	1.20
1850	3.31	3.63	0.31	0.80	24.15	1.15	1.07	1.20
1875	3.32	3.63	0.31	0.64	24.97	1.14	1.06	1.21
1900	3.32	3.64	0.32	0.44	25.73	1.12	1.06	1.21
1925	3.32	3.64	0.32	0.35	26.60	1.11	1.05	1.20
1950	3.32	3.64	0.32	0.16	27.53	1.09	1.04	1.20
1975	3.32	3.65	0.33	0.01	28.40	1.09	1.04	1.21
2000	3.32	3.66	0.34	0.14	29.13	1.08	1.03	1.21
2050	3.34	3.68	0.33	0.47	30.26	1.09	1.02	1.21
2075	3.35	3.69	0.34	0.71	30.34	1.10	1.02	1.21
2100	3.36	3.70	0.34	0.85	30.11	1.11	1.01	1.21
2150	3.39	3.73	0.35	1.03	29.01	1.14	1.02	1.21
2200	3.41	3.74	0.33	1.38	27.28	1.19	1.04	1.22
2250	3.45	3.76	0.31	1.90	25.43	1.24	1.05	1.23
2300	3.49	3.81	0.32	2.35	23.85	1.29	1.07	1.24
2350	3.54	3.84	0.30	2.77	22.42	1.34	1.09	1.24
2400	3.60	3.89	0.29	3.21	21.14	1.40	1.11	1.26
2500	3.72	3.99	0.27	3.87	19.02	1.52	1.15	1.28
2600	3.87	4.07	0.20	4.78	17.28	1.67	1.19	1.31
2700	4.06	4.19	0.14	5.67	15.85	1.82	1.23	1.35
2800	4.26	4.36	0.09	6.53	14.64	1.98	1.27	1.38
2900	4.49	4.49	0.00	7.28	13.66	2.16	1.31	1.42
3000	4.71	4.64	0.06	7.84	12.79	2.33	1.35	1.45
3100	4.96	4.76	0.20	8.48	12.04	2.54	1.38	1.48
3200	5.21	4.88	0.32	8.93	11.38	2.75	1.40	1.50
3300	5.49	5.03	0.46	9.69	10.81	2.95	1.41	1.53
3400	5.74	5.18	0.56	10.19	10.28	3.14	1.43	1.55
3500	5.99	5.27	0.73	9.98	9.85	3.34	1.44	1.55

[1]Total Loss = Insertion Loss + 3dB Splitter Loss

2 Way-0° Power Splitter/Combiner LRPS-2-25

Typical Performance Data

TEST CONDITIONS: INPUT POWER = 0dBm @Temperature = -40°C

FREQ. (MHz)	TOTAL LOSS[1] (dB)		AMP. UNBAL. (dB)	PHASE UNBAL. (deg.)	ISOLATION (dB)	VSWR (:1)		
	S-1	S-2			1-2	S	1	2
500	3.65	3.47	0.18	0.75	9.32	1.89	1.30	1.24
600	3.63	3.48	0.15	0.66	10.08	1.88	1.22	1.16
700	3.61	3.47	0.13	0.56	10.82	1.84	1.19	1.11
800	3.58	3.48	0.09	0.28	11.49	1.81	1.17	1.09
900	3.53	3.48	0.05	0.13	12.13	1.77	1.16	1.08
1000	3.49	3.47	0.02	0.09	12.78	1.73	1.16	1.09
1050	3.48	3.48	0.00	0.25	13.04	1.73	1.16	1.10
1100	3.45	3.48	0.02	0.43	13.37	1.70	1.15	1.11
1200	3.41	3.47	0.06	0.83	14.17	1.65	1.15	1.14
1250	3.38	3.47	0.09	1.00	14.57	1.61	1.15	1.15
1300	3.36	3.46	0.10	1.19	15.13	1.57	1.14	1.16
1350	3.33	3.45	0.12	1.44	15.58	1.54	1.14	1.17
1400	3.29	3.46	0.16	1.57	16.12	1.49	1.14	1.18
1450	3.27	3.45	0.18	1.86	16.68	1.46	1.13	1.19
1500	3.26	3.46	0.20	2.04	17.29	1.42	1.13	1.20
1525	3.26	3.44	0.18	2.21	17.69	1.40	1.13	1.20
1550	3.23	3.44	0.21	2.45	17.96	1.39	1.12	1.21
1575	3.23	3.45	0.22	2.58	18.33	1.37	1.12	1.21
1600	3.23	3.44	0.22	2.70	18.77	1.35	1.12	1.21
1650	3.20	3.45	0.24	3.00	19.59	1.32	1.12	1.22
1675	3.20	3.44	0.24	3.20	20.18	1.30	1.11	1.22
1700	3.19	3.44	0.24	3.41	20.73	1.27	1.10	1.23
1725	3.18	3.43	0.26	3.69	21.24	1.25	1.10	1.22
1750	3.17	3.44	0.27	3.83	21.70	1.23	1.09	1.22
1775	3.16	3.43	0.27	4.01	22.35	1.21	1.08	1.21
1800	3.16	3.44	0.28	4.16	23.12	1.19	1.08	1.22
1825	3.16	3.44	0.29	4.36	23.79	1.17	1.07	1.21
1850	3.14	3.46	0.31	4.60	24.31	1.15	1.07	1.21
1875	3.16	3.45	0.29	4.58	25.31	1.13	1.07	1.20
1900	3.16	3.44	0.28	4.92	26.10	1.11	1.06	1.19
1925	3.15	3.44	0.29	5.19	26.79	1.09	1.05	1.20
1950	3.14	3.45	0.31	5.39	27.37	1.07	1.05	1.20
1975	3.16	3.47	0.31	5.57	27.93	1.06	1.04	1.20
2000	3.15	3.47	0.32	5.82	28.24	1.05	1.04	1.19
2050	3.17	3.47	0.31	6.33	28.36	1.06	1.03	1.19
2075	3.17	3.48	0.32	6.65	28.38	1.07	1.03	1.19
2100	3.18	3.50	0.32	6.87	28.31	1.08	1.03	1.20
2150	3.20	3.50	0.30	7.22	27.19	1.11	1.04	1.18
2200	3.22	3.51	0.29	7.72	26.22	1.15	1.06	1.18
2250	3.25	3.53	0.28	8.28	24.88	1.20	1.07	1.19
2300	3.28	3.56	0.27	9.08	23.87	1.25	1.08	1.21
2350	3.33	3.61	0.28	9.58	22.60	1.31	1.09	1.22
2400	3.37	3.67	0.31	10.10	21.70	1.34	1.11	1.23
2500	3.46	3.72	0.25	11.09	19.88	1.47	1.15	1.27
2600	3.61	3.81	0.19	12.16	18.05	1.62	1.19	1.31
2700	3.79	3.89	0.10	13.39	16.51	1.79	1.24	1.36
2800	4.01	4.16	0.15	14.90	15.18	1.95	1.29	1.44
2900	4.22	4.17	0.05	15.98	13.95	2.21	1.32	1.47
3000	4.45	4.44	0.01	16.67	12.98	2.45	1.38	1.52
3100	4.73	4.52	0.21	16.98	11.93	2.73	1.41	1.54
3200	5.02	4.68	0.34	18.42	11.11	2.99	1.42	1.57
3300	5.29	4.85	0.43	18.63	10.38	3.23	1.44	1.57
3400	5.51	5.00	0.51	19.52	9.89	3.43	1.43	1.59
3500	5.82	5.05	0.77	20.33	9.32	3.68	1.42	1.59

[1]Total Loss = Insertion Loss + 3dB Splitter Loss

2 Way-0° Power Splitter/Combiner LRPS-2-25

Typical Performance Data

TEST CONDITIONS: INPUT POWER = 0dBm @Temperature = +85°C

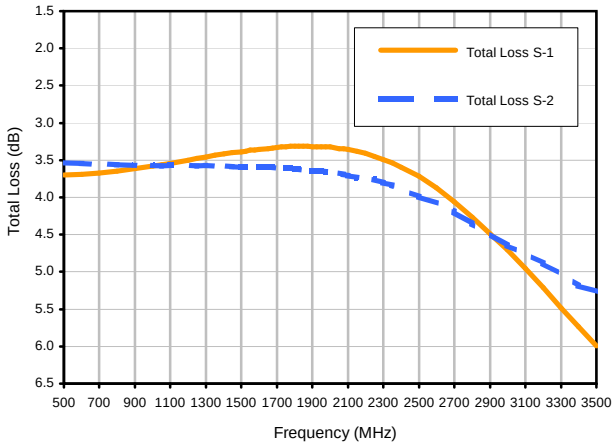
FREQ. (MHz)	TOTAL LOSS[1] (dB)		AMP. UNBAL. (dB)	PHASE UNBAL. (deg.)	ISOLATION (dB)	VSWR (:1)		
	S-1	S-2			1-2	S	1	2
500	3.74	3.59	0.15	3.71	9.40	1.88	1.25	1.19
600	3.73	3.61	0.13	4.17	10.30	1.86	1.20	1.13
700	3.72	3.62	0.10	4.59	11.08	1.82	1.18	1.10
800	3.70	3.63	0.07	4.98	11.80	1.78	1.17	1.08
900	3.66	3.63	0.02	5.36	12.50	1.73	1.16	1.08
1000	3.62	3.64	0.01	5.67	13.23	1.68	1.16	1.09
1050	3.61	3.64	0.04	5.85	13.60	1.65	1.16	1.10
1100	3.59	3.64	0.06	5.99	14.00	1.62	1.16	1.11
1200	3.55	3.64	0.09	6.15	14.81	1.57	1.15	1.12
1250	3.53	3.65	0.12	6.28	15.22	1.54	1.15	1.13
1300	3.52	3.66	0.14	6.34	15.65	1.51	1.14	1.13
1350	3.50	3.66	0.16	6.41	16.08	1.48	1.14	1.14
1400	3.48	3.67	0.19	6.52	16.53	1.45	1.14	1.14
1450	3.47	3.68	0.21	6.51	17.01	1.42	1.13	1.15
1500	3.46	3.70	0.24	6.66	17.53	1.39	1.13	1.15
1525	3.46	3.69	0.23	6.61	17.89	1.37	1.13	1.16
1550	3.45	3.69	0.24	6.52	18.17	1.35	1.12	1.16
1575	3.44	3.70	0.26	6.49	18.48	1.34	1.12	1.17
1600	3.44	3.70	0.26	6.56	18.88	1.32	1.11	1.17
1650	3.42	3.71	0.29	6.44	19.54	1.28	1.10	1.18
1675	3.42	3.71	0.29	6.48	20.03	1.26	1.10	1.18
1700	3.42	3.72	0.30	6.41	20.40	1.25	1.10	1.18
1725	3.41	3.72	0.31	6.35	20.85	1.23	1.09	1.18
1750	3.41	3.73	0.32	6.29	21.31	1.21	1.09	1.19
1775	3.41	3.72	0.31	6.26	21.91	1.20	1.08	1.19
1800	3.40	3.73	0.33	6.16	22.42	1.18	1.08	1.20
1825	3.41	3.75	0.34	6.17	23.00	1.17	1.07	1.20
1850	3.40	3.76	0.36	6.12	23.57	1.16	1.07	1.20
1875	3.41	3.76	0.35	6.18	24.51	1.14	1.06	1.20
1900	3.42	3.76	0.34	6.07	25.33	1.13	1.06	1.20
1925	3.42	3.76	0.34	5.94	26.10	1.12	1.05	1.21
1950	3.42	3.79	0.37	5.83	26.95	1.11	1.04	1.21
1975	3.43	3.80	0.37	5.82	28.16	1.11	1.04	1.22
2000	3.44	3.81	0.37	5.75	29.25	1.11	1.03	1.22
2050	3.45	3.81	0.36	5.54	31.53	1.12	1.02	1.23
2075	3.45	3.84	0.38	5.34	32.31	1.13	1.01	1.23
2100	3.48	3.84	0.37	5.30	32.88	1.14	1.01	1.24
2150	3.50	3.88	0.38	5.21	31.36	1.18	1.01	1.25
2200	3.54	3.91	0.37	5.03	28.77	1.22	1.03	1.25
2250	3.58	3.94	0.36	4.68	26.14	1.27	1.05	1.26
2300	3.62	3.99	0.37	4.30	24.14	1.33	1.07	1.28
2350	3.68	4.03	0.34	4.19	22.43	1.38	1.08	1.28
2400	3.75	4.07	0.33	3.80	20.91	1.45	1.10	1.29
2500	3.89	4.18	0.30	3.33	18.56	1.58	1.14	1.32
2600	4.06	4.32	0.26	2.98	16.73	1.73	1.18	1.34
2700	4.28	4.41	0.13	2.39	15.20	1.90	1.23	1.36
2800	4.52	4.68	0.16	1.26	14.02	2.03	1.27	1.40
2900	4.73	4.69	0.04	1.20	13.07	2.22	1.31	1.41
3000	4.95	4.89	0.06	0.90	12.35	2.38	1.35	1.44
3100	5.19	4.96	0.23	0.98	11.78	2.53	1.38	1.45
3200	5.47	5.07	0.40	0.16	11.19	2.71	1.40	1.48
3300	5.68	5.19	0.49	0.41	10.79	2.84	1.43	1.49
3400	5.89	5.34	0.55	0.08	10.49	3.00	1.45	1.51
3500	6.17	5.37	0.79	0.53	10.07	3.16	1.45	1.52

[1]Total Loss = Insertion Loss + 3dB Splitter Loss

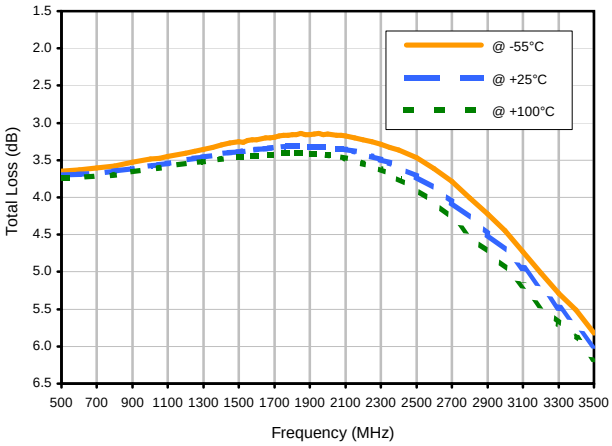
2 Way-0° Power Splitter/Combiner LRPS-2-25

Typical Performance Curves

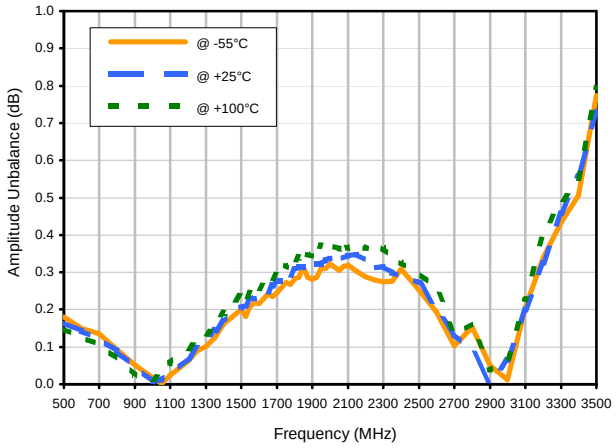
Total Loss



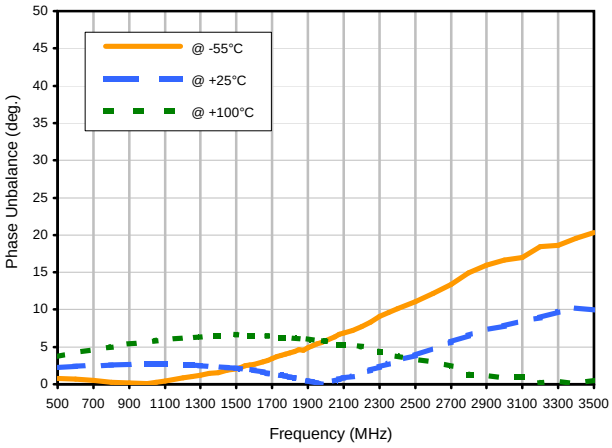
Total Loss S-1 vs. TEMPERATURE



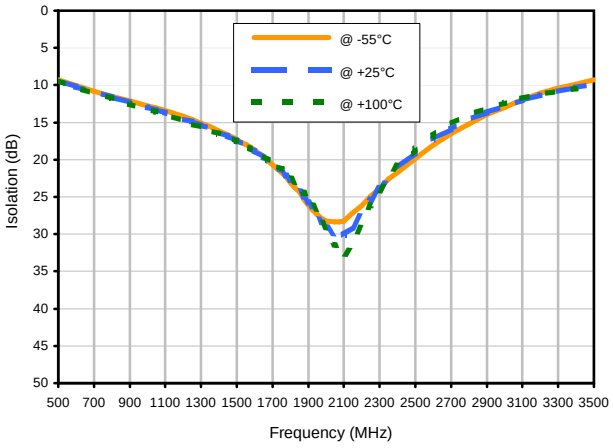
Amplitude Unbalance vs. TEMPERATURE



Phase Unbalance vs. TEMPERATURE

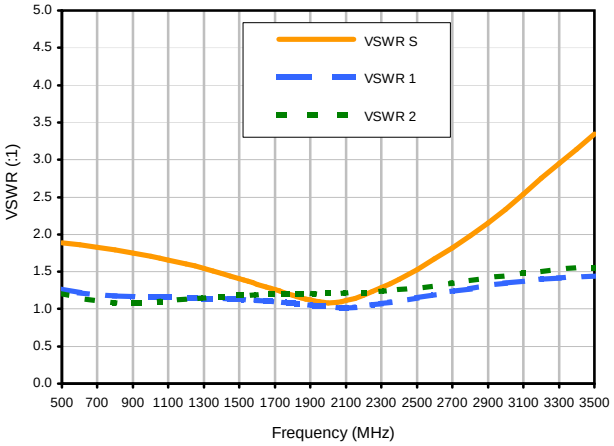


Isolation 1-2 vs. TEMPERATURE

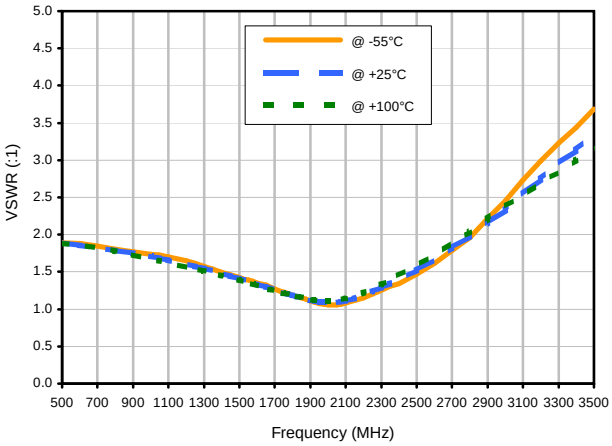


Typical Performance Curves

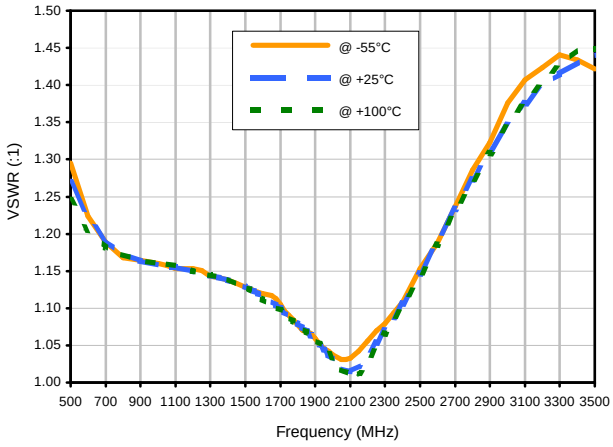
VSWR



VSWR SUM vs. TEMPERATURE



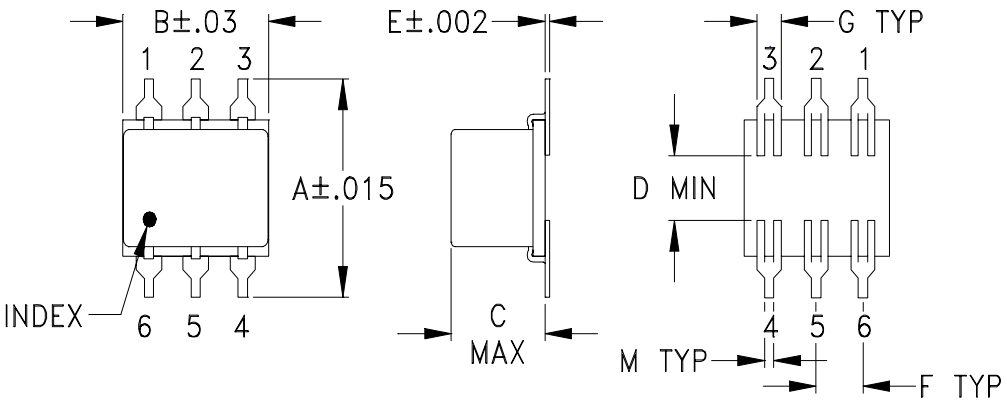
VSWR OUT1 vs. TEMPERATURE



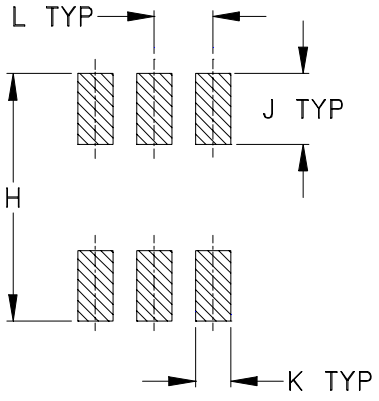
Case Style QQQ

QQQ130 (non-waterproof)
QQQ828 (washable)

Outline Dimensions



PCB Land Pattern



Suggested Layout,
Tolerance to be within ±.002

CASE#	A	B	C	D	E	F	G	H	J	K	L	M	WT, GRAM
QQQ130	.400 (10.16)	.31 (7.87)	.200 (5.08)	.10 (2.54)	.010 (.25)	.100 (2.54)	.050 (1.27)	.420 (10.67)	.120 (3.05)	.060 (1.52)	.100 (2.54)	.020 (.51)	.55
QQQ828			.050 (1.27)										.20

Dimensions are in inches (mm). Tolerances: 2 Pl. ± .01; 3 Pl. ± .005

Notes:

1. Case material: Ceramic.
2. Termination finish:
   For RoHS Case Styles: Tin plate over Nickel plate.
   For RoHS-5 Case Styles: Tin-Lead plate.

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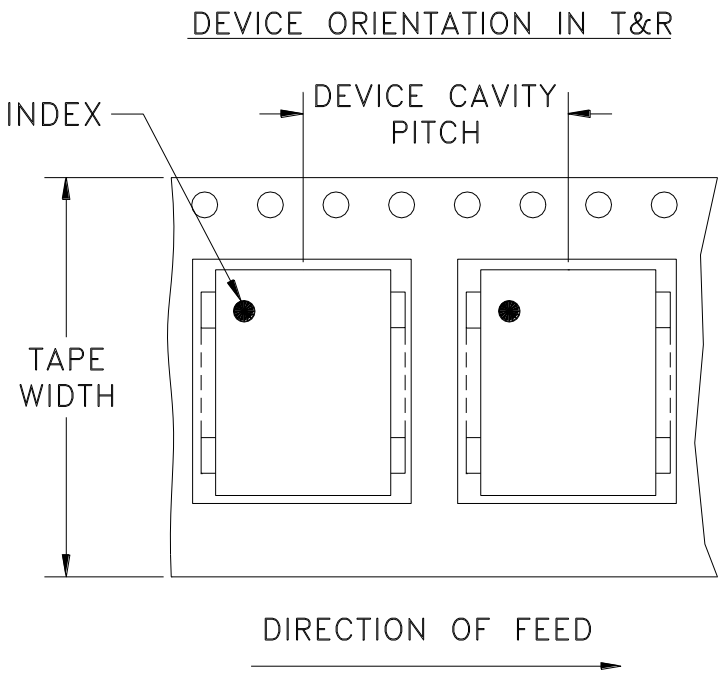
Tape & Reel Packaging TR-F10



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel
24	16	7	10,20,50,100
		13	200,500

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: www.minicircuits.com/pages/pdfs/tape.pdf

Note: Please consult individual model data sheet to determine device per reel availability.

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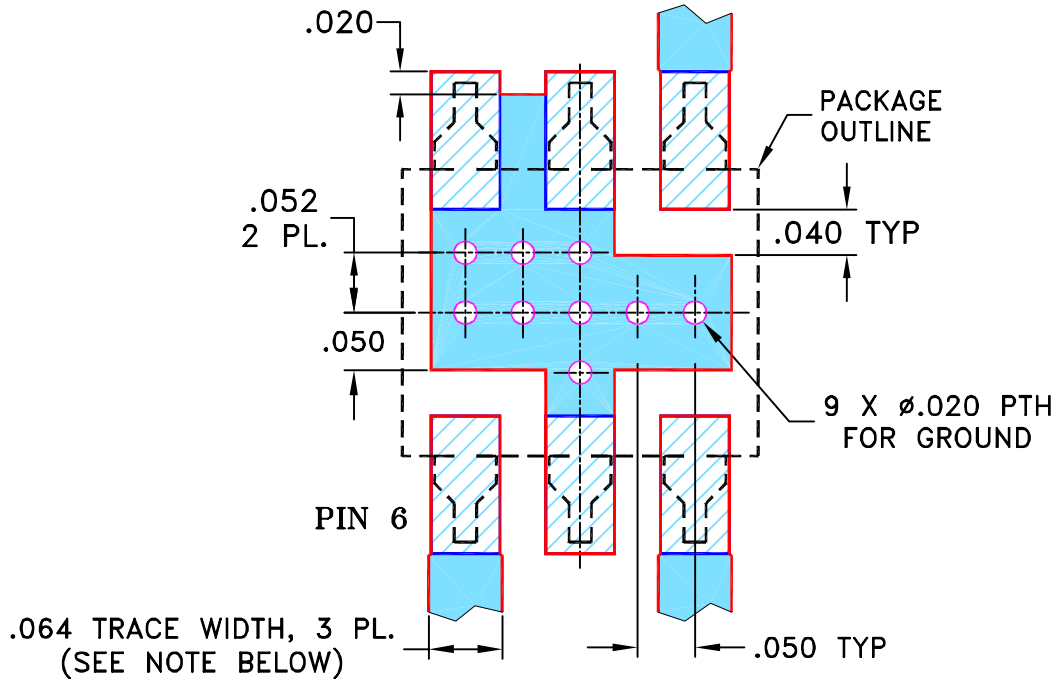
THIRD ANGLE PROJECTION

REVISIONS					
REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
OR	M82272	NEW RELEASE	08/05/02	GF	DJ
A	M102713	ADDED NOTE 2 & "...WITH SMOBC",	01/18/06	MMG	LC
		QQQ130/828 WAS QQQ569/828 CASE STYLE			

SUGGESTED MOUNTING CONFIGURATION FOR QQQ130/828 CASE STYLE, "gn" PIN CONNECTION



NOTES:
1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .030" ± .002"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)

DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED		INITIALS	DATE
DIMENSIONS ARE IN INCHES	DRAWN	GF	07/17/02
TOLERANCES ON:	CHECKED	HY	08/01/02
2 PL DECIMALS ±	APPROVED	DJ	08/05/02
3 PL DECIMALS ± .005			
ANGLES ±			
FRACTIONS ±			

ASHEETA1.DWG REV:A DATE:01/12/95

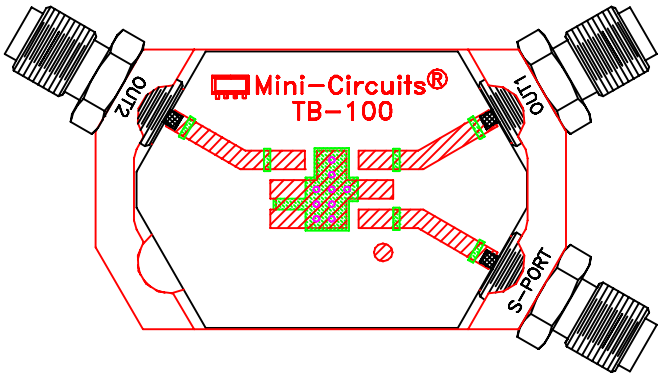
Mini-Circuits® 13 Neptune Avenue Brooklyn NY 11235

PL, gn, QQQ130/828, LRPS/SCL, TB-100

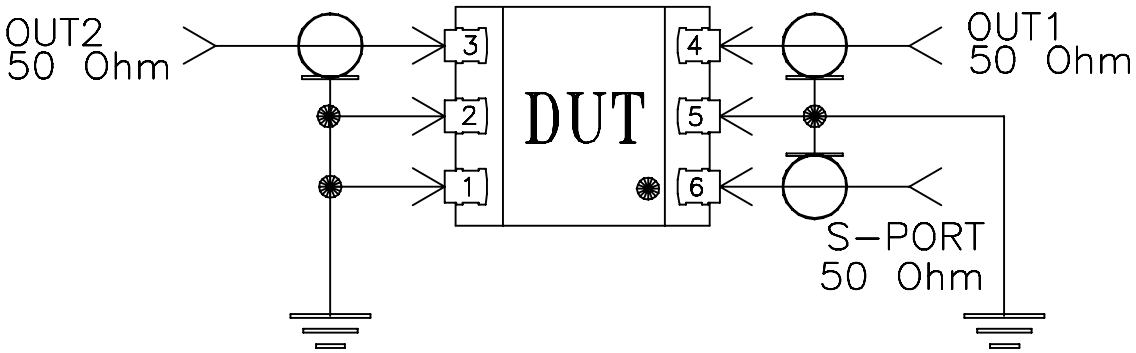
SIZE	CODE IDENT	DRAWING NO:	REV:
A	15542	98-PL-057	A

FILE:	SCALE:	SHEET:
98PL057	6:1	1 OF 1

Evaluation Board and Circuit



TB-100



Schematic Diagram

Notes:

1. SMA Female connectors.
2. PCB Material: Rogers RO4350 or equivalent, Dielectric Constant=3.5, Thickness=.030 inch.

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Environmental Specifications ENV02T1

All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85°C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 100° C Ambient Environment	Individual Model Data Sheet
Humidity	90 to 95% RH, 240 hours, 50°C	MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours
Thermal Shock	-55° to 100°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, except +100°C
Solder Reflow Heat	Sn-Pb Eutetic Process: 225°C peak Pb-Free Process 245° - 250°C peak	J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1
Solderability	10X Magnification	J-STD-002, 95% Coverage
Vibration (High Frequency)	20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)	MIL-STD-202, Method 204, Condition D
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Marking Resistance to Solvents	Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C; distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C	MIL-STD-202, Method 215