

2 Way-0° 50Ω 1600 to 2000 MHz



CASE STYLE: SM1

### Maximum Ratings

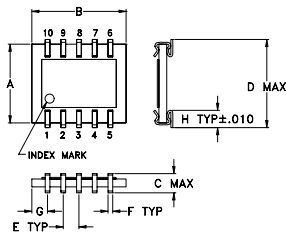
Operating Temperature	-40°C to 85°C
Storage Temperature	-55°C to 100°C
Power Input (as a splitter)	2W max.
Internal Dissipation	0.125W max.

Permanent damage may occur if any of these limits are exceeded.

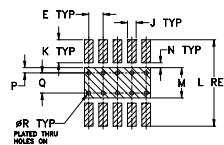
### Pin Connections

SUM PORT	3
PORT 1	10
PORT 2	6
GROUND	1,2,4,5,7,8,9

### Outline Drawing



### PCB Land Pattern

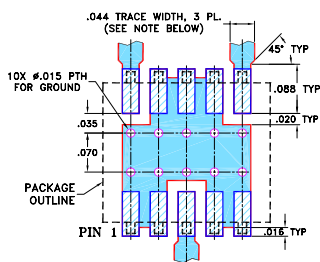


Suggested Layout,  
Tolerance to be within ±.002  
ADJACENT GROUND PINS SHALL BE CONNECTED TO EACH OTHER AND TO GROUND PAD

### Outline Dimensions (inch/mm)

A	B	C	D	E	F	G	H		
.250	.300	.070	.290	.050	.015	.050	.060		
6.35	7.62	1.78	7.37	1.27	0.38	1.27	1.52		
J	K	L	M	N	P	Q	R	wt	
.030	.080	.300	.100	.020	.015	.070	.014	grams	
0.76	2.03	7.62	2.54	0.51	0.38	1.78	0.36	0.3	

### Demo Board MCL P/N: TB-95 Suggested PCB Layout (PL-070)



- NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .020" ± .0015"; COPPER 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.  
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.  
DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)  
DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

### Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.  
B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.  
C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at [www.minicircuits.com/MCLStore/terms.jsp](http://www.minicircuits.com/MCLStore/terms.jsp)

### Features

- low insertion loss, 0.4 dB typ.
- low amplitude unbalance, 0.25 dB typ.
- leads for excellent solderability and strain relief
- aqueous washable
- protected by U.S Patent, 5,534,830

### Applications

- PCS/DCS

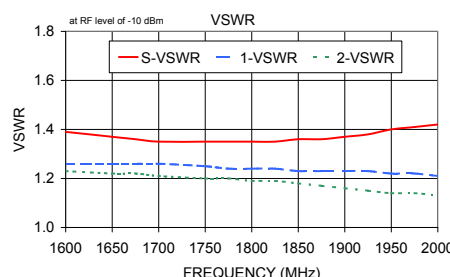
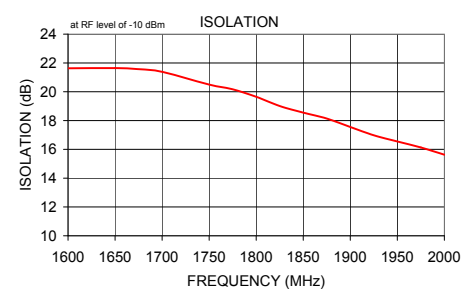
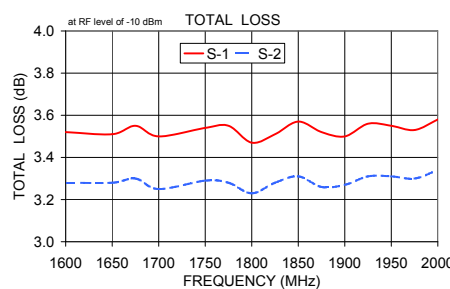
### Electrical Specifications

FREQ. RANGE (MHz)	ISOLATION (dB)		INSERTION LOSS (dB) ABOVE 3.0 dB		PHASE UNBALANCE (Degrees)	AMPLITUDE UNBALANCE (dB)
	Typ.	Min	Typ.	Max.	Max.	Max.
$f_L$ - $f_U$						
1600-2000	19	13	0.4	1.0	6.0	0.6

### Typical Performance Data

Frequency (MHz)	Total Loss <sup>1</sup> (dB)		Amplitude Unbalance (dB)	Isolation (dB)	Phase Unbalance (deg.)	VSWR S	VSWR 1	VSWR 2
	S-1	S-2						
1600	3.52	3.28	0.25	21.63	2.95	1.39	1.26	1.23
1650	3.51	3.28	0.24	21.64	3.06	1.37	1.26	1.22
1675	3.55	3.30	0.25	21.57	3.18	1.36	1.26	1.22
1700	3.50	3.25	0.25	21.38	3.36	1.35	1.26	1.21
1750	3.54	3.29	0.25	20.50	3.30	1.35	1.25	1.20
1775	3.55	3.28	0.26	20.17	3.52	1.35	1.24	1.20
1800	3.47	3.23	0.25	19.65	3.71	1.35	1.24	1.19
1825	3.51	3.28	0.24	19.01	3.59	1.35	1.24	1.19
1850	3.57	3.31	0.27	18.55	3.77	1.36	1.23	1.18
1875	3.52	3.26	0.26	18.14	4.00	1.36	1.23	1.17
1900	3.50	3.27	0.23	17.55	3.98	1.37	1.23	1.16
1925	3.56	3.31	0.25	16.98	3.98	1.38	1.23	1.15
1950	3.55	3.31	0.26	16.55	4.19	1.40	1.22	1.14
1975	3.53	3.30	0.24	16.13	4.24	1.41	1.22	1.14
2000	3.58	3.34	0.26	15.63	4.27	1.42	1.21	1.13

1. Total Loss = Insertion Loss + 3dB splitter loss.



### electrical schematic



# 2 Way-0° Power Splitter/Combiner

# SBA-2-18

## Typical Performance Data

TEST CONDITIONS: INPUT POWER = 0dBm @Temperature = +25°C

FREQ. (MHz)	TOTAL LOSS <sup>1</sup> (dB)		AMP. UNBAL. (dB)	PHASE UNBAL. (deg.)	ISOLATION (dB)	VSWR (:1)		
	S-1	S-2				S	1	2
700	3.61	3.59	0.02	0.45	7.48	1.78	1.49	1.47
800	3.60	3.57	0.03	0.55	8.35	1.74	1.43	1.41
900	3.57	3.56	0.01	0.71	9.27	1.70	1.38	1.35
1000	3.56	3.54	0.02	0.75	10.24	1.66	1.33	1.30
1100	3.54	3.53	0.01	0.88	11.26	1.62	1.28	1.26
1200	3.52	3.51	0.01	0.95	12.33	1.58	1.24	1.22
1300	3.51	3.50	0.01	1.02	13.47	1.53	1.21	1.19
1400	3.50	3.49	0.01	1.10	14.62	1.49	1.18	1.17
1500	3.48	3.48	0.00	1.16	15.80	1.45	1.16	1.14
1525	3.48	3.48	0.00	1.17	16.09	1.44	1.15	1.14
1550	3.48	3.48	0.00	1.20	16.37	1.43	1.15	1.13
1575	3.48	3.47	0.01	1.22	16.63	1.42	1.14	1.13
1600	3.48	3.47	0.01	1.27	16.88	1.41	1.14	1.13
1625	3.48	3.47	0.01	1.27	17.13	1.40	1.13	1.12
1650	3.47	3.47	0.00	1.29	17.37	1.40	1.13	1.12
1675	3.47	3.47	0.00	1.29	17.58	1.39	1.13	1.11
1700	3.47	3.46	0.01	1.32	17.77	1.38	1.12	1.11
1725	3.47	3.47	0.00	1.32	17.94	1.38	1.12	1.11
1750	3.47	3.47	0.00	1.34	18.08	1.37	1.11	1.10
1775	3.47	3.47	0.00	1.37	18.18	1.36	1.11	1.10
1800	3.48	3.47	0.00	1.36	18.26	1.36	1.11	1.10
1825	3.48	3.48	0.00	1.37	18.28	1.36	1.10	1.10
1850	3.48	3.48	0.00	1.41	18.29	1.35	1.10	1.10
1875	3.48	3.48	0.00	1.43	18.28	1.35	1.10	1.09
1900	3.48	3.47	0.01	1.45	18.24	1.35	1.09	1.09
1925	3.48	3.48	0.00	1.48	18.13	1.35	1.09	1.09
1950	3.49	3.49	0.00	1.51	18.01	1.35	1.09	1.08
1975	3.50	3.49	0.01	1.52	17.86	1.35	1.08	1.08
2000	3.50	3.49	0.01	1.51	17.71	1.35	1.08	1.08
2025	3.50	3.50	0.00	1.52	17.52	1.35	1.08	1.08
2050	3.51	3.50	0.01	1.60	17.33	1.36	1.07	1.07
2075	3.51	3.51	0.00	1.59	17.10	1.36	1.07	1.07
2100	3.52	3.51	0.01	1.63	16.86	1.37	1.06	1.07
2200	3.55	3.53	0.02	1.76	15.85	1.39	1.05	1.06
2300	3.59	3.57	0.02	1.89	14.79	1.43	1.03	1.05
2400	3.63	3.61	0.02	2.06	13.75	1.48	1.02	1.05
2500	3.68	3.65	0.03	2.24	12.77	1.53	1.00	1.06
2600	3.73	3.71	0.02	2.41	11.82	1.60	1.02	1.07
2700	3.80	3.77	0.03	2.57	10.93	1.67	1.04	1.09
2800	3.88	3.85	0.03	2.74	10.10	1.75	1.06	1.11
2900	3.97	3.94	0.03	2.85	9.30	1.85	1.07	1.12
3000	4.09	4.05	0.04	3.06	8.52	1.96	1.08	1.14
3100	4.21	4.18	0.03	3.18	7.79	2.09	1.09	1.15
3200	4.37	4.33	0.03	3.38	7.09	2.25	1.09	1.16
3300	4.56	4.52	0.04	3.52	6.44	2.44	1.09	1.16
3400	4.79	4.75	0.04	3.66	5.83	2.67	1.10	1.17
3500	5.08	5.04	0.04	3.87	5.28	2.96	1.13	1.20
3600	5.42	5.38	0.04	4.06	4.78	3.32	1.20	1.25
3700	5.85	5.79	0.06	4.33	4.35	3.78	1.29	1.33

<sup>1</sup> Total Loss = Insertion Loss+ 3dB Splitter Loss



# 2 Way-0° Power Splitter/Combiner

# SBA-2-18

## Typical Performance Data

TEST CONDITIONS: INPUT POWER = 0dBm @Temperature = -40°C

FREQ. (MHz)	TOTAL LOSS <sup>1</sup> (dB)		AMP. UNBAL. (dB)	PHASE UNBAL. (deg.)	ISOLATION (dB)	VSWR (:1)		
	S-1	S-2				S	1	2
700	3.51	3.50	0.01	1.01	7.33	1.81	1.50	1.47
800	3.48	3.46	0.02	1.25	8.22	1.76	1.43	1.42
900	3.44	3.43	0.01	1.56	9.12	1.71	1.38	1.36
1000	3.42	3.42	0.00	1.60	10.01	1.68	1.33	1.32
1100	3.40	3.39	0.01	1.68	10.95	1.65	1.29	1.26
1200	3.38	3.36	0.02	1.86	11.97	1.60	1.24	1.21
1300	3.35	3.34	0.01	2.06	13.12	1.55	1.19	1.17
1400	3.33	3.32	0.01	2.31	14.24	1.51	1.16	1.14
1500	3.31	3.30	0.01	2.45	15.40	1.47	1.14	1.13
1525	3.31	3.30	0.01	2.50	15.68	1.45	1.13	1.12
1550	3.30	3.29	0.01	2.54	15.99	1.44	1.13	1.12
1575	3.29	3.28	0.01	2.59	16.28	1.43	1.12	1.11
1600	3.29	3.28	0.01	2.62	16.56	1.42	1.12	1.11
1625	3.29	3.28	0.01	2.65	16.82	1.41	1.11	1.10
1650	3.28	3.27	0.01	2.68	17.08	1.40	1.11	1.10
1675	3.28	3.27	0.01	2.69	17.31	1.40	1.10	1.10
1700	3.28	3.28	0.00	2.74	17.52	1.39	1.10	1.11
1725	3.28	3.27	0.01	2.76	17.72	1.39	1.10	1.10
1750	3.28	3.27	0.01	2.79	17.89	1.38	1.10	1.10
1775	3.28	3.27	0.01	2.83	17.98	1.38	1.10	1.10
1800	3.27	3.26	0.01	2.84	18.10	1.37	1.10	1.10
1825	3.28	3.27	0.01	2.88	18.13	1.37	1.10	1.10
1850	3.28	3.27	0.01	2.95	18.15	1.37	1.10	1.10
1875	3.29	3.27	0.02	3.02	18.09	1.37	1.09	1.10
1900	3.29	3.27	0.02	3.06	17.99	1.37	1.09	1.10
1925	3.29	3.28	0.01	3.08	17.89	1.38	1.09	1.10
1950	3.30	3.29	0.01	3.15	17.80	1.38	1.09	1.09
1975	3.30	3.28	0.02	3.18	17.65	1.38	1.09	1.09
2000	3.30	3.28	0.02	3.20	17.42	1.39	1.09	1.09
2025	3.31	3.29	0.02	3.24	17.16	1.40	1.09	1.08
2050	3.31	3.29	0.02	3.34	16.95	1.41	1.09	1.08
2075	3.33	3.32	0.01	3.37	16.70	1.41	1.09	1.08
2100	3.32	3.31	0.01	3.42	16.50	1.42	1.08	1.07
2200	3.36	3.34	0.02	3.69	15.43	1.46	1.08	1.06
2300	3.39	3.37	0.02	3.90	14.35	1.52	1.07	1.03
2400	3.43	3.41	0.02	4.17	13.34	1.57	1.05	1.01
2500	3.46	3.44	0.02	4.49	12.49	1.60	1.04	1.03
2600	3.47	3.47	0.00	4.70	11.67	1.63	1.03	1.07
2700	3.50	3.50	0.00	4.98	10.89	1.67	1.05	1.10
2800	3.54	3.53	0.01	5.18	10.16	1.72	1.08	1.14
2900	3.57	3.60	0.03	5.31	9.43	1.78	1.09	1.18
3000	3.66	3.68	0.02	5.52	8.66	1.87	1.12	1.21
3100	3.77	3.77	0.00	5.51	7.90	2.00	1.13	1.21
3200	3.93	3.92	0.02	5.75	7.12	2.18	1.13	1.20
3300	4.14	4.10	0.04	5.85	6.38	2.41	1.11	1.18
3400	4.45	4.37	0.08	6.06	5.67	2.74	1.11	1.18
3500	4.81	4.70	0.11	6.35	5.03	3.17	1.14	1.19
3600	5.22	5.09	0.13	6.96	4.49	3.67	1.22	1.25
3700	5.69	5.53	0.16	7.29	4.04	4.27	1.30	1.32

<sup>1</sup> Total Loss = Insertion Loss+ 3dB Splitter Loss



# 2 Way-0° Power Splitter/Combiner

# SBA-2-18

## Typical Performance Data

TEST CONDITIONS: INPUT POWER = 0dBm @Temperature = +85°C

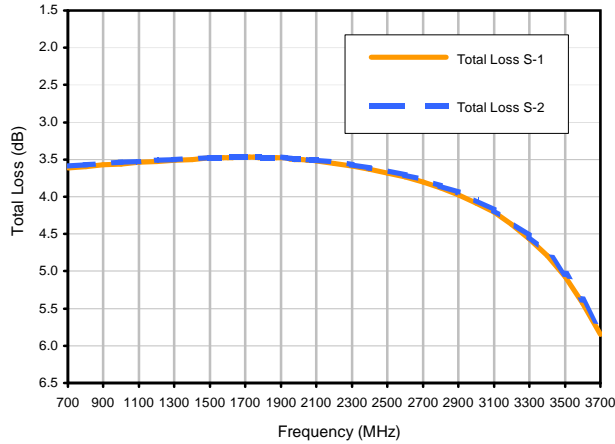
FREQ. (MHz)	TOTAL LOSS <sup>1</sup> (dB)		AMP. UNBAL. (dB)	PHASE UNBAL. (deg.)	ISOLATION (dB)	VSWR (:1)		
	S-1	S-2				S	1	2
700	3.65	3.63	0.02	0.06	7.56	1.77	1.48	1.46
800	3.65	3.62	0.03	0.11	8.48	1.73	1.42	1.40
900	3.62	3.60	0.02	0.25	9.42	1.69	1.38	1.35
1000	3.61	3.60	0.01	0.19	10.44	1.64	1.33	1.31
1100	3.61	3.59	0.02	0.25	11.52	1.60	1.29	1.28
1200	3.60	3.59	0.01	0.21	12.61	1.57	1.26	1.25
1300	3.59	3.59	0.00	0.24	13.76	1.53	1.24	1.23
1400	3.58	3.58	0.00	0.34	14.91	1.49	1.21	1.20
1500	3.58	3.58	0.00	0.34	16.02	1.45	1.19	1.17
1525	3.58	3.58	0.00	0.37	16.28	1.44	1.18	1.16
1550	3.57	3.58	0.01	0.35	16.55	1.44	1.17	1.16
1575	3.58	3.57	0.01	0.37	16.78	1.43	1.17	1.15
1600	3.58	3.57	0.01	0.41	17.00	1.42	1.16	1.15
1625	3.58	3.58	0.00	0.35	17.20	1.41	1.16	1.14
1650	3.58	3.57	0.01	0.36	17.42	1.40	1.15	1.13
1675	3.58	3.58	0.00	0.35	17.59	1.40	1.15	1.13
1700	3.58	3.58	0.00	0.32	17.77	1.39	1.14	1.12
1725	3.58	3.58	0.00	0.31	17.90	1.39	1.13	1.12
1750	3.58	3.58	0.00	0.31	18.03	1.38	1.13	1.11
1775	3.58	3.58	0.00	0.33	18.13	1.37	1.12	1.10
1800	3.58	3.58	0.00	0.32	18.23	1.37	1.12	1.10
1825	3.59	3.58	0.01	0.33	18.21	1.36	1.11	1.10
1850	3.59	3.59	0.00	0.38	18.25	1.36	1.11	1.09
1875	3.59	3.59	0.00	0.39	18.22	1.35	1.10	1.09
1900	3.59	3.58	0.01	0.39	18.21	1.35	1.10	1.08
1925	3.60	3.59	0.01	0.40	18.12	1.34	1.09	1.08
1950	3.60	3.59	0.01	0.41	18.06	1.34	1.08	1.08
1975	3.60	3.59	0.01	0.40	17.94	1.33	1.08	1.07
2000	3.60	3.59	0.01	0.39	17.84	1.33	1.07	1.07
2025	3.60	3.59	0.01	0.40	17.67	1.33	1.07	1.07
2050	3.61	3.61	0.00	0.45	17.50	1.32	1.06	1.07
2075	3.62	3.61	0.01	0.45	17.30	1.32	1.06	1.07
2100	3.61	3.61	0.00	0.44	17.14	1.32	1.05	1.07
2200	3.64	3.63	0.01	0.53	16.23	1.33	1.03	1.08
2300	3.67	3.66	0.01	0.56	15.18	1.35	1.02	1.08
2400	3.72	3.70	0.02	0.62	14.14	1.38	1.03	1.10
2500	3.78	3.75	0.03	0.77	13.07	1.44	1.05	1.10
2600	3.85	3.82	0.03	0.89	12.02	1.52	1.05	1.10
2700	3.93	3.90	0.03	0.96	11.02	1.62	1.06	1.11
2800	4.05	4.01	0.04	1.08	10.08	1.73	1.07	1.11
2900	4.19	4.13	0.06	1.14	9.21	1.86	1.07	1.11
3000	4.35	4.28	0.07	1.28	8.38	2.01	1.07	1.10
3100	4.53	4.45	0.08	1.60	7.65	2.17	1.07	1.10
3200	4.72	4.65	0.07	1.83	6.96	2.35	1.06	1.11
3300	4.92	4.86	0.06	2.05	6.36	2.54	1.07	1.12
3400	5.15	5.10	0.05	2.21	5.82	2.75	1.10	1.15
3500	5.41	5.38	0.03	2.45	5.33	2.98	1.13	1.19
3600	5.68	5.67	0.01	2.59	4.90	3.25	1.19	1.25
3700	6.04	6.03	0.01	2.75	4.51	3.60	1.28	1.33

<sup>1</sup> Total Loss = Insertion Loss+ 3dB Splitter Loss

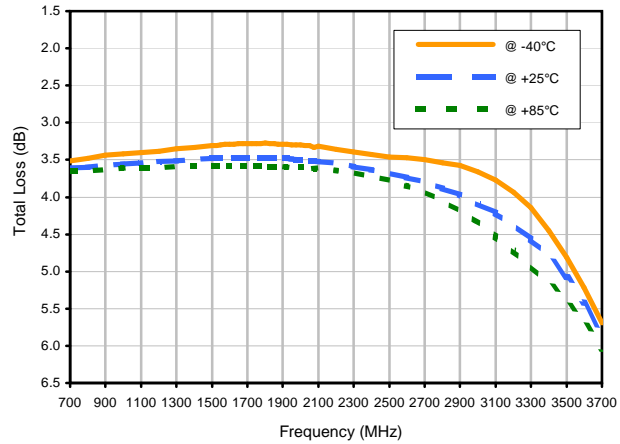


## Typical Performance Curves

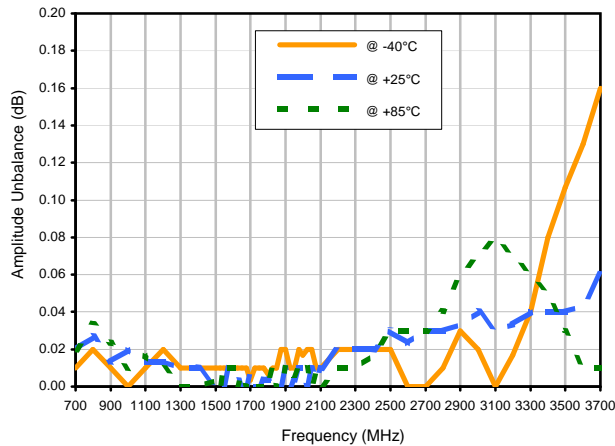
**Total Loss**



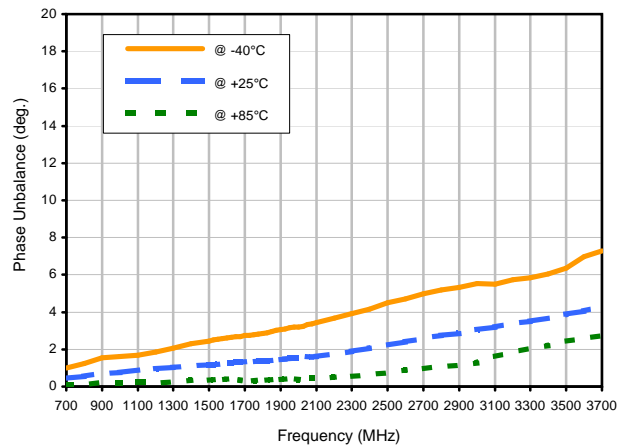
**Total Loss S-1 vs. TEMPERATURE**



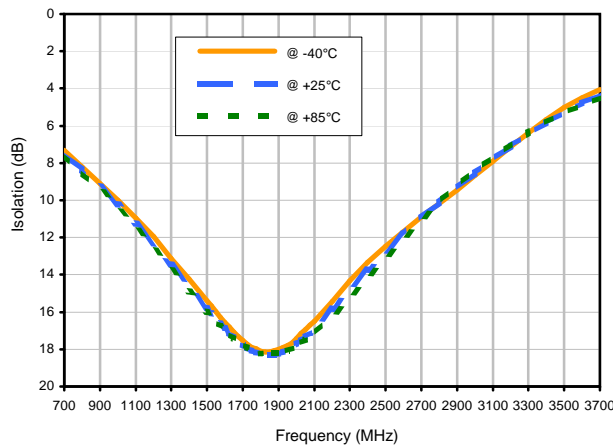
**Amplitude Unbalance vs. TEMPERATURE**



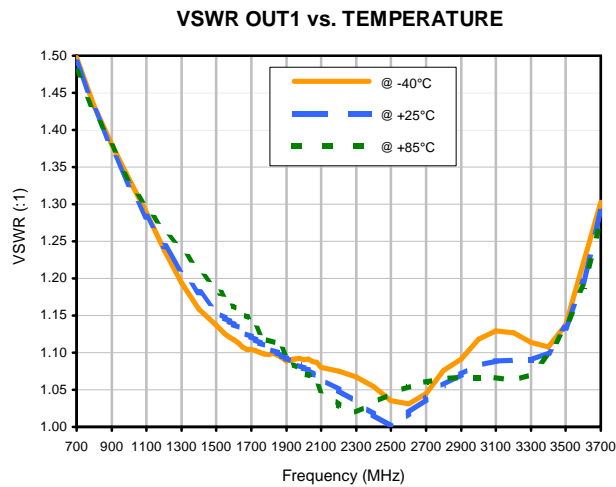
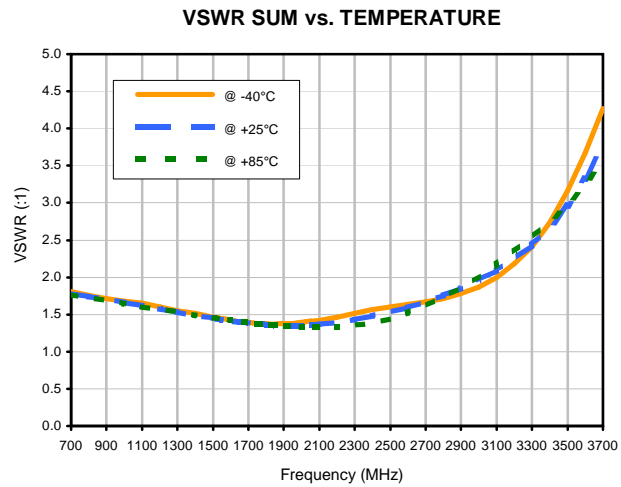
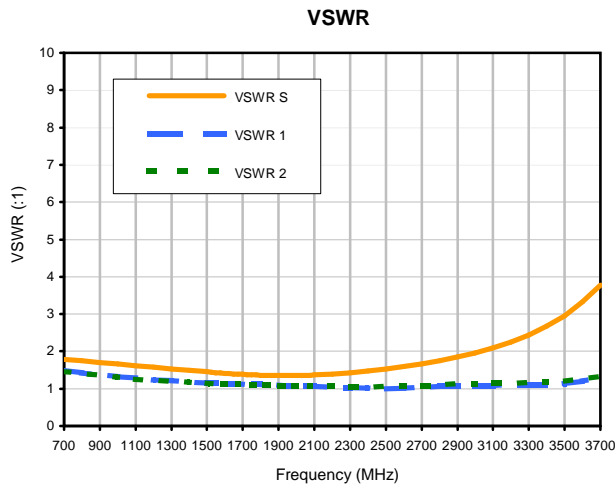
**Phase Unbalance vs. TEMPERATURE**



**Isolation 1-2 vs. TEMPERATURE**



## Typical Performance Curves

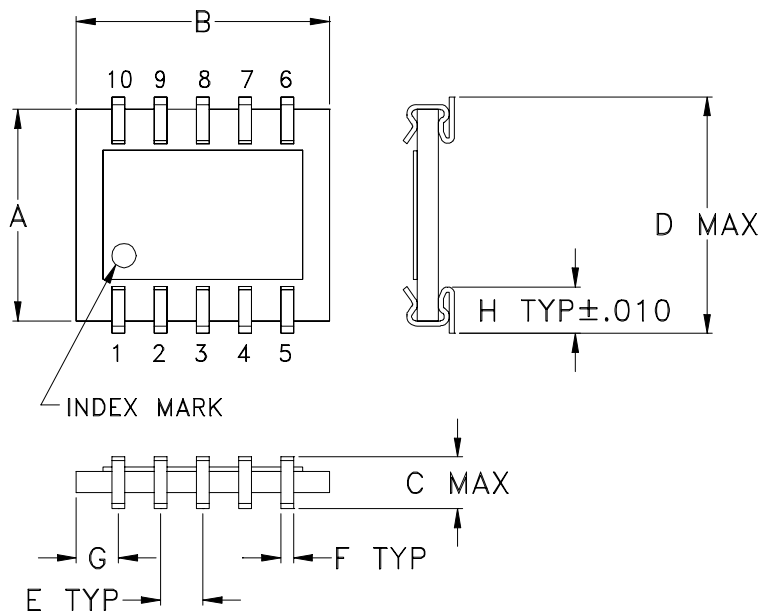


# Case Style

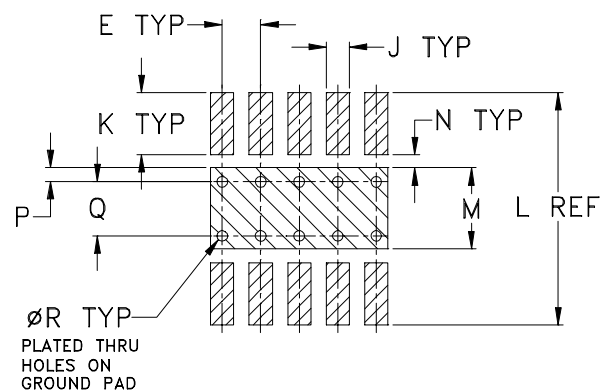
# SM1

SM1

## Outline Dimensions



## PCB Land Pattern



Suggested Layout,  
Tolerance to be within  $\pm .002$

ADJACENT GROUND PINS SHALL BE CONNECTED TO EACH OTHER AND TO GROUND PAD

CASE #	A	B	C	D	E	F	G	H	J	K	L	M	N	P
SM1	.250 (6.35)	.300 (7.62)	.070 (1.78)	.290 (7.37)	.050 (1.27)	.015 (0.38)	.050 (1.27)	.060 (1.52)	.030 (0.76)	.080 (2.03)	.300 (7.62)	.100 (2.54)	.020 (0.51)	.015 (0.38)

CASE #	Q	R	WT. GRAM
SM1	.070 (1.78)	.014 (0.36)	.3

Dimensions are in inches (mm). Tolerances:  $\pm .005$

### Notes:

1. Open style, ceramic base.
2. Termination finish:  
For RoHS Case Styles: Tin plate over Nickel plate.  
For RoHS-5 Case Styles: Tin-Lead plate.



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# Tape & Reel Packaging TR-F34



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel see note	
16	12	7	Small quantity standard (see note)	20
				50
				100
				200
		13	Standard	500
				1000

Note: Availability of small reel quantity varies by model.  
Refer to pricing and availability on individual model dashboard.

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: [www.minicircuits.com/pages/pdfs/tape.pdf](http://www.minicircuits.com/pages/pdfs/tape.pdf)



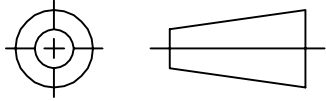
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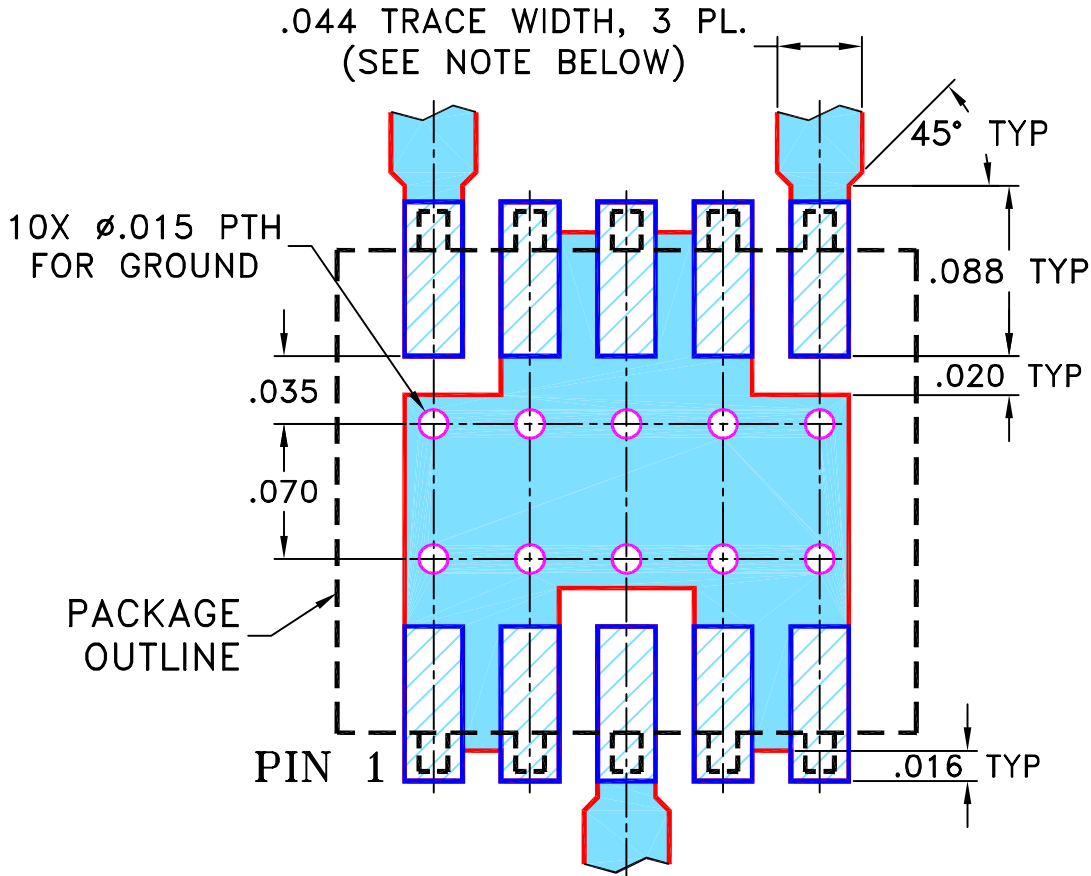
THIRD ANGLE PROJECTION



REVISIONS

REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
OR	M82272	NEW RELEASE	08/05/02	MMG	DJ
A	M101144	ADDED SM1 CASE STYLE TO TITLE & NOTE 2, UPDATED DWG.	10/07/05	MMG	HY
B	M102713	ADDED "...WITH SMOBC"	01/14/06	GF	IL

SUGGESTED MOUNTING CONFIGURATION FOR SM1/SM2 CASE STYLE, "lg" PIN CONNECTION



- NOTES:** 1. TRACE WIDTH IS SHOWN FOR ROGERS R04350B WITH DIELECTRIC THICKNESS .020" ± .0015"; COPPER 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.  
 2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

- DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)
- DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED	INITIALS	DATE
DIMENSIONS ARE IN INCHES	DRAWN MMG	07/19/02
TOLERANCES ON:	CHECKED HY	08/01/02
2 PL DECIMALS ±	APPROVED DJ	08/05/02
3 PL DECIMALS ± .005		
ANGLES ±		
FRACTIONS ±		

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Brooklyn NY 11235

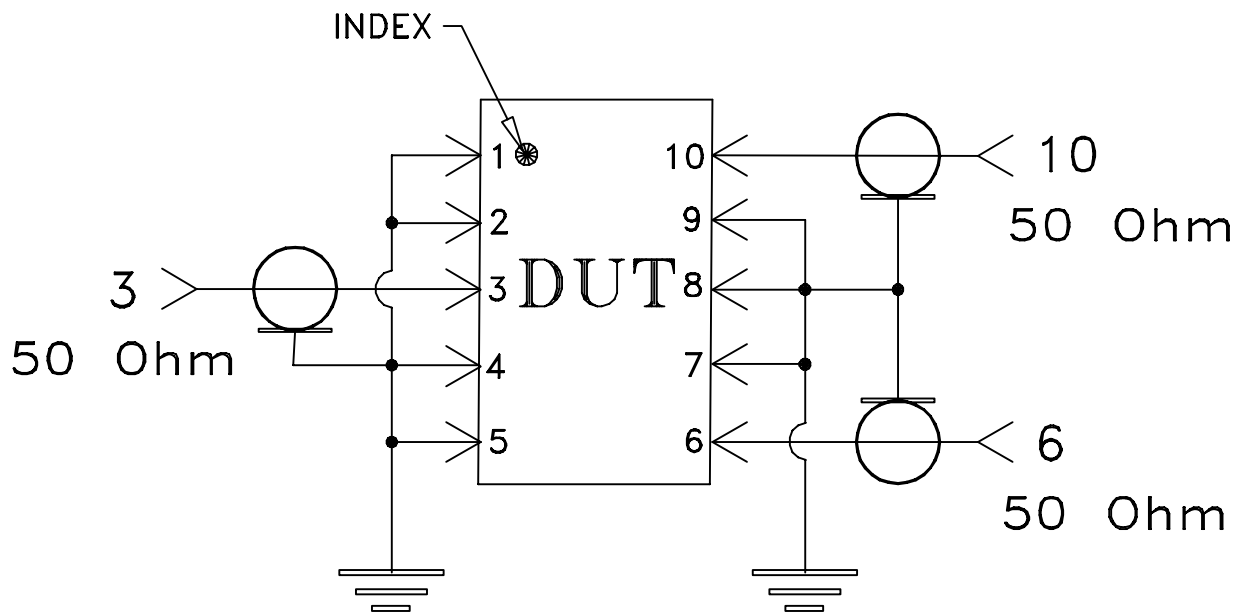
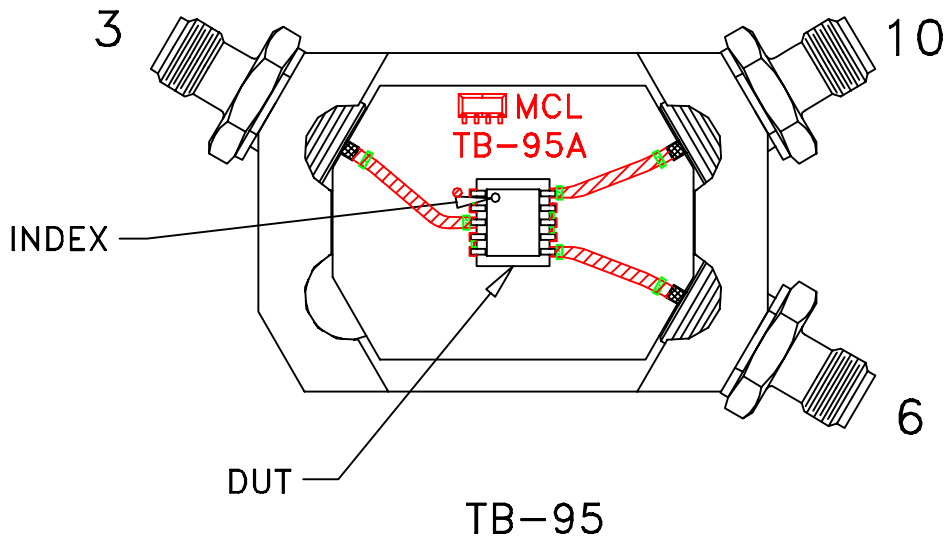
PL, "lg", SM1/SM2, SBA, TB-95

SIZE A	CODE IDENT 15542	DRAWING NO: 98-PL-070	REV: B
FILE:	98PL070	SCALE: 10:1	SHEET: 1 OF 1

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# Evaluation Board and Circuit

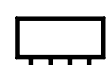
For Pin Connections refer to Data Sheet of the DUT



Schematic Diagram

## Notes:

1. SMA Female connectors.
2. PCB Material: Rogers R04350 or equivalent, Dielectric Constant=3.5, Thickness=.020 inch.

 Mini-Circuits®

All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85°C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 100° C Ambient Environment	Individual Model Data Sheet
Humidity	90 to 95% RH, 240 hours, 50°C	MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours
Thermal Shock	-55° to 100°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, except +100°C
Solder Reflow Heat	Sn-Pb Eutetic Process: 225°C peak Pb-Free Process 245° - 250°C peak	J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1
Solderability	10X Magnification	J-STD-002, 95% Coverage
Vibration (High Frequency)	20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)	MIL-STD-202, Method 204, Condition D
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Marking Resistance to Solvents	Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C; distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C	MIL-STD-202, Method 215