Surface Mount

Power Splitter/Combiner

SBB-2-21W+

2 Way-0° 50Ω 1700 to 2100 MHz

Generic photo used for illustration purposes only

CASE STYLE: SM31

+RoHS Compliant

The +Suffix identifies RoHS Compliance. See our web site for RoHS Compliance methodologies and qualifications

Available Tape and Reel at no extra cost

Reel Size	Devices/Reel
7"	20, 50, 100, 200
13"	500, 1000

Maximum Ratings

Operating Temperature	-40°C to 85°C
Storage Temperature	-55°C to 100°C
Power Input (as a splitter)	10W max.
Internal Dissipation	0.25W max.

Permanent damage may occur if any of these limits are exceeded.

Pin Connections

SUM PORT	2
PORT 1	6
PORT 2	4
GROUND	1,3,5

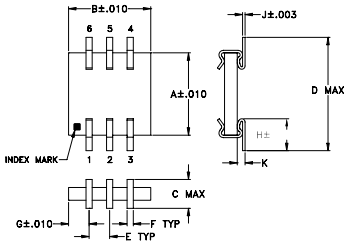
Features

- very stable performance over temp. range
- excellent insertion loss, 0.6 dB typ.
- excellent isolation, 22 dB typ.
- solder plated leads for excellent solderability and strain relief
- small size, 0.2"X0.275"X0.07"
- very low cost
- aqueous washable
- protected by U.S Patent, 6,819,202

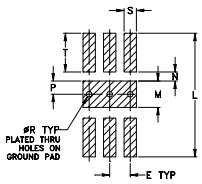
Applications

- PCS
- DCS/GSM
- DECT,PHS

Outline Drawing



PCB Land Pattern



Suggested Layout,
Tolerance to be within ±.002

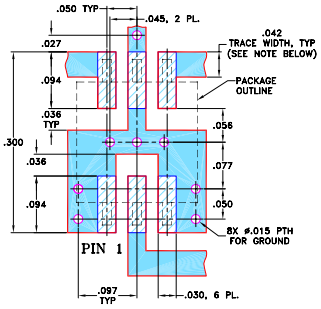
ADJACENT GROUND PINS SHALL BE CONNECTED TO EACH OTHER AND TO GROUND PAD

Outline Dimensions (inch / mm)

A	B	C	D	E	F	G	H	J	K
.200	.200	.070	.275	.050	.015	.050	.085	.006	.019
5.08	5.08	1.78	6.99	1.27	0.38	1.27	2.16	0.15	0.48

L	M	N	P	Q	R	S	T	wt
.300	.064	.022	.032	--	.014	.030	.094	grams
7.62	1.63	0.56	0.81	--	0.36	0.76	2.39	0.1

Demo Board MCL P/N: TB-156
Suggested PCB Layout (PL-003)



NOTES:
1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .020" ± .0015"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)

DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

Electrical Specifications

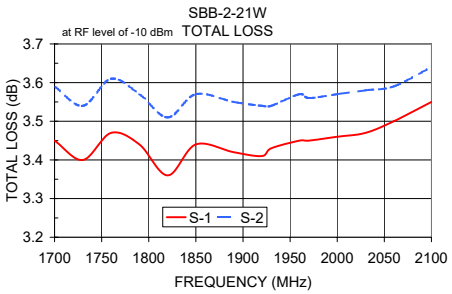
FREQ. RANGE (MHz)	ISOLATION (dB)		INSERTION LOSS[1] (dB) ABOVE 3.0 dB		PHASE UNBALANCE (Degrees)	AMPLITUDE UNBALANCE (dB)
f_L-f_U	Typ.	Min	Typ.	Max.	Max.	Max.
1425-2100	**22**	**15**	**0.6**	**1.1**	**4.0**	**0.3**
1800-2000	24	18	0.5	0.9	4.0	0.3

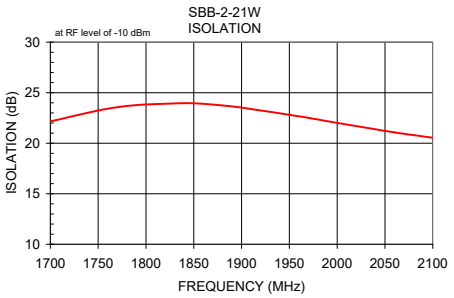
1. Includes test fixture losses

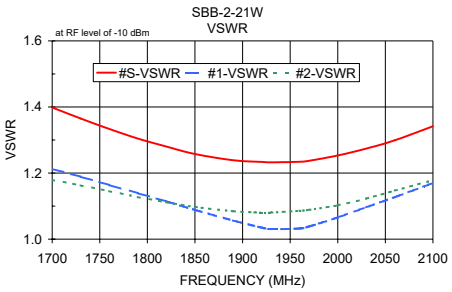
Typical Performance Data

Frequency (MHz)	Total Loss[1] (dB)		Amplitude Unbalance (dB)	Isolation (dB)	Phase Unbalance (deg.)	VSWR S	VSWR 1	VSWR 2
	S-1	S-2						
1700.00	3.45	3.59	0.14	22.15	0.95	1.40	1.21	1.18
1730.00	3.40	3.54	0.15	22.82	1.00	1.37	1.19	1.16
1760.00	3.47	3.61	0.14	23.42	0.94	1.33	1.16	1.15
1790.00	3.44	3.57	0.13	23.77	1.06	1.30	1.14	1.13
1820.00	3.36	3.51	0.14	23.90	1.13	1.28	1.11	1.11
1850.00	3.44	3.57	0.13	23.95	1.07	1.26	1.09	1.10
1890.00	3.42	3.55	0.13	23.64	1.20	1.24	1.06	1.08
1920.00	3.41	3.54	0.13	23.24	1.25	1.23	1.04	1.08
1930.00	3.43	3.54	0.12	23.10	1.22	1.23	1.03	1.08
1960.00	3.45	3.57	0.11	22.66	1.26	1.23	1.03	1.09
1970.00	3.45	3.56	0.11	22.51	1.27	1.24	1.04	1.09
2000.00	3.46	3.57	0.11	22.01	1.35	1.25	1.07	1.10
2030.00	3.47	3.58	0.11	21.54	1.44	1.27	1.10	1.12
2060.00	3.50	3.59	0.10	21.07	1.49	1.30	1.13	1.15
2100.00	3.55	3.64	0.09	20.54	1.51	1.34	1.17	1.18

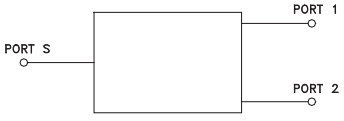
1. Total Loss = Insertion Loss + 3dB splitter loss.







electrical schematic



Notes

A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCLStore/terms.jsp

2 Way-0° Power Splitter/Combiner SBB-2-21W+

Typical Performance Data

TEST CONDITIONS: INPUT POWER = 0dBm @Temperature = +25°C

FREQ. (MHz)	TOTAL LOSS[1] (dB)		AMP. UNBAL. (dB)	PHASE UNBAL. (deg.)	ISOLATION (dB)	VSWR (:1)		
	S-1	S-2			1-2	S	1	2
10	3.55	3.54	0.01	0.05	3.57	1.99	1.98	1.98
50	3.57	3.56	0.01	0.16	3.64	1.98	1.95	1.95
100	3.59	3.58	0.01	0.24	3.75	1.96	1.91	1.92
200	3.62	3.60	0.01	0.35	4.05	1.95	1.82	1.82
300	3.64	3.62	0.02	0.37	4.48	1.94	1.71	1.71
400	3.66	3.62	0.03	0.45	5.02	1.93	1.60	1.59
500	3.67	3.63	0.04	0.51	5.64	1.92	1.48	1.47
600	3.68	3.63	0.05	0.53	6.34	1.91	1.38	1.36
700	3.68	3.63	0.05	0.57	7.10	1.90	1.28	1.26
800	3.68	3.62	0.06	0.60	7.93	1.87	1.20	1.18
900	3.67	3.61	0.05	0.62	8.83	1.84	1.14	1.12
1000	3.65	3.59	0.06	0.72	9.81	1.79	1.08	1.06
1100	3.62	3.57	0.05	0.74	10.92	1.73	1.04	1.02
1200	3.58	3.53	0.05	0.84	12.18	1.65	1.01	1.02
1300	3.54	3.49	0.05	0.88	13.64	1.57	1.03	1.05
1400	3.49	3.44	0.05	0.99	15.43	1.47	1.05	1.06
1425	3.48	3.44	0.05	0.98	15.95	1.44	1.05	1.07
1475	3.46	3.42	0.05	1.01	17.08	1.39	1.06	1.07
1500	3.46	3.40	0.06	1.07	17.72	1.36	1.07	1.08
1600	3.43	3.37	0.05	1.09	20.82	1.25	1.09	1.10
1700	3.42	3.36	0.06	1.18	25.77	1.15	1.13	1.13
1750	3.43	3.37	0.06	1.20	29.89	1.13	1.15	1.15
1800	3.45	3.38	0.06	1.23	37.39	1.14	1.18	1.18
1850	3.48	3.40	0.07	1.24	39.04	1.19	1.22	1.21
1900	3.52	3.44	0.08	1.28	30.88	1.26	1.26	1.26
1950	3.57	3.49	0.08	1.35	26.67	1.34	1.31	1.30
2000	3.65	3.56	0.09	1.35	23.81	1.44	1.36	1.35
2050	3.74	3.64	0.10	1.36	21.73	1.55	1.42	1.41
2100	3.84	3.75	0.10	1.35	20.14	1.68	1.49	1.48
2150	3.97	3.87	0.10	1.40	18.88	1.82	1.56	1.55
2200	4.11	4.01	0.10	1.41	17.79	1.98	1.64	1.62
2250	4.28	4.17	0.11	1.51	16.90	2.16	1.72	1.70
2300	4.46	4.35	0.11	1.51	16.15	2.36	1.81	1.79
2350	4.64	4.52	0.12	1.51	15.51	2.57	1.91	1.88
2400	4.84	4.71	0.13	1.57	14.96	2.79	2.01	1.98
2450	5.06	4.92	0.14	1.59	14.55	3.03	2.11	2.08
2500	5.28	5.14	0.15	1.55	14.16	3.28	2.22	2.19
2550	5.52	5.36	0.16	1.62	13.86	3.56	2.33	2.29
2600	5.76	5.59	0.17	1.64	13.60	3.85	2.44	2.40
2650	6.01	5.83	0.18	1.67	13.40	4.14	2.55	2.51
2700	6.25	6.08	0.18	1.56	13.23	4.44	2.66	2.61
2750	6.50	6.33	0.18	1.70	13.11	4.76	2.78	2.73
2800	6.76	6.57	0.19	1.50	13.01	5.08	2.88	2.84
2850	7.00	6.83	0.17	1.47	12.96	5.39	2.99	2.94
2900	7.22	7.05	0.18	1.60	12.90	5.75	3.10	3.05
2950	7.46	7.27	0.19	1.76	12.88	6.07	3.20	3.14
3000	7.71	7.48	0.23	1.69	12.90	6.37	3.31	3.25

[1] Total Loss = Insertion Loss+ 3dB Splitter Loss

2 Way-0° Power Splitter/Combiner SBB-2-21W+

Typical Performance Data

TEST CONDITIONS: INPUT POWER = 0dBm @Temperature = -40°C

FREQ. (MHz)	TOTAL LOSS[1] (dB)		AMP. UNBAL. (dB)	PHASE UNBAL. (deg.)	ISOLATION (dB)	VSWR (:1)		
	S-1	S-2			1-2	S	1	2
10	3.54	3.53	0.01	0.10	3.55	1.99	1.98	1.99
50	3.57	3.54	0.03	0.06	3.62	1.97	1.96	1.96
100	3.56	3.57	0.01	0.08	3.71	1.97	1.91	1.93
200	3.59	3.57	0.02	0.06	4.01	1.96	1.83	1.83
300	3.60	3.57	0.03	0.03	4.43	1.95	1.72	1.72
400	3.61	3.57	0.03	0.18	4.96	1.94	1.60	1.60
500	3.61	3.57	0.04	0.26	5.58	1.94	1.49	1.48
600	3.62	3.55	0.07	0.42	6.27	1.92	1.39	1.36
700	3.61	3.54	0.07	0.57	7.03	1.90	1.29	1.27
800	3.61	3.52	0.08	0.75	7.85	1.88	1.21	1.19
900	3.58	3.51	0.07	0.86	8.73	1.84	1.14	1.13
1000	3.57	3.48	0.09	1.00	9.69	1.81	1.09	1.06
1100	3.53	3.45	0.08	1.11	10.77	1.74	1.04	1.03
1200	3.49	3.41	0.08	1.22	12.00	1.68	1.01	1.02
1300	3.44	3.36	0.08	1.42	13.43	1.59	1.02	1.04
1400	3.39	3.31	0.08	1.46	15.20	1.49	1.04	1.06
1425	3.38	3.30	0.08	1.48	15.71	1.46	1.05	1.06
1475	3.36	3.28	0.08	1.57	16.82	1.41	1.06	1.07
1500	3.35	3.26	0.08	1.59	17.45	1.38	1.06	1.08
1600	3.31	3.22	0.08	1.66	20.51	1.26	1.09	1.08
1700	3.30	3.20	0.10	1.82	25.35	1.17	1.12	1.13
1750	3.30	3.20	0.10	1.89	29.19	1.14	1.14	1.14
1800	3.31	3.21	0.10	1.93	35.58	1.14	1.17	1.16
1850	3.34	3.23	0.11	2.02	39.19	1.18	1.21	1.21
1900	3.38	3.26	0.12	2.08	31.08	1.25	1.25	1.25
1950	3.42	3.31	0.11	2.09	26.87	1.33	1.29	1.29
2000	3.49	3.37	0.13	2.17	23.89	1.43	1.35	1.34
2050	3.59	3.45	0.13	2.21	21.69	1.55	1.42	1.41
2100	3.69	3.55	0.14	2.33	20.05	1.69	1.49	1.47
2150	3.81	3.67	0.14	2.44	18.72	1.84	1.56	1.54
2200	3.95	3.80	0.14	2.47	17.64	2.01	1.64	1.63
2250	4.10	3.95	0.15	2.47	16.76	2.18	1.71	1.72
2300	4.27	4.11	0.16	2.55	15.98	2.38	1.79	1.79
2350	4.45	4.27	0.17	2.69	15.32	2.59	1.89	1.87
2400	4.65	4.48	0.17	2.69	14.78	2.85	1.99	1.99
2450	4.88	4.69	0.19	2.73	14.35	3.13	2.11	2.10
2500	5.11	4.90	0.21	2.93	13.95	3.39	2.22	2.18
2550	5.32	5.10	0.22	2.98	13.67	3.67	2.33	2.29
2600	5.54	5.32	0.22	3.05	13.42	3.97	2.43	2.41
2650	5.79	5.57	0.22	3.11	13.20	4.31	2.54	2.54
2700	6.04	5.82	0.22	3.17	13.02	4.67	2.65	2.66
2750	6.26	6.02	0.25	3.19	12.86	4.98	2.76	2.71
2800	6.50	6.24	0.27	3.47	12.74	5.33	2.86	2.82
2850	6.73	6.47	0.25	3.61	12.70	5.69	2.97	2.96
2900	6.95	6.68	0.27	3.50	12.62	6.10	3.10	3.03
2950	7.19	6.92	0.28	3.66	12.59	6.54	3.23	3.16
3000	7.45	7.16	0.29	3.73	12.65	6.97	3.35	3.32

[1] Total Loss = Insertion Loss+ 3dB Splitter Loss

2 Way-0° Power Splitter/Combiner SBB-2-21W+

Typical Performance Data

TEST CONDITIONS: INPUT POWER = 0dBm @Temperature = +85°C

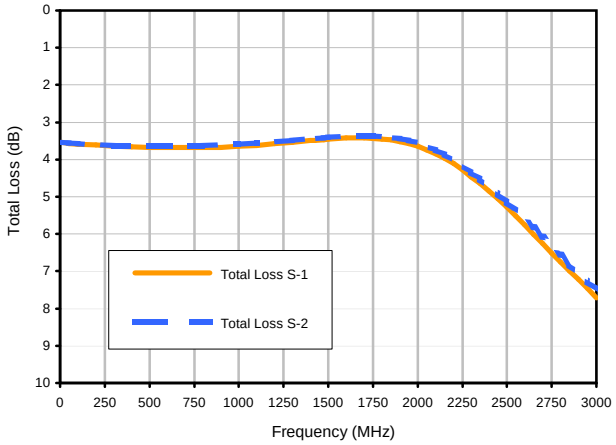
FREQ. (MHz)	TOTAL LOSS[1] (dB)		AMP. UNBAL. (dB)	PHASE UNBAL. (deg.)	ISOLATION (dB)	VSWR (:1)		
	S-1	S-2			1-2	S	1	2
10	3.55	3.55	0.01	0.05	3.57	1.99	1.97	1.98
50	3.57	3.59	0.02	0.21	3.63	1.98	1.94	1.95
100	3.60	3.60	0.00	0.45	3.74	1.96	1.91	1.91
200	3.63	3.63	0.01	0.46	4.05	1.94	1.82	1.82
300	3.66	3.65	0.01	0.54	4.49	1.93	1.71	1.70
400	3.68	3.67	0.02	0.72	5.03	1.93	1.59	1.58
500	3.70	3.68	0.02	0.80	5.66	1.92	1.48	1.46
600	3.71	3.68	0.03	0.87	6.36	1.91	1.37	1.35
700	3.72	3.69	0.03	0.97	7.12	1.90	1.28	1.26
800	3.72	3.69	0.04	1.05	7.96	1.87	1.20	1.18
900	3.71	3.68	0.03	1.14	8.88	1.83	1.13	1.11
1000	3.69	3.66	0.03	1.32	9.88	1.78	1.08	1.06
1100	3.66	3.64	0.03	1.41	11.01	1.72	1.03	1.02
1200	3.63	3.61	0.02	1.57	12.29	1.64	1.01	1.02
1300	3.59	3.57	0.02	1.62	13.78	1.55	1.03	1.05
1400	3.55	3.53	0.01	1.81	15.58	1.45	1.05	1.07
1425	3.54	3.52	0.02	1.84	16.11	1.42	1.06	1.07
1475	3.52	3.50	0.02	1.93	17.24	1.37	1.07	1.08
1500	3.52	3.50	0.02	1.95	17.89	1.34	1.07	1.08
1600	3.50	3.47	0.02	2.05	21.00	1.24	1.10	1.11
1700	3.50	3.47	0.03	2.19	26.04	1.14	1.14	1.14
1750	3.51	3.47	0.03	2.25	30.32	1.12	1.17	1.16
1800	3.53	3.50	0.03	2.33	38.55	1.14	1.20	1.19
1850	3.56	3.52	0.04	2.38	38.96	1.20	1.24	1.23
1900	3.61	3.57	0.04	2.42	30.78	1.27	1.28	1.27
1950	3.67	3.62	0.04	2.52	26.69	1.35	1.33	1.32
2000	3.74	3.69	0.05	2.58	23.93	1.45	1.38	1.37
2050	3.83	3.78	0.06	2.62	21.87	1.56	1.44	1.42
2100	3.94	3.88	0.06	2.63	20.26	1.68	1.50	1.49
2150	4.06	4.00	0.06	2.70	19.00	1.82	1.57	1.56
2200	4.21	4.14	0.07	2.78	17.91	1.98	1.65	1.63
2250	4.37	4.29	0.08	2.87	17.02	2.15	1.74	1.71
2300	4.55	4.46	0.09	2.90	16.31	2.33	1.83	1.79
2350	4.74	4.65	0.09	2.92	15.71	2.53	1.92	1.88
2400	4.95	4.86	0.09	3.00	15.17	2.75	2.01	1.97
2450	5.16	5.07	0.10	3.02	14.75	2.97	2.11	2.06
2500	5.39	5.29	0.09	3.09	14.36	3.21	2.21	2.17
2550	5.63	5.52	0.11	3.19	14.04	3.48	2.32	2.27
2600	5.88	5.75	0.13	3.24	13.76	3.75	2.44	2.39
2650	6.13	5.99	0.14	3.29	13.56	4.02	2.55	2.48
2700	6.37	6.24	0.13	3.26	13.39	4.29	2.67	2.58
2750	6.64	6.50	0.13	3.40	13.29	4.60	2.78	2.71
2800	6.89	6.78	0.11	3.37	13.18	4.91	2.89	2.83
2850	7.13	7.02	0.11	3.43	13.13	5.20	2.98	2.93
2900	7.38	7.27	0.11	3.53	13.08	5.50	3.08	3.04
2950	7.63	7.49	0.14	3.69	13.08	5.78	3.18	3.13
3000	7.86	7.70	0.16	3.58	13.03	6.02	3.29	3.20

[1] Total Loss = Insertion Loss+ 3dB Splitter Loss

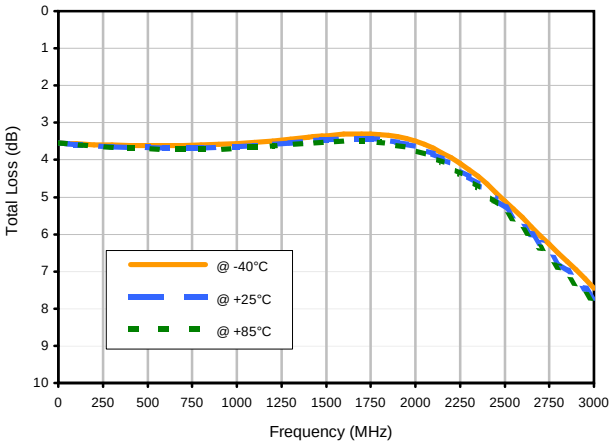
2 Way-0° Power Splitter/Combiner SBB-2-21W+

Typical Performance Curves

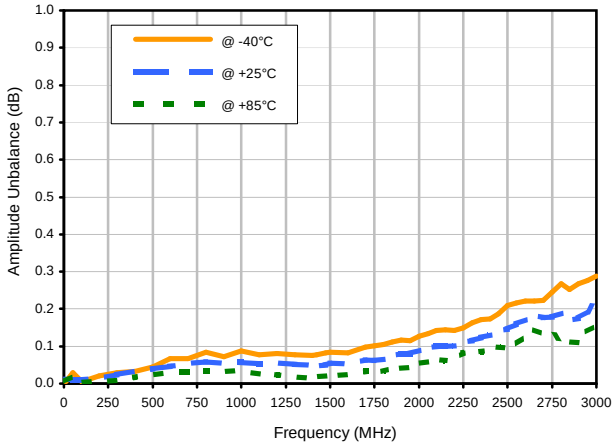
Total Loss



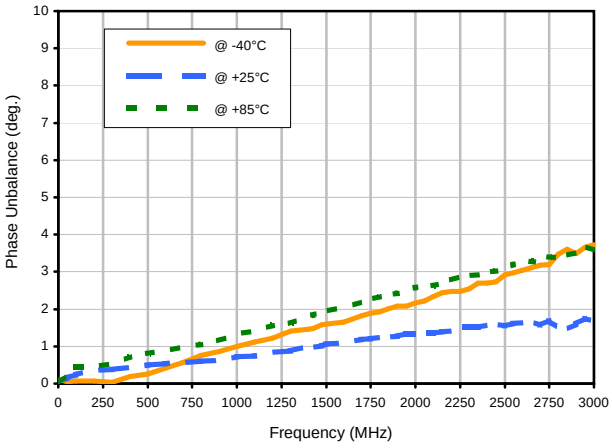
Total Loss S-1 vs. TEMPERATURE



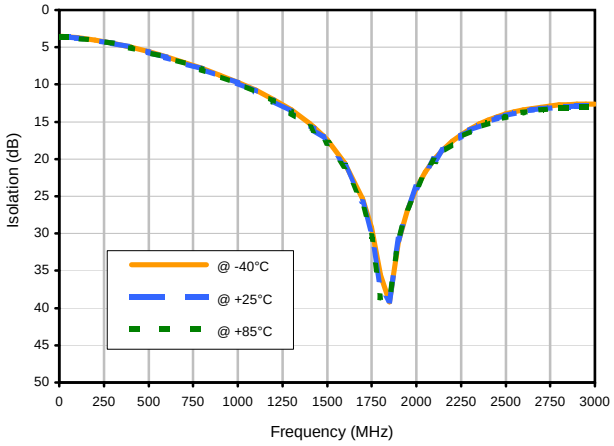
Amplitude Unbalance vs. TEMPERATURE



Phase Unbalance vs. TEMPERATURE

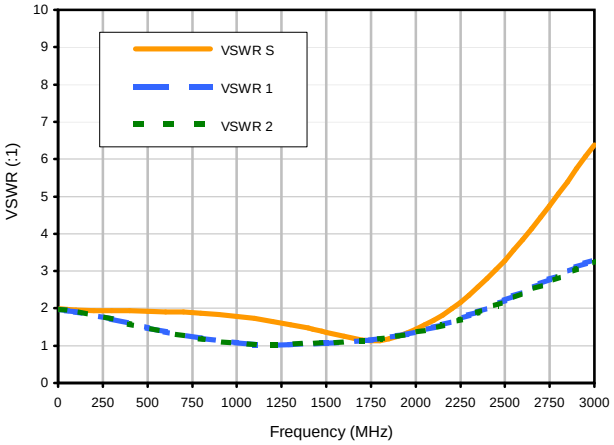


Isolation 1-2 vs. TEMPERATURE

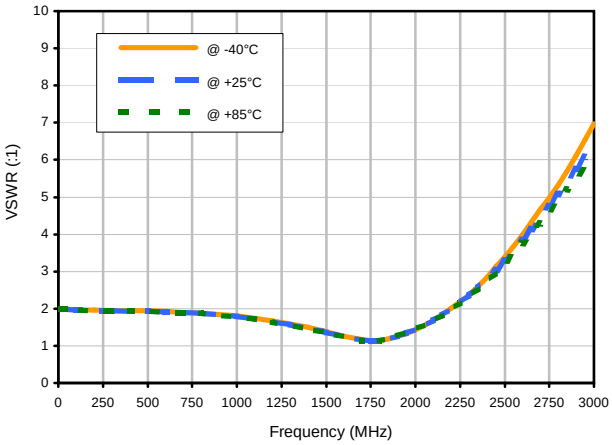


Typical Performance Curves

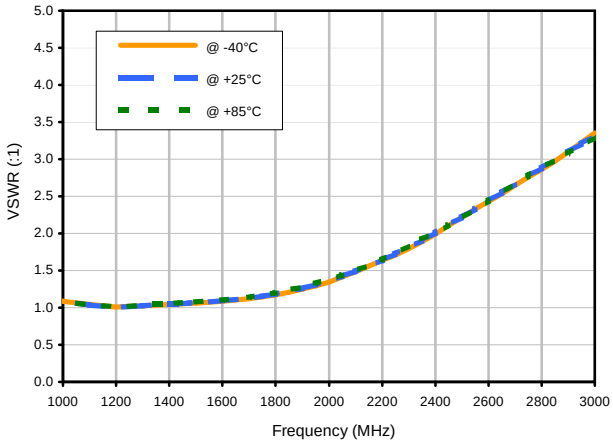
VSWR



VSWR SUM vs. TEMPERATURE



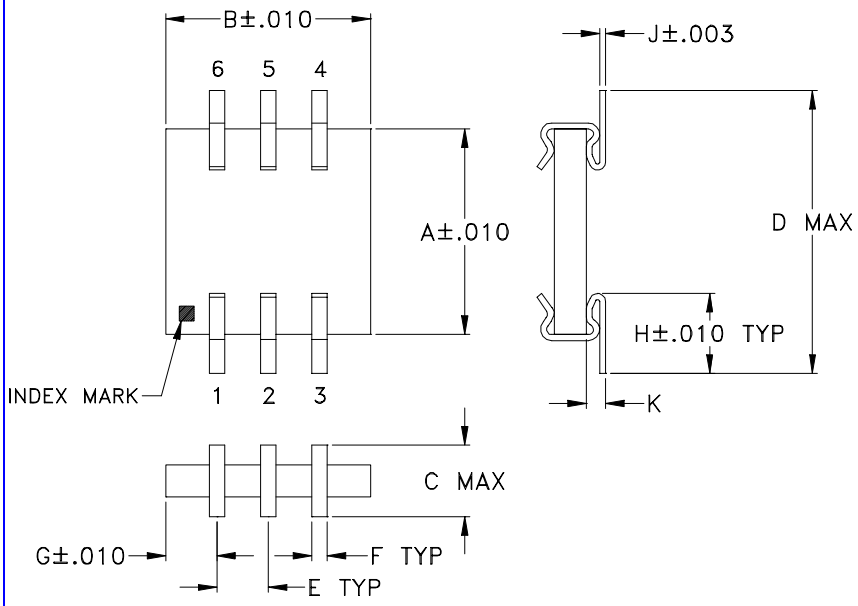
VSWR OUT1 vs. TEMPERATURE



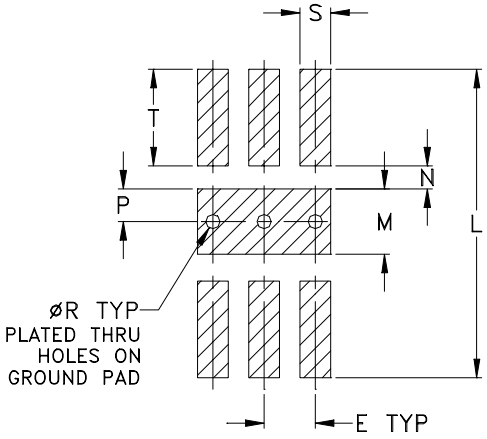
Case Style SM31

SM31

Outline Dimensions



PCB Land Pattern



Suggested Layout,
Tolerance to be within ±.002

ADJACENT GROUND PINS SHALL BE CONNECTED
TO EACH OTHER AND TO GROUND PAD

CASE #	A	B	C	D	E	F	G	H	J	K	L	M	N	P
SM31	.200 (5.08)	.200 (5.08)	.070 (1.78)	.275 (6.99)	.050 (1.27)	.015 (0.38)	.050 (1.27)	.085 (2.16)	.006 (0.15)	.019 (0.48)	.300 (7.62)	.064 (1.63)	.022 (0.56)	.032 (0.81)

CASE #	Q	R	S	T	WT. GRAM
SM31	-- --	.014 (0.36)	.030 (0.76)	.094 (2.39)	0.1

Dimensions are in inches (mm). Tolerances: ± .005

Notes:

1. Case material: Ceramic.
2. Termination finish:
   For RoHS Case Styles: Tin plate over Nickel plate.
   For RoHS-5 Case Styles: Tin-Lead plate.

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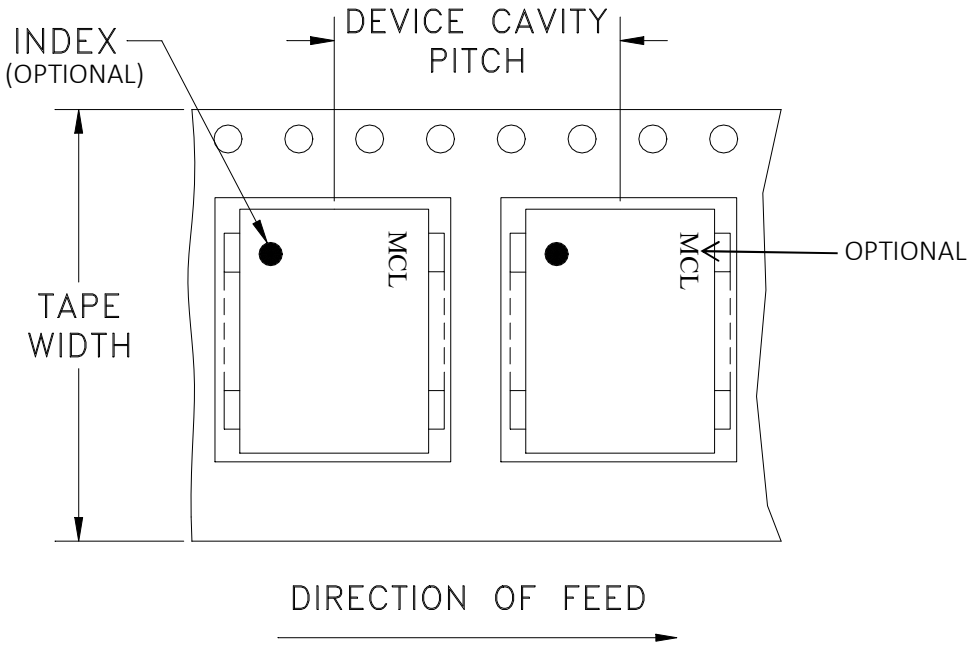
Tape & Reel Packaging TR-F34

DEVICE ORIENTATION IN T&R



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel see note	
16	12	7	Small quantity standard (see note)	20
				50
				100
				200
		13	Standard	500
				1000

Note: Availability of small reel quantity varies by model.
Refer to pricing and availability on individual model dashboard.

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: www.minicircuits.com/pages/pdfs/tape.pdf

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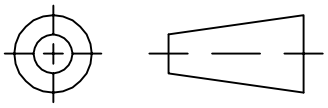
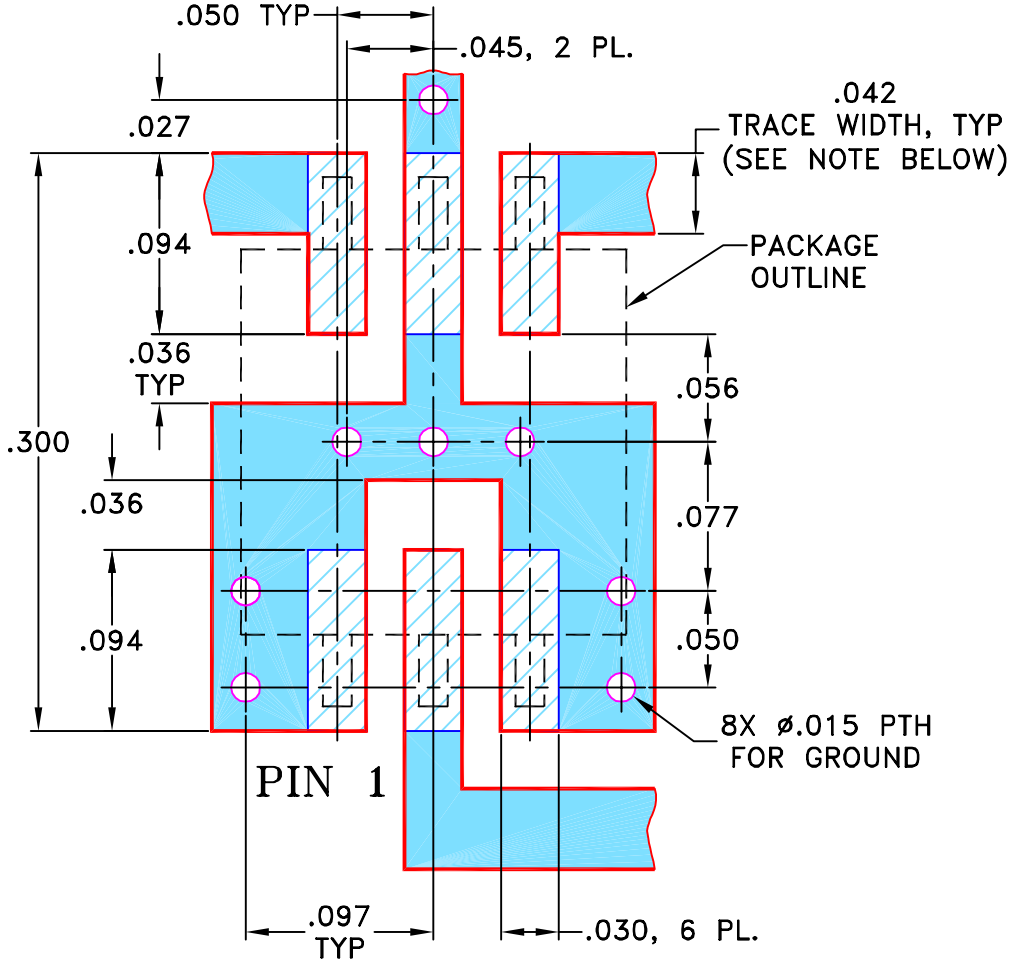
THIRD ANGLE PROJECTION



REVISIONS

REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
OR	M71367	NEW RELEASE	04/00	MMG	DB
A	M82575	UPDATED DRAWING	08/08/02	AV	HY
B	M102713	UPDATED NOTES	01/12/06	GF	IL

SUGGESTED MOUNTING CONFIGURATION FOR SM31 CASE STYLE, "mu" PIN CONNECTION



NOTES:
1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .020" ± .0015"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)

DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED		INITIALS	DATE
DIMENSIONS ARE IN INCHES	DRAWN	MMG	04/12/00
TOLERANCES ON:	CHECKED	WP	04/27/00
2 PL DECIMALS ±	APPROVED	DB	04/27/00
3 PL DECIMALS ± .005			
ANGLES ±			
FRACTIONS ±			

ASHEETA1.DWG REV:A DATE:01/12/95

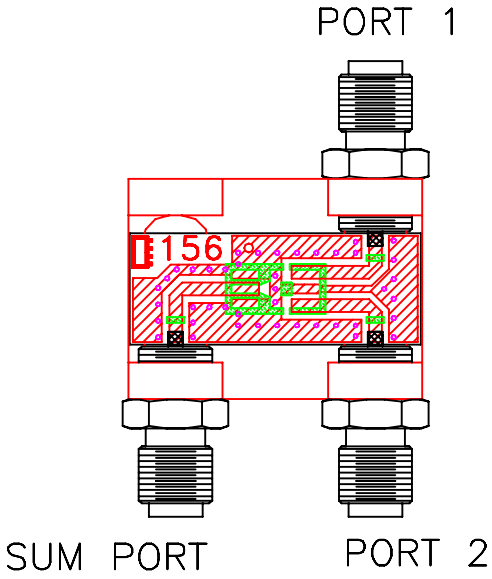
Mini-Circuits® 13 Neptune Avenue Brooklyn NY 11235

PL, mu, SM31, SBB, TB-156

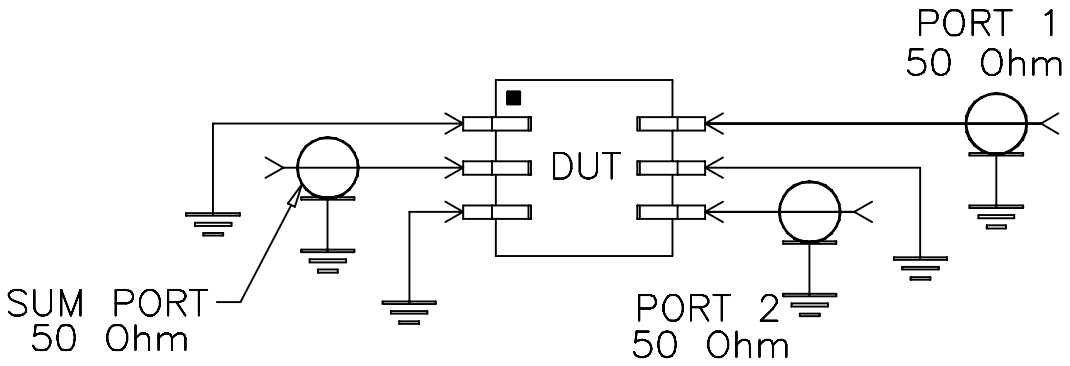
SIZE	CODE IDENT	DRAWING NO:	REV:
A	15542	98-PL-003	B

FILE:	SCALE:	SHEET:
98PL003	10:1	1 OF 1

Evaluation Board and Circuit



TB-156



Schematic Diagram

Notes:

1. SMA Female connectors.
2. PCB Material: Rogers RO4350 or equivalent, Dielectric Constant=3.5, Thickness=.020 inch.

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Environmental Specifications ENV02T1

All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85°C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 100° C Ambient Environment	Individual Model Data Sheet
Humidity	90 to 95% RH, 240 hours, 50°C	MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours
Thermal Shock	-55° to 100°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, except +100°C
Solder Reflow Heat	Sn-Pb Eutetic Process: 225°C peak Pb-Free Process 245° - 250°C peak	J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1
Solderability	10X Magnification	J-STD-002, 95% Coverage
Vibration (High Frequency)	20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)	MIL-STD-202, Method 204, Condition D
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Marking Resistance to Solvents	Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C; distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C	MIL-STD-202, Method 215