

50Ω DC to 700 MHz

**Maximum Ratings**

Operating Temperature -40°C to 85°C

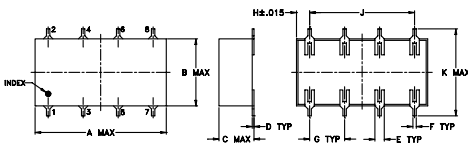
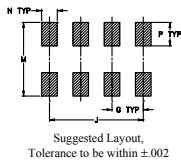
Storage Temperature -55°C to 100°C

Power Input 0.5W max.

Permanent damage may occur if any of these limits are exceeded.

**Pin Connections**

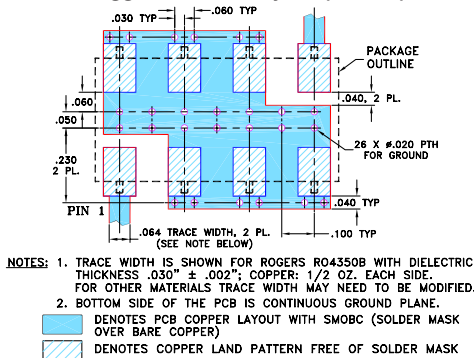
|        |             |
|--------|-------------|
| INPUT  | 1           |
| OUTPUT | 8           |
| GROUND | 2,3,4,5,6,7 |

**Outline Drawing****PCB Land Pattern****Outline Dimensions (inch)**

| A     | B    | C    | D    | E    | F    | G    |
|-------|------|------|------|------|------|------|
| 0.75  | 0.38 | 0.28 | 0.01 | 0.05 | 0.02 | 0.2  |
| 19.05 | 9.65 | 7.11 | 0.25 | 1.27 | 0.51 | 5.08 |

| H     | J     | K     | M     | N    | P    | wt    |
|-------|-------|-------|-------|------|------|-------|
| 0.075 | 0.6   | 0.45  | 0.47  | 0.1  | 0.15 | grams |
| 1.91  | 15.24 | 11.43 | 11.94 | 2.54 | 3.81 | 1.60  |

**Demo Board MCL P/N: TB-187+  
Suggested PCB Layout (PL-049)****Features**

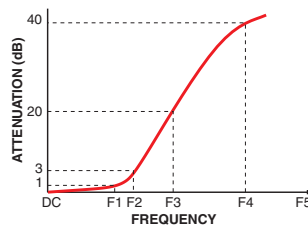
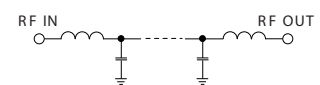
- wide selection of cut-off frequencies
- excellent rejection
- custom models available

**Applications**

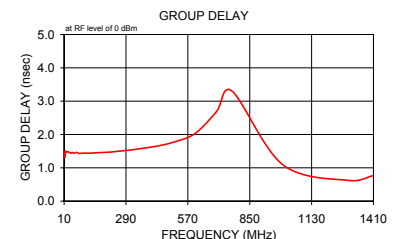
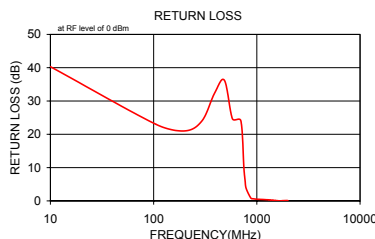
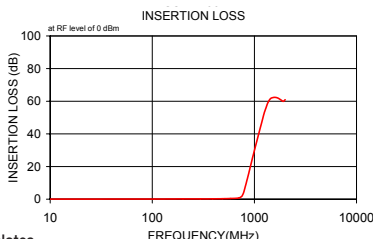
- defense communications
- receivers/transmitters
- harmonic rejection of VCOs

**Electrical Specifications**

| Parameter | F#             | Frequency (MHz) | Min.      | Typ. | Max. | Unit   |
|-----------|----------------|-----------------|-----------|------|------|--------|
| Pass Band | Insertion Loss | DC-F1           | DC-700    | —    | —    | 1.0 dB |
|           | Freq. Cut-Off  | F2              | 770       | —    | 3.0  | dB     |
|           | VSWR           | DC-F1           | DC-700    | —    | 1.7  | :1     |
| Stop Band | Rejection Loss | F3-F4           | 1000-1300 | 20   | —    | dB     |
|           |                | F4-F5           | 1300-2000 | 40   | —    | dB     |
|           | VSWR           | F3-F5           | 1000-2000 | —    | 18   | :1     |

**Typical Frequency Response****Electrical Schematic****Typical Performance Data**

| Frequency (MHz) | Insertion Loss (dB) | Return Loss (dB) | Frequency (MHz) | Group Delay (nsec) |
|-----------------|---------------------|------------------|-----------------|--------------------|
| $\bar{x}$       | $\sigma$            |                  |                 |                    |
| 10.00           | 0.03                | 0.00             | 40.31           | 1.49               |
| 105.00          | 0.10                | 0.01             | 23.01           | 1.48               |
| 200.00          | 0.15                | 0.01             | 21.02           | 1.32               |
| 295.00          | 0.18                | 0.02             | 24.09           | 1.50               |
| 390.00          | 0.21                | 0.01             | 32.41           | 1.48               |
| 485.00          | 0.28                | 0.01             | 36.21           | 1.48               |
| 580.00          | 0.41                | 0.02             | 24.66           | 1.48               |
| 700.00          | 0.71                | 0.08             | 24.05           | 1.46               |
| 750.00          | 1.69                | 0.48             | 9.65            | 1.44               |
| 770.00          | 2.84                | 0.73             | 6.00            | 1.46               |
| 790.00          | 4.60                | 0.94             | 3.68            | 1.44               |
| 874.00          | 15.12               | 1.04             | 0.85            | 1.46               |
| 916.00          | 20.37               | 0.95             | 0.65            | 1.43               |
| 958.00          | 25.26               | 0.87             | 0.56            | 1.44               |
| 1000.00         | 29.87               | 0.81             | 0.51            | 1.44               |
| 1042.00         | 34.21               | 0.77             | 0.49            | 1.44               |
| 1093.60         | 39.27               | 0.71             | 0.45            | 1.45               |
| 1145.20         | 44.02               | 0.69             | 0.42            | 1.46               |
| 1196.80         | 48.51               | 0.67             | 0.39            | 1.47               |
| 1248.40         | 52.85               | 0.79             | 0.35            | 1.50               |
| 1300.00         | 56.02               | 0.93             | 0.32            | 1.53               |
| 1350.00         | 58.93               | 1.15             | 0.27            | 1.58               |
| 1431.30         | 61.47               | 1.39             | 0.20            | 1.65               |
| 1512.50         | 62.21               | 1.27             | 0.13            | 1.77               |
| 1593.80         | 62.37               | 1.17             | 0.06            | 2.03               |
| 1675.00         | 62.10               | 1.10             | 0.01            | 2.69               |
| 1756.30         | 61.44               | 0.94             | 0.06            | 3.30               |
| 1837.50         | 60.59               | 0.85             | 0.09            | 1.09               |
| 1918.80         | 59.96               | 0.75             | 0.10            | 0.62               |
| 2000.00         | 60.93               | 0.73             | 0.11            | 0.76               |

**Notes**

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.  
B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.  
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# Surface Mount Low Pass Filter

# SCLF-700

## Typical Performance Data

| FREQ.<br>(MHz) | INSERTION LOSS<br>(dB) |          |          | INPUT RETURN LOSS<br>(dB) |          |          | OUTPUT RETURN LOSS<br>(dB) |          |          |
|----------------|------------------------|----------|----------|---------------------------|----------|----------|----------------------------|----------|----------|
|                | @ -40° C               | @ +25° C | @ +85° C | @ -40° C                  | @ +25° C | @ +85° C | @ -40° C                   | @ +25° C | @ +85° C |
| 0.3            | 0.01                   | 0.01     | 0.01     | 52.49                     | 56.49    | 54.43    | 51.71                      | 58.18    | 55.07    |
| 20             | 0.04                   | 0.03     | 0.04     | 31.97                     | 31.19    | 30.53    | 31.78                      | 31.14    | 30.48    |
| 30             | 0.05                   | 0.04     | 0.05     | 28.58                     | 27.85    | 27.25    | 28.45                      | 27.82    | 27.20    |
| 40             | 0.06                   | 0.05     | 0.06     | 26.10                     | 25.46    | 24.92    | 25.98                      | 25.43    | 24.92    |
| 50             | 0.06                   | 0.06     | 0.07     | 24.16                     | 23.63    | 23.17    | 24.03                      | 23.62    | 23.17    |
| 60             | 0.07                   | 0.07     | 0.08     | 22.60                     | 22.18    | 21.82    | 22.46                      | 22.17    | 21.81    |
| 70             | 0.09                   | 0.09     | 0.10     | 21.23                     | 20.93    | 20.68    | 21.10                      | 20.93    | 20.66    |
| 80             | 0.09                   | 0.09     | 0.11     | 20.09                     | 19.90    | 19.76    | 19.99                      | 19.92    | 19.74    |
| 90             | 0.11                   | 0.12     | 0.13     | 19.12                     | 19.03    | 19.00    | 19.00                      | 19.07    | 18.99    |
| 200            | 0.26                   | 0.26     | 0.25     | 14.30                     | 14.85    | 15.65    | 14.18                      | 14.88    | 15.63    |
| 400            | 0.18                   | 0.23     | 0.27     | 20.39                     | 20.07    | 19.00    | 20.81                      | 20.21    | 19.24    |
| 500            | 0.24                   | 0.29     | 0.33     | 19.12                     | 19.74    | 19.31    | 19.89                      | 19.90    | 19.66    |
| 600            | 0.39                   | 0.46     | 0.51     | 15.44                     | 15.62    | 15.76    | 15.58                      | 15.57    | 15.76    |
| 700            | 0.58                   | 0.69     | 0.75     | 13.73                     | 13.53    | 13.46    | 13.90                      | 14.21    | 14.24    |
| 770            | 2.10                   | 2.28     | 2.47     | 5.60                      | 5.55     | 5.39     | 6.06                       | 6.00     | 5.94     |
| 800            | 4.32                   | 4.59     | 4.82     | 2.82                      | 2.78     | 2.76     | 3.18                       | 3.06     | 3.10     |
| 900            | 16.39                  | 16.80    | 17.02    | 0.46                      | 0.53     | 0.58     | 0.62                       | 0.61     | 0.69     |
| 1000           | 27.89                  | 28.25    | 28.46    | 0.24                      | 0.34     | 0.40     | 0.35                       | 0.39     | 0.45     |
| 1200           | 58.09                  | 61.57    | 58.60    | 0.15                      | 0.29     | 0.36     | 0.22                       | 0.32     | 0.39     |
| 1300           | 51.12                  | 51.23    | 51.62    | 0.14                      | 0.29     | 0.36     | 0.21                       | 0.33     | 0.41     |
| 1400           | 49.56                  | 49.40    | 50.16    | 0.13                      | 0.29     | 0.38     | 0.20                       | 0.34     | 0.42     |
| 1500           | 50.56                  | 51.74    | 51.47    | 0.13                      | 0.29     | 0.38     | 0.18                       | 0.32     | 0.42     |
| 1600           | 52.00                  | 52.19    | 53.09    | 0.12                      | 0.28     | 0.39     | 0.16                       | 0.30     | 0.41     |
| 1800           | 57.98                  | 57.92    | 59.49    | 0.13                      | 0.28     | 0.38     | 0.15                       | 0.30     | 0.40     |
| 1900           | 60.35                  | 61.59    | 62.64    | 0.13                      | 0.27     | 0.40     | 0.14                       | 0.29     | 0.38     |
| 2000           | 65.79                  | 67.76    | 69.83    | 0.12                      | 0.26     | 0.38     | 0.13                       | 0.27     | 0.37     |
| 2200           | 61.76                  | 61.85    | 60.37    | 0.10                      | 0.25     | 0.35     | 0.10                       | 0.24     | 0.35     |
| 2400           | 54.71                  | 56.06    | 54.35    | 0.09                      | 0.21     | 0.33     | 0.09                       | 0.20     | 0.33     |
| 2500           | 59.90                  | 55.43    | 57.05    | 0.06                      | 0.20     | 0.29     | 0.07                       | 0.20     | 0.31     |
| 2600           | 51.51                  | 52.16    | 51.24    | 0.08                      | 0.21     | 0.31     | 0.06                       | 0.20     | 0.28     |
| 2800           | 50.38                  | 48.05    | 49.34    | 0.08                      | 0.22     | 0.30     | 0.07                       | 0.18     | 0.30     |
| 2900           | 49.92                  | 49.43    | 49.47    | 0.09                      | 0.23     | 0.34     | 0.07                       | 0.23     | 0.30     |
| 3000           | 50.44                  | 49.39    | 48.11    | 0.12                      | 0.25     | 0.36     | 0.10                       | 0.26     | 0.34     |
| 3200           | 42.38                  | 41.50    | 42.44    | 0.28                      | 0.39     | 0.53     | 0.15                       | 0.29     | 0.38     |
| 3400           | 58.45                  | 58.27    | 63.11    | 0.15                      | 0.28     | 0.42     | 0.13                       | 0.27     | 0.38     |
| 3500           | 51.52                  | 53.63    | 52.83    | 0.12                      | 0.28     | 0.41     | 0.19                       | 0.31     | 0.43     |
| 3600           | 53.22                  | 57.40    | 53.18    | 0.15                      | 0.32     | 0.44     | 0.15                       | 0.30     | 0.42     |
| 3800           | 58.91                  | 66.83    | 68.51    | 0.19                      | 0.38     | 0.51     | 0.17                       | 0.36     | 0.51     |
| 3900           | 55.46                  | 53.70    | 53.31    | 0.22                      | 0.41     | 0.56     | 0.27                       | 0.41     | 0.60     |
| 4000           | 61.42                  | 51.35    | 48.75    | 0.23                      | 0.45     | 0.60     | 0.27                       | 0.48     | 0.62     |
| 4200           | 42.94                  | 40.64    | 38.24    | 0.28                      | 0.49     | 0.71     | 0.34                       | 0.57     | 0.76     |
| 4400           | 33.12                  | 30.05    | 26.99    | 0.35                      | 0.64     | 0.93     | 0.47                       | 0.73     | 1.04     |
| 4500           | 26.47                  | 24.00    | 20.17    | 0.42                      | 0.77     | 1.31     | 0.49                       | 0.84     | 1.34     |
| 4600           | 22.05                  | 18.19    | 14.48    | 0.60                      | 1.19     | 2.52     | 0.65                       | 1.20     | 2.55     |
| 4800           | 10.32                  | 10.03    | 14.55    | 3.44                      | 3.13     | 1.84     | 3.89                       | 3.65     | 1.79     |
| 4900           | 11.57                  | 13.32    | 16.41    | 1.77                      | 1.40     | 1.28     | 2.25                       | 1.52     | 1.47     |
| 5000           | 13.12                  | 14.77    | 16.94    | 1.01                      | 1.19     | 1.29     | 1.27                       | 1.21     | 1.33     |
| 5200           | 14.96                  | 15.67    | 16.70    | 0.87                      | 1.38     | 1.65     | 0.75                       | 1.13     | 1.40     |
| 5400           | 12.52                  | 13.53    | 13.86    | 2.38                      | 4.21     | 5.28     | 1.62                       | 2.05     | 2.79     |
| 5500           | 13.40                  | 17.25    | 20.35    | 6.34                      | 4.31     | 3.59     | 2.00                       | 2.15     | 2.65     |
| 5600           | 29.00                  | 26.57    | 27.07    | 1.29                      | 1.36     | 1.56     | 2.58                       | 4.14     | 5.40     |
| 5800           | 24.71                  | 26.44    | 26.73    | 0.46                      | 0.81     | 1.15     | 4.33                       | 3.16     | 3.15     |
| 5900           | 23.98                  | 24.17    | 23.92    | 0.46                      | 0.81     | 1.17     | 1.47                       | 1.90     | 2.18     |
| 6000           | 24.91                  | 24.02    | 24.84    | 0.60                      | 0.86     | 1.32     | 1.20                       | 1.62     | 1.87     |

REV. X2

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# Surface Mount Low Pass Filter

## SCLF-700

### Typical Performance Data

| FREQ.<br>(MHz) | GROUP DELAY<br>(nsec) |          |          |
|----------------|-----------------------|----------|----------|
|                | @ -40° C              | @ +25° C | @ +85° C |
| 0.1            | 3.51                  | 2.79     | 4.43     |
| 1              | 0.96                  | 0.53     | 1.08     |
| 10             | 0.64                  | 0.52     | 0.61     |
| 20             | 0.70                  | 0.63     | 0.69     |
| 30             | 0.63                  | 0.67     | 0.59     |
| 40             | 0.65                  | 0.62     | 0.69     |
| 50             | 0.67                  | 0.64     | 0.58     |
| 60             | 0.55                  | 0.62     | 0.54     |
| 70             | 0.71                  | 0.63     | 0.67     |
| 80             | 0.64                  | 0.58     | 0.48     |
| 90             | 0.64                  | 0.76     | 0.62     |
| 100            | 0.76                  | 0.68     | 0.62     |
| 110            | 0.57                  | 0.69     | 0.63     |
| 120            | 0.54                  | 0.65     | 0.51     |
| 130            | 0.63                  | 0.64     | 0.59     |
| 140            | 0.57                  | 0.59     | 0.47     |
| 150            | 0.55                  | 0.62     | 0.63     |
| 160            | 0.54                  | 0.65     | 0.63     |
| 170            | 0.69                  | 0.59     | 0.65     |
| 180            | 0.72                  | 0.66     | 0.56     |
| 190            | 0.50                  | 0.74     | 0.69     |
| 200            | 0.43                  | 0.51     | 0.45     |
| 210            | 0.51                  | 0.69     | 0.63     |
| 220            | 0.60                  | 0.66     | 0.56     |
| 230            | 0.57                  | 0.66     | 0.65     |
| 240            | 0.65                  | 0.70     | 0.82     |
| 250            | 0.56                  | 0.62     | 0.60     |
| 260            | 0.73                  | 0.63     | 0.63     |
| 270            | 0.66                  | 0.80     | 0.68     |
| 280            | 0.65                  | 0.63     | 0.70     |
| 290            | 0.74                  | 0.81     | 0.67     |
| 300            | 0.62                  | 0.65     | 0.67     |
| 310            | 0.80                  | 0.81     | 0.72     |
| 320            | 0.67                  | 0.77     | 0.86     |
| 330            | 0.77                  | 0.76     | 0.79     |
| 340            | 0.79                  | 0.71     | 0.79     |
| 350            | 0.65                  | 0.73     | 0.75     |
| 360            | 0.68                  | 0.74     | 0.71     |
| 370            | 0.78                  | 0.72     | 0.69     |
| 380            | 0.83                  | 0.93     | 0.82     |
| 390            | 0.77                  | 0.68     | 0.71     |
| 400            | 0.74                  | 0.82     | 0.82     |
| 450            | 0.98                  | 0.90     | 0.99     |
| 500            | 0.90                  | 0.85     | 0.82     |
| 550            | 1.04                  | 1.02     | 1.02     |
| 600            | 1.16                  | 1.10     | 1.12     |
| 650            | 1.26                  | 1.29     | 1.27     |
| 700            | 1.75                  | 1.77     | 1.79     |
| 750            | 2.33                  | 2.29     | 2.30     |
| 800            | 2.12                  | 2.16     | 2.16     |
| 850            | 1.61                  | 1.63     | 1.50     |
| 900            | 0.32                  | 0.49     | 0.33     |
| 950            | 0.48                  | 0.47     | 0.65     |
| 1000           | 0.19                  | 0.05     | 0.20     |

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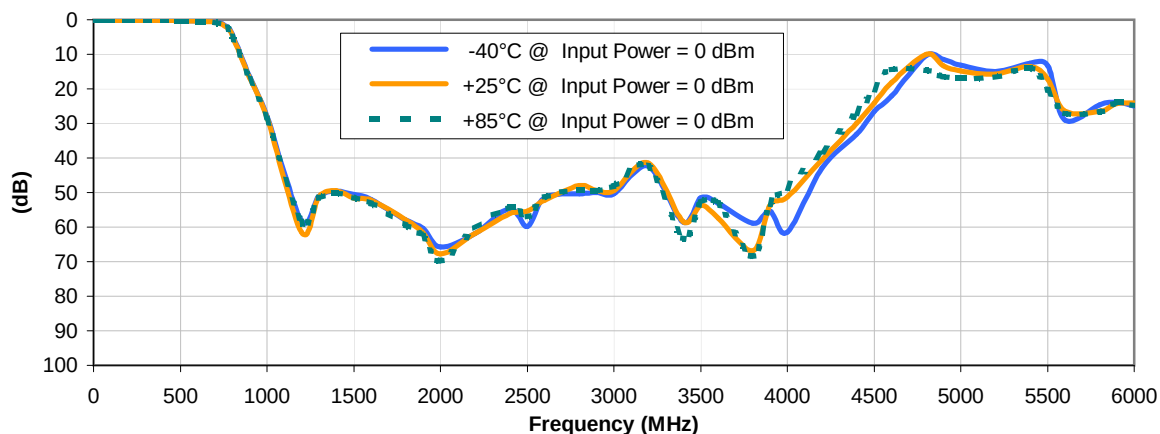


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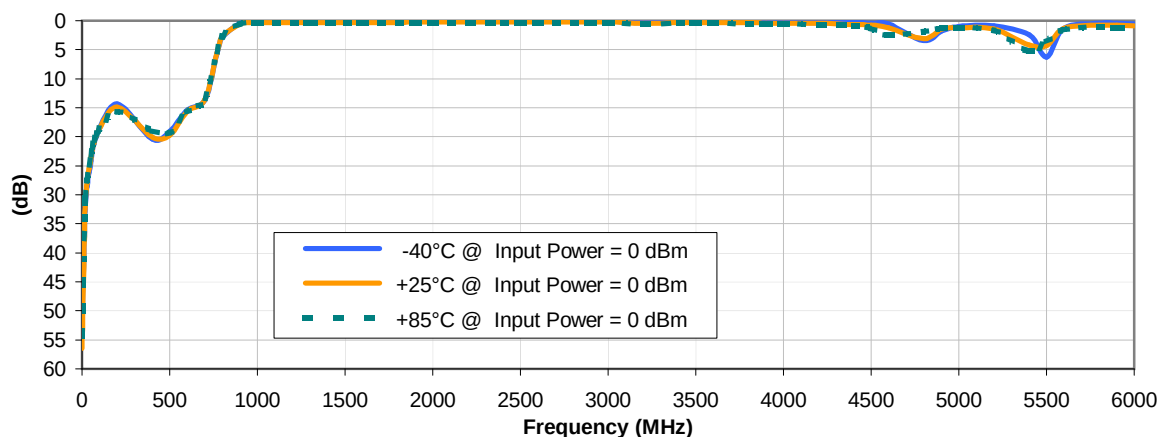


## Typical Performance Curves

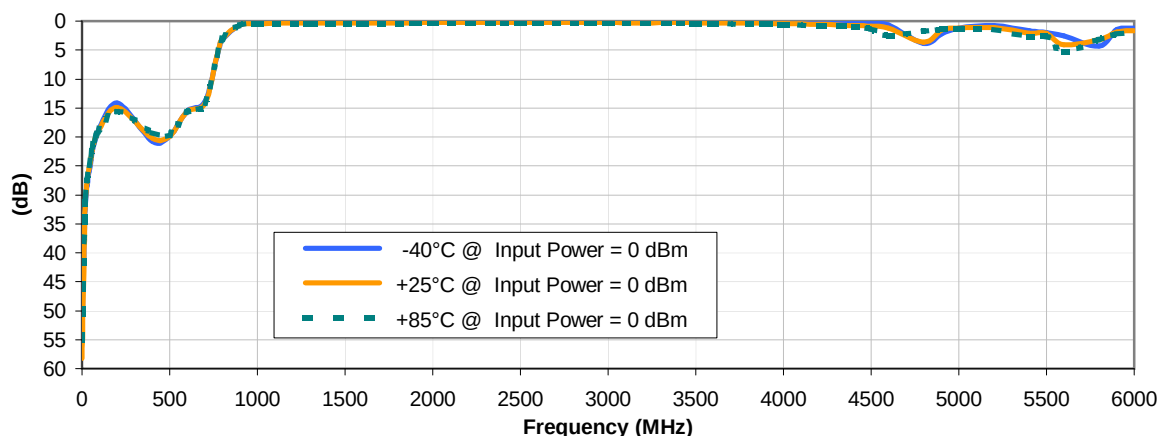
INSERTION LOSS vs. TEMPERATURE



INPUT RETURN LOSS vs. TEMPERATURE



OUTPUT RETURN LOSS vs. TEMPERATURE



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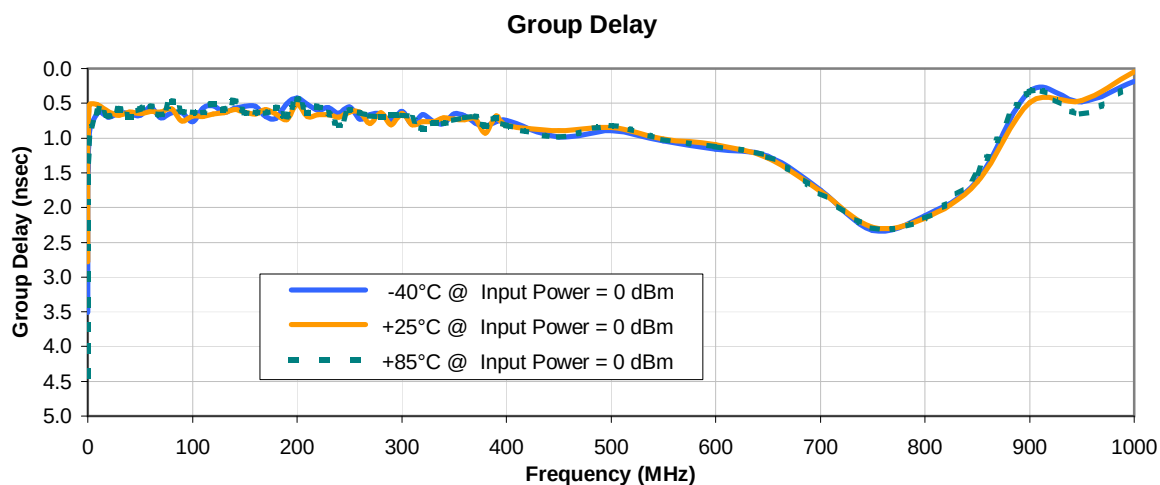
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## Typical Performance Curves



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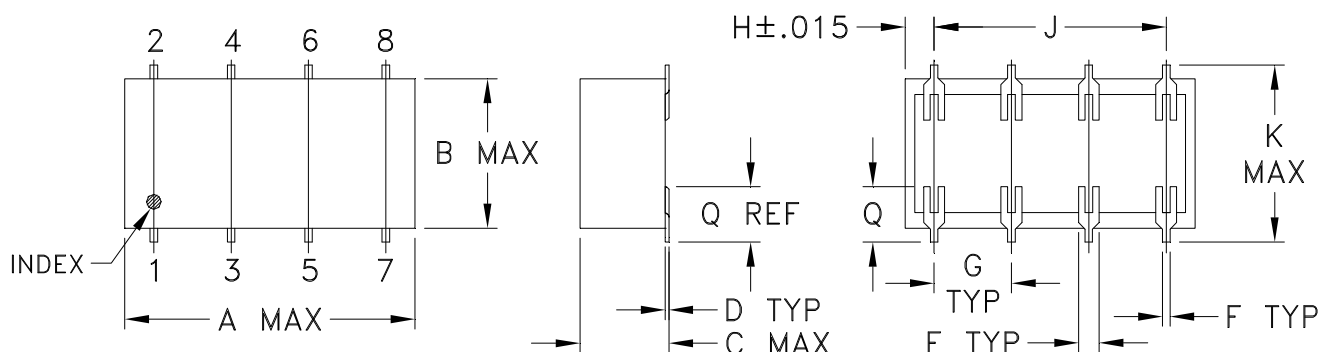


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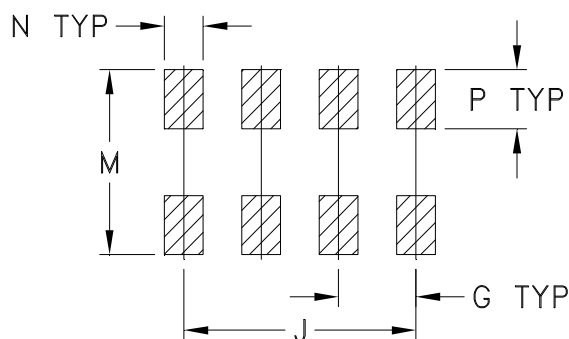


## Outline Dimensions

YY101  
YY109  
YY161



## PCB Land Pattern



Suggested Layout  
Tolerance to be within  $\pm .002$

| CASE#  | A              | B             | C             | D              | E              | F              | G              | H              | J               | K               | L  | M               | N              | P              | Q              | WT.<br>GRAM<br>S |
|--------|----------------|---------------|---------------|----------------|----------------|----------------|----------------|----------------|-----------------|-----------------|----|-----------------|----------------|----------------|----------------|------------------|
| YY101* |                |               | .20<br>(5.08) |                |                |                |                |                |                 | .450<br>(11.43) | -- | .470<br>(11.94) |                |                |                | 1.6              |
| YY109* | .75<br>(19.05) | .38<br>(9.65) | .20<br>(5.08) | .010<br>(0.25) | .050<br>(1.27) | .020<br>(0.51) | .200<br>(5.08) | .075<br>(1.91) | .600<br>(15.24) | .720<br>(18.29) | -- | .740<br>(18.80) | .100<br>(2.54) | .150<br>(3.81) | .148<br>(3.76) | 1.6              |
| YY161  |                |               | .28<br>(7.11) |                |                |                |                |                |                 | .450<br>(11.43) | -- | .470<br>(11.94) |                |                |                | 1.6              |

Dimensions are in inches (mm). Tolerances: 2 Pl.  $\pm .01$ ; 3 Pl.  $\pm .005$

### Notes:

- Case material: Plastic.
- Termination finish:  
For RoHS Case Styles: Tin plate over Nickel plate.  
For RoHS-5 Case Styles: Tin-Lead plate.
- Special Tolerances: Termination thickness  $\pm .003$  inch.
- \* Denotes: For SCM mixers, long termination version (case YY109) is available upon request, consult factory. To order short termination version (case YY101) add -NL suffix.



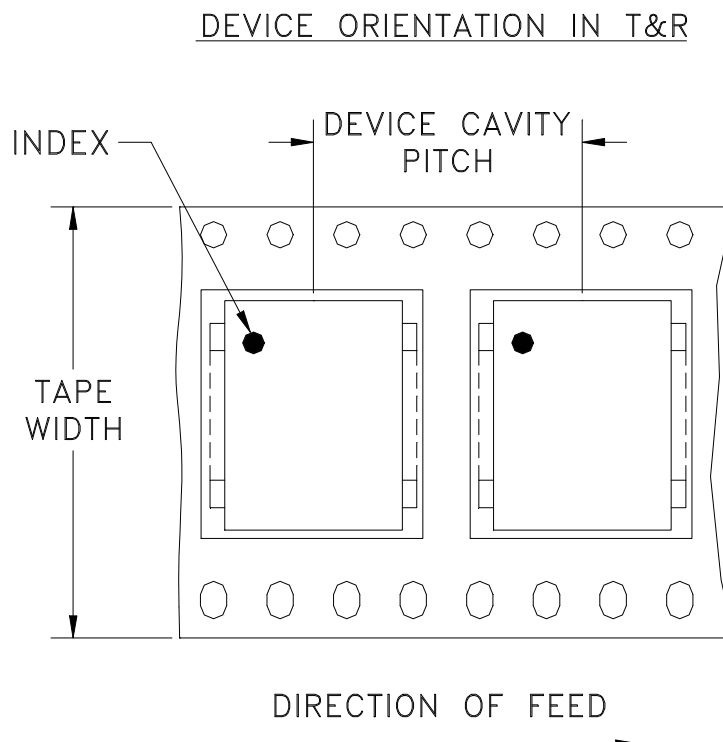
INTERNET <http://www.minicircuits.com>

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

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Mini-Circuits ISO 9001 & ISO 14001 Certified

# Tape & Reel Packaging TR-F5



| Tape Width,<br>mm | Device Cavity<br>Pitch, mm | Reel Size,<br>inches | Devices per Reel |
|-------------------|----------------------------|----------------------|------------------|
| 32                | 16                         | 13                   | 500              |

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: [www.minicircuits.com/pages/pdfs/tape.pdf](http://www.minicircuits.com/pages/pdfs/tape.pdf)



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| REV | ECN No. | DESCRIPTION                     | DATE     | DR  | AUTH |
|-----|---------|---------------------------------|----------|-----|------|
| OR  | M81561  | NEW RELEASE                     | 09/11/02 | GF  | ABD  |
| A   | M101145 | ADDED YY101 CASE STYLE & NOTE 2 | 10/07/05 | MMG | ABD  |
| B   | M102713 | ADDED "...WITH SMOBC"           | 01/16/06 | GT  | IL   |
| C   | M165986 | TB-187+ (WAS TB-187)            | 02/01/18 | ITG | IL   |

.030 TYP  
 .060 TYP  
 .060  
 .050  
 .230  
 2 PL.  
 PIN 1  
 .064 TRACE WIDTH, 2 PL.  
 (SEE NOTE BELOW)  
 .100 TYP  
 .040 TYP  
 .040, 2 PL.  
 PACKAGE OUTLINE  
 26 X  $\phi$ .020 PTH FOR GROUND

NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .030"  $\pm$  .002"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.

2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.



DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)

DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

| UNLESS OTHERWISE SPECIFIED                                                                                       |          | INITIALS | DATE     |
|------------------------------------------------------------------------------------------------------------------|----------|----------|----------|
| DIMENSIONS ARE IN INCHES<br>TOLERANCES ON:<br>2 PL DECIMALS ±<br>3 PL DECIMALS ± .005<br>ANGLES ±<br>FRACTIONS ± | DRAWN    | GF       | 08/12/02 |
|                                                                                                                  | CHECKED  | AV       | 09/11/02 |
|                                                                                                                  | APPROVED | ABD      | 09/11/02 |
|                                                                                                                  |          |          |          |

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Mini-Circuits® 13 Neptune Avenue  
Brooklyn NY 11235

PL, cr, YY101/YY161, SCLF, TB-187+

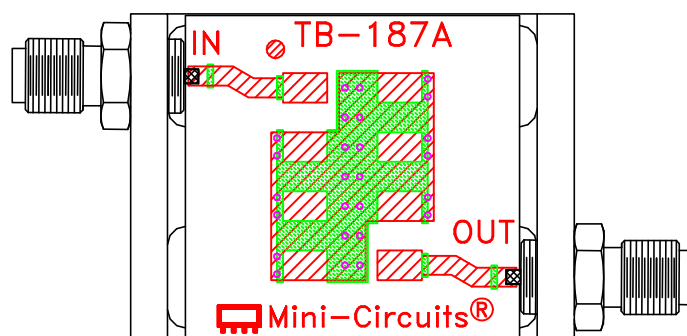
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ASHEETA1.DWG REV:A DATE:01/12/95

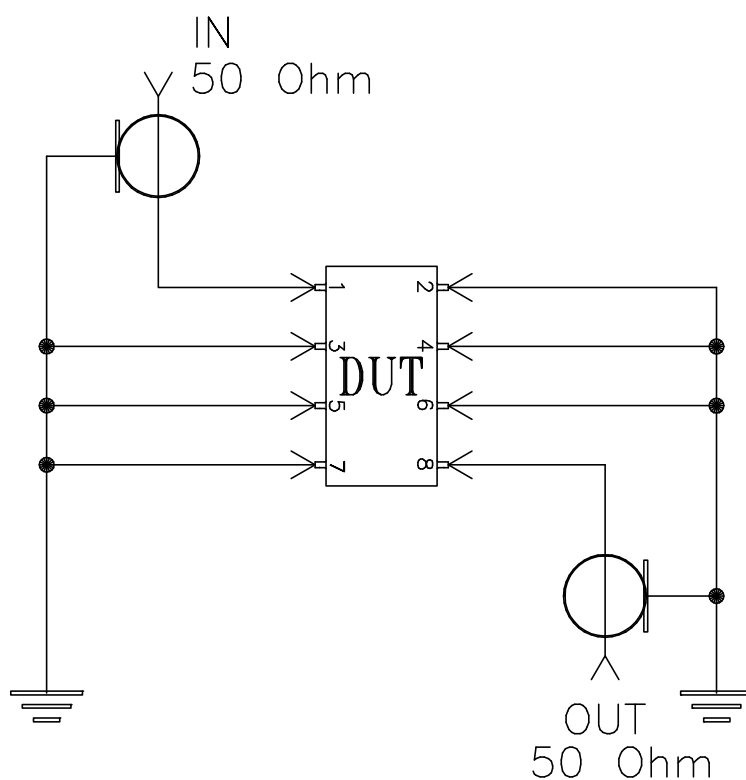
|               |                     |                          |               |           |
|---------------|---------------------|--------------------------|---------------|-----------|
| SIZE<br>A     | CODE IDENT<br>15542 | DRAWING NO:<br>98-PL-049 |               | REV:<br>C |
| FILE: 98PL049 |                     | SCALE: 5:1               | SHEET: 1 OF 1 |           |



# Evaluation Board and Circuit



TB-187+



Schematic Diagram

## Notes:

1. SMA Female connectors.
2. PCB Material: Rogers R04350 or equivalent,  
Dielectric Constant=3.5, Thickness=.030 inch.

 **Mini-Circuits®**



All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

| Specification                  | Test/Inspection Condition                                                                                                                                       | Reference/Spec                                                                                       |
|--------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
| Operating Temperature          | -40° to 85°C<br>Ambient Environment                                                                                                                             | Individual Model Data Sheet                                                                          |
| Storage Temperature            | -55° to 100° C<br>Ambient Environment                                                                                                                           | Individual Model Data Sheet                                                                          |
| Humidity                       | 90 to 95% RH, 240 hours, 50°C                                                                                                                                   | MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours |
| Thermal Shock                  | -55° to 100°C, 100 cycles                                                                                                                                       | MIL-STD-202, Method 107, Condition A-3, except +100°C                                                |
| Solder Reflow Heat             | Sn-Pb Eutetic Process: 225°C peak<br>Pb-Free Process 245° - 250°C peak                                                                                          | J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1                                                        |
| Solderability                  | 10X Magnification                                                                                                                                               | J-STD-002, 95% Coverage                                                                              |
| Vibration (High Frequency)     | 20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)                                                                             | MIL-STD-202, Method 204, Condition D                                                                 |
| Mechanical Shock               | 50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes                                                                                               | MIL-STD-202, Method 213, Condition A                                                                 |
| Marking Resistance to Solvents | Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C;<br>distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C | MIL-STD-202, Method 215                                                                              |