

# Low Pass Filter

50Ω DC to 44 MHz

## Maximum Ratings

Operating Temperature -40°C to 85°C

Storage Temperature -55°C to 100°C

RF Power Input 0.5W Max.

Permanent damage may occur if any of these limits are exceeded.

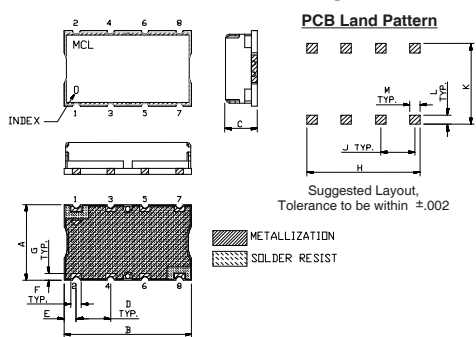
## Pin Connections

INPUT 1

OUTPUT 8

GROUND 2, 3, 4, 5, 6, 7

## Outline Drawing



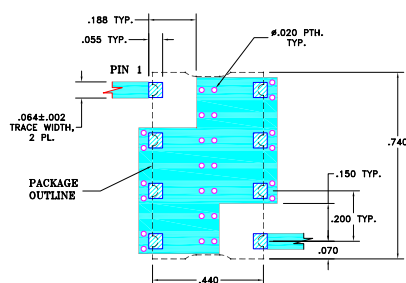
## Outline Dimensions (inch/mm)

|       |       |      |       |      |      |       |
|-------|-------|------|-------|------|------|-------|
| A     | B     | C    | D     | E    | F    |       |
| .44   | .74   | .27  | .200  | .07  | .060 |       |
| 11.18 | 18.80 | 6.86 | 5.08  | 1.78 | 1.52 |       |
| G     | H     | J    | K     | L    | M    | wt.   |
| .040  | .660  | .200 | .470  | .055 | .060 | grams |
| 1.02  | 16.76 | 5.08 | 11.94 | 1.40 | 1.52 | 3.0   |

Note: Please refer to case style drawing for details

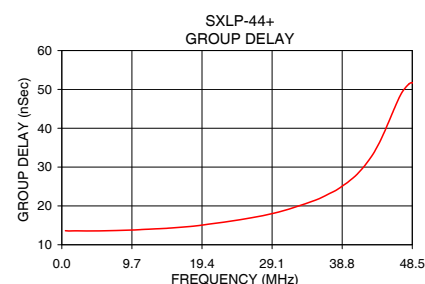
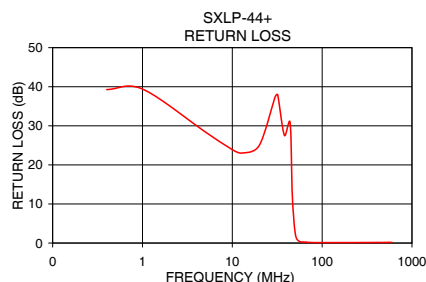
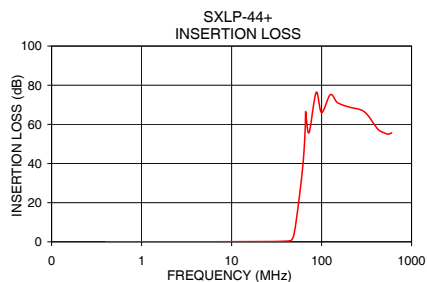
Demo Board MCL P/N: TB-368

Suggested PCB Layout (PL-230)



### NOTE:

- TRACE WIDTH IS SHOWN FOR FR4 WITH DIELECTRIC THICKNESS: .025"±.002". COPPER: 1/2 OZ. EACH SIDE.  
FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
  - BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.
- DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)
- DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK



### Notes

- Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
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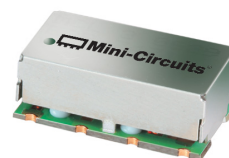
## Features

- high rejection
- sharp cut-off
- shielded package
- aqueous washable
- low cost

## Applications

- defense communications
- receivers / transmitters
- harmonic rejection

SXLP-44+

Generic photo used for illustration purposes only  
CASE STYLE: HF1139

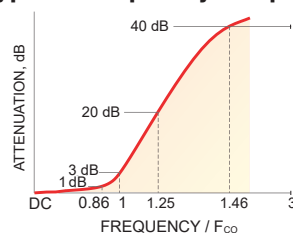
### +RoHS Compliant

The +Suffix identifies RoHS Compliance. See our web site for RoHS Compliance methodologies and qualifications

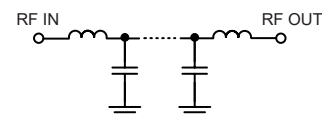
## Low Pass Filter Electrical Specifications (T<sub>AMB</sub> = 25°C)

| PASSBAND<br>(MHz) | f <sub>co</sub> , MHz<br>Nom. | STOPBAND<br>(MHz) |               | VSWR (:1)        |                  |
|-------------------|-------------------------------|-------------------|---------------|------------------|------------------|
|                   |                               | (Loss > 20dB)     | (Loss > 40dB) | Passband<br>Typ. | Stopband<br>Typ. |
| DC - 44           | 48.5                          | 59 - 65.5         | 65.5 - 600    | 1.4              | 18               |

## Typical Frequency Response



## Functional Schematic



## Typical Performance Data at 25°C

| Frequency<br>(MHz) | Insertion Loss<br>(dB) |          | Return Loss<br>(dB) | Frequency<br>(MHz) | Group Delay<br>(nSec) |
|--------------------|------------------------|----------|---------------------|--------------------|-----------------------|
|                    | $\bar{x}$              | $\sigma$ |                     |                    |                       |
| 0.5                | 0.01                   | 0.00     | 39.49               | 0.5                | 13.62                 |
| 3.0                | 0.02                   | 0.00     | 31.76               | 2.0                | 13.58                 |
| 6.0                | 0.04                   | 0.00     | 26.26               | 10.0               | 13.81                 |
| 11.0               | 0.08                   | 0.00     | 22.64               | 11.0               | 13.91                 |
| 28.0               | 0.16                   | 0.00     | 33.83               | 12.0               | 14.00                 |
| 39.0               | 0.33                   | 0.01     | 27.35               | 13.0               | 14.11                 |
| 44.0               | 0.50                   | 0.01     | 25.73               | 14.0               | 14.18                 |
| 46.8               | 1.19                   | 0.07     | 9.72                | 15.0               | 14.30                 |
| 48.5               | 2.84                   | 0.14     | 4.73                | 18.0               | 14.76                 |
| 49.0               | 3.61                   | 0.15     | 3.75                | 20.0               | 15.22                 |
| 52.0               | 10.59                  | 0.22     | 1.00                | 30.0               | 18.41                 |
| 56.0               | 21.73                  | 0.28     | 0.37                | 35.0               | 21.42                 |
| 59.0               | 30.40                  | 0.37     | 0.27                | 37.0               | 23.16                 |
| 65.5               | 58.16                  | 2.32     | 0.18                | 38.0               | 24.08                 |
| 80.0               | 62.80                  | 0.88     | 0.13                | 40.0               | 26.76                 |
| 100.0              | 66.21                  | 0.27     | 0.11                | 42.0               | 30.55                 |
| 200.0              | 68.63                  | 0.84     | 0.11                | 43.5               | 34.75                 |
| 300.0              | 66.02                  | 1.31     | 0.13                | 44.0               | 36.49                 |
| 400.0              | 58.70                  | 0.68     | 0.14                | 46.0               | 45.02                 |
| 600.0              | 55.94                  | 0.48     | 0.17                | 48.5               | 51.73                 |

# Surface Mount Low Pass Filter

**SXLP-44+**

## Typical Performance Data

| FREQ.<br>(MHz) | INSERTION LOSS<br>(dB) |          |          | INPUT RETURN LOSS<br>(dB) |          |          | OUTPUT RETURN LOSS<br>(dB) |          |          |
|----------------|------------------------|----------|----------|---------------------------|----------|----------|----------------------------|----------|----------|
|                | @ -40° C               | @ +25° C | @ +85° C | @ -40° C                  | @ +25° C | @ +85° C | @ -40° C                   | @ +25° C | @ +85° C |
| 0.5            | 0.02                   | 0.02     | 0.03     | 48.64                     | 47.68    | 47.33    | 48.42                      | 47.71    | 47.34    |
| 3.0            | 0.02                   | 0.03     | 0.05     | 33.29                     | 33.51    | 33.65    | 33.28                      | 33.56    | 33.75    |
| 6.0            | 0.06                   | 0.07     | 0.08     | 27.69                     | 27.87    | 27.98    | 27.69                      | 27.96    | 28.15    |
| 11.0           | 0.08                   | 0.10     | 0.11     | 24.05                     | 24.18    | 24.22    | 24.05                      | 24.29    | 24.44    |
| 12.0           | 0.08                   | 0.09     | 0.11     | 23.78                     | 23.88    | 23.91    | 23.77                      | 24.00    | 24.14    |
| 13.0           | 0.08                   | 0.10     | 0.11     | 23.63                     | 23.71    | 23.73    | 23.63                      | 23.83    | 23.97    |
| 14.0           | 0.10                   | 0.11     | 0.11     | 23.57                     | 23.63    | 23.64    | 23.58                      | 23.77    | 23.90    |
| 15.0           | 0.09                   | 0.11     | 0.12     | 23.65                     | 23.67    | 23.67    | 23.66                      | 23.80    | 23.93    |
| 16.0           | 0.08                   | 0.10     | 0.11     | 23.75                     | 23.77    | 23.77    | 23.81                      | 23.97    | 24.07    |
| 17.0           | 0.08                   | 0.10     | 0.11     | 24.01                     | 24.00    | 23.94    | 24.10                      | 24.19    | 24.26    |
| 18.0           | 0.08                   | 0.10     | 0.11     | 24.39                     | 24.35    | 24.25    | 24.51                      | 24.57    | 24.64    |
| 19.0           | 0.09                   | 0.11     | 0.11     | 24.86                     | 24.75    | 24.67    | 25.02                      | 25.03    | 25.05    |
| 20.0           | 0.09                   | 0.11     | 0.12     | 25.45                     | 25.32    | 25.19    | 25.67                      | 25.60    | 25.63    |
| 21.0           | 0.10                   | 0.11     | 0.13     | 26.10                     | 25.87    | 25.76    | 26.44                      | 26.32    | 26.26    |
| 22.0           | 0.10                   | 0.11     | 0.12     | 26.88                     | 26.56    | 26.43    | 27.21                      | 27.00    | 26.94    |
| 23.0           | 0.10                   | 0.12     | 0.13     | 27.56                     | 27.26    | 27.08    | 28.17                      | 27.87    | 27.76    |
| 24.0           | 0.11                   | 0.12     | 0.14     | 28.47                     | 28.04    | 27.83    | 29.13                      | 28.74    | 28.52    |
| 25.0           | 0.11                   | 0.14     | 0.14     | 29.17                     | 28.81    | 28.63    | 30.07                      | 29.54    | 29.32    |
| 26.0           | 0.11                   | 0.13     | 0.15     | 29.85                     | 29.49    | 29.32    | 30.94                      | 30.28    | 30.04    |
| 27.0           | 0.12                   | 0.14     | 0.15     | 30.35                     | 30.04    | 29.92    | 31.58                      | 30.90    | 30.63    |
| 28.0           | 0.13                   | 0.16     | 0.16     | 30.70                     | 30.51    | 30.40    | 31.80                      | 31.14    | 30.95    |
| 29.0           | 0.13                   | 0.15     | 0.16     | 30.86                     | 30.66    | 30.62    | 31.81                      | 31.16    | 30.97    |
| 30.0           | 0.13                   | 0.16     | 0.17     | 30.77                     | 30.69    | 30.72    | 31.38                      | 30.88    | 30.68    |
| 31.0           | 0.14                   | 0.17     | 0.18     | 30.49                     | 30.40    | 30.47    | 30.78                      | 30.34    | 30.18    |
| 32.0           | 0.16                   | 0.18     | 0.20     | 29.93                     | 29.86    | 29.94    | 29.94                      | 29.52    | 29.41    |
| 33.0           | 0.17                   | 0.19     | 0.21     | 29.10                     | 28.97    | 29.08    | 28.90                      | 28.52    | 28.43    |
| 34.0           | 0.18                   | 0.21     | 0.22     | 27.97                     | 27.80    | 27.88    | 27.67                      | 27.31    | 27.24    |
| 35.0           | 0.19                   | 0.22     | 0.24     | 26.62                     | 26.45    | 26.54    | 26.29                      | 25.97    | 25.94    |
| 36.0           | 0.21                   | 0.24     | 0.26     | 25.22                     | 25.07    | 25.17    | 24.94                      | 24.67    | 24.65    |
| 37.0           | 0.23                   | 0.26     | 0.28     | 23.87                     | 23.76    | 23.86    | 23.61                      | 23.42    | 23.44    |
| 39.0           | 0.28                   | 0.30     | 0.33     | 21.77                     | 21.79    | 21.94    | 21.61                      | 21.56    | 21.64    |
| 44.0           | 0.42                   | 0.46     | 0.51     | 34.03                     | 36.43    | 38.21    | 29.09                      | 29.25    | 29.09    |
| 46.8           | 1.05                   | 1.15     | 1.26     | 11.39                     | 11.04    | 10.82    | 11.10                      | 10.74    | 10.53    |
| 48.5           | 2.71                   | 2.89     | 3.05     | 5.25                      | 5.10     | 5.05     | 5.11                       | 4.96     | 4.89     |
| 49.0           | 3.53                   | 3.73     | 3.90     | 4.10                      | 3.99     | 3.96     | 3.99                       | 3.89     | 3.85     |
| 52.0           | 10.66                  | 10.91    | 11.11    | 1.02                      | 1.03     | 1.06     | 0.95                       | 0.97     | 1.00     |
| 56.0           | 21.85                  | 22.09    | 22.33    | 0.37                      | 0.38     | 0.42     | 0.30                       | 0.35     | 0.39     |
| 59.0           | 30.49                  | 30.75    | 31.00    | 0.26                      | 0.27     | 0.30     | 0.20                       | 0.24     | 0.28     |
| 65.5           | 57.64                  | 58.26    | 59.00    | 0.17                      | 0.19     | 0.21     | 0.12                       | 0.17     | 0.20     |
| 80.0           | 63.63                  | 63.40    | 63.30    | 0.12                      | 0.14     | 0.15     | 0.07                       | 0.11     | 0.14     |
| 100.0          | 68.48                  | 68.71    | 68.68    | 0.10                      | 0.12     | 0.13     | 0.06                       | 0.10     | 0.11     |
| 200.0          | 65.28                  | 64.94    | 65.20    | 0.10                      | 0.13     | 0.13     | 0.06                       | 0.11     | 0.13     |
| 300.0          | 82.61                  | 85.75    | 82.24    | 0.09                      | 0.13     | 0.14     | 0.03                       | 0.10     | 0.13     |
| 400.0          | 62.56                  | 62.17    | 62.01    | 0.05                      | 0.10     | 0.12     | 0.00                       | 0.08     | 0.12     |
| 600.0          | 60.14                  | 59.46    | 60.37    | 0.03                      | 0.02     | 0.05     | 0.08                       | 0.03     | 0.09     |
| 700.0          | 50.04                  | 50.00    | 50.79    | 0.07                      | 0.00     | 0.04     | 0.12                       | 0.01     | 0.07     |
| 800.0          | 44.51                  | 44.83    | 44.64    | 0.12                      | 0.05     | 0.00     | 0.18                       | 0.05     | 0.03     |
| 900.0          | 50.85                  | 50.91    | 50.97    | 0.15                      | 0.08     | 0.02     | 0.20                       | 0.07     | 0.04     |
| 1000.0         | 50.28                  | 48.27    | 46.24    | 0.16                      | 0.08     | 0.01     | 0.55                       | 0.89     | 1.21     |
| 1100.0         | 25.18                  | 25.64    | 26.04    | 0.10                      | 0.02     | 0.05     | 0.13                       | 0.01     | 0.13     |
| 1200.0         | 33.18                  | 33.18    | 33.35    | 0.18                      | 0.09     | 0.01     | 0.28                       | 0.12     | 0.00     |
| 1300.0         | 35.86                  | 34.51    | 36.13    | 0.11                      | 0.03     | 0.07     | 0.21                       | 0.07     | 0.07     |
| 1400.0         | 34.35                  | 34.34    | 34.40    | 0.10                      | 0.00     | 0.08     | 0.23                       | 0.06     | 0.06     |
| 1500.0         | 33.83                  | 34.20    | 33.91    | 0.03                      | 0.08     | 0.16     | 0.17                       | 0.01     | 0.13     |

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SXLP-44+

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# Surface Mount Low Pass Filter

## SXLP-44+

### Typical Performance Data

| FREQ.<br>(MHz) | GROUP DELAY<br>(nsec) |          |          |
|----------------|-----------------------|----------|----------|
|                | @ -40° C              | @ +25° C | @ +85° C |
| 0.5            | 13.53                 | 13.57    | 13.65    |
| 10             | 13.77                 | 13.83    | 13.89    |
| 11             | 13.84                 | 13.89    | 13.88    |
| 12             | 13.90                 | 13.93    | 14.01    |
| 13             | 13.98                 | 14.05    | 14.03    |
| 14             | 14.09                 | 14.05    | 14.08    |
| 15             | 14.25                 | 14.26    | 14.27    |
| 16             | 14.40                 | 14.43    | 14.42    |
| 17             | 14.54                 | 14.56    | 14.63    |
| 18             | 14.79                 | 14.82    | 14.83    |
| 19             | 14.91                 | 14.95    | 14.97    |
| 20             | 15.15                 | 15.15    | 15.20    |
| 21             | 15.37                 | 15.41    | 15.40    |
| 22             | 15.65                 | 15.65    | 15.71    |
| 23             | 15.85                 | 15.92    | 15.92    |
| 24             | 16.18                 | 16.19    | 16.23    |
| 25             | 16.46                 | 16.53    | 16.52    |
| 26             | 16.75                 | 16.79    | 16.82    |
| 27             | 17.09                 | 17.09    | 17.16    |
| 28             | 17.48                 | 17.52    | 17.56    |
| 29             | 17.89                 | 17.90    | 17.95    |
| 30             | 18.37                 | 18.42    | 18.45    |
| 31             | 18.86                 | 18.90    | 18.95    |
| 32             | 19.42                 | 19.45    | 19.54    |
| 33             | 19.97                 | 20.07    | 20.10    |
| 34             | 20.61                 | 20.67    | 20.76    |
| 35             | 21.41                 | 21.45    | 21.48    |
| 36             | 22.14                 | 22.21    | 22.32    |
| 37             | 23.00                 | 23.13    | 23.17    |
| 38             | 24.01                 | 24.14    | 24.25    |
| 39             | 25.07                 | 25.25    | 25.30    |
| 40             | 26.10                 | 26.18    | 26.34    |
| 41             | 28.42                 | 28.33    | 28.48    |
| 42             | 30.44                 | 30.74    | 30.71    |
| 43             | 33.06                 | 33.38    | 33.56    |
| 44             | 36.57                 | 37.03    | 37.07    |
| 45             | 40.93                 | 41.37    | 41.62    |
| 46             | 46.52                 | 46.86    | 47.15    |
| 47             | 52.23                 | 52.52    | 52.54    |
| 48             | 55.75                 | 55.67    | 55.54    |
| 49             | 55.01                 | 54.64    | 54.23    |
| 50             | 49.68                 | 49.34    | 48.84    |
| 51             | 43.11                 | 42.63    | 42.04    |
| 52             | 36.25                 | 35.96    | 35.43    |
| 53             | 30.44                 | 30.22    | 29.77    |
| 54             | 25.85                 | 26.07    | 25.38    |
| 55             | 22.15                 | 21.97    | 21.99    |
| 56             | 19.04                 | 19.63    | 19.61    |
| 57             | 16.75                 | 16.30    | 16.40    |
| 58             | 15.78                 | 14.84    | 15.01    |
| 59             | 13.32                 | 13.32    | 13.11    |
| 60             | 12.69                 | 12.50    | 11.62    |
| 61             | 10.70                 | 9.79     | 10.90    |
| 62             | 8.46                  | 8.03     | 7.23     |
| 63             | 8.09                  | 5.04     | 5.65     |

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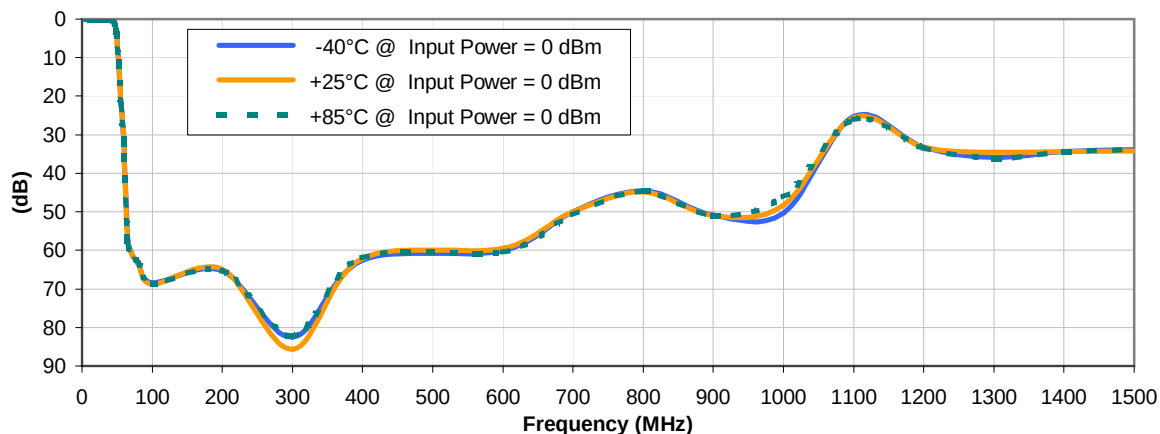


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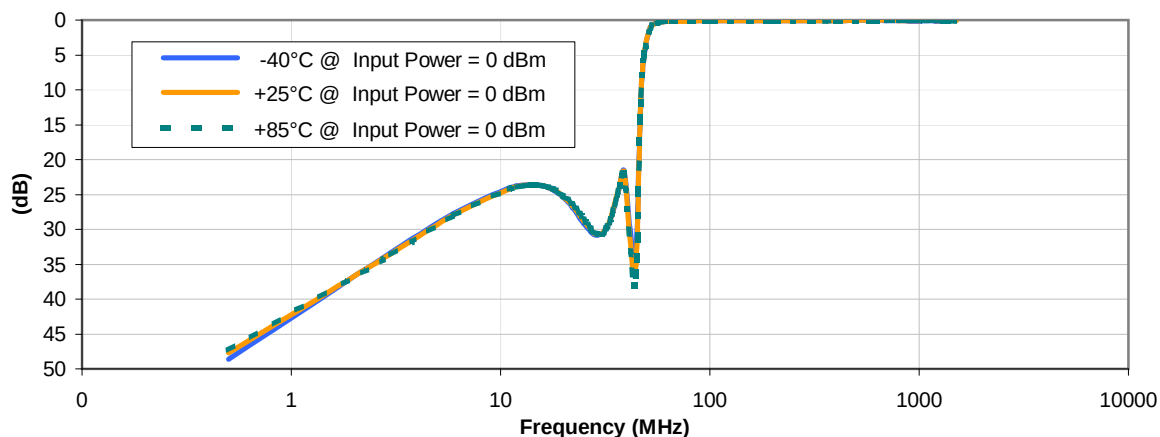


## Typical Performance Curves

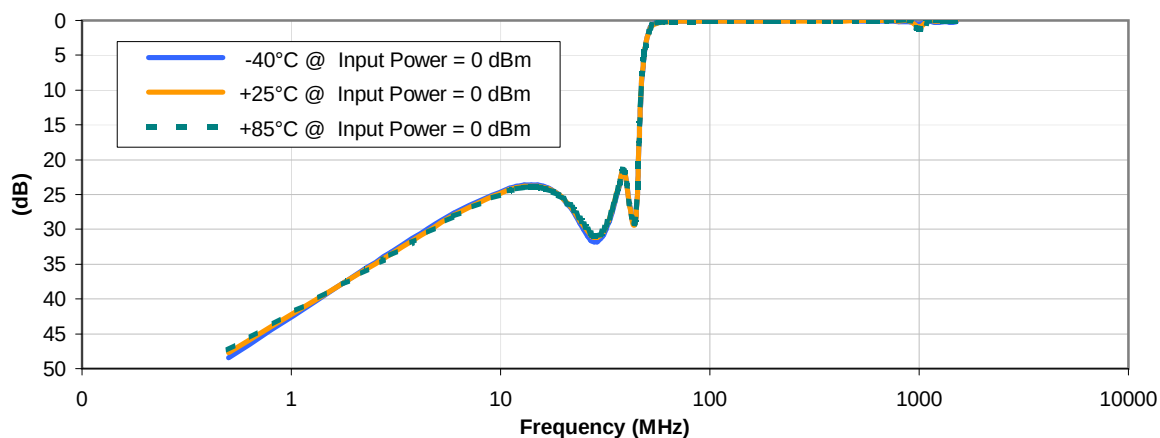
INSERTION LOSS vs. TEMPERATURE



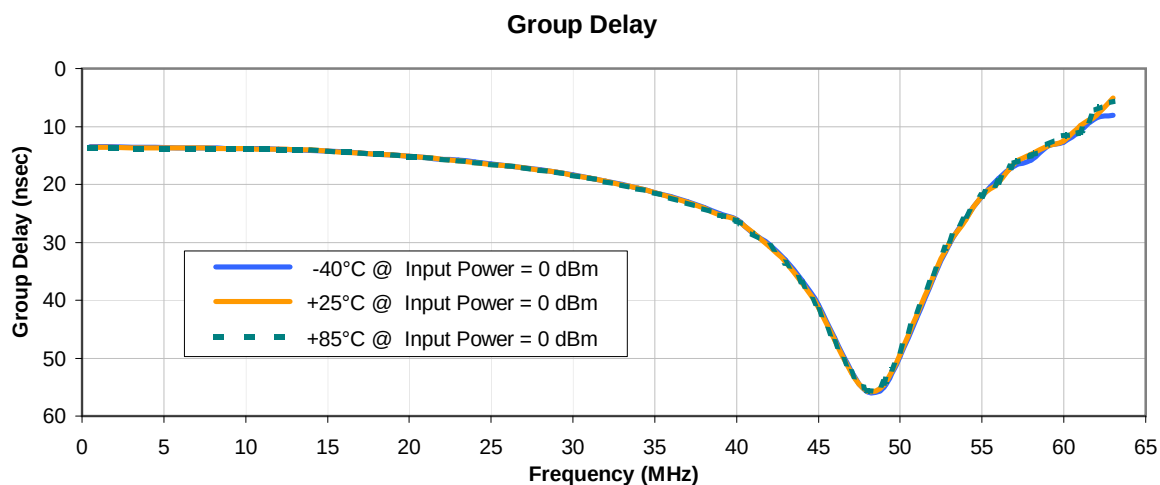
INPUT RETURN LOSS vs. TEMPERATURE



OUTPUT RETURN LOSS vs. TEMPERATURE



## Typical Performance Curves



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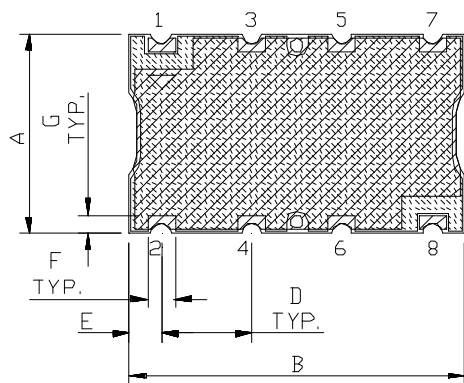
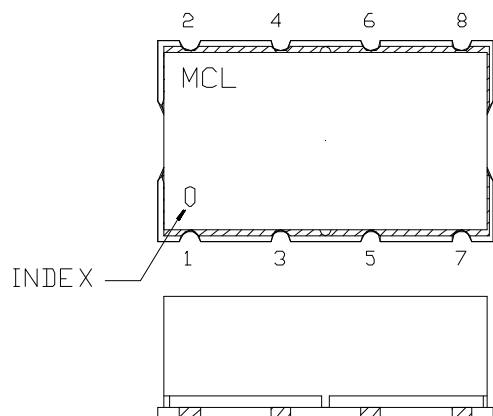
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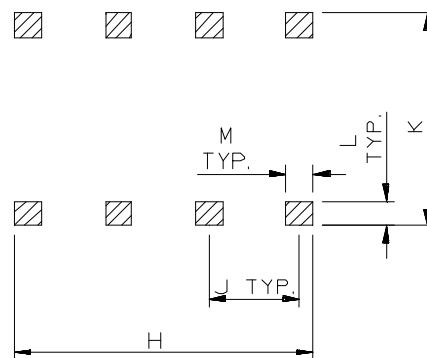
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### Outline Dimensions



### PCB Land Pattern



| CASE # | A              | B              | C             | D              | E             | F              | G              | H               | J              | K               | L              | M              | WT. GRAMS |
|--------|----------------|----------------|---------------|----------------|---------------|----------------|----------------|-----------------|----------------|-----------------|----------------|----------------|-----------|
| HF1139 | .44<br>(11.18) | .74<br>(18.80) | .27<br>(6.86) | .200<br>(5.08) | .07<br>(1.78) | .060<br>(1.52) | .040<br>(1.02) | .660<br>(16.76) | .200<br>(5.08) | .470<br>(11.94) | .055<br>(1.40) | .060<br>(1.52) | 3.0       |

Dimensions are in inches (mm). Tolerances: 2 Pl.  $\pm 0.015$ "; 3 Pl.  $\pm 0.01$ "

#### Notes:

- Case material: Nickel-Silver alloy.
- Base: Printed wiring laminate.
- Termination finish:
  - For RoHS Case Styles: 2-5  $\mu$  inch (.05-.13 microns) Gold over 120-240  $\mu$  inch (3.05-6.10 microns) Nickel plate.
  - For RoHS-5 Case Styles: Tin-Lead plate.



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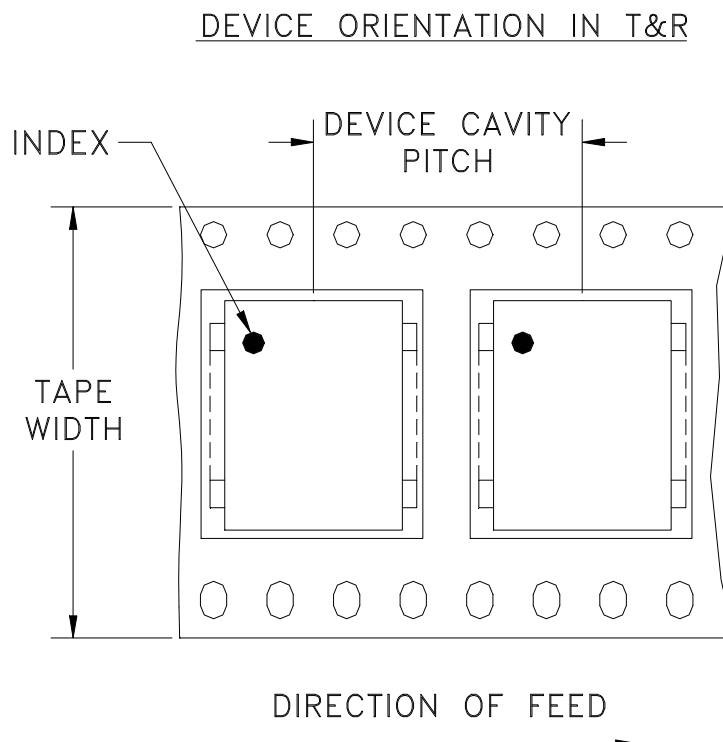


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RF/IF MICROWAVE COMPONENTS



# Tape & Reel Packaging TR-F5



| Tape Width,<br>mm | Device Cavity<br>Pitch, mm | Reel Size,<br>inches | Devices per Reel |
|-------------------|----------------------------|----------------------|------------------|
| 32                | 16                         | 13                   | 500              |

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: [www.minicircuits.com/pages/pdfs/tape.pdf](http://www.minicircuits.com/pages/pdfs/tape.pdf)



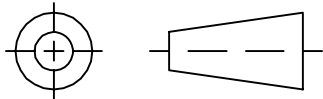
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Mini-Circuits ISO 9001 & ISO 14001 Certified

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P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

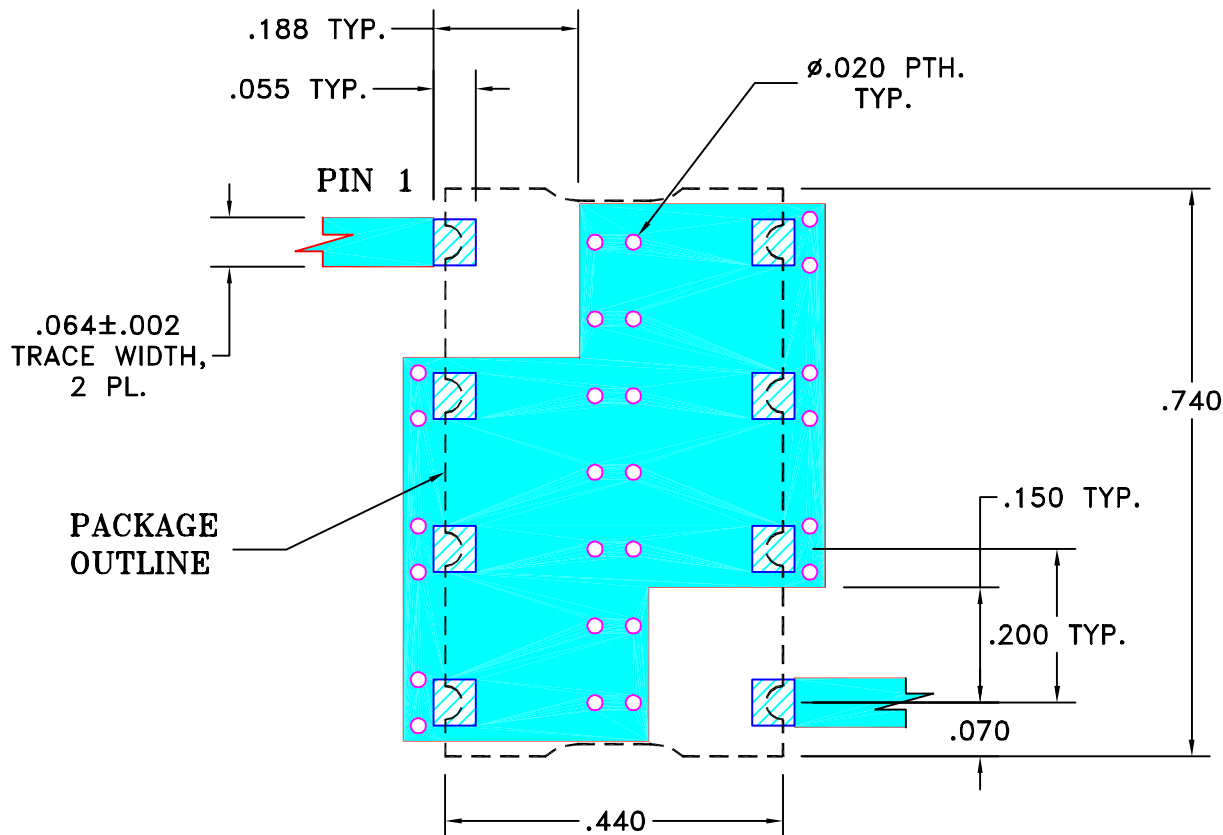
## THIRD ANGLE PROJECTION



## REVISIONS

| REV | ECN No. | DESCRIPTION              | DATE  | DR | AUTH |
|-----|---------|--------------------------|-------|----|------|
| OR  | M101757 | NEW RELEASE (FROM RAVON) | 11/05 | DK | HH   |
| OR  | R62293  | NEW RELEASE (FROM RAVON) | 11/05 | DK | HH   |
|     |         |                          |       |    |      |
|     |         |                          |       |    |      |

**SUGGESTED MOUNTING CONFIGURATION**  
**FOR HF1139 CASE STYLE, cr PIN CONNECTION, 50 OHM.**



## NOTE:

1. TRACE WIDTH IS SHOWN FOR FR4 WITH DIELECTRIC THICKNESS:  $.025" \pm .002"$ . COPPER: 1/2 OZ. EACH SIDE.  
FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.



DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)



DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

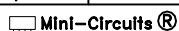
UNLESS OTHERWISE SPECIFIED

INITIALS

DATE

DIMENSIONS ARE IN INCHES

TOLERANCES ON:

2 PL DECIMALS  $\pm$ 3 PL DECIMALS  $\pm$  .005ANGLES  $\pm$ FRACTIONS  $\pm$ 

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ASHEETA1.DWG REV:A DATE:01/12/95



Mini-Circuits®

13 Neptune Avenue  
Brooklyn NY 11235

PL, cr, HF1139, SCLF, TB-368

SIZE

A

CODE IDENT

15542

DRAWING NO:

98-PL-230

REV:

OR

FILE:

98PL230

SCALE:

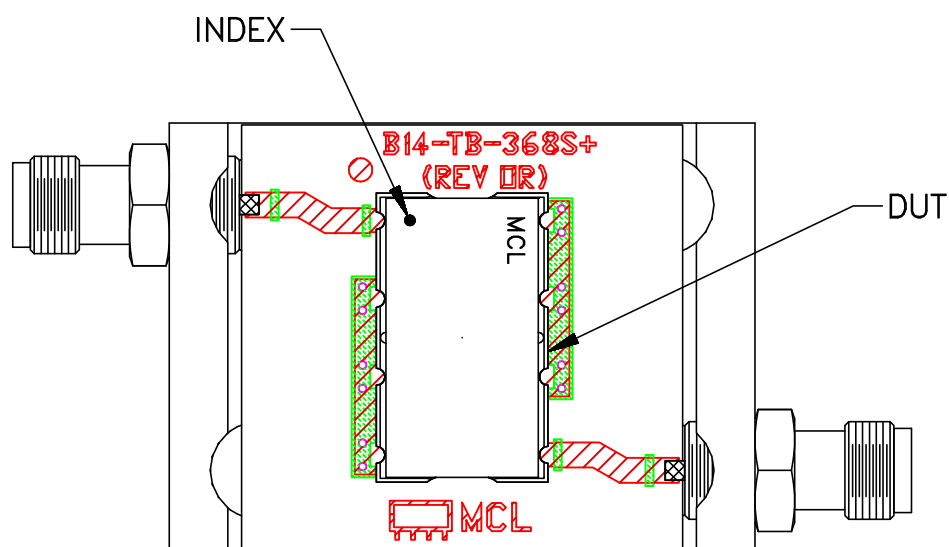
4:1

SHEET:

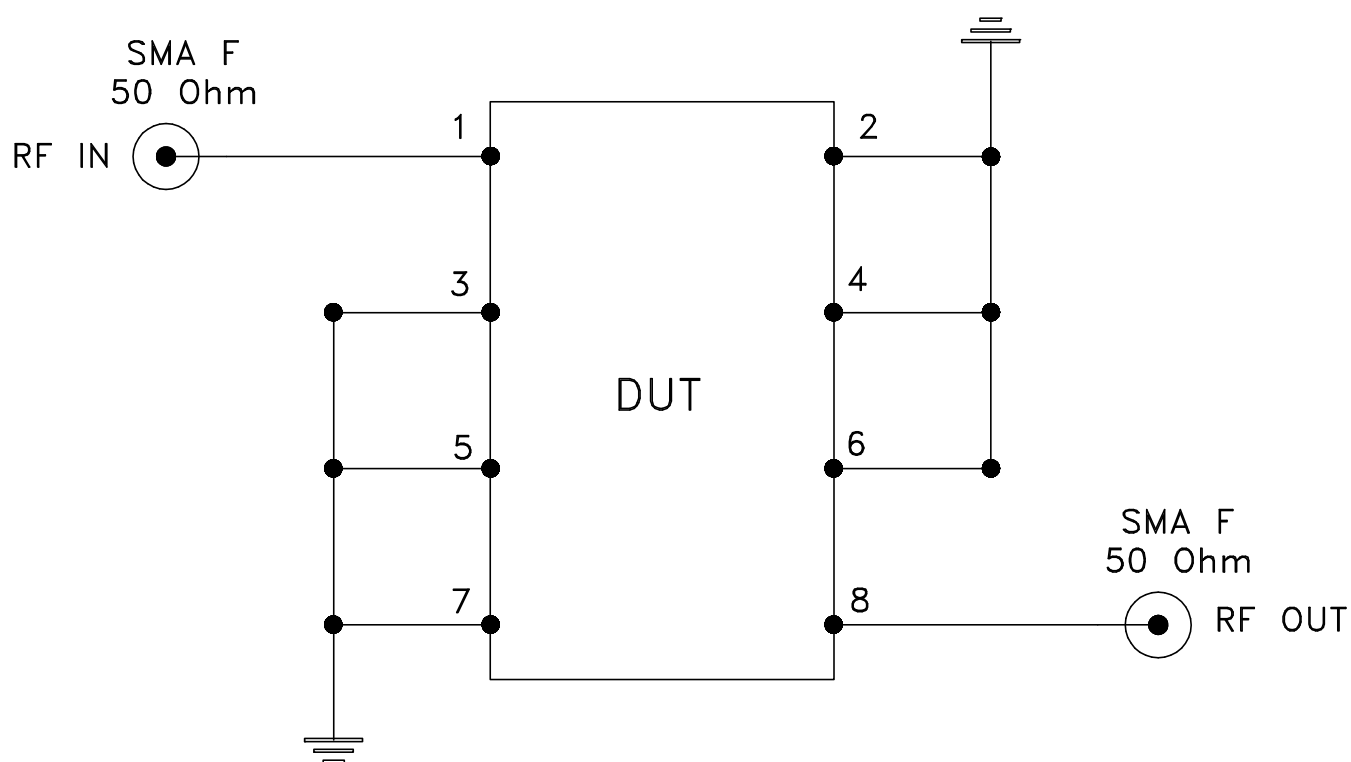
1 OF 1



# Evaluation Board and Circuit



TB-368



Schematic Diagram

## Notes:

1. SMA Female connectors.
2. PCB Material: ROGERS R04350B or equivalent,  
Dielectric Constant=3.5, Thickness=.030 inch.

 **Mini-Circuits®**



All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

| Specification                  | Test/Inspection Condition                                                                                                                                       | Reference/Spec                                                                                       |
|--------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
| Operating Temperature          | -40° to 85°C<br>Ambient Environment                                                                                                                             | Individual Model Data Sheet                                                                          |
| Storage Temperature            | -55° to 100° C<br>Ambient Environment                                                                                                                           | Individual Model Data Sheet                                                                          |
| Humidity                       | 90 to 95% RH, 240 hours, 50°C                                                                                                                                   | MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours |
| Thermal Shock                  | -55° to 100°C, 100 cycles                                                                                                                                       | MIL-STD-202, Method 107, Condition A-3, except +100°C                                                |
| Solder Reflow Heat             | Sn-Pb Eutetic Process: 225°C peak<br>Pb-Free Process 245° - 250°C peak                                                                                          | J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1                                                        |
| Solderability                  | 10X Magnification                                                                                                                                               | J-STD-002, 95% Coverage                                                                              |
| Vibration (High Frequency)     | 20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)                                                                             | MIL-STD-202, Method 204, Condition D                                                                 |
| Mechanical Shock               | 50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes                                                                                               | MIL-STD-202, Method 213, Condition A                                                                 |
| Marking Resistance to Solvents | Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C;<br>distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C | MIL-STD-202, Method 215                                                                              |