

50Ω

10 to 750 MHz



Maximum Ratings

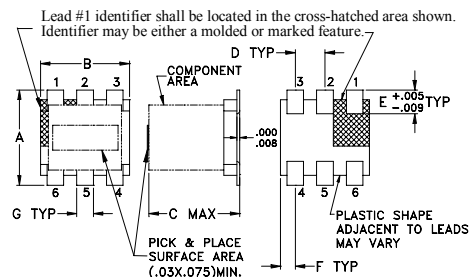
Operating Temperature	-40°C to 85°C
Storage Temperature	-55°C to 100°C

* Case temperature is defined as temperature on ground leads.
Permanent damage may occur if any of these limits are exceeded.

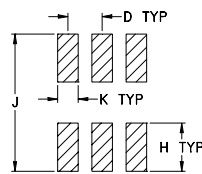
Pin Connections

INPUT	3
OUTPUT	4
COUPLED	1
GROUND	2
50Ω TERM EXTERNAL	6
NOT USED	5

Outline Drawing



PCB Land Pattern



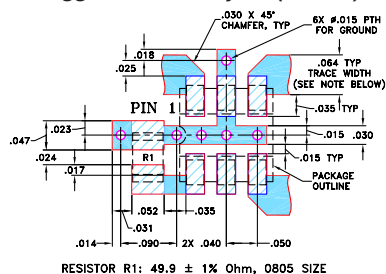
Suggested Layout,
Tolerance to be within ±.002

Outline Dimensions (inch)

A	B	C	D	E	F
.160	.150	.160	.050	.040	.025
4.06	3.81	4.06	1.27	1.02	0.64

G	H	J	K	wt
.028	.065	.190	.030	grams
0.71	1.65	4.83	0.76	0.15

Demo Board MCL P/N: TB-71
Suggested PCB Layout (PL-009)



- NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS 0.030" ± 0.002"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.
3. DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)
4. DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

Features

- wideband, 10 to 750 MHz
- low mainline loss, 1.2 dB typ.
- aqueous washable
- leads for excellent solderability
- protected by US Patent 6,140,887

Applications

- VHF/UHF
- signal sampling
- communications

CASE STYLE: DB714

PRICE: Contact Sales Dept.

Electrical Specifications

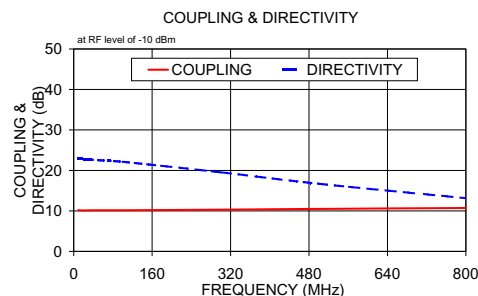
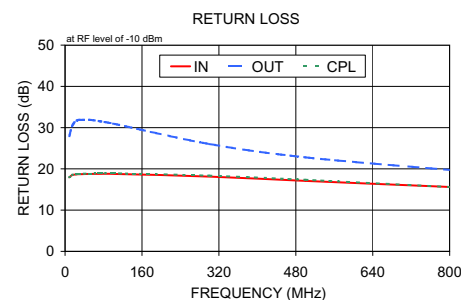
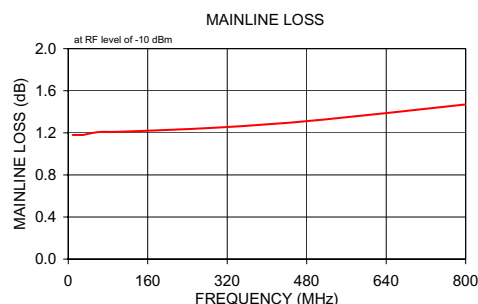
FREQ. RANGE (MHz)	COUPLING (dB)		MAINLINE LOSS ¹ (dB)						DIRECTIVITY (dB)						VSWR (:1)	POWER INPUT, W		
			L		M		U		L		M		U			L	MU	
	f _L -f _U	Nom.	Flatness	Typ.	Max.	Typ.	Max.	Typ.	Max.	Typ.	Min.	Typ.	Min.	Typ.	Min.	Typ.	Max.	Min.
10-750	10.3±0.5	±0.8	1.3	2.1	1.2	1.6	1.4	2.0	22	17	18	14	15	—	1.30	0.5	1.0	1.0

L = low range [f_L to 10 f_L] M = mid range [10 f_L to f_U/2] U = upper range [f_U/2 to f_U]

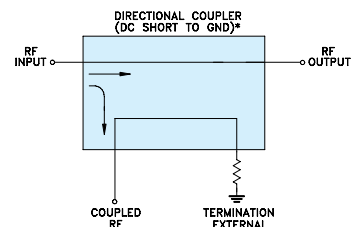
1. Mainline loss includes theoretical power loss at coupled port.

Typical Performance Data

Frequency (MHz)	Mainline Loss (dB) In-Out	Coupling (dB) In-Cpl	Directivity (dB)	Return Loss (dB)		
				In	Out	Cpl
9.00	1.18	10.17	22.87	17.95	27.94	17.96
15.00	1.18	10.14	22.85	18.48	30.46	18.53
24.00	1.18	10.13	22.75	18.67	31.68	18.74
30.00	1.18	10.14	22.68	18.71	31.90	18.79
50.00	1.20	10.16	22.53	18.77	31.89	18.87
70.00	1.21	10.16	22.38	18.78	31.59	18.90
100.00	1.21	10.17	22.13	18.78	30.97	18.93
300.00	1.25	10.31	19.54	18.13	26.04	18.34
500.00	1.32	10.49	16.70	17.08	22.79	17.34
800.00	1.47	10.73	13.13	15.61	19.73	15.58



Electrical Schematic



* ELECTRICAL SCHEMATIC IS FOR DIRECTIONAL COUPLER WITH INTERNAL TRANSFORMER(S) AND EXTERNAL TERMINATION.

For detailed performance specs & shipping online see web site

Mini-Circuits®
ISO 9001 ISO 14001 AS 9100 CERTIFIED

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661 The Design Engineers Search Engine Provides ACTUAL Data Instantly at minicircuits.com

IF/RF MICROWAVE COMPONENTS

Notes: 1. Performance and quality attributes and conditions not expressly stated in this specification sheet are intended to be excluded and do not form a part of this specification sheet. 2. Electrical specifications and performance data contained herein are based on Mini-Circuit's applicable established test performance criteria and measurement instructions. 3. The parts covered by this specification sheet are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCLStore/terms.jsp.

REV. H
M1335395
ED-8551
TCD-10-1W
WZ/TD/CP/AM
120110

Directional Coupler

TCD-10-1W

Typical Performance Data

TEST CONDITIONS: INPUT POWER =0 dBm @Temperature = +25°C

FREQUENCY (MHz)	INSERTION LOSS (dB)	COUPLING LOSS (dB)	DIRECTIVITY (dB)	RETURN LOSS		
				IN	(dB) OUT	CPL
10	1.14	9.98	21.77	18.91	30.69	18.75
20	1.14	10.00	21.89	19.11	32.82	18.88
30	1.15	10.01	21.87	19.16	33.20	18.90
40	1.15	10.01	21.85	19.20	33.12	18.91
50	1.16	10.02	21.81	19.22	33.18	18.93
100	1.17	10.06	21.59	19.35	32.16	19.02
150	1.18	10.09	21.27	19.39	30.87	19.04
200	1.19	10.12	20.82	19.37	29.52	19.00
250	1.20	10.14	20.34	19.31	28.33	18.91
300	1.21	10.17	19.78	19.21	27.27	18.78
350	1.22	10.19	19.20	19.06	26.43	18.62
375	1.23	10.19	18.91	19.00	26.04	18.54
400	1.23	10.20	18.60	18.93	25.62	18.46
450	1.25	10.22	17.98	18.79	24.93	18.28
500	1.26	10.24	17.35	18.67	24.32	18.10
550	1.28	10.26	16.72	18.49	23.83	17.92
600	1.29	10.27	16.10	18.33	23.38	17.76
650	1.31	10.29	15.47	18.21	22.89	17.59
700	1.33	10.30	14.88	18.10	22.48	17.45
750	1.35	10.32	14.32	17.94	22.12	17.32
800	1.37	10.33	13.73	17.84	21.88	17.20
900	1.42	10.33	12.69	17.61	21.34	17.02
1000	1.48	10.34	11.70	17.35	20.97	16.89
1100	1.54	10.34	10.78	17.16	20.70	16.79
1200	1.62	10.33	9.95	16.91	20.50	16.72
1300	1.70	10.31	9.17	16.70	20.46	16.65
1400	1.80	10.29	8.46	16.46	20.46	16.62
1500	1.91	10.29	7.78	16.22	20.48	16.59
1600	2.03	10.28	7.13	15.93	20.72	16.57
1700	2.16	10.28	6.55	15.58	20.98	16.49
1800	2.31	10.29	5.98	15.17	21.37	16.34
1900	2.48	10.31	5.49	14.75	21.79	16.14
2000	2.67	10.36	5.00	14.24	22.34	15.86
2100	2.87	10.42	4.57	13.73	22.92	15.48
2200	3.10	10.51	4.13	13.16	23.63	14.99
2300	3.33	10.63	3.67	12.57	24.72	14.41
2400	3.58	10.78	3.33	11.95	25.37	13.73
2500	3.85	10.94	2.97	11.38	26.18	13.07
2600	4.13	11.12	2.63	10.79	26.20	12.41
2700	4.42	11.33	2.33	10.21	25.17	11.76
2800	4.71	11.57	2.08	9.66	23.64	11.09
2900	5.01	11.84	1.88	9.14	21.80	10.40
3000	5.30	12.10	1.65	8.65	20.37	9.82
3100	5.58	12.38	1.50	8.18	18.96	9.26
3200	5.86	12.64	1.34	7.77	17.63	8.77
3300	6.13	12.93	1.26	7.37	16.46	8.31
3400	6.39	13.19	1.21	7.04	15.43	7.89
3500	6.64	13.45	1.19	6.70	14.51	7.51
3600	6.89	13.71	1.22	6.40	13.59	7.16
3700	7.11	13.95	1.26	6.12	12.94	6.88
3800	7.29	14.15	1.42	5.90	12.35	6.61
3900	7.52	14.35	1.59	5.68	11.80	6.40
4000	7.72	14.53	1.79	5.50	11.32	6.18

REV. X1
TCD-10-1W
081007
Page 1 of 3



IF/RF MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS9100 CERTIFIED RoHS compliant
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661



The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see



Directional Coupler

TCD-10-1W

Typical Performance Data

TEST CONDITIONS: INPUT POWER =0 dBm @Temperature = -40°C

FREQUENCY (MHz)	INSERTION LOSS (dB)	COUPLING LOSS (dB)	DIRECTIVITY (dB)	RETURN LOSS		
				IN	(dB) OUT	CPL
10	1.19	9.94	20.65	17.64	22.95	17.51
20	1.07	9.87	21.22	19.22	27.61	19.02
30	1.04	9.87	21.52	19.77	29.96	19.52
40	1.03	9.87	21.74	20.09	31.20	19.81
50	1.02	9.87	21.87	20.29	32.01	20.01
100	1.02	9.90	21.66	20.29	31.97	20.07
150	1.02	9.92	21.35	20.21	31.09	20.05
200	1.04	9.93	21.11	20.22	29.12	20.04
250	1.05	9.94	20.52	19.95	27.82	19.70
300	1.06	9.96	20.05	19.86	27.00	19.49
350	1.08	9.97	19.49	19.55	26.05	19.16
375	1.08	9.98	19.19	19.43	25.63	19.03
400	1.09	9.98	18.92	19.33	25.22	18.92
450	1.11	10.00	18.35	19.05	24.35	18.62
500	1.12	10.01	17.71	18.83	23.66	18.35
550	1.14	10.02	17.13	18.60	23.12	18.12
600	1.15	10.03	16.51	18.36	22.65	17.82
650	1.17	10.04	15.91	18.22	22.18	17.62
700	1.19	10.04	15.35	18.02	21.70	17.39
750	1.21	10.05	14.81	17.84	21.34	17.18
800	1.23	10.05	14.27	17.68	21.03	17.00
900	1.28	10.05	13.20	17.31	20.40	16.78
1000	1.34	10.05	12.20	16.97	19.94	16.50
1100	1.40	10.04	11.22	16.64	19.49	16.31
1200	1.47	10.02	10.39	16.36	19.25	16.48
1300	1.54	10.00	9.56	16.09	19.14	16.09
1400	1.64	9.98	8.78	15.84	19.13	16.31
1500	1.74	9.96	8.09	15.60	19.12	16.00
1600	1.85	9.95	7.36	15.41	19.39	16.12
1700	1.98	9.95	6.75	15.02	19.61	15.94
1800	2.12	9.96	6.18	14.69	20.05	15.84
1900	2.29	9.99	5.62	14.21	20.34	15.49
2000	2.48	10.03	5.13	13.67	20.97	15.59
2100	2.70	10.11	4.58	13.04	21.48	15.17
2200	2.92	10.22	4.15	12.74	22.62	14.34
2300	3.16	10.35	3.65	12.03	23.68	14.00
2400	3.44	10.53	3.24	11.33	24.66	13.14
2500	3.71	10.72	2.85	10.81	26.16	12.48
2600	4.01	10.94	2.50	10.30	26.98	11.65
2700	4.31	11.19	2.16	9.74	26.37	11.08
2800	4.64	11.49	1.88	9.13	24.35	10.35
2900	4.97	11.84	1.65	8.53	21.89	9.52
3000	5.26	12.13	1.40	8.08	20.21	9.14
3100	5.56	12.46	1.24	7.59	18.65	8.67
3200	5.85	12.81	1.08	7.16	17.16	8.04
3300	6.11	13.11	0.99	6.80	15.99	7.80
3400	6.38	13.44	0.93	6.43	14.87	7.28
3500	6.62	13.74	0.96	6.11	13.89	6.97
3600	6.86	14.04	0.97	5.81	13.00	6.67
3700	7.07	14.30	1.09	5.56	12.35	6.40
3800	7.25	14.52	1.30	5.33	11.77	6.17
3900	7.44	14.72	1.57	5.14	11.23	6.02
4000	7.64	14.93	1.81	4.91	10.78	5.74

REV. X1
TCD-10-1W
081007
Page 2 of 3



IF/RF MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS9100 CERTIFIED RoHS compliant

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661



The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see



Directional Coupler

TCD-10-1W

Typical Performance Data

TEST CONDITIONS: INPUT POWER =0 dBm @Temperature = +85°C

FREQUENCY (MHz)	INSERTION LOSS (dB)	COUPLING LOSS (dB)	DIRECTIVITY (dB)	RETURN LOSS		
				IN	(dB) OUT	CPL
10	1.36	10.19	21.76	17.49	26.57	17.45
20	1.36	10.19	21.69	17.60	27.21	17.52
30	1.37	10.20	21.57	17.62	27.40	17.50
40	1.38	10.21	21.45	17.61	27.45	17.47
50	1.38	10.23	21.36	17.62	27.58	17.46
100	1.39	10.26	21.18	17.93	27.29	17.65
150	1.40	10.30	20.81	18.13	26.91	17.81
200	1.40	10.34	20.20	18.14	26.96	17.79
250	1.40	10.37	19.76	18.27	26.68	17.86
300	1.40	10.40	19.16	18.24	26.18	17.83
350	1.41	10.44	18.53	18.18	25.85	17.77
375	1.41	10.46	18.23	18.20	25.63	17.76
400	1.41	10.47	17.93	18.19	25.35	17.73
450	1.43	10.51	17.28	18.14	24.89	17.65
500	1.43	10.55	16.62	18.13	24.51	17.56
550	1.45	10.58	15.99	18.07	24.20	17.49
600	1.46	10.61	15.37	18.00	23.92	17.43
650	1.47	10.64	14.75	17.97	23.59	17.39
700	1.49	10.67	14.17	17.93	23.28	17.32
750	1.51	10.69	13.63	17.86	23.03	17.24
800	1.53	10.71	13.09	17.86	22.91	17.21
900	1.57	10.73	12.11	17.80	22.55	17.15
1000	1.63	10.75	11.21	17.64	22.29	17.12
1100	1.70	10.76	10.38	17.50	22.07	17.07
1200	1.78	10.76	9.60	17.28	21.89	16.98
1300	1.86	10.74	8.90	17.12	21.90	17.01
1400	1.97	10.73	8.25	16.90	21.92	16.92
1500	2.08	10.72	7.65	16.70	21.95	16.95
1600	2.20	10.71	7.06	16.39	22.18	16.88
1700	2.33	10.70	6.53	16.02	22.35	16.82
1800	2.47	10.70	6.00	15.61	22.71	16.73
1900	2.63	10.70	5.56	15.26	23.11	16.64
2000	2.80	10.72	5.12	14.85	23.66	16.24
2100	2.98	10.74	4.79	14.45	24.01	15.90
2200	3.18	10.79	4.39	13.79	24.17	15.61
2300	3.37	10.84	3.99	13.31	24.88	15.12
2400	3.59	10.91	3.71	12.78	24.86	14.62
2500	3.80	10.98	3.42	12.27	24.78	14.02
2600	4.04	11.07	3.15	11.70	24.06	13.46
2700	4.28	11.18	2.89	11.15	23.07	12.78
2800	4.52	11.29	2.67	10.63	21.84	12.28
2900	4.78	11.43	2.51	10.14	20.67	11.69
3000	5.03	11.57	2.30	9.59	19.66	11.07
3100	5.27	11.72	2.16	9.15	18.54	10.38
3200	5.53	11.85	1.99	8.71	17.52	9.93
3300	5.78	12.03	1.91	8.33	16.47	9.33
3400	6.04	12.18	1.82	7.94	15.51	8.88
3500	6.31	12.35	1.74	7.51	14.71	8.42
3600	6.58	12.53	1.67	7.16	13.88	8.01
3700	6.83	12.71	1.64	6.83	13.17	7.65
3800	7.05	12.88	1.69	6.57	12.56	7.22
3900	7.32	13.04	1.70	6.27	12.00	6.93
4000	7.54	13.20	1.76	6.07	11.44	6.70

REV. X1
TCD-10-1W
081007
Page 3 of 3



IF/RF MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS9100 CERTIFIED RoHS compliant

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661



The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see

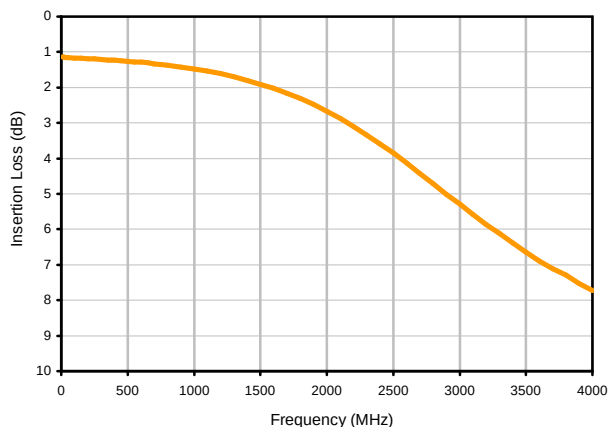


Directional Coupler

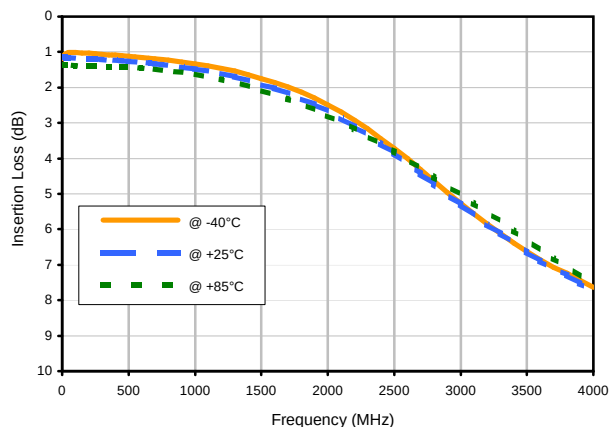
Typical Performance Curves

TCD-10-1W

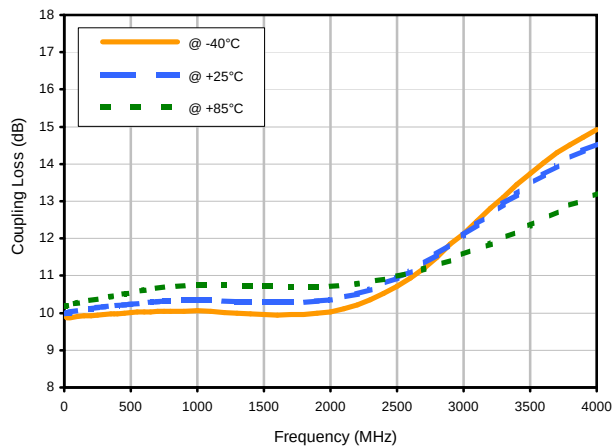
Insertion Loss



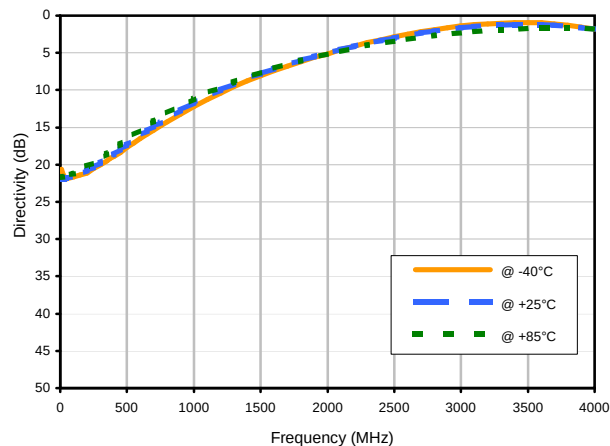
Insertion Loss vs. TEMPERATURE



Coupling Loss vs. TEMPERATURE



Directivity vs. TEMPERATURE



REV. X1
TCD-10-1W
081007
Page 1 of 2



Mini-Circuits®
IF/RF MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS 9100 CERTIFIED • RoHS compliant
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see

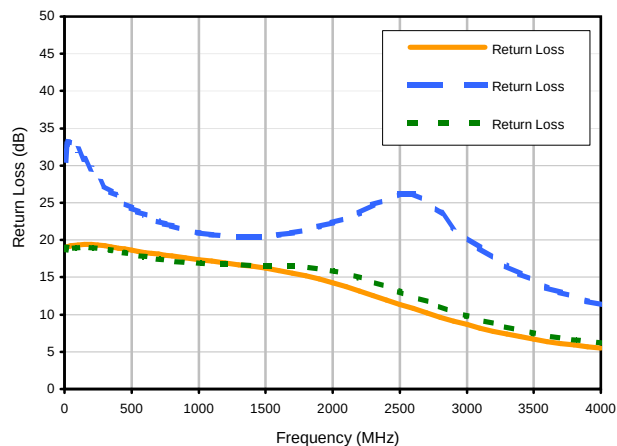


Directional Coupler

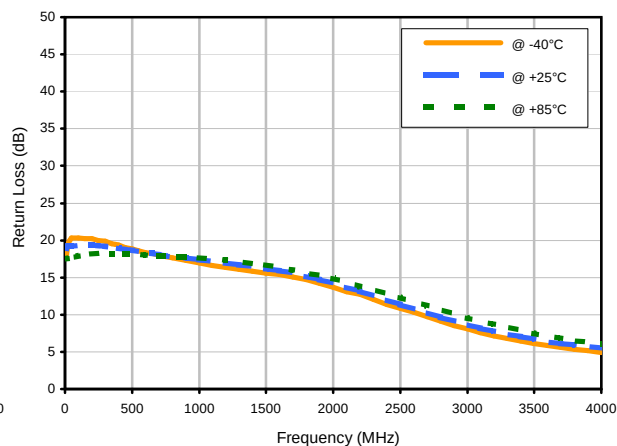
TCD-10-1W

Typical Performance Curves

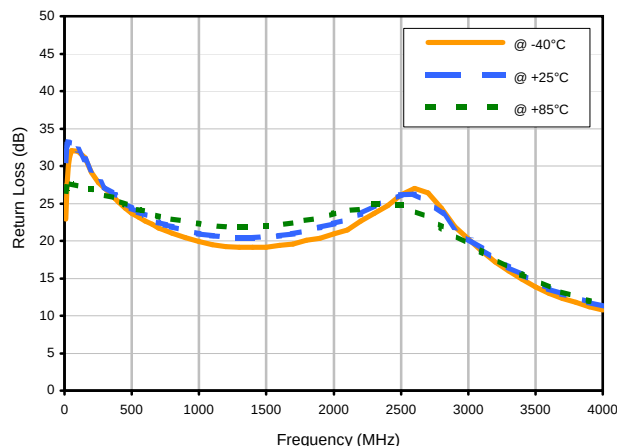
Return Loss



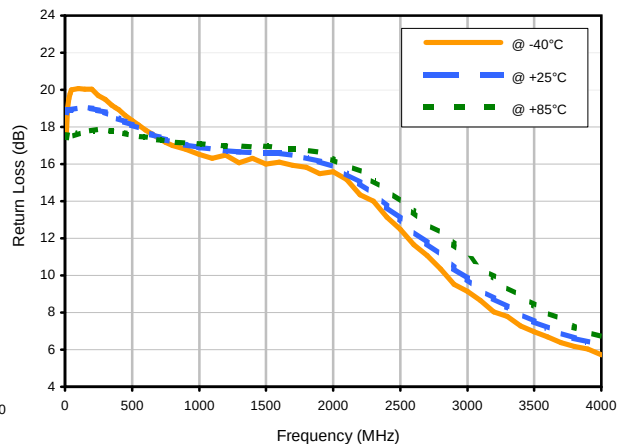
Return Loss In vs. TEMPERATURE



Return Loss Out vs. TEMPERATURE



Return Loss Cpl vs. TEMPERATURE



REV. X1
TCD-10-1W
081007
Page 2 of 2



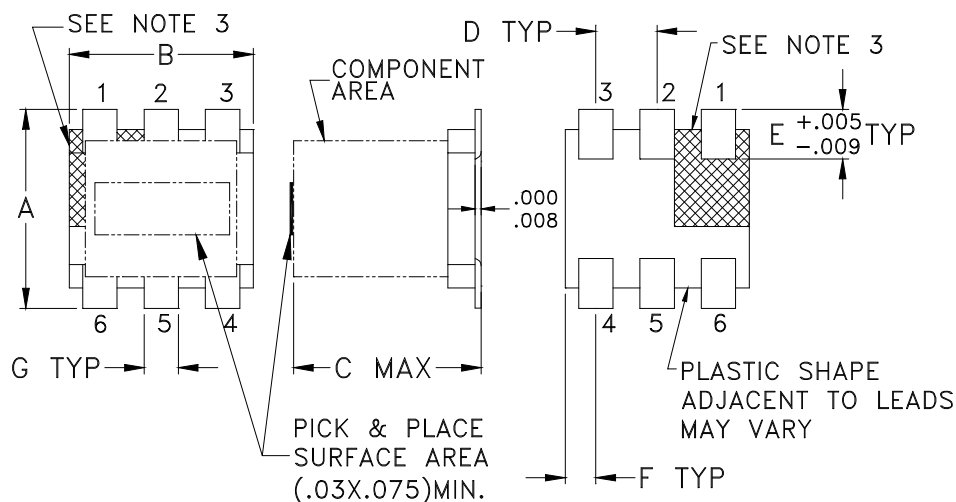
Mini-Circuits®
IF/RF MICROWAVE COMPONENTS • ISO 9001 ISO 14001 AS 9100 CERTIFIED • RoHS compliant
P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

The Design Engineers Search Engine finds the model you need, Instantly • For detailed performance specs & shopping online see

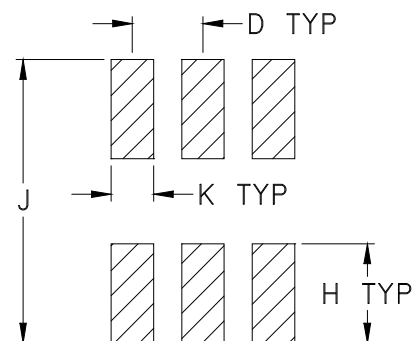


Outline Dimensions

DB714



PCB Land Pattern



Suggested Layout,
Tolerance to be within $\pm .002$

CASE #	A	B	C	D	E	F	G	H	J	K	WT. GRAM
DB714	.160 (4.06)	.150 (3.81)	.160 (4.06)	.050 (1.27)	.040 (1.02)	.025 (0.64)	.028 (0.71)	.065 (1.65)	.190 (4.83)	.030 (0.76)	.15

Dimensions are in inches (mm). Tolerances: 2 Pl. $\pm .01$; 3Pl. $\pm .005$

Notes:

- Case material: Plastic.
- Termination finish:
For RoHS Case Styles: Tin plate over Nickel plate. All models, (+) suffix.
For RoHS-5 Case Styles: Tin-Lead plate. All models, no (+) suffix.
- Lead #1 identifier shall be located in the cross-hatched area shown.
Identifier may be either a molded or marked feature.



P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661 For detailed performance specs & shopping online see Mini-Circuits web site

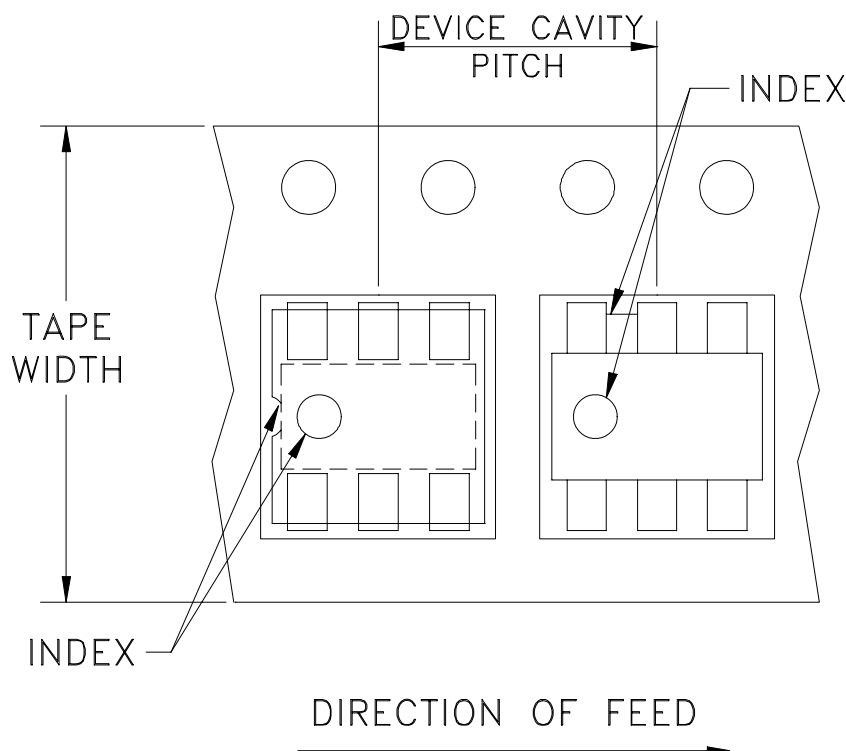


The Design Engineers Search Engine Provides ACTUAL Data Instantly From MINI-CIRCUITS At: www.minicircuits.com

RF/IF MICROWAVE COMPONENTS

Tape & Reel Packaging TR-F47

DEVICE ORIENTATION IN T&R



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel see note
12	8	13	1000, 2000
		7	20, 50, 100, 200, 500

Note: Please consult individual model data sheet to determine device per reel availability.

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: www.minicircuits.com/pages/pdfs/tape.pdf



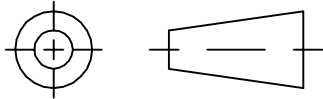
INTERNET <http://www.minicircuits.com>

P.O. Box 350166, Brooklyn, New York 11235-0003 (718) 934-4500 Fax (718) 332-4661

Distribution Centers NORTH AMERICA 800-654-7949 • 417-335-5935 • Fax 417-335-5945 • EUROPE 44-1252-832600 • Fax 44-1252-837010

Mini-Circuits ISO 9001 & ISO 14001 Certified

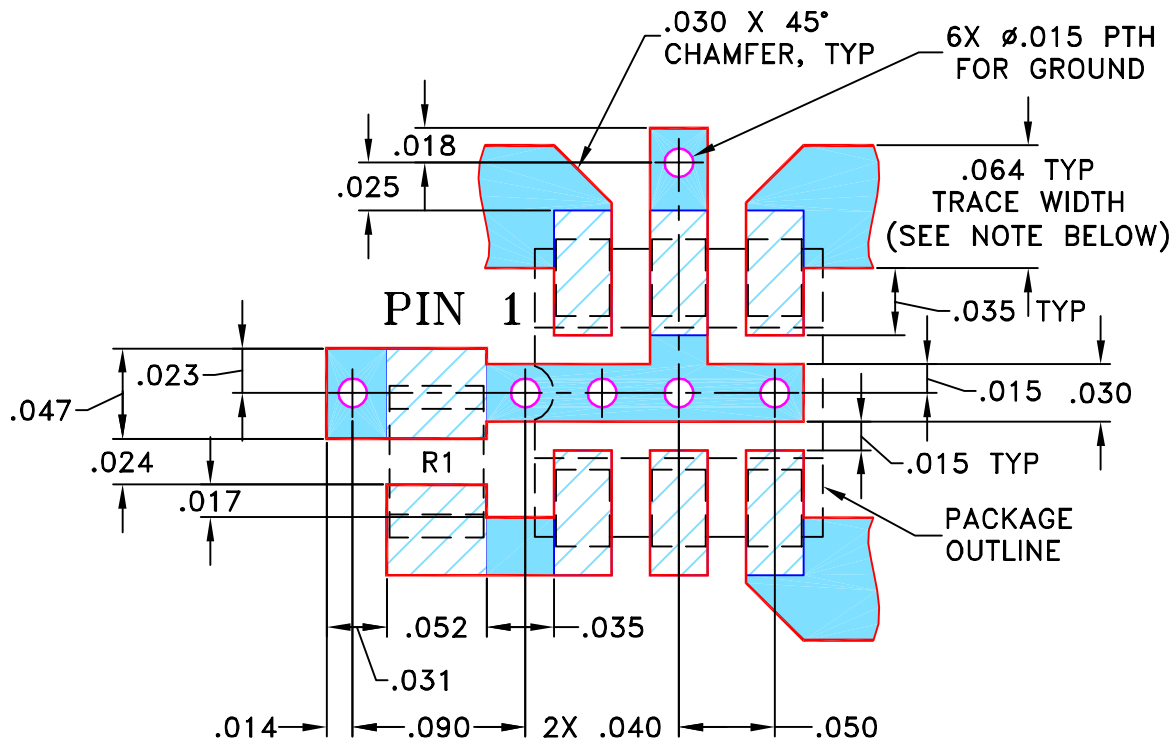
THIRD ANGLE PROJECTION



REVISIONS

REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
OR	M73159	NEW RELEASE	08/00	IL	DB
A	M82377	UPDATED DRAWING	07/21/02	AV	LC
B	M102713	UPDATED NOTES	01/12/08	GF	IL

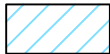
SUGGESTED MOUNTING CONFIGURATION FOR DB714 CASE STYLE, "mm" PIN CONNECTION



RESISTOR R1: $49.9 \pm 1\%$ Ohm, 0805 SIZE

NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS $0.030'' \pm 0.002''$; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.

2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

-  DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)
-  DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED

INITIALS

DATE

DIMENSIONS ARE IN INCHES

TOLERANCES ON:
2 PL DECIMALS $\pm .005$
3 PL DECIMALS $\pm$
ANGLES $\pm$
FRACTIONS $\pm$

DRAWN

IL

08/03/00

CHECKED

WP

08/08/00

APPROVED

DB

08/08/00

 Mini-Circuits®

THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF MINI-CIRCUITS. EXCEPT FOR USE EXPRESSLY GRANTED, IN WRITING, TO ITS VENDORS, VENDEE AND THE UNITED STATES GOVERNMENT, MINI-CIRCUITS RESERVES ALL PROPRIETARY DESIGN, USE, MANUFACTURING AND REPRODUCTION RIGHTS THERETO. THESE CONTENTS SHALL NOT BE USED, DUPLICATED OR DISCLOSED TO ANY OUTSIDE PARTY, IN WHOLE OR IN PART, WITHOUT WRITTEN PERMISSION OF MINI-CIRCUITS.

ASHEETA1.DWG REV:A DATE:01/12/95



Mini-Circuits® 13 Neptune Avenue
Brooklyn NY 11235

PL, mm, DB714, TCD, TB-71

SIZE
A

CODE IDENT
15542

DRAWING NO:
98-PL-009

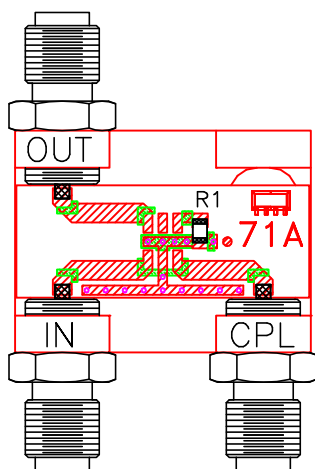
REV:
B

FILE: 98PL009

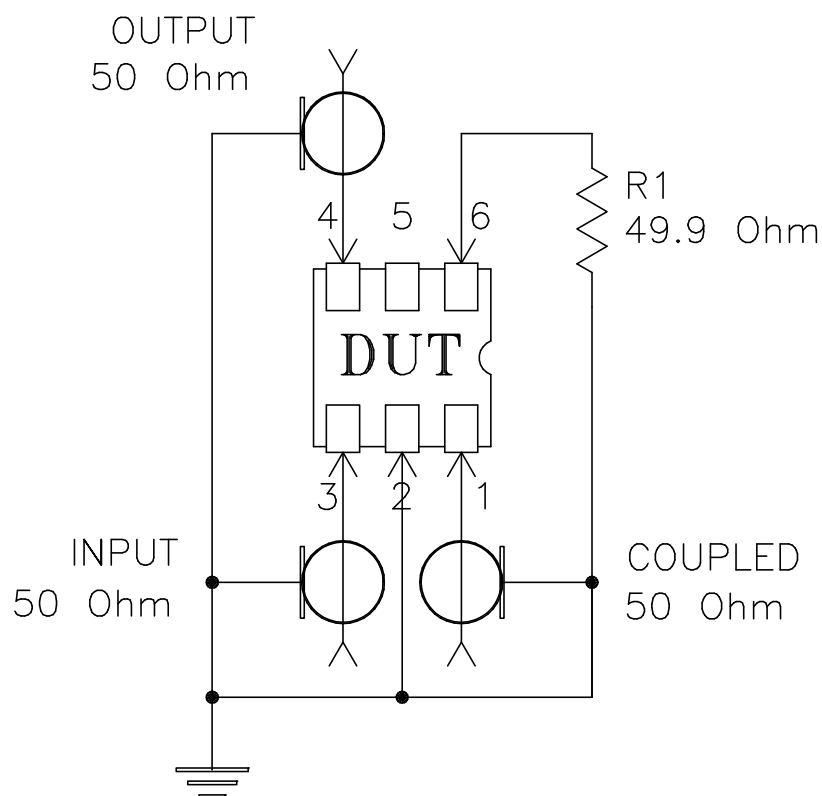
SCALE: 10:1

SHEET: 1 OF 1

Evaluation Board and Circuit



TB-71



Schematic Diagram

Notes:

1. SMA Female connectors.
2. PCB Material: Rogers R04350 or equivalent,
Dielectric Constant=3.5, Thickness=.030 inch.

 **Mini-Circuits®**



All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85°C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 100° C Ambient Environment	Individual Model Data Sheet
Humidity	90 to 95% RH, 240 hours, 50°C	MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours
Thermal Shock	-55° to 100°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, except +100°C
Solder Reflow Heat	Sn-Pb Eutetic Process: 225°C peak Pb-Free Process 245° - 250°C peak	J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1
Solderability	10X Magnification	J-STD-002, 95% Coverage
Vibration (High Frequency)	20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)	MIL-STD-202, Method 204, Condition D
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Marking Resistance to Solvents	Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C; distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C	MIL-STD-202, Method 215