



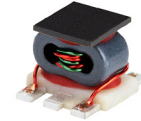
RF Transformer

TCM1-83X+

50Ω 10 to 8000 MHz

FEATURES

- Ultra wide bandwidth 10 to 8000 MHz
- One model covers all telecommunication bands
- Flat insertion loss
- Good return loss
- Aqueous washable
- Protected by US Patent 9,071,229B1



Generic photo used for illustration purposes only

CASE STYLE: DB1627

+RoHS Compliant

The +Suffix identifies RoHS Compliance. See our website for methodologies and qualifications

APPLICATIONS

- Differential modulator/demodulator and active mixers
- Wideband push-pull amplifiers
- LTE, Cellular, PCS, UMTS, WiFi, WiMAX

ELECTRICAL SPECIFICATIONS AT 25°C

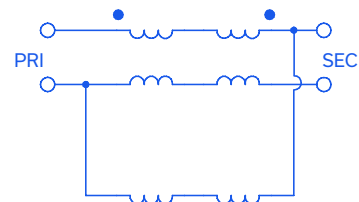
Parameter	Frequency (MHz)	Min.	Typ.	Max.	Units
Impedance Ratio			1		
Frequency Range		10	–	8000	MHz
Insertion Loss	10-6000	–	1.3	2.5	dB
	6000-8000	–	1.3	3.0	
Amplitude Unbalance	10-6000	–	0.5	–	dB
	6000-8000	–	1.1	–	
Phase Unbalance	10-6000	–	8	–	Degree
	6000-8000	–	4	–	

MAXIMUM RATINGS

Parameter	Ratings
Operating Temperature	-40°C to 85°C
Storage Temperature	-55°C to 100°C
RF Power	0.2W
DC Current	30mA

Permanent damage may occur if any of these limits are exceeded.

CONFIGURATION K



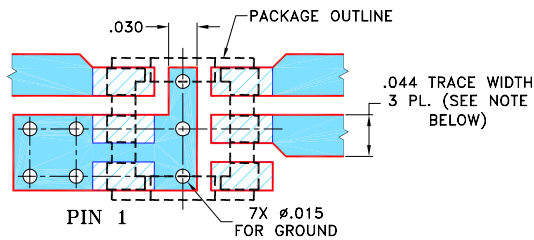


PIN CONNECTIONS

PRIMARY DOT	3
PRIMARY	2
SECONDARY DOT	5
SECONDARY	4
GND	2
NOT USED	1,6

PRODUCT MARKING: HA

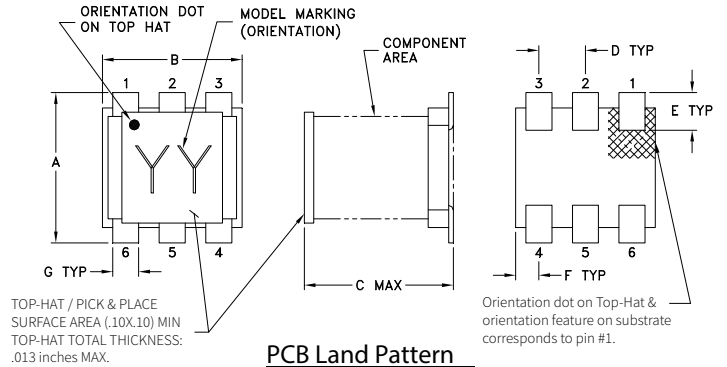
DEMOBOARD MCL P/N: TB-717+
SUGGESTED PCB LAYOUT (PL-395)



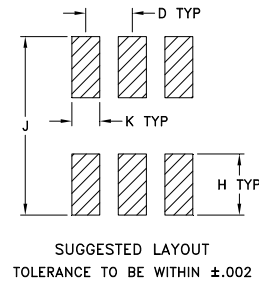
- NOTES:** 1. TRACE WIDTH IS SHOWN FOR ROGERS R04350B WITH DIELECTRIC THICKNESS .020" ± .0015"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

- DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)
- DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

OUTLINE DRAWING



PCB Land Pattern



OUTLINE DIMENSIONS (Inches/mm)

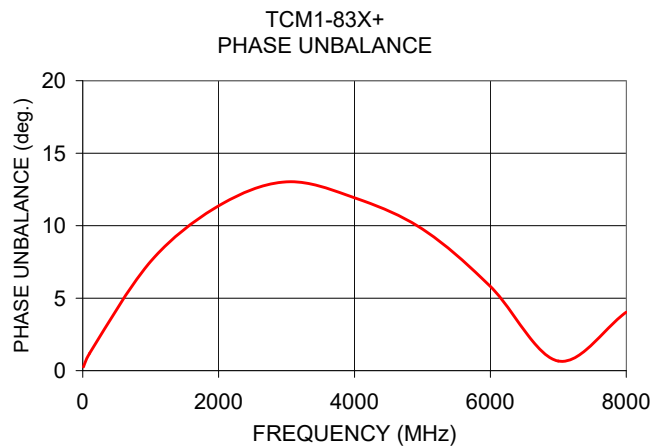
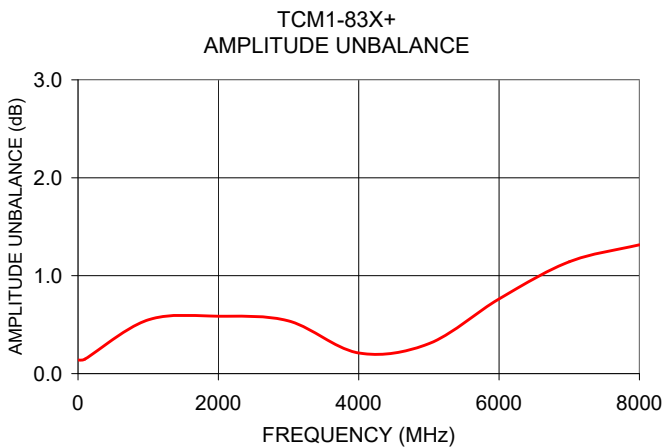
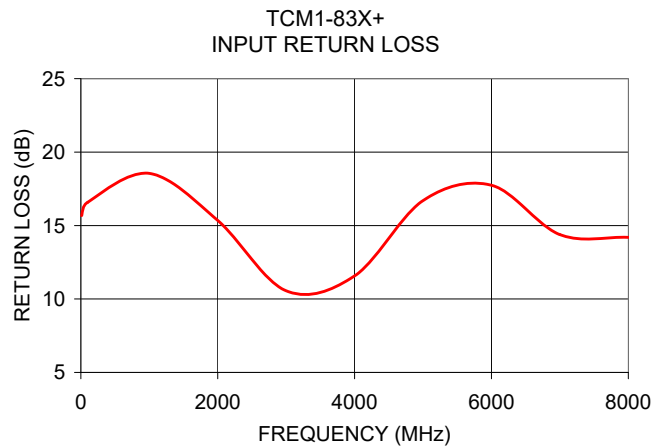
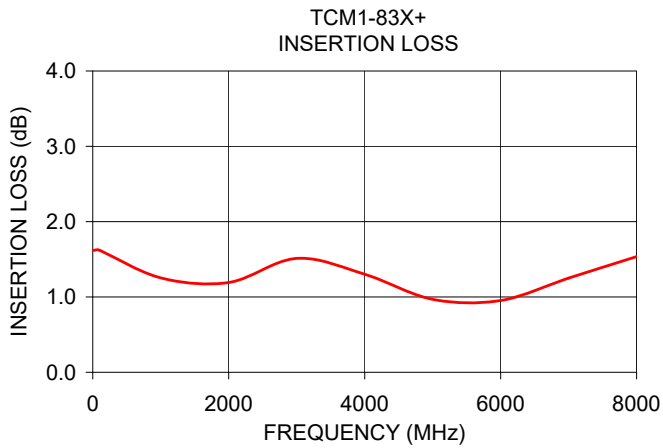
A	B	C	D	E	F
.160	.150	.160	.050	.040	.025
4.06	3.81	4.06	1.27	1.02	0.64
G	H	J	K		wt
.028	.065	.190	.030		grams
0.71	1.65	4.83	0.76		0.15

TAPE & REEL INFORMATION: F47



TYPICAL PERFORMANCE DATA

Frequency (MHz)	Insertion Loss (dB)	Return Loss (dB)	Amplitude Unbalance (dB)	Phase Unbalance (deg)
10	1.62	15.68	0.14	0.26
100	1.62	16.58	0.15	1.19
1000	1.25	18.55	0.55	7.54
2000	1.19	15.35	0.59	11.37
3000	1.51	10.56	0.54	13.02
4000	1.30	11.57	0.21	11.93
5000	0.97	16.70	0.31	9.77
6000	0.95	17.74	0.76	5.81
7000	1.25	14.39	1.14	0.67
8000	1.54	14.19	1.32	4.03



- NOTES**
- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
 - B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
 - C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the standard. Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/terms/viewterm.html

RF Transformer

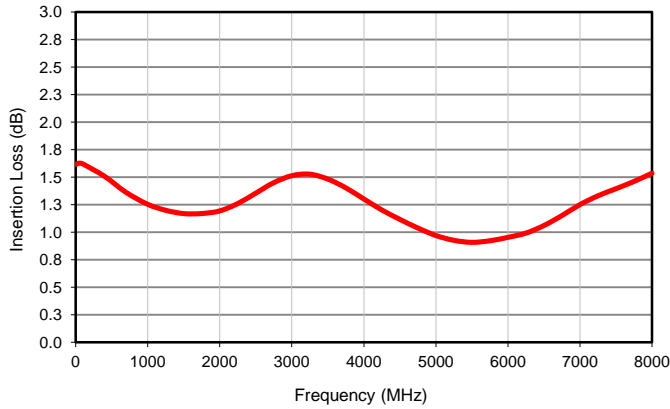
TCM1-83X+

Typical Performance Data

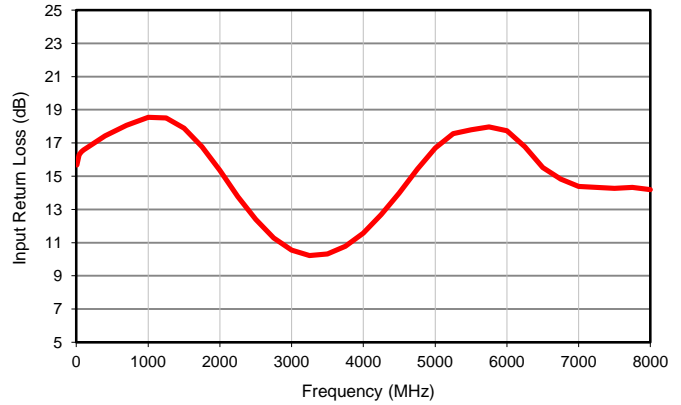
FREQUENCY (MHz)	AVERAGE INSERTION LOSS (dB)	INPUT RETURN LOSS (dB)	AMPLITUDE UNBALANCE (dB)	PHASE UNBALANCE (deg.)
10.0	1.62	15.68	0.14	0.26
40.0	1.63	16.29	0.13	0.42
70.0	1.63	16.46	0.14	0.82
100.0	1.62	16.58	0.15	1.19
400.0	1.51	17.44	0.30	4.09
700.0	1.36	18.06	0.45	6.12
1000.0	1.25	18.55	0.55	7.54
1250.0	1.20	18.51	0.59	8.53
1500.0	1.17	17.90	0.61	9.53
1750.0	1.17	16.78	0.60	10.51
2000.0	1.19	15.35	0.59	11.37
2250.0	1.26	13.77	0.56	12.05
2500.0	1.35	12.40	0.56	12.46
2750.0	1.45	11.27	0.56	12.80
3000.0	1.51	10.56	0.54	13.02
3250.0	1.53	10.22	0.48	13.05
3500.0	1.48	10.33	0.40	12.80
3750.0	1.40	10.78	0.31	12.35
4000.0	1.30	11.57	0.21	11.93
4250.0	1.20	12.69	0.09	11.62
4500.0	1.12	13.98	0.03	11.29
4750.0	1.04	15.42	0.17	10.64
5000.0	0.97	16.70	0.31	9.77
5250.0	0.93	17.57	0.38	8.84
5500.0	0.91	17.80	0.48	7.91
5750.0	0.92	17.97	0.63	7.01
6000.0	0.95	17.74	0.76	5.81
6250.0	0.99	16.77	0.85	4.17
6500.0	1.06	15.53	0.96	2.89
6750.0	1.15	14.82	1.07	1.82
7000.0	1.25	14.39	1.14	0.67
7250.0	1.33	14.32	1.22	0.79
7500.0	1.39	14.27	1.33	2.02
7750.0	1.46	14.32	1.36	3.11
8000.0	1.54	14.19	1.32	4.03

Typical Performance Data

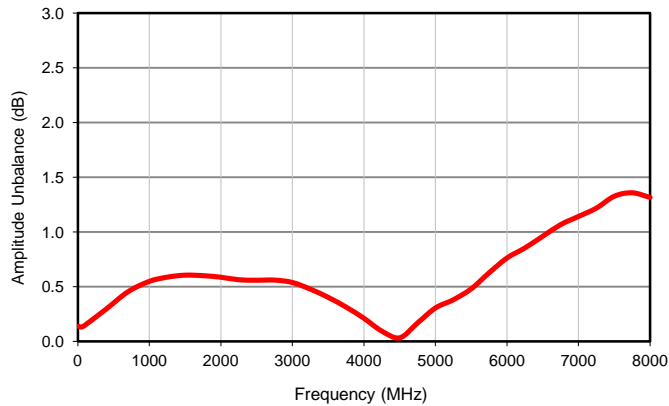
Average Insertion Loss



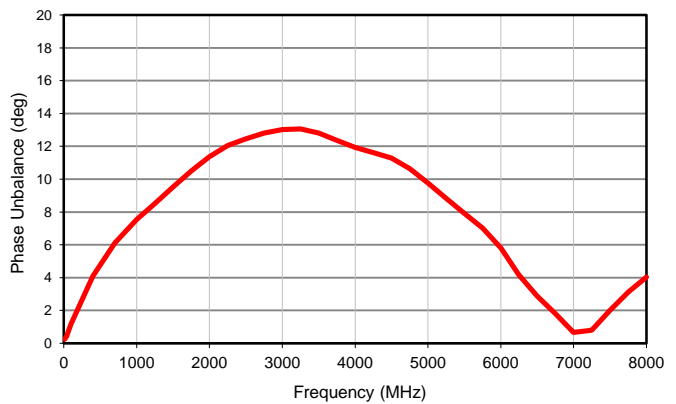
Input Return Loss



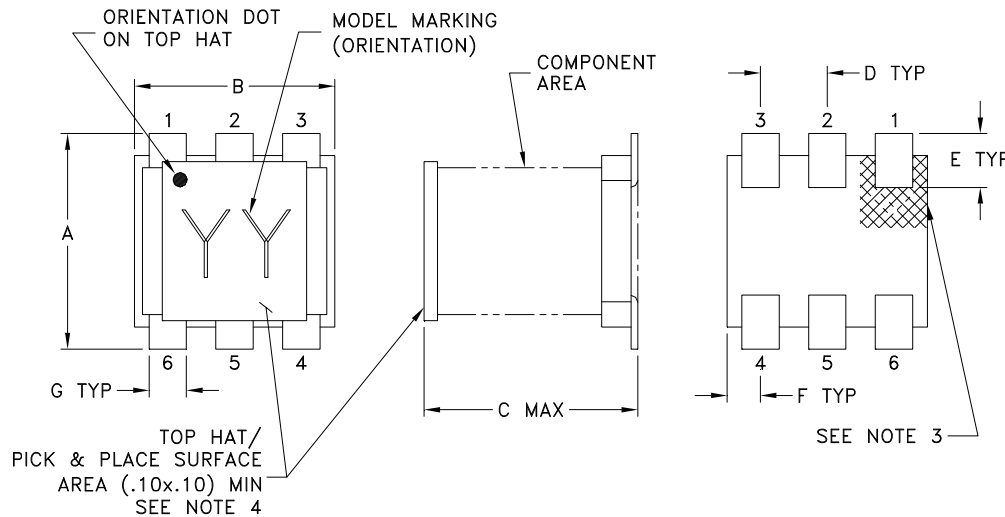
Amplitude Unbalance



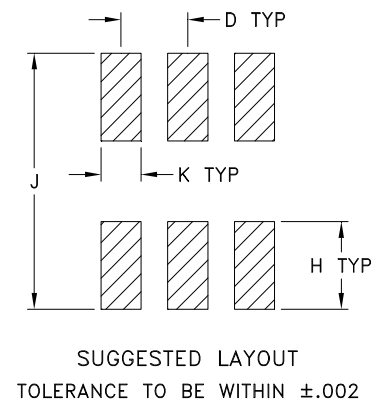
Phase Unbalance



Outline Dimensions



PCB Land Pattern



CASE #	A	B	C	D	E	F	G	H	J	K	WT. GRAM
DB1627	.160 (4.06)	.150 (3.81)	.160 (4.06)	.050 (1.27)	.040 (1.02)	.025 (0.64)	.028 (0.71)	.065 (1.65)	.190 (4.83)	.030 (0.76)	.15

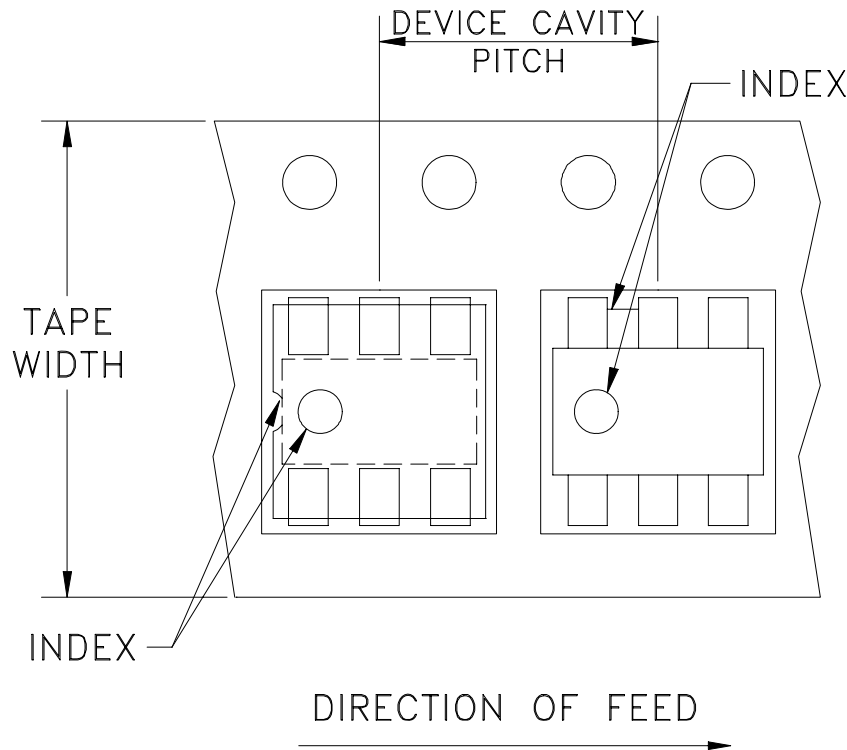
Dimensions are in inches (mm). Tolerances: 2 Pl. $\pm .01$; 3Pl. $\pm .005$

Notes:

- Case material: Plastic.
- Termination finish:
For RoHS Case Styles: Tin plate over Nickel plate. All models, (+) suffix.
For RoHS-5 Case Styles: Tin-Lead plate. All models, no (+) suffix.
- Orientation dot on top hat & orientation feature on substrate correspondence to pin #1.
- Top-Hat total thickness: .013 inches MAX.

Tape & Reel Packaging TR-F47

DEVICE ORIENTATION IN T&R



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel see note
12	8	13	1000, 2000
		7	20, 50, 100, 200, 500

Note: Please consult individual model data sheet to determine device per reel availability.

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Go to: www.minicircuits.com/pages/pdfs/tape.pdf

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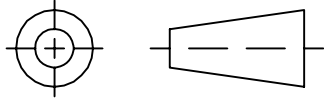
INTERNET <http://www.minicircuits.com>

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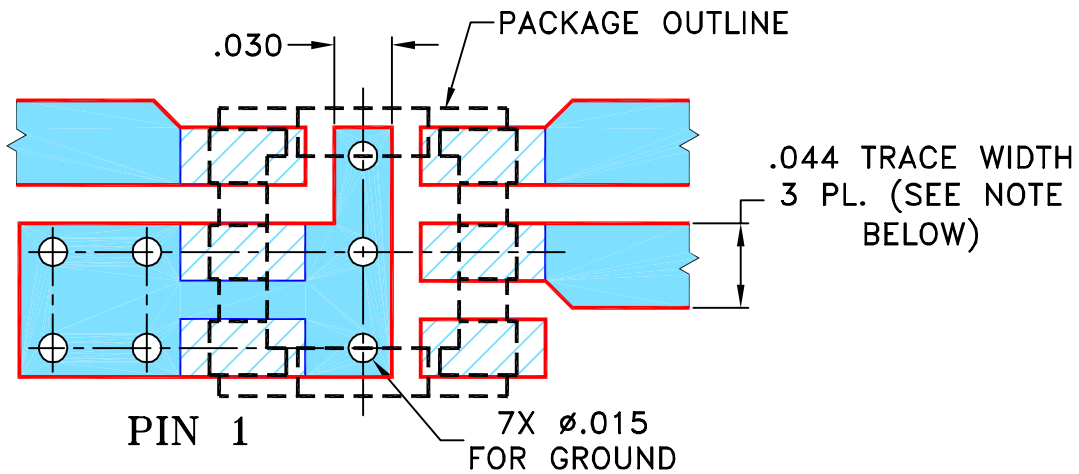
THIRD ANGLE PROJECTION



REVISIONS

REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
OR	M141791	NEW RELEASE	06/14/13	AV	DJ

SUGGESTED MOUNTING CONFIGURATION
FOR DB1627 CASE STYLE, "06TK03" PIN CODE



- NOTES:** 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .020" ± .0015"; COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.
 2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.



DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)

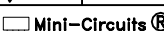


DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED	INITIALS	DATE
DIMENSIONS ARE IN INCHES TOLERANCES ON: 2 PL DECIMALS ± 3 PL DECIMALS ± .005 ANGLES ± FRACTIONS ±	DRAWN	AV 06/03/13
	CHECKED	IL 06/14/13
	APPROVED	DJ 06/14/13

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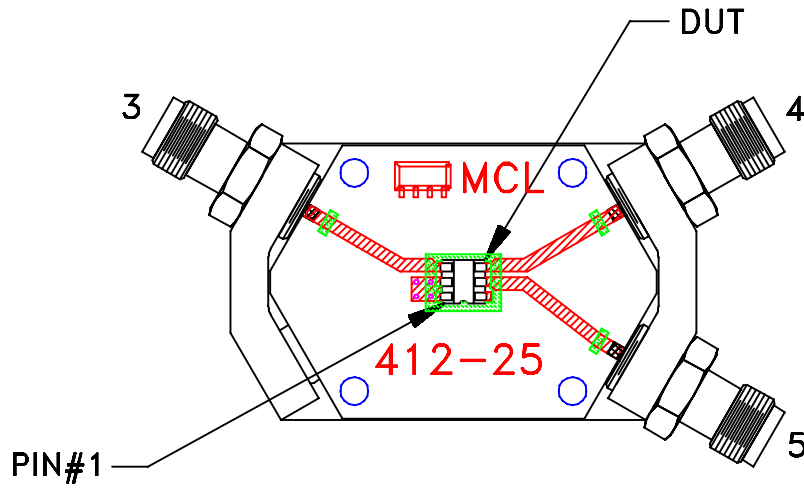
PL, 06TK03, DB1627, TB-717+

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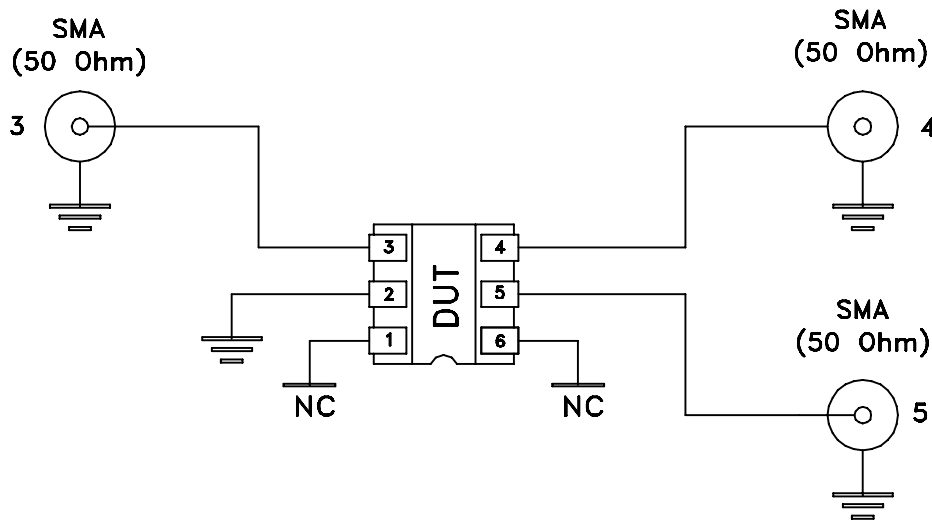
SIZE A	CODE IDENT 15542	DRAWING NO: 98-PL-395	REV: OR
FILE: 98PL395	SCALE: 10:1	SHEET: 1 OF 1	

Evaluation Board and Circuit

For Pin Connections refer to Data Sheet of the DUT




TB-717+



Schematic Diagram

Notes:

1. 50 Ohm SMA Female connectors.
2. PCB Material: R04350 or equivalent,
Dielectric Constant=3.5, Thickness=.020 inch.

 **Mini-Circuits®**

All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85°C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 100° C Ambient Environment	Individual Model Data Sheet
Humidity	90 to 95% RH, 240 hours, 50°C	MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours
Thermal Shock	-55° to 100°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, except +100°C
Solder Reflow Heat	Sn-Pb Eutetic Process: 225°C peak Pb-Free Process 245° - 250°C peak	J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1
Solderability	10X Magnification	J-STD-002, 95% Coverage
Vibration (High Frequency)	20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)	MIL-STD-202, Method 204, Condition D
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Marking Resistance to Solvents	Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C; distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C	MIL-STD-202, Method 215