

top hat<sup>®</sup>

SURFACE MOUNT

# RF Transformer

## TCM2-33WX+

50Ω      10 to 3000 MHz

### FEATURES

- Wide Bandwidth, 10 to 3000 MHz
- Balanced Transmission Line
- Excellent Return Loss
- Aqueous Washable
- Patent Pending



Generic photo used for illustration purposes only

CASE STYLE: DB1627

### APPLICATIONS

- PCS
- Wideband Push-Pull Amplifiers
- Cellular

**+RoHS Compliant**  
The +Suffix identifies RoHS Compliance.  
See our website for methodologies and qualifications

### ELECTRICAL SPECIFICATIONS AT +25°C

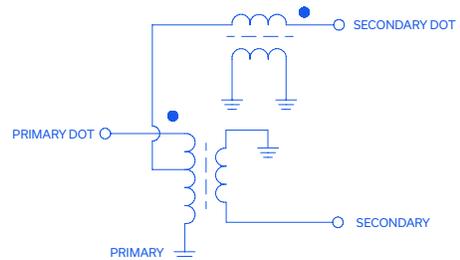
Parameter	Frequency (MHz)	Min.	Typ.	Max.	Units
Impedance Ratio (Secondary/Primary)		2			
Frequency Range		10		3000	MHz
Insertion Loss <sup>1</sup>	10-3000		1.5	3.0	dB
Amplitude Unbalance	10-3000		0.7		dB
Phase Unbalance	10-3000		4		Degree

1. Insertion Loss is referenced to mid-band loss, 0.8 dB typ.

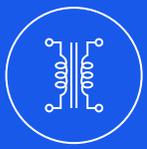
### ABSOLUTE MAXIMUM RATINGS

Parameter	Ratings
Operating Temperature	-40°C to +85°C
Storage Temperature	-55°C to +100°C
RF Power	0.4 W
DC Current	30 mA

### CONFIGURATION N



REV. B  
ECO-013812  
TCM2-33WX+  
MCL NY  
251120



top hat  
SURFACE MOUNT  
**RF Transformer**

**TCM2-33WX+**

Mini-Circuits

50Ω 10 to 3000 MHz

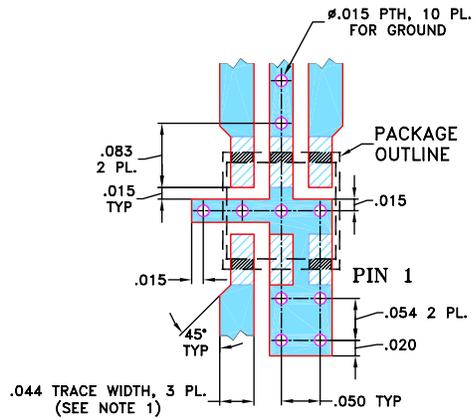
**PIN CONNECTIONS<sup>2</sup>**

PRIMARY DOT	6
PRIMARY	2
SECONDARY DOT	4
SECONDARY	3
GND	2,5
NOT USED	1

2. We recommend grounding the primary (Pin 2) as shown in PL-364.

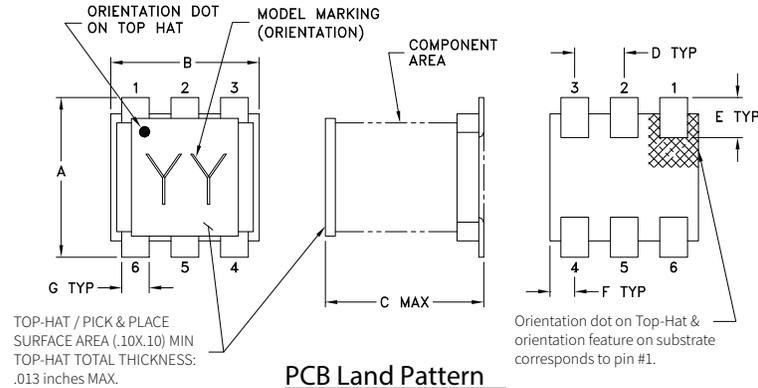
**PRODUCT MARKING: GT**

**DEMO BOARD MCL P/N: TB-TCM2-33WX+**  
**SUGGESTED PCB LAYOUT (PL-364)**

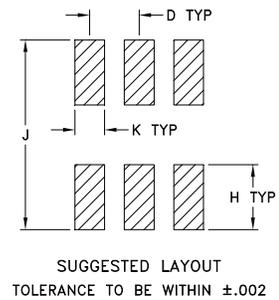


- NOTES:** 1. TRACE WIDTH IS SHOWN FOR ROGERS R04350B WITH DIELECTRIC THICKNESS .020" ± .0015"; COPPER: 1/2 OZ. ON EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.  
2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.
- DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)
  - DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

**OUTLINE DRAWING**



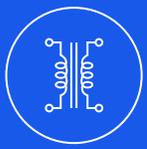
**PCB Land Pattern**



**OUTLINE DIMENSIONS (Inches/mm)**

A	B	C	D	E	F
.160	.150	.160	.050	.040	.025
4.06	3.81	4.06	1.27	1.02	0.64
G	H	J	K		wt
.028	.065	.190	.030		grams
0.71	1.65	4.83	0.76		0.15

**TAPE & REEL INFORMATION: F47**



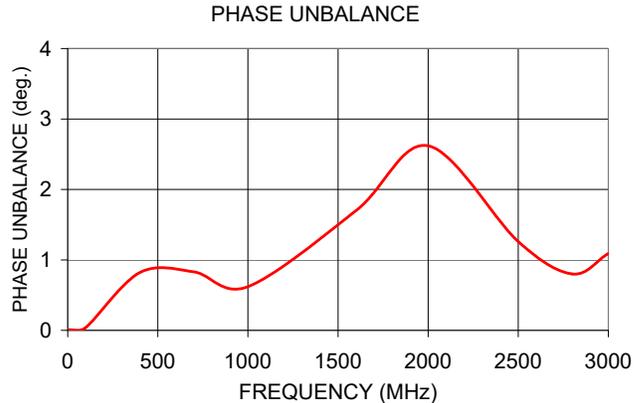
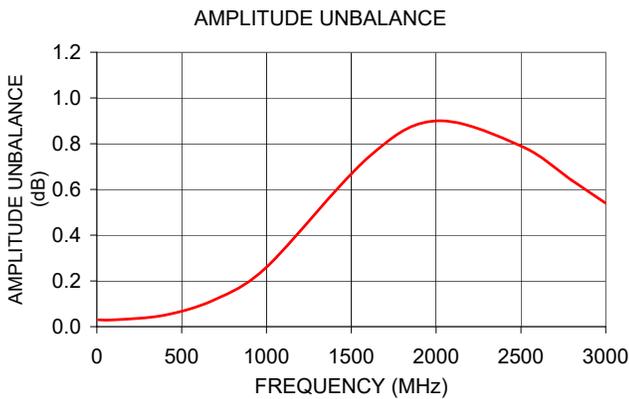
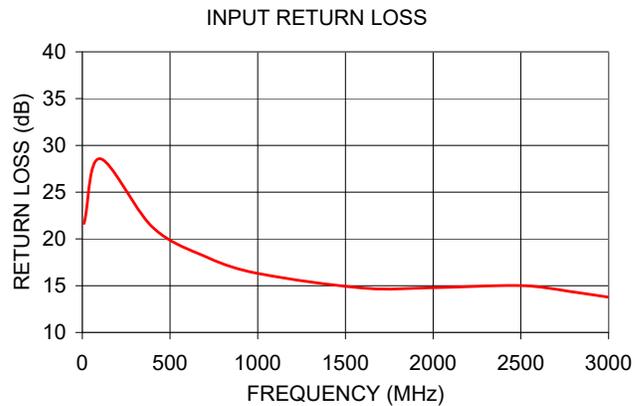
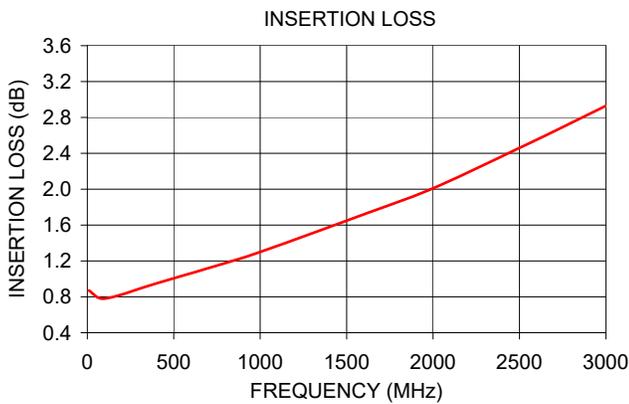
top hat  
SURFACE MOUNT  
RF Transformer

TCM2-33WX+

50Ω 10 to 3000 MHz

TYPICAL PERFORMANCE DATA

Frequency (MHz)	Insertion Loss (dB)	Return Loss (dB)	Amplitude Unbalance (dB)	Phase Unbalance (deg)
10	0.87	21.66	0.03	0.01
100	0.78	28.58	0.03	0.04
400	0.95	21.26	0.05	0.82
700	1.12	18.13	0.12	0.83
1000	1.30	16.31	0.26	0.62
1600	1.72	14.75	0.74	1.70
2000	2.01	14.79	0.90	2.62
2500	2.46	15.01	0.79	1.26
2800	2.74	14.33	0.64	0.80
3000	2.93	13.77	0.54	1.09



- NOTES**
- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
  - B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
  - C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the standard. Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at [www.minicircuits.com/terms/viewterm.html](http://www.minicircuits.com/terms/viewterm.html)



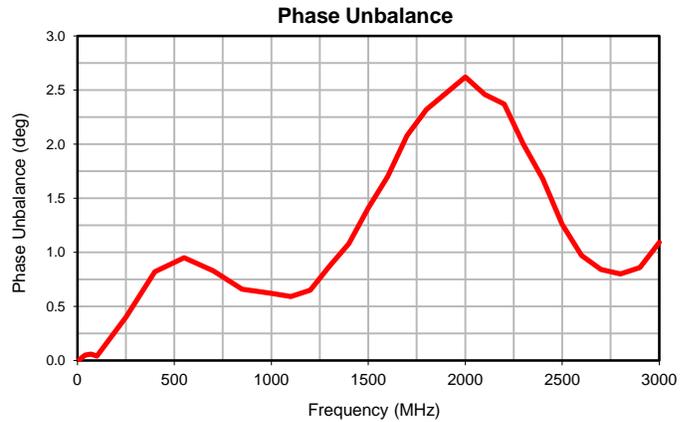
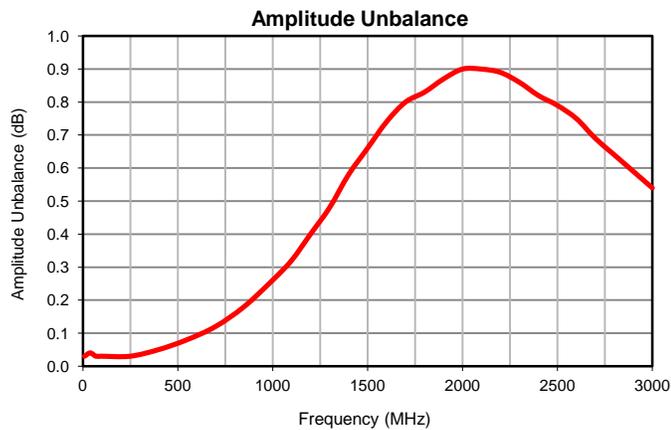
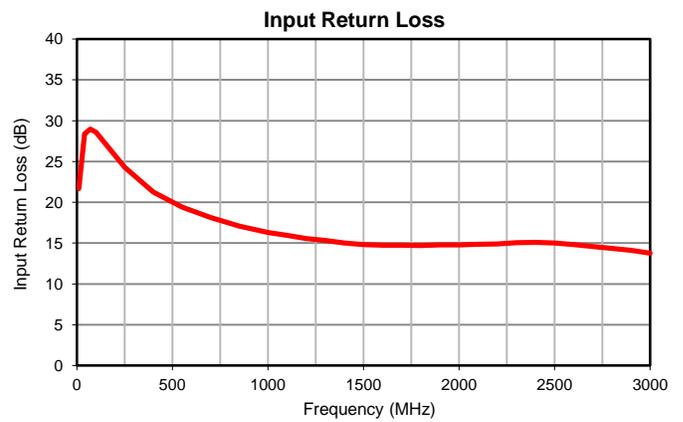
# RF Transformer

# TCM2-33WX+

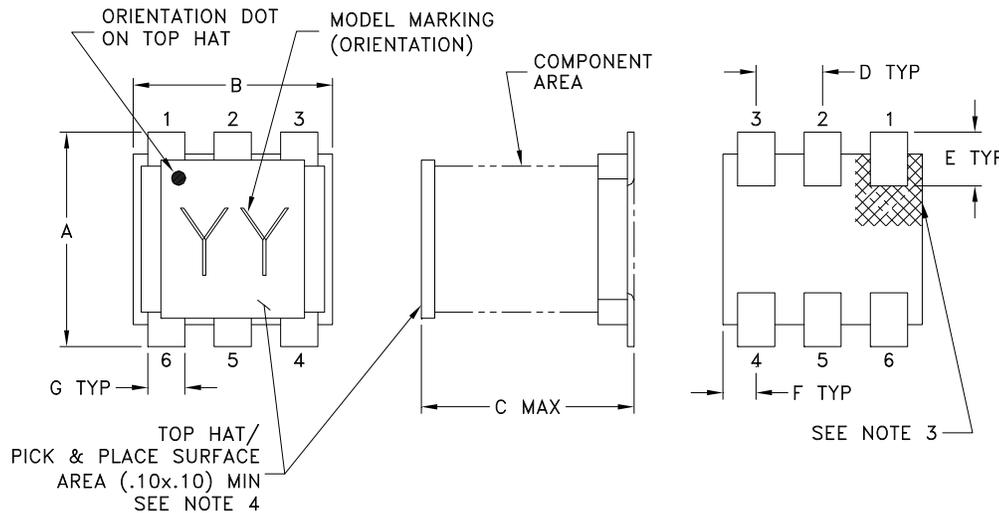
## Typical Performance Data

FREQUENCY (MHz)	AVERAGE INSERTION LOSS (dB)	INPUT RETURN LOSS (dB)	AMPLITUDE UNBALANCE (dB)	PHASE UNBALANCE (deg.)
10.0	0.87	21.66	0.03	0.01
40.0	0.76	28.40	0.04	0.05
70.0	0.77	28.95	0.03	0.06
100.0	0.78	28.58	0.03	0.04
250.0	0.87	24.30	0.03	0.40
400.0	0.95	21.26	0.05	0.82
550.0	1.03	19.43	0.08	0.95
700.0	1.12	18.13	0.12	0.83
850.0	1.21	17.08	0.18	0.66
1000.0	1.30	16.31	0.26	0.62
1100.0	1.37	15.93	0.32	0.59
1200.0	1.43	15.57	0.40	0.65
1300.0	1.50	15.32	0.48	0.87
1400.0	1.57	15.00	0.58	1.08
1500.0	1.64	14.83	0.66	1.41
1600.0	1.72	14.75	0.74	1.70
1700.0	1.79	14.73	0.80	2.08
1800.0	1.86	14.71	0.83	2.32
1900.0	1.94	14.76	0.87	2.47
2000.0	2.01	14.79	0.90	2.62
2100.0	2.10	14.87	0.90	2.46
2200.0	2.18	14.90	0.89	2.37
2300.0	2.27	15.03	0.86	2.00
2400.0	2.36	15.07	0.82	1.68
2500.0	2.46	15.01	0.79	1.26
2600.0	2.55	14.82	0.75	0.97
2700.0	2.65	14.59	0.69	0.84
2800.0	2.74	14.33	0.64	0.80
2900.0	2.84	14.10	0.59	0.86
3000.0	2.93	13.77	0.54	1.09

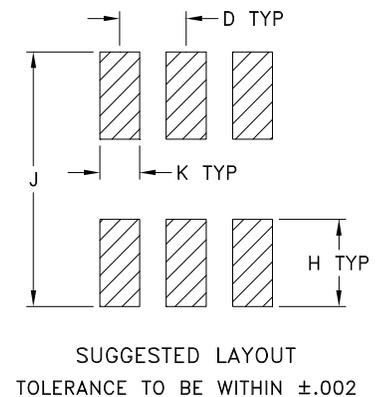
## Typical Performance Data



### Outline Dimensions



### PCB Land Pattern



CASE #	A	B	C	D	E	F	G	H	J	K	WT. GRAM
DB1627	.160 (4.06)	.150 (3.81)	.160 (4.06)	.050 (1.27)	.040 (1.02)	.025 (0.64)	.028 (0.71)	.065 (1.65)	.190 (4.83)	.030 (0.76)	.15

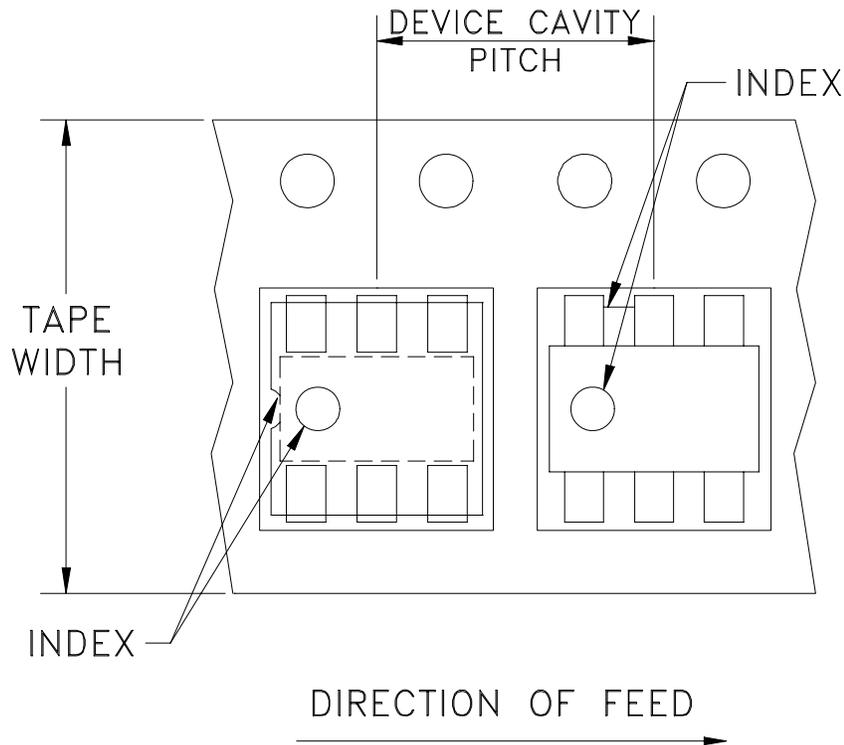
Dimensions are in inches (mm). Tolerances: 2 Pl.  $\pm .01$ ; 3Pl.  $\pm .005$

#### Notes:

- Case material: Plastic.
- Termination finish:  
For RoHS Case Styles: Tin plate over Nickel plate. All models, (+) suffix.  
For RoHS-5 Case Styles: Tin-Lead plate. All models, no (+) suffix.
- Orientation dot on top hat & orientation feature on substrate correspondence to pin #1.
- Top-Hat total thickness: .013 inches MAX.

# Tape & Reel Packaging TR-F47

## DEVICE ORIENTATION IN T&R



Tape Width, mm	Device Cavity Pitch, mm	Reel Size, inches	Devices per Reel see note
12	8	13	1000, 2000
		7	20, 50, 100, 200, 500

Note: Please consult individual model data sheet to determine device per reel availability.

Mini-Circuits carrier tape materials provide protection from ESD (Electro-Static Discharge) during handling and transportation. Tapes are static dissipative and comply with industry standards EIA-481/EIA-541.

Go to: [www.minicircuits.com/pages/pdfs/tape.pdf](http://www.minicircuits.com/pages/pdfs/tape.pdf)

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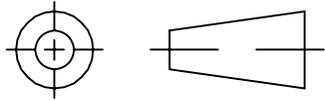
INTERNET <http://www.minicircuits.com>

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THIRD ANGLE PROJECTION

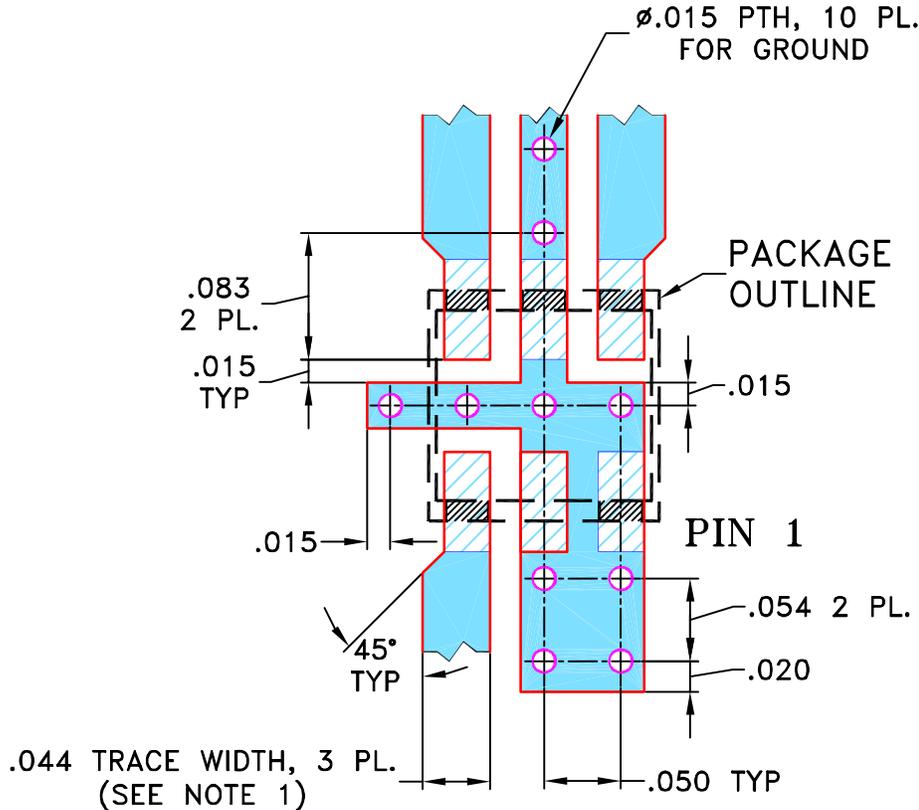


REVISIONS

REV	ECN No.	DESCRIPTION	DATE	DR	AUTH
OR	M136032	NEW RELEASE	03/07/12	GF	DJ
A	M141464	ADDED PIN CODE "06TK04"	05/06/13	IL	DJ

SUGGESTED MOUNTING CONFIGURATION

FOR DB1627 CASE STYLE, "06TN01" & "06TK04" PIN CODES



- NOTES:** 1. TRACE WIDTH IS SHOWN FOR ROGERS R04350B WITH DIELECTRIC THICKNESS .020" ± .0015"; COPPER: 1/2 OZ. ON EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED.

2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.



DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)

DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

UNLESS OTHERWISE SPECIFIED

INITIALS

DATE

DIMENSIONS ARE IN INCHES  
 TOLERANCES ON:  
 2 PL DECIMALS ±  
 3 PL DECIMALS ± .005  
 ANGLES ±  
 FRACTIONS ±

DRAWN

GF

02/17/12

CHECKED

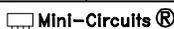
IL

03/07/12

APPROVED

DJ

03/07/12



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ASHEETA1.DWG REV:A DATE:01/12/95



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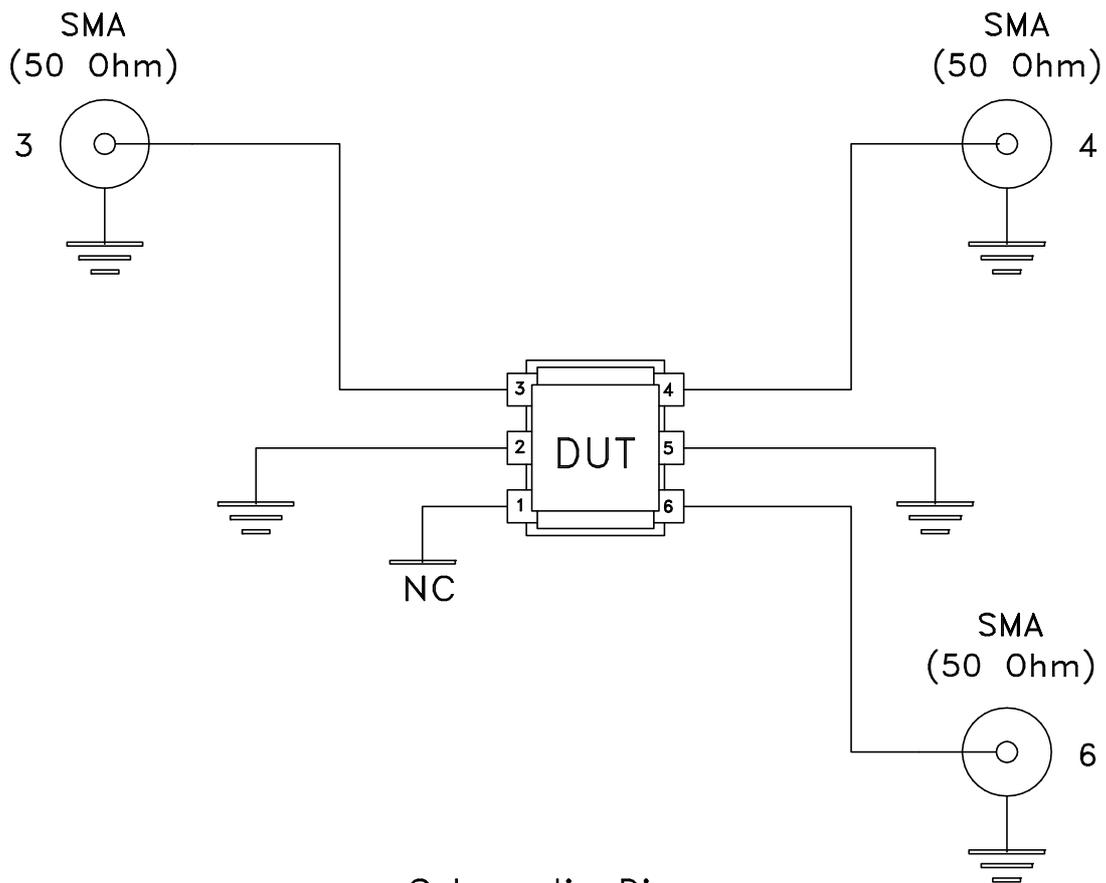
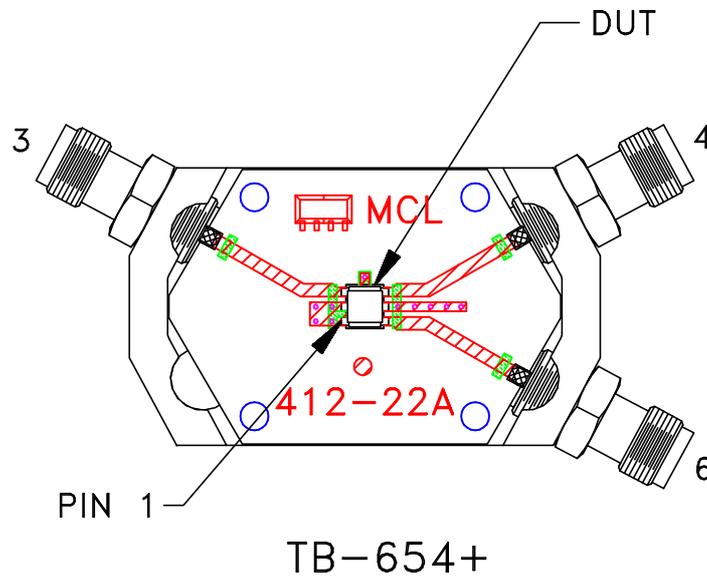
13 Neptune Avenue  
 Brooklyn NY 11235

PL, 06TN01/06TK04, DB1627, TB-654+

SIZE A	CODE IDENT 15542	DRAWING NO: 98-PL-364	REV: A
FILE: 98PL364	SCALE: 8:1	SHEET: 1 OF 1	

# Evaluation Board and Circuit

For Pin Connections refer to Data Sheet of the DUT



Schematic Diagram

## Notes:

1. 50 Ohm SMA Female connectors.
2. PCB Material: R04350 or equivalent,  
Dielectric Constant=3.5, Thickness=.020 inch.

 **Mini-Circuits®**

All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-40° to 85°C Ambient Environment	Individual Model Data Sheet
Storage Temperature	-55° to 100° C Ambient Environment	Individual Model Data Sheet
Humidity	90 to 95% RH, 240 hours, 50°C	MIL-STD-202, Method 103, Condition A, Except 50°C and end-point electrical test done within 12 hours
Thermal Shock	-55° to 100°C, 100 cycles	MIL-STD-202, Method 107, Condition A-3, except +100°C
Solder Reflow Heat	Sn-Pb Eutetic Process: 225°C peak Pb-Free Process 245° - 250°C peak	J-STD-020, Table 4-1, 4-2 and 5-2, Figure 5-1
Solderability	10X Magnification	J-STD-002, 95% Coverage
Vibration (High Frequency)	20g peak, 10-2000 Hz, 12 times in each of three perpendicular directions (total 36)	MIL-STD-202, Method 204, Condition D
Mechanical Shock	50g, 11 ms, 1/2-sine, 18 shocks: 3 each direction, each of 3 axes	MIL-STD-202, Method 213, Condition A
Marking Resistance to Solvents	Isopropyl alcohol + mineral spirits at 25°C; terpene defluxer at 25°C; distilled water + proylene glycol monomethyl ether + monoethanolamine at 63°C to 70°C	MIL-STD-202, Method 215