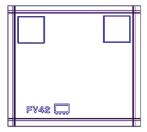
Monolithic Amplifier Die

EHA-24L-D+

50 Ω DC to 20 GHz

The Big Deal

- Super Wideband, DC to 20 GHz
- Excellent Gain Flatness(±1.1dB up to 10 GHz)
- Low Current, 19.1 mA



Product Overview

The EHA-24L-D+ is a low current, wideband gain block die that operates up to 20 GHz fabricated using highly reliable HBT process. This Darlington pair amplifier delivers excellent gain flatness, good return loss, low current with acceptable P1dB and OIP3 across a wide bandwidth without the need of external matching network.

Key Features

Feature	Advantages	
Super Wideband: DC to 20 GHz	General purpose wideband amplifier is suitable for various applications.	
Low Current, 19.1mA typ.	Low current consumption is ideal for use in amplifier chain.	
Excellent gain flatness ± 1.1dB up to 10GHz ± 2.7dB up to 20GHz	As a desirable characteristic of a wideband amplifier, excellent gain flatness allows amplification of a signal without changing the waveform in time domain.	
No external matching component required	EHC-24L-D+ provides typical input & output return loss of 15 dB up to 20 GHz without the need for any external matching components.	
Unpackaged Die	Enables the user to integrate the amplifier directly into hybrids	

Monolithic Amplifier Die

EHA-24L-D+

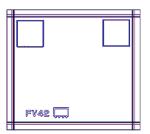
50 Ω DC to 20 GHz

Product Features

- Super Wideband, DC to 20 GHz
- Low Current, 19.1mA
- Excellent Gain Flatness (±1.1dB up to 10 GHz) (±2.7dB up to 20 GHz)
- Good Input & Output Return Loss (>15 dB typ. up to 20 GHz)
- Repeatable performance (HBT Process)

Typical Applications

- Instrumentation
- Cable Infrastructure
- 5G



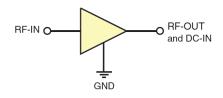
+RoHS Compliant The +Suffix identifies RoHS Compliance. See our web site for RoHS Compliance methodologies and qualifications

Ordering Information: Refer to Last Page

General Description

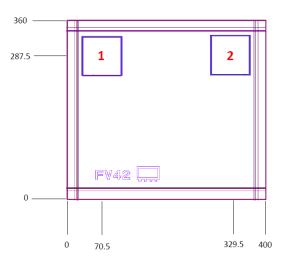
The EHA-24L-D+ is a low current, wideband gain block die that operates up to 20 GHz fabricated using highly reliable HBT process. This Darlington pair amplifier delivers excellent gain flatness, good return loss, low current with acceptable P1dB and OIP3 across a wide bandwidth without the need of external matching network. It has highly repeatable performance from lot to lot.

Simplified Schematic and Pad description



Pad #	Function	Description
1	RF-IN	RF Input pad.
2	RF-OUT & DC-IN	RF Output pad and DC-IN
Bottom of die	GND	Ground

Bonding Pad Position



Dimensions in µm, Typical

Parameter	Values
Die Thickness, um	100
Die Width, um	400
Die Length, um	360
Bond Pad Size, um	70 x 70



Electrical Specifications at 25°C, Vs=5V, Zo=50 Ω unless noted

Parameter	Condition		Vs=5V1		Units
	(MHz)	Min.	Тур.	Max.	
Frequency range ⁵		0.01		20	GHz
Gain	10		15.5		dB
	5000		14.1		
	8000		13.4		
	12000		12.8		
	15000		12.5		
	20000		10.2		
Input return loss	10		18		dB
	5000		14		
	8000		15		
	12000		10		
	15000		15		
	20000		11		
Output return loss	10		15		dB
	5000		14		
	8000		16		
	12000		11		
	15000		16		
	20000		11		
Reverse isolation	10000		21		dB
Output power @1dB compression	10		7.0		dBm
	5000		5.5		
	8000		6.8		
	12000		4.4		
	15000		2.6		
	20000		-0.6		
Output IP3 ²	10		19.2		dBm
	5000		17.0		
	8000		16.6		
	12000		12.8		
	15000		11.3		
	20000		9.6		
Noise figure	10		5.2		dB
-	5000		5.2		
	8000		5.1		
	12000		5.3		
	15000		5.2		
	20000		5.7		
DC Supply (Vs)		4.75	5	5.25	V
Device operating current			19.1	24	mA
Device current variation vs voltage ⁴			0.0188		mA/mV
Thermal Resistance, junction-to-ground lead at 85°C stage temp.			349		°C/W

Die is packaged in 4-lead ceramic package and soldered on test board MB-022. See characterization circuit (Fig. 1)
 Tested at Pout=-5dBm / tone.
 (Current at 85°C — Current at -45°C)/130

Absolute Maximum Ratings⁶

Parameter	Ratings	
Operating Temperature (ground lead)	-40°C to 85°C	
Junction Temperature	150°C	
Power Dissipation	0.2W	
Input Power (CW)	+22 dBm (5 minutes max.) +8 dBm (continuous)	
Vs Supply voltage (Pin 3)	6V	

^{6.} Permanent damage may occur in any of these limits are exceeded. Electrical maximum ratings are not intended for continuous normal operation.



^{4. (}Current at 5.25V-current - Current at 4.75V)/1000

^{5.} Low frequency cut-off determined by external coupling capacitors & RF choke.

Characterization Test Circuit

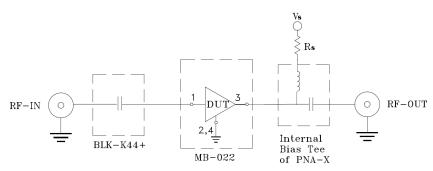


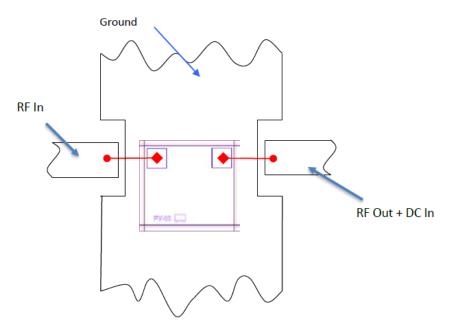
Fig 1. Characterization Circuit

Note: This block diagram is used for characterization. (Die is packaged in 70 mil, 4-lead ceramic package soldered on Mini-Circuits Characterization test board MB-022) Gain, Return loss, Output power at 1dB compression (P1 dB), output IP3 (OIP3) and noise figure measured using Agilent's N5242A PNA- X microwave network analyzer. RS=49.9 ohms, Vs = 5V Conditions:

- 1. Gain and Return loss: Pin= -25dBm
- 2. Output IP3 (OIP3): Two tones, spaced 1 MHz apart, -5 dBm/tone at output.



Assembly Diagram



Assembly and Handling Procedure

- 1. Storage
 - Dice should be stored in a dry nitrogen purged desiccators or equivalent.
- 2. ESD

MMIC HBT amplifier dice are susceptible to electrostatic and mechanical damage. Die are supplied in antistatic protected material, which should be opened in clean room conditions at an appropriately grounded anti-static worksta tion. Devices need careful handling using correctly designed collets, vacuum pickup tips or sharp antistatic tweezers to deter ESD damage to dice.

- 3. Die Attach
 - The die mounting surface must be clean and flat. Using conductive silver filled epoxy, recommended epoxies are DieMat DM6030HK-PT/H579 or Ablestik 84-1LMISR4. Apply sufficient epoxy to meet required epoxy bond line thickness, epoxy fillet height and epoxy coverage around total die periphery. Parts shall be cured in a nitrogen filled atmosphere per manufacturer's cure condition. It is recommended to use antistatic die pick up tools only.
- 4. Wire Bonding
 - Bond pad openings in the surface passivation above the bond pads are provided to allow wire bonding to the dice gold bond pads. Thermosonic bonding is used with minimized ultrasonic content. Bond force, time, ultrasonic power and temperature are all critical parameters. Suggested wire is pure gold, 1 mil diameter. Bonds must be made from the bond pads on the die to the package or substrate. All bond wires should be kept as short as low as reasonable to minimize performance degradation due to undesirable series inductance.





Additional Detailed Technic additional information is available on our				
	Data Table			
Performance Data	Swept Graphs			
	S-Parameter (S2P Files) Data Set with and without port extension(.zip file)			
Case Style	Die			
Die Ordering and packaging information	Quantity, Package	Model No.		
	Small, Gel - Pak: 5,10,50,100 KGD* Medium [†] , Partial wafer: KGD*<3840 Large [†] , Full Wafer	EHA-24L-DG+ EHA-24L-DP+ EHA-24L-DF+		
	†Available upon request contact sales representative			
	Refer to <u>AN-60-067</u>			
Environmental Ratings	ENV80			

^{*}Known Good Dice ("KGD") means that the dice in question have been subjected to Mini-Circuits DC test performance criteria and measurement instructions and that the parametric data of such dice fall within a predefined range. While DC testing is not definitive, it does help to provide a higher degree of confidence that dice are capable of meeting typical RF electrical parameters specified by Mini-Circuits.

ESD Rating**

Human Body Model (HBM): Class 1A (pass 250V) in accordance with ANSI/ESD STM 5.1 - 2001

Additional Notes

- A. Performance and quality attributes and conditions not expressly stated in this specification document are intended to be excluded and do not form a part of this specification document.
- B. Electrical specifications and performance data contained in this specification document are based on Mini-Circuit's applicable established test performance criteria and measurement instructions.
- C. The parts covered by this specification document are subject to Mini-Circuits standard limited warranty and terms and conditions (collectively, "Standard Terms"); Purchasers of this part are entitled to the rights and benefits contained therein. For a full statement of the Standard Terms and the exclusive rights and remedies thereunder, please visit Mini-Circuits' website at www.minicircuits.com/MCLStore/terms.jsp
- D. Mini-Circuits does not warrant the accuracy or completeness of the information, text, graphics and other items contained within this document and same are provided as an accommodation and on an "As is" basis, with all faults.
- E. Purchasers of this part are solely responsible for proper storing, handling, assembly and processing of Known Good Dice (including, without limitation, proper ESD preventative measures, die preparation, die attach, wire bond ing and related assembly and test activities), and Mini-Circuits assumes no responsibility therefor or for environmental effects on Known Good Dice.
- F. Mini-Circuits and the Mini-Circuits logo are registered trademarks of Scientific Components Corporation d/b/a Mini-Circuits. All other third-party trademarks are the property of their respective owners. A reference to any third-party trademark does not constitute or imply any endorsement, affiliation, sponsorship, or recommendation by any such third-party of Mini-Circuits or its products.



^{**} Tested in industry standard 70 mil, 4-lead ceramic MCLP package