ULTRA·REL[®] Ceramic Hermetic **Frequency Mixers**

MAC Series

300 MHz to 12 GHz LO Levels 4 to 17 dBm

The Big Deal

- 3-Year Guarantee
- Hermetically sealed LTCC construction
- Low-profile case, 0.06" high
- Priced for outstanding VALUE



CASE STYLE: DZ1650

MIL Screening Available Please consult Applications Dept.

Product Overview

Mini-Circuits' MAC mixers employ a unique new design and a highly repeatable, tightly controlled, automated process that delivers industry-leading reliability at a remarkably affordable price. Schottky diode quads meeting our strict specifications are bonded to a multilayer integrated LTCC substrate, and then hermetically sealed under a controlled atmosphere with gold-plated covers and eutectic AuSn solder. These passive, doublebalanced mixers are capable of meeting MIL requirements for gross leak, fine leak, thermal shock, vibration, acceleration, mechanical shock, and HTOL (The testing can be done if requested), and every MAC mixer is backed with our 3-year guarantee.

Kev Features

Feature	Advantages
Low, Flat Conversion Loss	No need to compensate for variations over frequency.
Hermetically Sealed	Ideal for use anywhere long-term reliability adds bottom-line value: high moisture areas, busy production lines, high-speed distribution centers, heavy industry, outdoor settings, and unmanned facilities, as well as military applications.
Rugged LTCC/Hermetic Construction	Demonstrated reliability in harsh, physically abusive environments with high vibration, acceleration, and/or mechanical shock.
Wide Operating Temperature Range	Guaranteed performance from -55 to +125°C. MAC mixers have also passed thermal shock testing from -55 to +150°C, through 1000 cycles, 15 minutes per cycle.
Exposed Termination Ends	Our unique case design allows for easy visual inspection of side solder fillets per IPC- A-610 section 8.3.4.6, and features gold-plated terminations for excellent solderability.
Incredible Performance/Price	Game-changing affordability brings Hi-Rel hermetic mixers within the reach of commer- cial budgets.

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Notes

Ceramic, Hermetically Sealed Frequency Mixer wide BAND

Features

 low cost · low profile, 0.060"

• wide bandwidth, 1000 to 4200 MHz

· low conversion loss, 6.0 dB typ. • excellent L-R isolation, 35 dB typ.

• LTCC double balanced mixer

• protected by US Patent 7,027,795

• 3-YEAR GUARANTEE - The Most Reliable Mixers

• aqueous washable

Applications • cellular • PCN fixed satellite • WCDMA defense radar

• defense communications

Level 13 (LO Power+13 dBm) 1000 to 4200 MHz

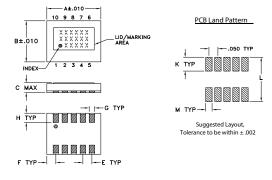
Maximum Ratings

Operating Temperature	-55°C to 125°C	
Storage Temperature	-65°C to 150°C	
RF Power	50 mW	
IF Current	40 mA	
Permanent damage may occur if any of these limits are exceeded		

Pin Connections

LO	10			
RF	5			
IF	3			
GROUND	1,2,4,6,7,8,9			

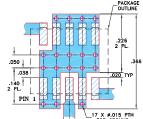
Outline Drawing



Outline Dimensions (inch)

A	В	С	D	E	F	G
.30	.250	.060		.050	.050	.030
7.62	6.35	1.52		1.27	1.27	0.76
Н	J	K	L	Μ		wt
H .056	J 	K .085	L .270	M .035		wt grams

Demo Board MCL P/N: TB-956+ Suggested PCB Layout (PL-045)



.044 TRACE WIDTH, 3 (SEE NOTE BELOW)

(SLE WOLE BELOW) NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO43508 WITH DIELECTRIC THICKNESS .020" ± .0015"; COPPER: 1/2 02. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED. 2. BOTTOM SIDE OF THE PCB IS CONTINUIOUS GROUND PLANE. DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)

DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK

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MAC-42MH+



Generic photo used for illustration purposes only CASE STYLE: DZ1650

+RoHS Compliant

The +Suffix identifies RoHS Compliance. See our web site for RoHS Compliance methodologies and qualifications

	Available Tape and Reel at no extra cost
Reel Size	Devices/Reel
7"	20, 50, 100, 200
13"	500,1000

Electrical Specifications at 25°C

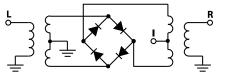
Condition (MHz)	Min.	Тур.	Max.	Units
		1000 - 4200		MHz
		DC - 1500		MHz
1000 - 4200	—	6.0	8.0	dB
1000 - 4200	26	40	_	dB
1000 - 4200	13	23	—	dB
1000 - 4200	—	20		dBm
1000 - 4200		+9		dBm
	1000 - 4200 1000 - 4200 1000 - 4200 1000 - 4200	1000 - 4200 — 1000 - 4200 26 1000 - 4200 13 1000 - 4200 —	1000 - 4200 DC - 1500 1000 - 4200 000 - 4200 26 40 1000 - 4200 26 40 1000 - 4200 26 40 1000 - 4200 23 1000 - 4200	1000 - 4200 DC - 1500 1000 - 4200 — 6.0 8.0 1000 - 4200 26 40 — 1000 - 4200 13 23 — 1000 - 4200 — 20 —

*Conversion Loss measured at 30 MHz IF.

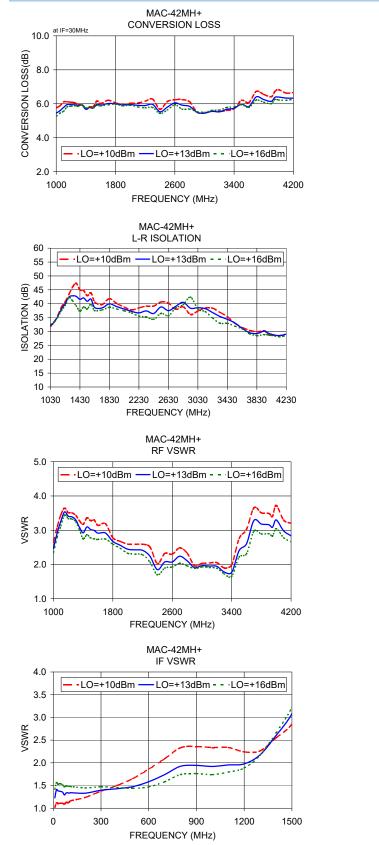
Typical Performance Data at 25°C and LO=+13 dBm

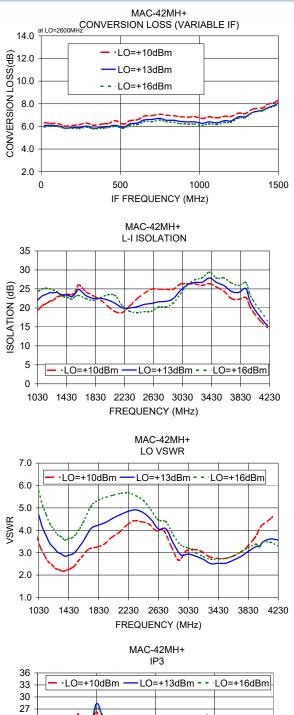
	Frequency (MHz)		Conversion Loss (dB)	Isolation L-R (dB)	Isolation L-I (dB)	VSWR RF Port (:1)	VSWR LO Port (:1)
			LO +13dBm	LO +13dBm	LO +13dBm	LO +13dBm	LO +13dBm
	1000.1	1030.1	5.45	32.12	21.53	2.46	4.69
	1200.1	1230.1	5.95	40.00	23.98	3.41	3.22
	1400.1	1430.1	5.67	41.57	23.42	2.92	2.89
	1600.1	1630.1	5.91	38.60	24.85	2.91	3.54
	1800.1	1830.1	6.00	39.95	22.50	2.68	4.23
	2000.1	2030.1	5.95	38.08	22.07	2.45	4.56
	2200.1	2230.1	5.90	36.70	20.03	2.41	4.85
	2400.1	2430.1	5.53	36.48	20.30	1.85	4.78
	2600.1	2630.1	6.05	37.50	21.18	2.07	4.06
	2800.1	2830.1	5.84	40.49	21.72	2.11	3.40
	3000.1	3030.1	5.45	38.56	24.61	1.96	2.94
	3200.1	3230.1	5.53	36.79	26.71	1.94	2.70
	3300.1	3330.1	5.67	35.40	26.77	1.78	2.51
	3400.1	3430.1	5.74	34.36	27.91	1.77	2.53
	3600.1	3630.1	5.84	31.14	25.88	2.60	2.67
	3800.1	3830.1	6.25	29.25	24.07	3.18	3.05
	3900.1	3930.1	6.14	30.15	25.14	3.16	3.27
	4000.1	4030.1	6.40	28.98	20.25	3.30	3.49
	4100.1	4130.1	6.34	28.49	17.52	2.98	3.61
	4200.1	4230.1	6.33	29.07	15.22	2.84	3.57
	4200.1	4230.1	0.33	29.07	13.22	2.84	3.57

Electrical Schematic

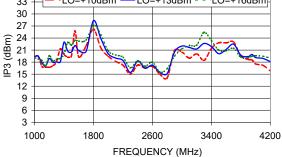


Performance Charts





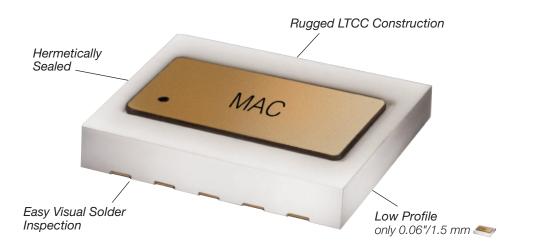
MAC-42MH+



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Designed and Built for Long-Term Reliability in **HOSTILE ENVIRONMENTS**



Qualification Testing

The table below shows the initial qualification testing performed. If required, parts can be subjected to 100% screening and qualifications testing per MIL standard requirement.

Gross Leak	MIL-STD-202 Method 112, Condition D (100% of all MAC Mixers we ship)
Fine Leak	MIL-STD-202 Method 112, Condition C, Procedure IIIa
Thermal Shock	MIL-STD-202 Method 107 (-55/+100C°, 1000 cycles, 15 minutes) (-55/+150C°, 1000 cycles, 15 minutes)
Vibration	MIL-STD-202 Method 204, Condition D (10-2000Hz sine, 20g, 3 axis, 12 c.y.ea.)
Acceleration	MIL- STD-883 Method 2001, Condition E
Mechanical Shock	MIL-STD-202 Method 213, Condition A
HTOL	MIL-STD-202 Method 108, Condition D (1000 hours, 125°C, at rated LO level)
Multiple Reflow	JESD22-B102
Bend Test	JESD22-B113
Adhesion Strength	Push test >10lb









All Photos courtesv of U.S. Military and NASA

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