



Mini-Circuits

HAND
FLEX™

Coaxial Cable

086-18SMR+

50Ω 18 inch DC to 18 GHz Right Angle SMA-Male

THE BIG DEAL

- Wideband frequency coverage, DC to 18 GHz
- Low Loss, 1.9 dB at 18 GHz
- Excellent Return Loss, 22 dB at 18 GHz
- Hand formable to almost any custom shape without special bending tools
- 6 mm bend radius for tight installations
- Anti-torque nut prevents cable stress during installation
- Insulated outer jacket standard¹
- Connector interface, meets MIL-STD-348
- Ideal for interconnect of assembled systems



Generic photo used for illustration purposes only

Model No.	086-18SMR+
Case Style	KP1679-18
Connectors	Right Angle SMA-Male

APPLICATIONS

- Replacement for custom bent 0.086" semi-rigid cables
- Communication receivers and transmitters
- Military and aerospace system
- Environmental and test chambers

+RoHS Compliant

The +Suffix identifies RoHS Compliance.
See our website for methodologies and qualifications

PRODUCT OVERVIEW

The 086 Series Hand-Flex™ Coaxial Cables are ideal for interconnection of coaxial components or sub-systems. The construction includes a silver-plated copper-clad steel center conductor which maintains the shape after bending. The outer shield is copper braid, tin soaked, which minimizes signal leakage and at the same time flexible for easy bend. Dielectric is low loss PTFE. Connectors have passivated stainless-steel coupling nut over a gold plated connector body and gold plated, brass center conductor.

KEY FEATURES

Feature	Advantages
Hand-Formable RF Cables	The 086 Series Hand-Flex™ cables are hand formable making them ideal for use integrating coaxial components and sub-assemblies without the need for special cable-bending tools and alleviating the risk of damage during the bending process typical of semi-rigid coaxial cable assemblies.
Tight Bend Radius	Capable of only 6 mm bend radius, the 086 Hand-Flex™ series is able to make connections in tight spaces making these cables ideal for dense system integration
Excellent Return loss	Supporting typical return loss of 33 dB to 6 GHz and 21 dB to 18 GHz, the 086 Series Hand-Flex™ Cables are ideally suited for interconnecting a wide variety of RF components while minimizing VSWR ripple contribution due to mating cables & connectors.
Good Power Handling Capability: • 211W at 0.5 GHz • 35W at 18 GHz	Mini-Circuits 086 Cable series can support medium to high RF power levels enabling these cables to be used in the transmit path. NOTE: power rating is at sea-level altitudes.
Built-in Anti-torque nut	Mini-Circuits 086 Series Hand-Flex™ cables include an anti-torque feature to support the connector body during installation alleviating risk of stress to the connector/cable interface.
Jacketed and Unjacketed options	Standard 086 Series cables include a blue FEP insulator jacket reducing the risk of accidental shorting of DC power lines or active pins during installation and operation. Un-jacketed versions are available upon request.
Right angle SMA connectors	Avoids multiple right angle bends and improves reliability.

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086-18SMR+
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ELECTRICAL SPECIFICATIONS AT +25°C

Parameter	Frequency (GHz)	Min.	Typ.	Max.	Units
Frequency Range		DC		18	GHz
Length ²		18			inches
Insertion Loss	DC - 2	—	0.54	0.72	dB
	2 - 6	—	0.97	1.29	
	6 - 10	—	1.29	1.73	
	10 - 18	—	1.90	2.39	
Return Loss	DC - 2	23	31	—	dB
	2 - 6	23	26	—	
	6 - 10	17	23	—	
	10 - 18	16	18	—	

1. Unjacketed cable also available upon request.

2. Custom sizes available, consult factory.

ABSOLUTE MAXIMUM RATINGS

Parameter	Ratings
Operating Temperature	-55°C to +105°C
Storage Temperature	-55°C to +105°C
Power Handling at +25°C, Sea Level	211W at 0.5 GHz 150W at 1 GHz 104W at 2 GHz 59W at 6 GHz 45W at 10 GHz 35W at 18 GHz

Permanent damage may occur if any of these limits are exceeded.





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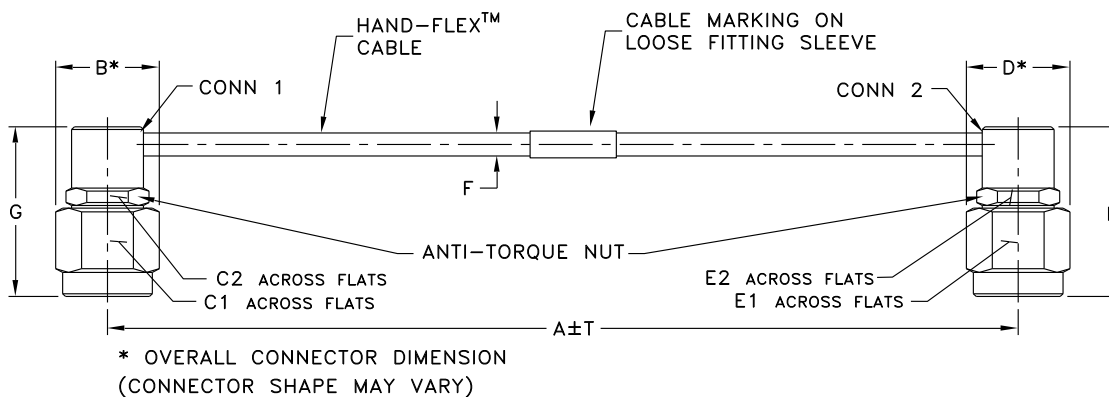
CABLE CONSTRUCTION



- Center Conductor: Silver Plated Copper Clad Steel
- Dielectric: Solid PTFE
- Outer Shield: Copper Braid, Tin Soaked
- Jacket: FEP, Blue (Unjacketed cable also available upon request)

Connectors: Coupling Nut: Stainless Steel Passivated
Body: Stainless Steel Gold Plated
Center Pin: Brass, Gold Plated

OUTLINE DRAWING



OUTLINE DIMENSIONS (Inch mm)

A	B	C1	C2	D	E1	E2	F	G	H	T	wt grams
18.0	.36	.313	.250	.36	.313	.250	.108	0.634	0.634	0.15	15.03
457.20	9.14	7.95	6.35	9.14	7.95	6.35	2.74	16.10	16.10	3.81	

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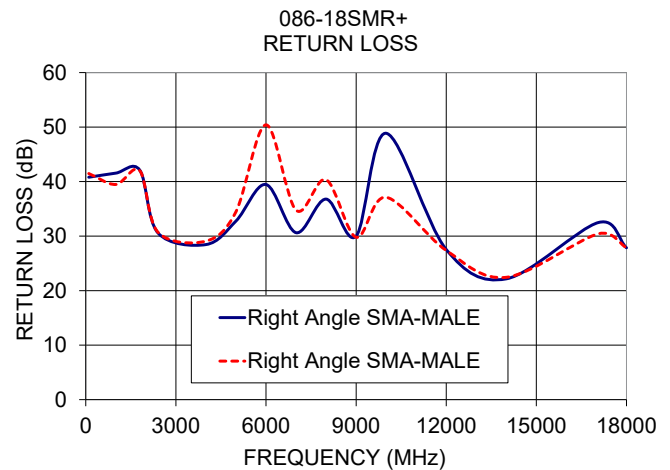
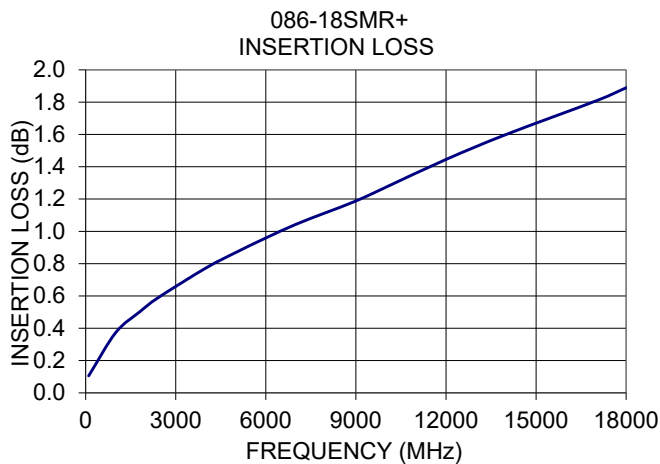
Coaxial Cable

086-18SMR+

50Ω 18 inch DC to 18 GHz Right Angle SMA-Male

TYPICAL PERFORMANCE DATA AND CHARTS

Frequency (MHz)	Insertion Loss (dB)	Return Loss (dB)	
		Right Angle SMA-Male	Right Angle SMA-Male
100	0.11	40.8	41.5
1000	0.37	41.6	39.5
1800	0.50	42.1	42.0
2404	0.59	30.6	30.7
4001	0.77	28.4	29.1
5000	0.87	32.8	34.5
6000	0.96	39.5	50.4
7001	1.04	30.6	34.7
8001	1.12	36.8	40.4
9000	1.19	30.0	29.8
10000	1.27	48.9	37.1
12001	1.45	27.5	27.4
14001	1.60	22.2	22.4
17069	1.81	32.5	30.4
18000	1.89	27.9	27.9



NOTES

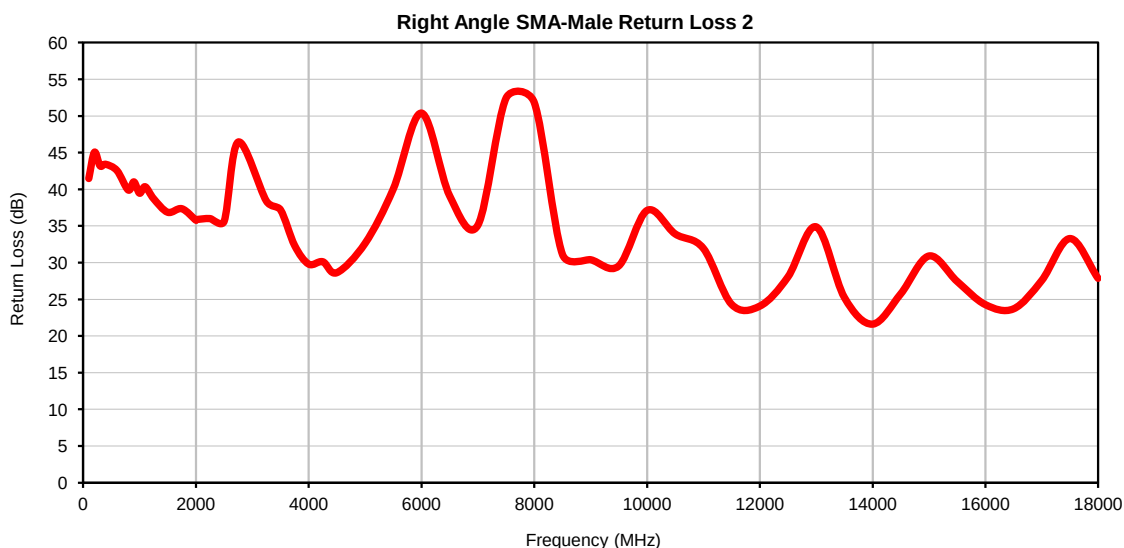
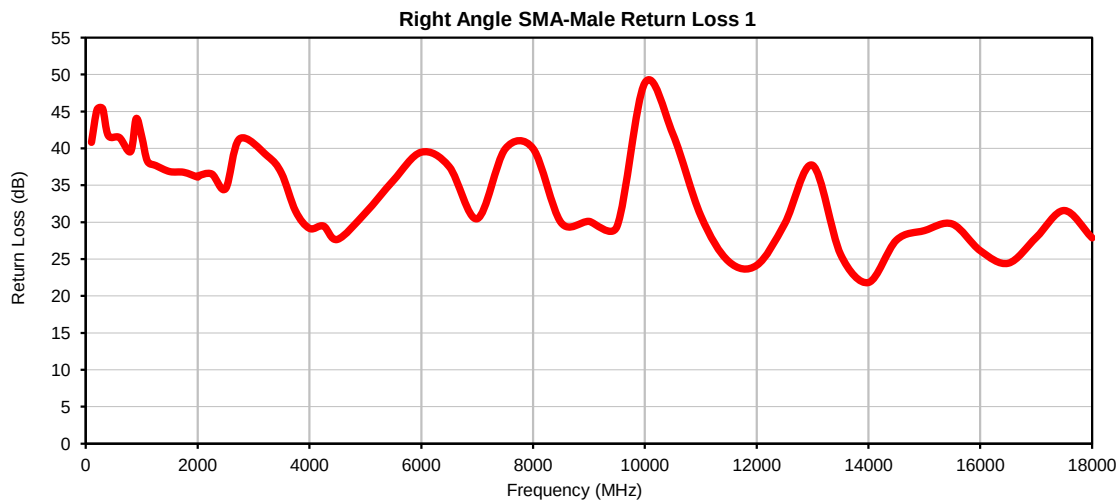
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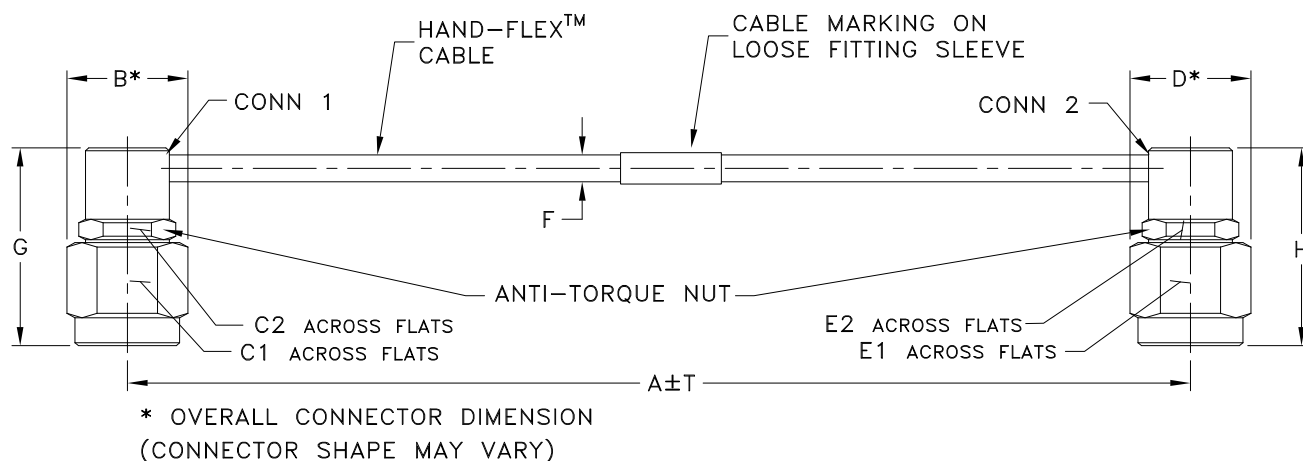
Typical Performance Data

FREQUENCY (MHz)	INSERTION LOSS (dB)	RIGHT ANGLE SMA-MALE 1 RETURN LOSS (dB)	RIGHT ANGLE SMA-MALE 2 RETURN LOSS (dB)
100.0	0.11	40.8	41.5
200.0	0.15	45.2	45.1
300.0	0.19	45.4	43.2
400.0	0.23	41.7	43.4
600.0	0.28	41.5	42.6
800.0	0.33	39.6	39.9
900.0	0.35	44.0	41.0
1000.0	0.37	41.6	39.5
1100.0	0.39	38.3	40.4
1250.0	0.42	37.7	38.7
1500.0	0.46	36.8	36.9
1750.0	0.50	36.7	37.4
2000.0	0.53	36.1	35.8
2001.0	0.53	36.2	35.9
2250.0	0.56	36.5	36.0
2500.0	0.60	34.5	35.6
2750.0	0.63	41.3	46.5
3250.0	0.69	38.9	38.4
3500.0	0.71	36.6	37.2
3750.0	0.74	31.5	32.3
4000.0	0.77	29.1	29.8
4250.0	0.80	29.5	30.1
4500.0	0.83	27.6	28.6
5000.0	0.87	31.2	32.6
5500.0	0.91	35.6	40.0
6000.0	0.96	39.5	50.4
6500.0	1.00	37.5	39.1
7000.0	1.04	30.5	35.1
7500.0	1.08	39.9	52.4
8000.0	1.11	40.0	51.9
8500.0	1.15	29.9	31.1
9000.0	1.19	30.1	30.4
9500.0	1.23	29.4	29.6
10000.0	1.27	48.9	37.1
10500.0	1.31	41.9	33.9
11000.0	1.35	30.8	31.9
11500.0	1.42	24.7	24.3
12000.0	1.45	24.1	24.1
12500.0	1.47	29.8	28.1
13000.0	1.51	37.7	34.9
13500.0	1.56	25.6	25.3
14000.0	1.60	21.8	21.6
14500.0	1.63	27.5	25.7
15000.0	1.65	28.8	30.9
15500.0	1.71	29.7	27.4
16000.0	1.75	26.1	24.3
16500.0	1.79	24.4	23.7
17000.0	1.81	27.9	27.6
17500.0	1.84	31.6	33.3
18000.0	1.89	27.9	27.9

Typical Performance Curves



Outline Dimensions



KP1679 SERIES

RIGHT ANGLE SMA MALE (CONN-1)

RIGHT ANGLE SMA MALE (CONN-2)

CASE STYLE #	A		B	C1	C2	D	E1	E2	F		G	H	T		WEIGHT GRAMS
	INCH	MM							086U- ASMR+	086- ASMR+			INCH	MM	
KP1679-2	2.00	50.80	.36 (9.14)	.315 (8.00)	.250 (6.35)	.36 (9.14)	.315 (8.00)	.250 (6.35)	.089 $\pm$.002 (2.26 $\pm$.05)	.108 NOM (2.74 NOM)	.654 (16.61)	.654 (16.61)	.05	1.27	7.71
KP1679-3	3.00	76.20											.05	1.27	8.17
KP1679-4	4.00	101.60											.05	1.27	8.63
KP1679-5	5.00	127.00											.05	1.27	9.09
KP1679-6	6.00	152.40											.05	1.27	9.54
KP1679-7	7.00	177.80											.10	2.54	10.00
KP1679-8	8.00	203.20											.10	2.54	10.46
KP1679-9	9.00	228.60											.10	2.54	10.91
KP1679-10	10.00	254.00											.10	2.54	11.37
KP1679-11	11.00	279.40											.10	2.54	11.83
KP1679-12	12.00	304.80											.10	2.54	12.28
KP1679-14	14.00	355.60											.15	3.81	13.20
KP1679-18	18.00	457.20											.15	3.81	15.03
KP1679-24	24.00	609.60											.15	3.81	17.77

Unless otherwise specified dimensions are in inches (mm).

Tolerances: 2Pl. $\pm$.03; 3Pl. $\pm$.015

Note:

- 086 Hand-Flex™ Coaxial Cable.
- "A" represents length of cable.



INTERNET <http://www.minicircuits.com>

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Mini-Circuits ISO 9001 & ISO 14001 Certified



All Mini-Circuits products are manufactured under exacting quality assurance and control standards, and are capable of meeting published specifications after being subjected to any or all of the following physical and environmental test.

Specification	Test/Inspection Condition	Reference/Spec
Operating Temperature	-55° to 105° C or -55° to 85° C (see datasheet) Ambient Environment	Individual Model Data sheet
Storage Temperature	-55° to 105° C or -55° to 85° C (see data sheet) Ambient Environment	Individual Model Data Sheet
Thermal Shock	-55° to 100°C, 100 Cycles	MIL-STD-202F; Method 107G
Multiple Bend Radius	40 mm, 5 times for 141 series cables 30 mm, 5 times for 086 series cables	
Single Bend Radius	8 mm for 141 series cables 6 mm for 086 series cables	