

PCN Form (D4-E000-73)

PCN#11-017

**NOTIFICATION DATE: November 17, 2011** 

#### **MODEL(S) AFFECTED:**

YSF Series (see specific models below)
YSF-122+, YSF-162+, YSF-2151+, YSF-232+, YSF-272+, YSF-322+ & YSF-382+

#### **EXTENT OF CHANGE:**

Change of device footprint (No change to existing overall dimensions)

I	From	To
	Case Style DL1020	Case Style DL1636

#### **EFFECT OF CHANGE:**

- No change in function.
- Ground paddle dimension increased per attached drawings.
- No impact on assembly. Footprint is reverse compatible with previous layout

#### **REASON FOR CHANGE:**

Changes made to enable improvements in manufacturing throughput.

### **EFFECTIVE DATE OF CHANGE:**

Immediate

### **DELIVERY:**

N/A

### **ATTACHMENTS:**

Report on footprint compatibility

**QUESTIONS?** 

PLEASE CONTACT US.

ISO 9001 CERTIFIED



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Attachment to PCN#11-017

## YSF Model Series Footprint Compatibility Original vs New

## Overview

YSF series MSiP (Mini-Circuits System In Package) amplifiers are housed in 5 x 6 MCLP package (*Mini-Circuits leadless Package*). The case style is updated with enhanced ground paddle resulting in a change:

From: Case Style DL1020 To: Case Style DL1636

Resulting changes are reflected in the model's outline drawing, corresponding PCB Layouts and Evaluation Boards. This report is an assessment of compatibility of both case styles with either PCB Layout.

## **Revision Matrix**

Reference	Description	Case Style No.	PCB Layout	Eval. Board	T&R
Original case	5 x 6 mm MCLP plastic package with	DL1020	PL-335	TB-589-1+	F68
	smaller ground paddle (figure 1)	(Figure 3)	(Figure 5)	TB-589-2+	
				TB-589-3+	
				TB-589-4+	
				TB-589-5+	
				TB-589-6+	
				TB-589-7+	
New Case	5 x 6 mm MCLP plastic package with	DL1636	PL-352	TB-616-1+	F68
	bigger ground paddle (figure 2)	(Figure 4)	(Figure 6)	TB-616-2+	
				TB-616-3+	
				TB-616-4+	
				TB-616-5+	
				TB-616-6+	
				TB-616-7+	

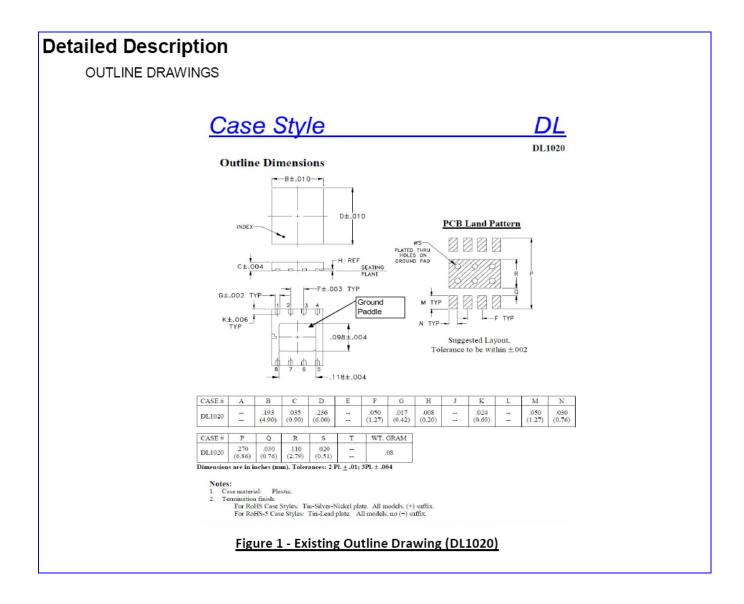
## Conclusion

Both case styles and PCB Layouts are compatible and interchangeable.

Reference	Case Style No.	Original PCB Layout New PCB Layout	
		PL-335	PL-352
Original case	DL1020	ref.	Compatible
New Case	DL1636	Compatible	ref.

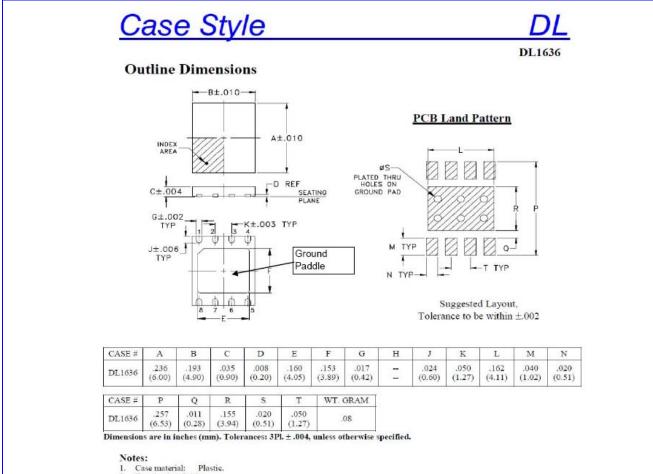


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- Termination finish:

For RoHS Case Styles: Tin-Silver-Nickel plate. All models, (+) suffix. For RoHS-5 Case Styles: Tin-Lead plate. All models, no (+) suffix.

Figure 2 - New Outline Drawing (DL1636)



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# PCB Layouts Existing vs. Proposed CASE STYLE: DL1020 CASE STYLE: DL1636 (Original Case Style) (New Case Style) Bigger Ground Paddle Smaller Ground Paddle Figure 4 - Photo of YSF amplifiers in Case Style DL1636 Figure 3 - Photo of YSF amplifiers in Case Style DL1020 (Larger ground paddle) (Smaller ground paddle) SUGGESTED MOUNTING CONFIGURATION FOR DL1636 CASE STYLE, "DBAMOS" PIN CODE OUTLINE 30X #.015 PTH FOR GROUND -.005 TYP D D D L.020 15X #.013 PTH FOR GROUND. TO AVOID SOLDER WICKING, PLUG THESE HOLES .044 TRACE WIDTH 3 PL. (SEE NOTE 1) RF OUT CAPACITOR C1: 1000pF, D805 SIZE NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .020" ± .0015". COPPER: 1/2 02. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED. 2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE. Figure 5 - PL-335, PL Drawing for Original Case Style

Figure 6 - PL-352 PL Drawing for New Case Style

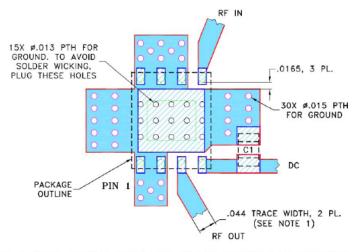


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## **Evaluation**

The compatibility of the new case style (DL1636) to the existing PCB layout (PL-335) and of the existing case (DL1020) to the new PCB Layout (PL-352) was assessed in accordance with IPC requirements.

CONCLUSION: Both combinations (old case on new PCB Layout - and - new case on old PCB Layout) are compliant with IPC requirements



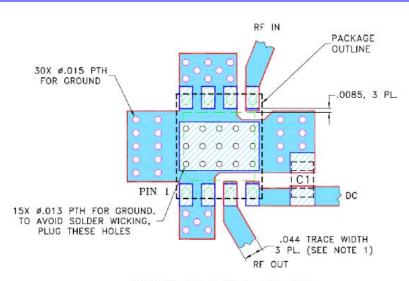
- NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .020" ± .0015". COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED. 2. FOOTPRINT FOR 0805 CHIP CAPACITOR IS SHOWN FOR REFERENCE. 3. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.
  - - Note: Dimensions are in inches

Color	Description
Black-dashed	Outline of YSF Package, existing case style DL1020
Green-dashed	Outline of copper underneath YSF unit
	Solder mask on bare copper (SMOBC)
	Copper Pattern free of solder mask
Blue-Solid	Copper opening border on PCB
Black solid	Plated Thru Holes to ground
circles	

Figure 7 - Assessment of Original Case Style unit mounted on New PCB Land Pattern



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CAPACITOR C1: 1000pF, 0805 SIZE

NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO4350B WITH DIELECTRIC THICKNESS .020" ± .0015". COPPER: 1/2 OZ. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED. 2. BOTTOM SIDE OF THE PCB IS CONTINUOUS GROUND PLANE.

Note: Dimensions are in inches

Color	Description
Black-dashed	Outline of YSF Package, new case style DL1636
Green-dashed	Outline of copper underneath YSF unit
	Solder mask on bare copper (SMOBC)
	Copper Pattern free of solder mask
Blue-Solid	Copper opening border on PCB
Black solid circles	Plated Thru Holes to ground

Figure 8 - Assessment of New Case Style unit mounted on Original PCB Land Pattern



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# **Experiments**

- 1. New case style YSF units (DL1636) were reflowed onto a PCB with original PCB Layout (PL-335).
- 2. Reflow conditions were: 245°C peak temperature,
- 3. Units were additional 4 times. (see flow chart in Figures 12)
- 4. Units passed Electrical test (DC) after reflow
- 5. On forcible removal of a unit from PC board, no evidence of bridging between pads was observed, see figure 11.

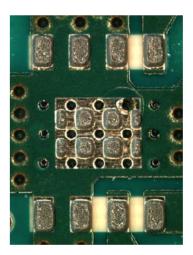


Figure 9: After Screen Printing of Solder Paste



Figure 10: After Pick & Place

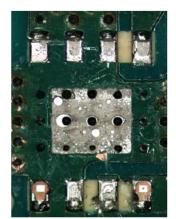


Figure 11: PCB pad after prying the reflowed unit from the board (No evidence of shorts)



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